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xTool M1 Ultra

xTool M1 Ultra Laser Cutter and Engraver Machine User Manual

Model: M1 Ultra | Brand: xTool

PRODUCT OVERVIEW

The xTool M1 Ultra is a versatile 4-in-1 craft machine designed for creative projects. It integrates laser engraving, vinyl cutting, inkjet printing, and pen drawing functionalities into a single unit. This manual provides essential information for setting up, operating, maintaining, and troubleshooting your device.



The xTool M1 Ultra machine displayed with a variety of finished craft items, illustrating its multi-functionality in creating diverse projects.

Why Pay More? M1U Does 4 times the Work!

- laser engraver
- inkjet printer
- blade cutter
- color pen



4-in-1

Multi-function Solution



A visual diagram comparing the integrated 4-in-1 capabilities of the M1 Ultra (laser engraver, inkjet printer, blade cutter, color pen) against separate devices, highlighting its efficiency.

CORE CAPABILITIES

The M1 Ultra offers a range of features to enhance your crafting experience:

- **4-in-1 Crafting Machine:** Combines laser engraving, vinyl cutting, inkjet printing, and pen drawing.
- **Smart Combos, Easy for All:** Features an Easy Swap Design for quick module changes between laser engraving, blade cutting, foiling, color printing, and pen drawing.
- **Beginner-Friendly Design with Pro-Level Results:** Pre-assembled, Class I laser engraver with snapshot preview and pinpoint positioning. Utilizes XCS software with Artimind AI for simplified

operation.

- **Material Versatility:** Compatible with over 1000 materials, including soft, hard, thin, thick, flat, and 3D curved surfaces.
- **Creative Applications:** Suitable for personalized gifts, home decor, custom greeting cards, unique clothing, and holiday decorations.
- **Laser Output:** 10W laser output (Model Number: MLM-K501-001).

9+ Ways to Craft Your Dream Projects



Laser Cutting



Fine-point Cut



Deep Cut



Rotary Cut



Laser Engraving



Foiling



Debossing



Inkjet Printing



Drawing & Writing

A visual guide showcasing over nine distinct crafting methods, including laser cutting, fine-point cutting, deep cutting, rotary cutting, laser engraving, foiling, debossing, inkjet printing, and drawing/writing.

Countless Combinations, Simply Stunning

-  Inkjet Print
+
-  Laser Cut
+
-  Blade Cut, Foiling
+
-  Drawing



-  Fine-point Cut
+
-  Foiling
+
-  Drawing & Writing



Illustrations of how different crafting techniques can be combined, such as inkjet printing with laser cutting, or fine-point cutting with foiling and drawing, to create complex projects.

Handles Almost All Materials

1000+



A collage demonstrating the wide range of materials compatible with the M1 Ultra, including wood, acrylic, leather, paper, felt, vinyl, and more, indicating support for over 1000 material types.

INITIAL SETUP

Unboxing and Placement

Carefully remove the xTool M1 Ultra from its packaging. Place the machine on a stable, level surface with adequate ventilation. Ensure there is sufficient space around the unit for safe operation and material handling.

Power Connection

Connect the power adapter to the machine and then to a suitable power outlet.

Software Installation

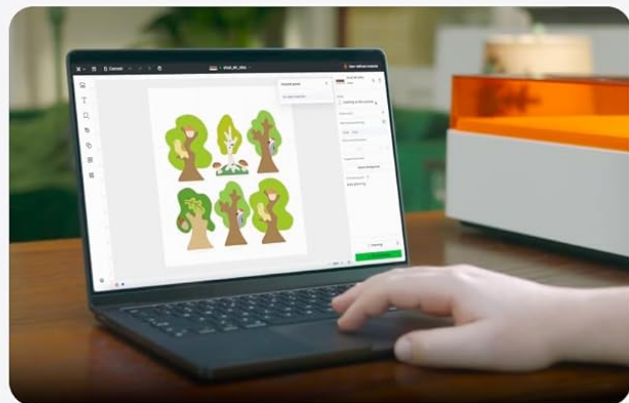
Download and install the xTool Creative Space (XCS) software from the official xTool website. Follow the on-screen instructions to complete the installation.

As Easy As 1-2-3



01
Place Material

02
Design and Start



03
Done Easily!



A three-step visual guide demonstrating the ease of use: 1) Place Material, 2) Design and Start using software, and 3) Finished product, highlighting a simplified workflow.

OPERATING INSTRUCTIONS

General Process

1. **Place Material:** Open the machine lid and place your chosen material onto the working platform.

2. **Design and Start:** Use the xTool Creative Space (XCS) software to create or import your design. The software features snapshot preview and pinpoint positioning for accuracy.
3. **Execute Project:** Initiate the laser engraving, cutting, printing, or drawing process through the software.

Module Switching

The M1 Ultra features an Easy Swap Design. To switch between functions (laser, blade, inkjet, pen), carefully remove the current module and install the desired one according to the instructions provided in the software or quick start guide.

Using xTool Creative Space (XCS) Software

XCS software includes Artimind AI for converting text to artwork and offers over 500 preset parameters for various materials, simplifying the design and execution process.

Leading Software Makes Creation a Breeze

10,000+ Tutorials



500+ Preset Parameters



Easy Editing



AI Drawing



A graphic illustrating the xTool Creative Space software features, including 10,000+ tutorials, 500+ preset parameters, easy editing, and AI drawing capabilities, designed to streamline the creative process.

IMPORTANT SAFETY INFORMATION

The xTool M1 Ultra is a Class I laser engraver, designed with safety in mind for home use. Adhere to the following safety measures:

- **Eye-protecting Cover:** Always keep the orange lid closed during laser operation to protect your eyes from laser radiation.
- **Lid-open Stop Design:** The machine will automatically pause operation if the lid is opened during a task.

- **Tilt Detection:** The machine is equipped with sensors to detect tilting, which can halt operation to prevent accidents.
- **AI Fire Detection:** Integrated AI technology helps detect potential fire hazards and can alert users or pause operations.
- Ensure proper ventilation when operating the machine, especially during laser engraving or cutting, to dissipate fumes.
- Do not leave the machine unattended during operation.

Worry-free for Home Use

Enclosed Class 1 Laser Safety



Eye-protecting
Cover



Lid-open
Stop Design



Tilt
Detection



AI Fire
Detection

An image depicting a family safely engaging with the xTool M1 Ultra, emphasizing its design for worry-free home use with features like the eye-protecting cover and integrated safety mechanisms.

CARE AND MAINTENANCE

Regular maintenance ensures optimal performance and longevity of your xTool M1 Ultra.

Cleaning the Machine

- Power off and unplug the machine before cleaning.
- Use a soft, dry cloth to wipe down the exterior.
- Gently clean the laser lens and mirrors with a specialized lens cleaning kit to maintain laser performance.
- Remove debris from the working platform and exhaust vents.

Module Care

- Inspect laser and blade modules for wear or damage. Replace blades as needed.
- Ensure inkjet cartridges are properly seated and replace them when ink levels are low.

COMMON ISSUES AND SOLUTIONS

This section addresses frequently encountered problems. For more detailed troubleshooting, refer to the xTool official support resources.

Machine Not Powering On

- Check power cable connections to the machine and outlet.
- Verify the power outlet is functional.

Laser Not Firing or Weak Output

- Ensure the laser module is correctly installed.
- Clean the laser lens and mirrors.
- Check material settings in XCS software; adjust power and speed as necessary.

Cutting Issues (Blade or Laser)

- For blade cutting, ensure the blade is sharp and correctly installed. Check material thickness and adjust cutting force.
- For laser cutting, verify material parameters and ensure the material is flat on the platform.

Software Connection Problems

- Restart the machine and your computer.
- Check USB cable connection or Wi-Fi settings.
- Ensure XCS software is updated to the latest version.

TECHNICAL SPECIFICATIONS

Feature	Detail
Product Dimensions	19.61 x 7.24 x 24.41 inches; 54 Pounds
Item model number	M1 Ultra

Feature	Detail
Date First Available	March 10, 2025
Manufacturer	Makeblock Co., Ltd.
ASIN	B0DSP7VML9
Brand	xTool
Material	Plastic
Color	White
Active Surface Area	12 inches by 12 inches
Operation Mode	Automatic
Laser Output	10W

WARRANTY AND CUSTOMER SUPPORT

xTool provides comprehensive support for its products.

Protection Plans

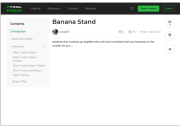
Extended protection plans are available for purchase to cover your device beyond the standard warranty. Options include 3-Year and 4-Year plans, offering additional peace of mind for your investment.

Customer Support

For technical assistance, troubleshooting, or warranty inquiries, please contact xTool customer support through their official channels. Support options may include email, live chat, phone, and community forums, ensuring you receive timely help from the manufacturer, Makeblock Co., Ltd.

Related Documents - M1 Ultra

	XTool M1 Ultra User Manual: Laser Cutter Setup and Operation Comprehensive user manual for the XTool M1 Ultra laser cutter and engraver. Includes setup, safety, operation, maintenance, and troubleshooting guides for precision cutting and engraving tasks.
	xTool M1 User Guide: Operate Laser Engraver with xTool Creative Space (XCS) Learn to use the xTool M1 10W laser engraver and cutter with this comprehensive guide. Covers XCS software setup, device connection, material preparation, design import, and project processing for wood, metal, and acrylic.

	DIY Banana Stand Project Guide with XTool D1 Pro Step-by-step guide to creating a unique banana stand featuring a monkey design using the XTool D1 Pro laser engraver. Includes design stages, material information, and laser settings for wood and acrylic.
	xTool M1 User Manual This user manual provides comprehensive instructions for the xTool M1, a 2-in-1 laser engraver and cutter. It covers setup, operation, safety precautions, maintenance, and troubleshooting for various materials.
	Guide to Operating xTool F1 with xTool Creative Space (XCS) Learn how to use xTool Creative Space (XCS) software to operate the xTool F1 dual laser engraver. This guide covers installation, connection, material setup, design, parameter settings, preview, and processing.
	xTool M2 User Manual: Setup, Operation, and Safety Guide Comprehensive guide for the xTool M2 laser cutter and engraver, covering setup, operation, safety precautions, maintenance, and troubleshooting. Includes detailed instructions and specifications.

Documents - xTool – M1 Ultra



[\[pdf\]](#) Quick Start Guide Installation Guide Instructions Guide Label

English xTool SafetyPro™ IF2 Quick Start Guide View Note that AUTO mode is available only for S1 M1 Ultra F1 and P2S Download XCS Use on support xtool article 1644 storage us resource attachment ||| SafetyPro™ IF2 Quick Start Guide List of items 01 Meet xTool SafetyPro™ IF2 01 Connect xTool ... Pipe connector 1 is applicable to xTool S1 and F1 Ultra. Pipe connector 2 is applicable to xTool **M1 Ultra**, M1, F1, P2, P2S, D1, and D1 Pro. Meet xTool SafetyPro™ IF2 Fault indicator Wireless conn...

lang:en score:39 filesize: 4.2 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#) Guide

Français xTool SafetyPro™ IF2 Guide de démarrage rapide Le connecteur tuyau 2 est applicable à M1 Ultra F1 P2 P2S D1 et Pro témoin d'erreur Indicateur connexion sans fil storage us xtool resource support attachment |||

SafetyPro™ IF2 Guide de démarrage rapide Liste des éléments 01 Découvrez xTool SafetyPro™ IF2 01 ... r de tuyau 1 est applicable xTool S1 et F1 Ultra. Le connecteur de tuyau 2 est applicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1 et D1 Pro. Découvrez xTool SafetyPro™ IF2 Le témoin d'erreur Indicateu...

lang:fr score:37 filesize: 4.22 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

GP042 2 PT V1 0 D1 1 3 view Português xTool SafetyPro™ AP2 Manual de referência rápida User Guide Support Center storage us xtool resource support attachment 2 0 |||

SafetyPro™ AP2 Quick Start Guide Instructions Guide Guia de início r ... ctor de tubos 1 aplicvel para o xTool S1 e F1 Ultra. O conector de tubos 2 aplicvel para o xTool **M1 Ultra**, M1, F1, P2, P2S, D1 e D1 Pro. Conheça o xTool SafetyPro™ AP2 Indicador de falha Indicado...

lang:pt score:37 filesize: 88.25 M page_count: 14 document date: 2024-10-21



[\[pdf\]](#) User Manual

ZH016 ES Español Alfombra electrostática para xTool M1 Ultra Manual de Usuario storage us xtool resource support attachment |||

Alfombra electrostática para xTool **M1 Ultra** Manual de Usuario Primero la seguridad importante 01 Lista de elementos 01 Conozca la alfombra electrostática 01 para xTool **M1 Ultra** Uso de la alfombra electrostática 02 para xTool **M1 Ultra** Mantenimiento 11 Preguntas frecuentes 11 Decla...

lang:es score:36 filesize: 3.98 M page_count: 14 document date: 2025-03-03



[\[pdf\]](#) User Manual Frequently Asked Questions Declaration of Conformity

ZH016 EN xTool M1 Ultra Electrostatic Mat This product can be used only with for blade cutting and processing related to the ink module drawing pens foil paper English User Manual storage us xtool resource support attachment |||

xTool **M1 Ultra** Electrostatic Mat User Manual Safety first important 01 List of items 01 Meet xTool **M1 Ultra** Electrostatic Mat 01 Use xTool **M1 Ultra** Electrostatic Mat 02 Maintenance 11 FAQ 11 FCC statement 11 Declaration of conformity 11 After-sales services 11 Safety first im...

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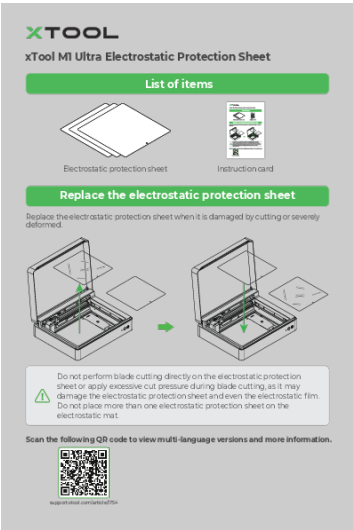


[\[pdf\]](#) User Manual Declaration of Conformity

ZH012 V2 D1 2 1 KD010826000 View XTOOL M1 ULTRA RISER BASE MANUALxTool Riser Base with Honeycomb Swing DesignxTool Ultra User Manual Designcdn shopify s files 0224 5205 xTool Design v 1721745109 |||

ZH012__V2.0_D1.2.1 KD010826000 210*280mm 420*280mm 250g100g CMYK **M1 Ultra** Riser Base with Honeycomb Panel User Manual Erhhungsunterteil mit Wabenplatte Benutzerhandbuch Manual de uso de base elevadora con panel de estructura panal Manuel d utilisation du base de la contremarche avec panne...

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ZH016 EN xTool M1 Ultra Electrostatic Protection Sheet Replace the electrostatic protection sheet when it is damaged by cutting or severely deformed Scan following QR code to view multi language versions and English Instruction Card storage us xtool resource support attachment |||

xTool **M1 Ultra** Electrostatic Protection Sheet List of items Electrostatic protection sheet Instruction card Replace the electrostatic protection sheet Replace the electrostatic protection sheet when it is damaged by cutting or severely deformed. Do not perform blade cutting directly on the elect...

lang:en score:33 filesize: 1.34 M page_count: 1 document date: 2024-12-10



[\[pdf\]](#) User Manual Frequently Asked Questions Guide Declaration of Conformity

xTool ZH017 EN V2 0 D1 1 4 view M1 Ultra Hot Foil Pen Kit 5 days ago — User Manual Benutzerhandbuch de Usuario Manuel d utilisation Manuale utente do Usuário Gebruikershandleiding English storage us xtool resource support attachment |||

xTool **M1 Ultra** Hot Foil Pen Kit User Manual Safety first important 01 List of items 01 Use xTool **M1 Ultra** Hot Foil Pen Kit 02 FAQ 13 FCC statement 13 Declaration of conformity 13 After-sales services 13 Safety first important Read and get familiar with all safety precautions and...

lang:en score:33 filesize: 7.31 M page_count: 16 document date: 2025-02-17



[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

SafetyPro™ AP2 19 de jan 2025 — Connectez le dongle Bluetooth au port d'extension la machine xTool
La figure précédente est uniquement à titre référence Il possible établir une MB P5010391 Français Guide
démarrage rapide a4telechargement.fr Le connecteur tuyau 2 applicable M1 Ultra F1 P2 P2S D1 et Pro
Connecteur 1 |||

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urzanleitung Gua de inicio rp ... r de tuyau 1 est applicable xTool S1 et F1 Ultra. Le
connecteur de tuyau 2 est applicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1 et D1 Pro.
Dcouvrez xTool SafetyPro™ AP2 Le tmoind erreur Indicate...

lang:fr **score:32** filesize: 5.72 M page_count: 14 document date: 2025-01-15

[\[pdf\]](#) Quick Start Guide Instructions

ZH009 DE xTool M1 Ultra BenutzerhandbuchxTool 20W 4 in 1 Standard Kit 3D Printmaster 803 84
€v13d printmaster de media image storage opc xTools xtool m1 ultra kurzanleitung kurzanleitung3d
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kennenlernen 02 Vorbereitungen 04 xTool M1 Ultra verwenden 08 Beschreibung der Kontrollleuchte 16
Liste der Teile 01 xTool M1 Ultra 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05 Netzt ||| M1 Ultra
Kurzanleitung Liste der Teile 01 xTool M1 Ultra kennenlernen 02 Vorbereitungen 04 xTool M1 Ultra
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M1 Ultra Kurzanleitung Liste der Teile 01 xTool **M1 Ultra** kennenlernen 02
Vorbereitungen 04 xTool **M1 Ultra** verwenden 08 Beschreibung der Kontrollleuchte 16
Liste der Teile 01 xTool **M1 Ultra** 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05
Netzteil und Kabel 06 Feinspitzenmesser 07 D...

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[\[pdf\]](#) User Manual Quick Start Guide Installation Guide Instructions Guide

GP042 2 EN V1 0 D1 1 2 view English xTool SafetyPro™ AP2 Quick Start Guide User Support Center storage us xtool resource support attachment 0 |||

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GP042 2 DE V1 0 D1 1 2 view Deutsch xTool SafetyPro™ AP2 Kurzanleitung User Guide Support Center storage us xtool resource support attachment 0 |||

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[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

GP042 2 IT V1 0 D1 1 2 view Italiano xTool SafetyPro™ AP2 Guida rapida User Guide Support Center storage us xtool resource support attachment 0 |||

SafetSyaPferotyTMPraoPTM2 AP2 Quick SGtuairdtaGruaipdieda urzanleitung Gua de inicio rpido Guide ... ttore del tubo 1 applicabile a xTool S1 e F1 Ultra. Il connettore del tubo 2 applicabile a xTool **M1 Ultra**, M1, F1, P2, P2S, D1 e D1 Pro. Presentazione di xTool SafetyPro™ AP2 Indicatore di anoma...

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Support Center storage us xtool resource support attachment 2 0 |||

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Gua de inicio rpido ... luiters 1 is van toepassing op xTool S1 en F1 Ultra.

Leidingaansluiters 2 is van toepassing op xTool **M1 Ultra**, M1, F1, P2, P2S, D1, en D1 Pro. Maak kennis met de xTool SafetyPro™ AP2 Storingenindicat...

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[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

GP042 2 ES V1 0 D1 1 2 view Español xTool SafetyPro™ AP2 Guía de inicio rápido User Guide
Support Center storage us xtool resource support attachment 0 |||

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Gua de inicio rpido ... ector de tubera 1 es aplicable a xTool S1 y a F1 Ultra. El

conector de tubera 2 es aplicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1, y a D1 Pro.

Descubra xTool SafetyPro™ AP2 Indicador de error Indic...

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GP042 2 FR V1 0 D1 1 2 view Français xTool SafetyPro™ AP2 Guide de démarrage rapide User
Support Center storage us xtool resource support attachment 0 |||

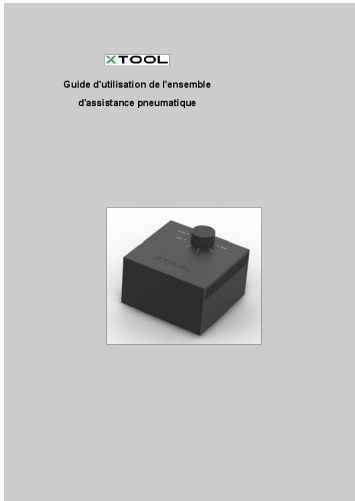
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urzanleitung Gua de inicio rp ... r de tuyau 1 est applicable xTool S1 et F1 Ultra. Le

connecteur de tuyau 2 est applicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1 et D1 Pro.

Dcouvrez xTool SafetyPro™ AP2 Le tmoin d erreur Indicate...

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[\[pdf\]](#) Frequently Asked Questions Guide

TéléchargerxTool S1 M1 Ultra Assistance d'Air IntelligenteFR Guide utilisation de l'ensemble assistance pneumatique du xTool S1cdn shopify s files 1 0764 1556 6128 FR v 1703055609 |||

Guide d'utilisation de l'ensemble d'assistance pneumatique Sommaire Liste des lments.....1
Prsentation de la pompe air.....

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[\[pdf\]](#) Instructions

ZH009 DE M1 Ultra 3D PrintmasterDetails zur Verwendung der Software für die Materialbearbeitung mit xTool erhalten Sie durch Scannen des QR Codes oder unter support xtool product gproxy3d printmaster de media image storage opc xTools m1 ultra kurzanleitung srsItid

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M1 Ultra Kurzanleitung Liste der Teile 01 xTool **M1 Ultra** kennenlernen 02 Vorbereitungen 04 xTool **M1 Ultra** verwenden 08 Beschreibung der Kontrollleuchte 16 Liste der Teile 01 xTool **M1 Ultra** 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05 Netzteil und Kabel 06 Feinspitzenmesser 07 D...

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[XTool SafetyPro AP2 Quick Start Guide](#)

A comprehensive guide to setting up and using the XTool SafetyPro AP2 air purifier, including assembly, connection, and maintenance instructions.

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[\[pdf\]](#) Instructions

ZH009 DE M1 Ultra Deutsch xTool Kurzanleitung storage us xtool resource support attachment M1U |||

M1 Ultra Kurzanleitung Liste der Teile 01 xTool **M1 Ultra** kennenlernen 02 Vorbereitungen 04 xTool **M1 Ultra** verwenden 08 Beschreibung der Kontrollleuchte 16 Liste der Teile 01 xTool **M1 Ultra** 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05 Netzteil und Kabel 06 Feinspitzenmesser 07 D...
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M1 Ultra 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 03 8 05 06 07 4 09 10 10 11 LightGrip 8 13 2 14 15 2 17 18 19 04 USB 08 12 FabricGrip 16 20 21 2 22 23 S...
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[\[pdf\]](#) Instructions

ZH009 JA M1 Ultra xTool storage us xtool resource support attachment M1U |||

M1 Ultra 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 03 04 USB 8 05 06 4 10 09 10 07 08 11 LightGrip 12 FabricGrip 8 13 2 14 15 16 2 17 18 19 20 21 2 22 23 Safety Instructions Siche...
lang:it score:29 filesize: 15.47 M page_count: 19 document date: 2025-03-19



[\[pdf\]](#) User Manual

Português xTool SafetyPro™ IF2 Manual de referência rápida il y a 22 heures — apenas para □ Depois que o Bluetooth dongle estiver conectado conexão entre ventoinha inline e máquina é estabelecida automaticamente storage us xtool resource support attachment |||

SafetyPro™ IF2 Manual de referencia rpida Lista de itens 01 Conheça o xTool SafetyPro™ IF2 01 ... ctor de tubos 1 aplicvel para o xTool S1 e F1 Ultra. O conector de tubos 2 aplicvel para o xTool **M1 Ultra**, M1, F1, P2, P2S, D1 e D1 Pro. Conheça o xTool SafetyPro™ IF2 Indicador de falha Indicador...

lang:pt **score:29** filesize: 4.21 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#)

xTool M1 Ultra 10W 4 en 1 DAE0y7Olo3M BACT5ZaqNA0 Daregreen Fine Point Pen Tippetaprint3d fr 2025 04 |||

FICHE TECHNIQUE xTool **M1 Ultra** 10W 4-en-1 Le xTool **M1 Ultra** est une machine polyvalente 4-en-1, combinant un laser, une lame de dcoupe, une imprimante jet d'encre et un traceur de dessin, idale pour rpondre tous vos besoins cratifs. Avec sa puissance de 10 W, elle permet de graver, dcouper et impi...

lang:fr **score:29** filesize: 1.18 M page_count: 2 document date: 2025-04-10

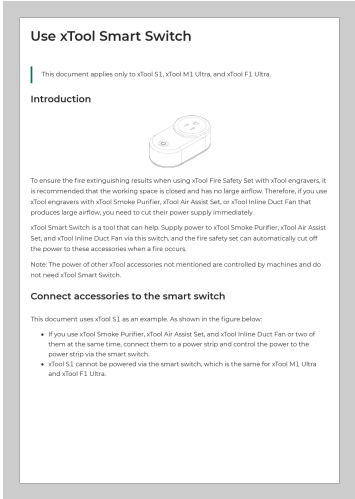


[\[pdf\]](#) Instructions

ZH009 ZH TW M1 Ultra xTool storage us xtool resource support attachment M1U |||

M1 Ultra 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 05 4 09 06 10 10 8 13 2 14 2 17 18 03 8 07 11 15 19 04 USB 08 12 16 20 21 2 22 23 Safety Instructions Sicherheitshinweise Instrucciones de seguridad Con...

lang:it **score:28** filesize: 15.48 M page_count: 19 document date: 2025-02-10



[\[pdf\]](#) Accessories

Use xTool Smart Switch Support Center Supply power to Smoke Purifier Air Assist Set and Inline Duct Fan via this switch the fire safety set can automatically cut off the 65b18b8c 4b30 49d2 986f 4d5ddf9f5dfe storage us xtool resource support activity ||| ||| Use xTool Smart Switch This document applies only to xTool S1, xTool M1 Ultra, and xTool F1 Ultra. Introduction To ensure the fire extinguishing results when using xTool Fire Safety Set with xTool engravers, it is recommended that the worki Use xTool Smart Switch This document applies only to xTool S1, xToo**M1 Ultra**, and xTool F1 Ultra. Introduction To ensure the fire extinguishing results when using xTool Fire Safety Set with xTool engravers, it is recommended that the working space is closed and has no large airflow. Therefore, if y...

lang:en **score:28** filesize: 519.47 K page_count: 2 document date: 2024-08-05



[\[pdf\]](#)

xTool SafetyPro™ IF2 S1 M1 Ultra F1 P2S XCS XCS support xtool article 1644 XCS storage us resource attachment ||| SafetyProTM IF2 01 xTool SafetyProTM IF2 01 xTool SafetyProTM IF2 02 07 xTool S ... xTool xTool S1 F1 Ultra 1 2 . . . 3 . 03 xTool **M1 Ultra** F1 1 2 . 3 . xTool M1, P2, P2S, D1, D1 Pro 1

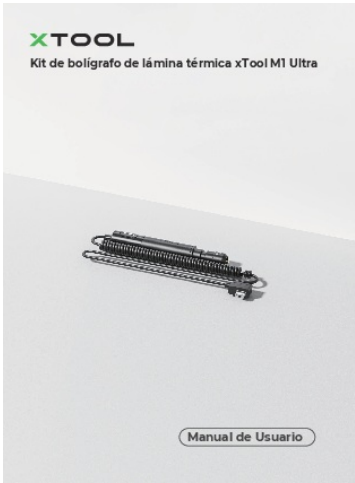
lang:it **score:28** filesize: 4.22 M page_count: 15 document date: 2024-10-28



[XTOOL SafetyPro AP2 Quick Start Guide and Safety Information](#)

Comprehensive guide for the XTOOL SafetyPro AP2 air purifier, covering installation, operation, maintenance, and safety precautions. Includes product specifications and compliance information.

lang:es **score:28** filesize: 4.47 M page_count: 20 document date: 2025-04-27



[pdf] User Manual Guide

xTool ZH017 ES V2 D1 1 4 view Kit de bolígrafo lámina térmica M1 UltraTras el procesado sigue a alta temperatura Para guardarlo cubra la punta del con tapaEspañol Ultra Manual Usuariostorage us xtool resource support attachment Español Usuario |||
Kit de bolígrafo de lmina trmica xTool **M1 Ultra** Manual de Usuario Primero la seguridad importante 01 Lista de elementos 01 Utilice el Kit de bolígrafo de lmina trmica xTool **M1 Ultra** 02 Preguntas frecuentes 13 Declaracin de conformidad 13 Servicio de posventa 13 Primero la seguridad ...
lang:es score:27 filesize: 7.35 M page_count: 16 document date: 2025-03-03



[pdf]

xTool M1 Ultra JA v 1724898614 gl 1*5sa1c2* ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga 0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0OD cdn shopify s files 1 0627 3849 7795 0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5MzY5LjlxLjAuMA |||
xTool **M1 Ultra**
.....
1 2
.....
lang:i-klngon score:26 filesize: 1.39 M page_count: 22 document date: 2024-08-20



[pdf] User Manual Guide

xTool ZH017 DE V2 0 D1 1 4 view Stift mit einer Schneidematte verwenden elektrostatischen Matte M1 Ultra Heißfolienstiftsatz 02 Szenarien Page 5 Deutsch Benutzerhandbuch storage us xtool resource support attachment |||
xTool **M1 Ultra** Heißfolienstiftsatz Benutzerhandbuch Sicherheit geht vor wichtig 01 Liste der Teile 01 xTool **M1 Ultra** Heißfolienstiftsatz verwenden 02 Fragen und Antworten 13 Konformittserklrung 13 Kundendienst 13 Sicherheit geht vor wichtig Machen Sie sich mit allen Sicherheitsmanahm...
lang:de score:26 filesize: 7.34 M page_count: 16 document date: 2025-03-03



[pdf] User Manual Quick Start Guide Instructions Guide

Kur Gui Pochłaniacz dymu xTool SafetyPro™ AP2 Max Elektro May 29 2025 · Złącze rurowe 2 ma zastosowanie do M1 Ultra F1 P2 P2S D1 i Pro 1 Zacisk grawerka xtool m1 10w pochłaniacz safetypro ap2 instrukcja obsługi maxelektro pl storage file pimcore import 5 c324bab00cc623b6cd1adb5d4ba68e94 |||

SafetyProPoTMchlAanPiac2z dymu xTool SafetyProTM AP2

QuickSkSrtcaonratinGstruukicdjaeobsługi rzanl ... y. Złcze rurowe 1 ma zastosowanie do xTool S1 i F1 Ultra. Złcze rurowe 2 ma zastosowanie do xTool **M1 Ultra**, M1, F1, P2, P2S, D1 i D1 Pro. Wygld produktu Wskanik usterki Wskanik polczenia bezprzewo...

lang:pl score:26 filesize: 4.08 M page_count: 15 document date: 2025-05-21



[pdf]

xTool SafetyPro™ IF2 □ xTool S1 F1 Ultra M1 Ultra M1 F1 P2 P2S D1 D1 Pro storage us xtool resource support attachment |||

SafetyProTM IF2 01 xTool SafetyProTM IF2 01 xTool SafetyProTM IF2 02 07 xTool SafetyProTM IF2 09 XCS 09 09 10 xTool S1 F1 Ultra xTool **M1**

UltraaM1aF1aP2aP2SaD1 D1 Pro xTool SafetyProTM IF2 01 1 xTool Saf...

lang:it score:25 filesize: 4.27 M page_count: 15 document date: 2024-10-28



[pdf] User Manual Guide

xTool ZH017 ZH TW V2 0 D1 1 4 view M1 Ultra storage us xtool resource support attachment |||

xTool M Ultra 01 01 xTool M Ultra 02 13 13 xTool M Ultra 2 Positioning guide UP BOTTOM 15 8 **M1 Ultra** Hot Foil Pen Kit User Manual Benutzerhandbuch Manual de Usuario Manuel d utilisation Manuale utente Manual do Usurio Gebruiker...

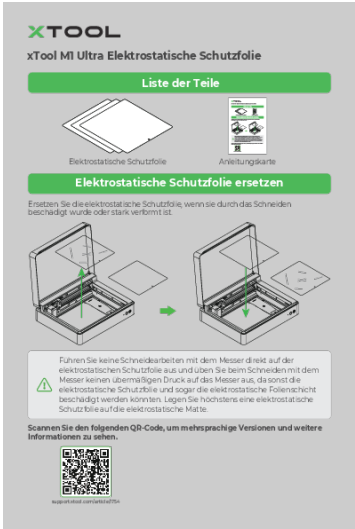
lang:it score:25 filesize: 7.35 M page_count: 16 document date: 2025-03-03



[\[pdf\]](#) Instructions

xTool M1 Ultra JA Ultra 07eb57b2 afbd 422a baa3 736f047c9db9 v 1724898628 gl
1*1rngm0b* ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga 0BK cdn shopify s files 1 0627 3849 7795
0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5NDEyLjYwLjAuMA |||

M1 Ultra xTool M Ultra xTool M Ultra xTool M Ultra USB LightGrip FabricGrip Safety
Instructions Sicherheitshinweise Instrucciones de seguridad Consignes de securit Is...
lang:it **score:24** filesize: 8.45 M page_count: 19 document date: 2024-08-27



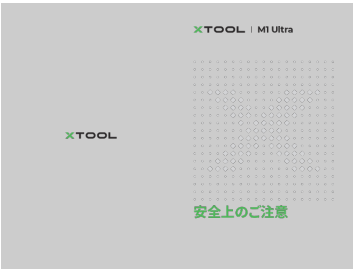
[\[pdf\]](#) User Manual

ZH016 DE xTool M1 Ultra Elektrostatische SchutzfolieFühren Sie keine Schneidearbeiten mit dem
Messer direkt auf der elektrostatischen Schutzfolie aus und üben beim Schneiden demDeutsch
Anleitungskartestorage us xtool resource support attachment Deutsch Anleitungskarte |||
xTool **M1 Ultra** Elektrostatische Schutzfolie Liste der Teile Elektrostatische
Schutzfolie Anleitungskarte Elektrostatische Schutzfolie ersetzen Ersetzen Sie die
elektrostatische Schutzfolie, wenn sie durch das Schneiden beschädigt wurde oder
stark verformt ist. Fhren Sie keine Schneidearbeiten mi...
lang:de **score:24** filesize: 1.35 M page_count: 1 document date: 2024-12-10



[XTOOL SafetyPro™ IF2 MXA-K012-001 Quick Start Guide](#)

A quick start guide for the XTOOL SafetyPro™ IF2 (MXA-K012-001), detailing setup,
connection, wall mounting, usage, indicator descriptions, and maintenance for
enhanced smoke and fume extraction with XTOOL laser machines.
lang:en **score:24** filesize: 4.28 M page_count: 15 document date: 2024-10-23



[pdf]

xTool M1 Ultra JA 315d6f6c 9e25 442f b9fb 4e0e68211e40 v 1724898627 gl 1*1a5alxk*
ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga 0BK cdn shopify s files 1 0627 3849 7795
0BK6F6GXyF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5MzY1LjI1LjAuMA |||

M1 Ultra xTool makeblock.com/cn/docs/xtool-jp RF Wi-Fi .G MHz dBm xTool M Ultra
xTool M Ultra American National Standard for Safe Use of Lasers Z.- IEC -: EN -: /A:
PVC / PVC PVC/ x xTool...

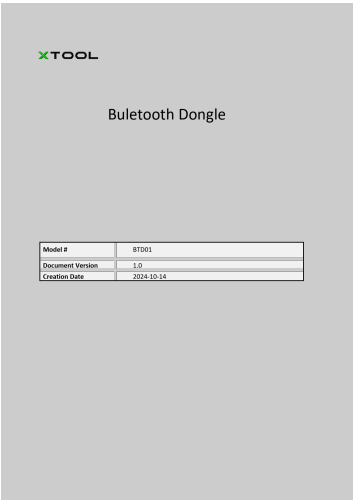
lang:en score:24 filesize: 4.14 M page_count: 3 document date: 2024-08-19



[xTool SafetyPro™ AP2 Quick Start Guide](#)

Quick start guide for the xTool SafetyPro™ AP2 air purifier, covering installation, setup, usage, maintenance, and safety instructions for laser engraving applications.

lang:es score:23 filesize: 5.1 M page_count: 20 document date: 2024-10-24



[pdf] User Manual

Horsee User manual Makeblock Co Ltd BT001 2AH9Q 2AH9QBT001 btd01
Bluetooth Dongle Model # Document Version Creation Date BT001 1.0 2024-10-14 1.
General The BT00 ... scription Set up wireless connection, A wireless connection can
be established only with xTool S1, **M1 Ultra**, P2S, and F1 Ultra. Insert the Bluetooth
dongle into the extension port of the xTool machi...

lang:en score:23 filesize: 323.34 K page_count: 4 document date: 2024-10-21



[pdf] Instructions Guide

ZH009 FR M1 UltraxTool Ultra 1netram fr out media xTool 1 |||
M1 Ultra Guide de d marrage rapide Liste des l ments 01 D couvrez votre xTool **M1
Ultra** 02 Pr parations 04 Utiliser xTool **M1 Ultra** 08 Description de l indicateur 16 Liste
des l ments 01 xTool **M1 Ultra** 02 Module laser 03 Module d vacuation de fum e 04 C
ble USB 8 05...

lang:fr score:23 filesize: 15.41 M page_count: 19 document date: 2025-02-10



[pdf]

xTool SafetyPro™ IF2 storage us xtool resource support attachment |||

SafetyPro™ IF2 01 xTool SafetyPro™ IF2 01 xTool SafetyPro™ IF2 02 07 xTool
SafetyPro™ IF2 09 XCS 09 09 10 1 2 L 1 xTool S1 F1 Ultra 2 xTool **M1**
UltraM1aF1aP2aP2SaD1 D1 Pro xTool SafetyPro™ IF2 01 1 xTool ...
lang:it **score:23** filesize: 4.26 M page_count: 15 document date: 2024-10-28



[pdf]

Deutsch xTool SafetyPro™ IF2 Kurzanleitung Hinweis □ Die Ausführung des Netzkabels hängt von der
Region ab in die das Produkt geliefert wird Rohranschluss 1 ist bei S1 und F1 Ultra storage us xtool
resource support attachment |||

SafetyPro™ IF2 Kurzanleitung Liste der Teile 01 xTool SafetyPro™ IF2
kennenlernen 01 xTool S ... fert wird. Rohranschluss 1 ist bei xTool S1 und F1 Ultra
anwendbar. Rohranschluss 2 ist bei xTool **M1 Ultra**, M1, F1, P2, P2S, D1 und D1 Pro
anwendbar. xTool SafetyPro™ IF2 kennenlernen Strungskontr...
lang:de **score:22** filesize: 4.2 M page_count: 15 document date: 2024-10-28



[pdf] Frequently Asked Questions

ZH016 FR Tapis électrostatique xTool M1 UltraCe produit peut être utilisé uniquement avec le Ultra
pour la découpe lame et traitement associé au module d encre aux stylos de dessin Français Manuel
utilisationstorage us xtool resource support attachment Français utilisation |||

Tapis lectrostatique xTool **M1 Ultra** Manuel d utilisation La scurit d abord Important 01
Liste des lments 01 Dcouvrez le tapis lectrostatique 01 xTool **M1 Ultra** Utilisez le
tapis lectrostatique xTool 02 **M1 Ultra** Entretien 11 FAQ 11 Dclaration de conformit 11
Services aprs-vente 11 L...

lang:fr **score:22** filesize: 4.05 M page_count: 14 document date: 2025-03-03



[pdf]

Español xTool SafetyPro™ IF2 Guía de inicio rápido Nota □ El cable alimentación varía según la región en que se entregue el producto conector tubería 1 es aplicable a S1 y F1 Ultra storage us xtool resource support attachment |||

SafetyPro™ IF2 Gua de inicio rpido Lista de elementos 01 Descubra xTool SafetyPro™ IF2 01 Co ... ector de tubera 1 es aplicable a xTool S1 y a F1 Ultra. El conector de tubera 2 es aplicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1, y a D1 Pro. Descubra xTool SafetyPro™ IF2 Indicador de error Indica...

lang:es score:22 filesize: 4.21 M page_count: 15 document date: 2024-10-28



[pdf] User Manual

ZH009 Part 1 V2 D1 3 KD010824000 View XTOOL M1 ULTRA MANUAL xTool 20W 4 in Laser and Engraver Swing Design Ultra User Manual v 1721742161 cdn shopify s files 0224 5205 |||

...

lang:es score:22 filesize: 17.23 M page_count: 50 document date: 2024-07-23



[pdf] User Manual Quick Start Guide Instructions Guide

GP042 2 NL V1 0 D1 1 3 view SafetyPro™ AP2 Techni Science Maak kennis met de xTool verbinden De gebruiken Gebruiken XCS Beschrijving van indicator nederlands xtool safetypro™ ap2 korte handleiding techniscience cmsdata artikelen files 600 109404 |||

SafetSyaPferotyTMPraAoPTM2 AP2 Quick SKtoarrtteGhuaidnedleiding urzanleitung

Gua de inicio rpido ... luitier 1 is van toepassing op xTool S1 en F1 Ultra.

Leidingaansluitier 2 is van toepassing op xTool **M1 Ultra**, M1, F1, P2, P2S, D1, en D1 Pro. Maak kennis met de xTool SafetyPro™ AP2 Storingsindicat...

lang:nl score:22 filesize: 5.94 M page_count: 14 document date: 2025-04-01



[pdf]

xTool S1 Découpeur Laser à Diode Fermé 40W all in one Bundle DAE0y7Olo3M BACT5ZaqNA0 0 Daregreen Decoupeur a Ferme pentaprint3d fr 2025 04 |||

FICHE TECHNIQUE xTool S1 Dcoupeur Laser Diode Ferm 40W all in one Bundle Protection Maximale avec S ... Peu importe si c est des surfaces souples ou dures, fines ou paisses, plates ou incurves en 3D, la **M1 Ultra** est l pour tous vos besoins. Laissez votre imagination s exprimer, la **M1 Ultra** s occupe du ...

lang:fr score:21 filesize: 1.17 M page_count: 2 document date: 2025-04-15

[\[pdf\]](#) Instructions

ZH009 V1 1 D1 3 KD010834000 View Instructions Anweisungen Instrucciones Istruzioni Instruções

Instructies xTool M1 Ultra Ink Module Instrctions storage us xtool resource support attachment |||

D1.1.3_KD010834000 Instructions Anweisungen Instrucciones Instructions Istruzioni

Instrues Instructies Safety first important Sicherheit geht vor wichtig Primero la seguridad importante La scurit d abord Important La sicurezza prima di tutto importante ...

lang:de score:21 filesize: 19.25 M page_count: 12 document date: 2025-03-19



[\[pdf\]](#) User Manual

ZH009 Part 3 V2 1 D1 KD010824000 View xTool M1 Ultra user manual storage us xtool resource

support attachment |||

...

lang:de score:20 filesize: 13.14 M page_count: 38 document date: 2024-05-15

