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› SUNSHINE VALLEY Patio Dining Swivel Chairs User Manual

SUNSHINE VALLEY E02GF116-SP

SUNSHINE VALLEY Patio Dining Swivel Chairs User Manual

Model: E02GF116-SP

INTRODUCTION

Thank you for choosing SUNSHINE VALLEY Patio Dining Swivel Chairs. This manual provides essential information for the safe assembly, operation, maintenance, and troubleshooting of your new chairs. Please read this manual thoroughly before assembly and retain it for future reference.



Image: Two SUNSHINE VALLEY Patio Dining Swivel Chairs, showcasing their design and color.

SAFETY INFORMATION

Please observe the following safety precautions to prevent injury and damage to the product:

- Ensure all parts are present and undamaged before assembly.
- Assemble the chairs on a soft, clean surface to prevent scratches.
- Do not overtighten screws during assembly to avoid stripping threads.
- Keep children and pets away from the assembly area.
- Do not stand on the chairs.
- Do not exceed the maximum weight capacity of 350 lbs per chair.
- Regularly check all bolts and connections for tightness.

PACKAGE CONTENTS

Verify that all components are included in your package:

- Chair Frame Components (legs, backrest, seat frame)
- Textilene Fabric Seat and Back Panels
- Swivel Base Assembly
- Hardware Pack (bolts, washers, nuts)
- Assembly Tools (e.g., Allen wrench)
- Instruction Manual (this document)

SETUP AND ASSEMBLY

Assembly is required for these patio dining chairs. Please follow the steps carefully. It is recommended to have two people for assembly.

1. **Unpack Components:** Carefully remove all parts from the packaging. Lay them out on a soft, flat surface to prevent damage.
2. **Assemble the Swivel Base:** Attach the swivel mechanism to the circular base ring using the provided hardware. Ensure all bolts are finger-tight at this stage.
3. **Attach Chair Legs to Swivel Base:** Connect the chair legs to the assembled swivel base. Do not fully tighten bolts yet.
4. **Assemble Seat and Back Frame:** Connect the seat frame and backrest frame components.
5. **Attach Fabric Panels:** Secure the Textilene fabric seat and back panels to their respective frames.
6. **Connect Seat Assembly to Legs:** Attach the assembled seat and back frame to the chair legs.
7. **Final Tightening:** Once all components are loosely assembled, place the chair upright on a level surface. Gradually tighten all bolts evenly with the provided tools. Do not overtighten.
8. **Test Stability:** Gently rock and swivel the chair to ensure it is stable and all connections are secure.



Image: Assembled chairs on a patio, demonstrating their outdoor setting.

OPERATING INSTRUCTIONS

Your SUNSHINE VALLEY Patio Dining Swivel Chairs are designed for comfort and versatility.

- **Swivel Function:** The chair features a 360° swivel mechanism, allowing you to rotate freely while seated.
- **Rocking Function:** The chair also provides a slight 15° rocking motion for added comfort and relaxation.
- **High Back Design:** The 42-inch high backrest offers enhanced support for your upper body, promoting a comfortable seating posture.

360° Swivel & Slightly 15° Rocking



Image: Illustration of the chair's 360° swivel and 15° rocking capabilities.

Why Choose SUNSHINE VALLEY?

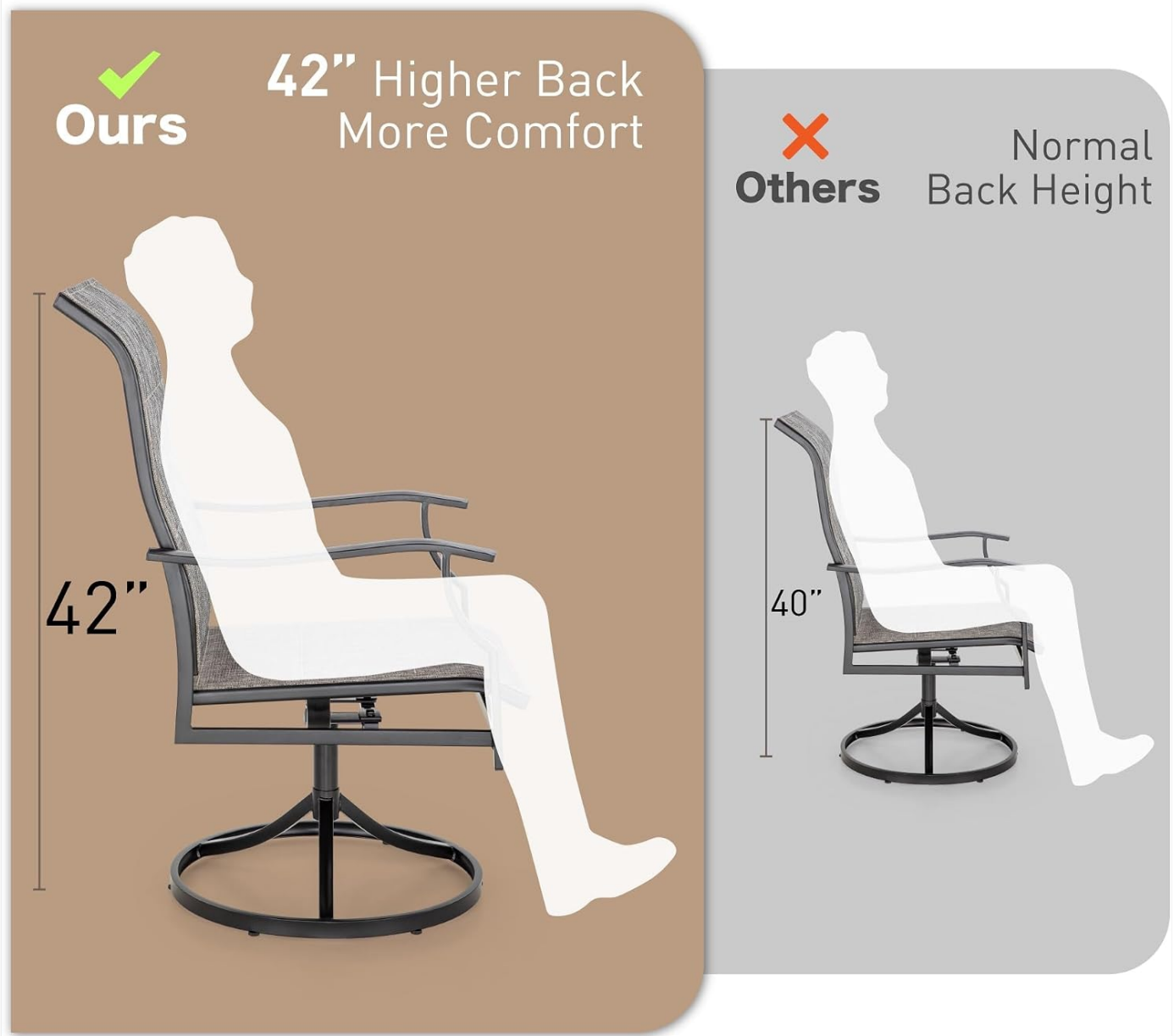


Image: Visual comparison highlighting the ergonomic benefits of the 42-inch high backrest.

MAINTENANCE

Proper care will extend the life and appearance of your patio chairs.

- **Cleaning:** The Textilene fabric is easy to clean. Wipe with a damp cloth and mild soap. Rinse thoroughly and allow to air dry. Avoid harsh chemicals or abrasive cleaners.
- **Frame Care:** The metal frame features a dual rust-proof E-COATING and POWDER-COATING. While highly durable, occasional wiping with a damp cloth will keep it clean. Inspect for any scratches or chips in the coating and touch up if necessary to prevent rust.
- **Seasonal Storage:** During prolonged periods of non-use or harsh weather conditions, it is recommended to cover the chairs or store them indoors to protect them from extreme elements.
- **Hardware Check:** Periodically check all bolts and connections to ensure they remain tight. Retighten if any looseness is detected.

Comfortable & Breathable

High-quality Fabric



Quick-drying



Weather-proof



Durable

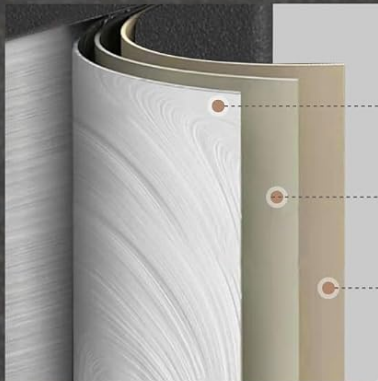


Easy to Clean

Image: Detail of the breathable and durable Textilene fabric.

Dual Rust-proof Frame

Electro-coating and Power-coating



- 1 High-Strength Steel Tube
- 2 Powder Coating
- 3 Electro-coating

Image: Cross-section diagram of the dual rust-proof frame construction.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Chair wobbles after assembly.	Bolts not tightened evenly or fully.	Place chair on a level surface and gradually tighten all bolts evenly.
Swivel/rocking motion is stiff.	Mechanism needs lubrication or has debris.	Apply a silicone-based lubricant to the swivel mechanism. Clean any visible debris.
Noise during swivel/rocking.	Loose hardware or dry mechanism.	Check and tighten all bolts. Lubricate the swivel mechanism.

Problem	Possible Cause	Solution
Fabric appears stained or dirty.	Accumulated dirt or spills.	Clean with a damp cloth and mild soap. Rinse and air dry.

SPECIFICATIONS

- **Brand:** SUNSHINE VALLEY
- **Model:** E02GF116-SP
- **Color:** Grayish Brown-swivel
- **Material:** Metal frame, Textilene fabric
- **Product Dimensions (Overall):** 20"D x 20"W x 40"H (Depth x Width x Height)
- **Seat Depth:** 20 inches
- **Seat Width:** 20 inches
- **Seat Height:** Approximately 16.9 inches (from floor to seat)
- **Backrest Height:** 42 inches (from floor to top of backrest)
- **Weight Capacity:** Up to 350 lbs per chair
- **Swivel Angle:** 360°
- **Rocking Angle:** 15°

Patio Dining Chair



Image: Detailed dimensions of the patio dining swivel chair.

WARRANTY AND SUPPORT

SUNSHINE VALLEY is committed to providing quality products and excellent customer service. For any questions regarding your product, assembly, or if you encounter any issues, please do not hesitate to contact our customer service team. We offer 24/7 online service to provide worry-free after-sales support. Please refer to your purchase documentation for specific warranty terms and contact information.

ASK A QUESTION ABOUT THIS MANUAL

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Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

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