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› PHI VILLA 3-Seat Wicker Patio Sofa Instruction Manual

PHI VILLA PV-416-TR-RD

PHI VILLA 3-Seat Wicker Patio Sofa Instruction Manual

Model: PV-416-TR-RD

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INTRODUCTION

This manual provides instructions for the assembly, operation, and maintenance of your PHI VILLA 3-Seat Wicker Patio Sofa. This outdoor sofa is designed for comfort and durability in various outdoor environments such as gardens, backyards, poolsides, decks, or balconies. It features a high-back design and thick cushions with Cushion-Pro Technology for enhanced resistance to water, oil, stains, and UV exposure.

SAFETY INFORMATION

- Keep the furniture away from open flames or high heat sources to prevent damage or fire hazards.
- Supervise children and pets when they are near or on the outdoor furniture to avoid risks of entrapment or injury.
- Ensure all bolts and fasteners are securely tightened during assembly and periodically check for tightness to maintain stability.
- Do not exceed the maximum weight capacity of 350 lbs per seat.
- Avoid standing or jumping on the furniture.

PACKAGE CONTENTS

Before beginning assembly, ensure all components are present and undamaged. Refer to the parts list included in your packaging. Typically, the package includes:

- Sofa Frame (Wicker and Iron)

- Seat Cushions (3 pieces, 5.5" thick)
- Back Cushions (3 pieces)
- Assembly Hardware (bolts, washers, Allen wrench)



Image: The complete PHI VILLA 3-seat wicker patio sofa with red cushions, showcasing its design and components.

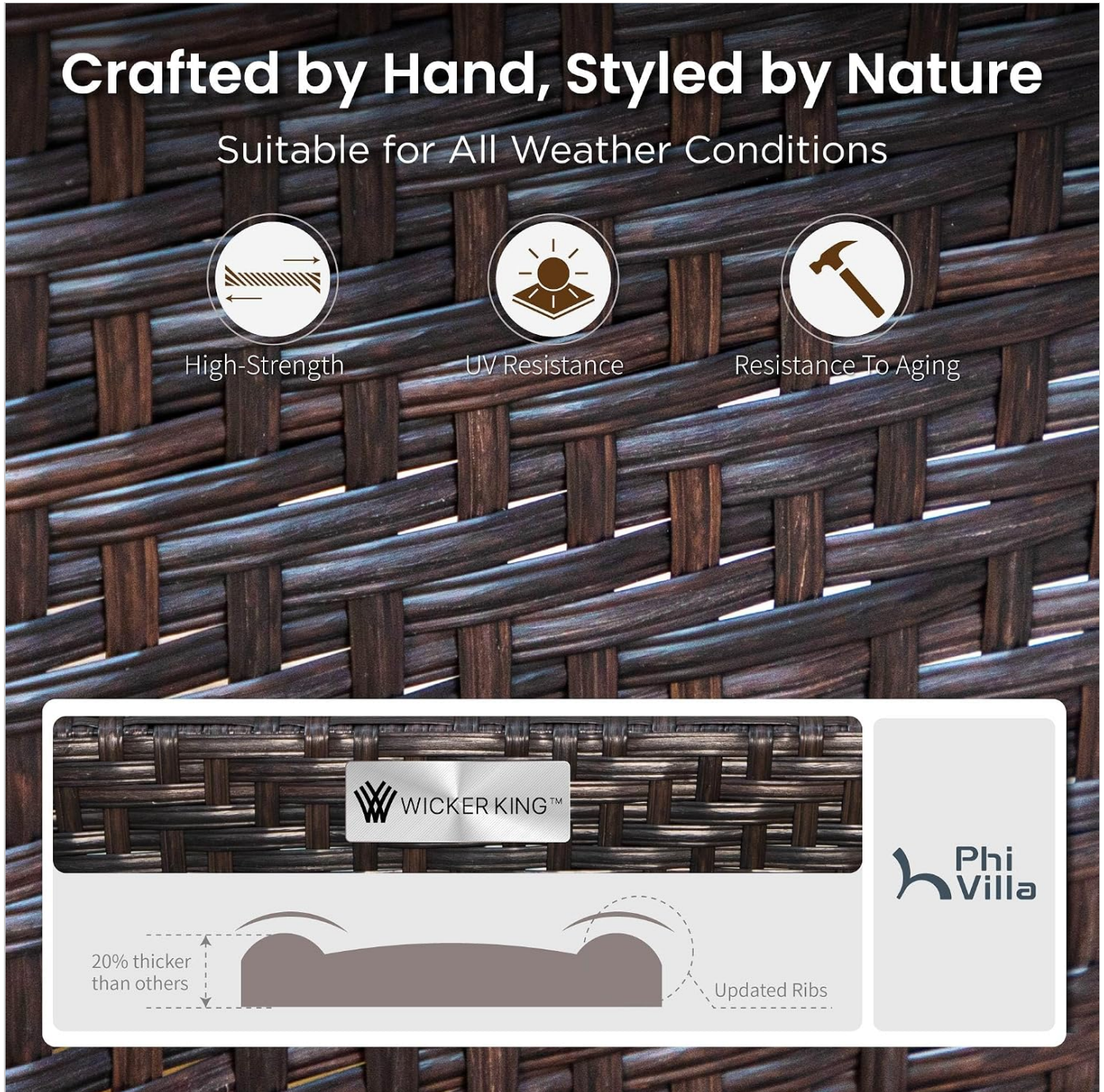
SETUP AND ASSEMBLY

Assembly requires careful attention to detail. It is recommended to have two people for assembly. Do not fully tighten any bolts until all components are loosely assembled.

1. **Unpack Components:** Carefully remove all parts from the packaging and lay them out on a soft, clean surface to prevent scratches. Verify all parts against the included parts list.
2. **Attach Side Panels:** Connect the side panels to the backrest and front frame using the provided bolts. Insert bolts loosely at first. A common assembly tip is to insert the two seat bolts first, then apply pressure to align the back bolt.
3. **Secure the Base:** Attach any cross braces or support legs to the bottom of the sofa frame. Ensure brackets align

correctly with the frame. If a bracket is slightly misaligned, gentle force or a rubber mallet may be needed to fit it over the frame.

4. **Final Tightening:** Once all components are in place and bolts are loosely inserted, gradually tighten all bolts using the Allen wrench. Ensure the sofa is stable and level.
5. **Place Cushions:** Position the seat and back cushions onto the sofa frame. The cushion covers feature Velcro and zippers to help secure them and allow for easy removal.



Crafted by Hand, Styled by Nature

Suitable for All Weather Conditions



High-Strength



UV Resistance



Resistance To Aging



20% thicker than others

Updated Ribs



Image: A diagram illustrating the dimensions of the 3-seat patio sofa, including length, depth, and height, which can be helpful during assembly and placement.

Your browser does not support the video tag.

Video: An official PHI VILLA video demonstrating the comfort and features of the patio furniture set, which may include assembly tips or visual guidance for setup.
This video is provided by the seller.

OPERATING AND USAGE

The PHI VILLA 3-Seat Wicker Patio Sofa is designed for outdoor seating. To ensure optimal comfort and longevity:

- **Placement:** Position the sofa on a flat, stable surface. Avoid placing it directly under heavy objects that could fall.
- **Cushion Care:** While cushions feature Cushion-Pro Technology for water, oil, stain, and UV resistance, prolonged exposure to harsh weather conditions (heavy rain, direct intense sunlight) should be minimized. Consider using outdoor furniture covers when not in use for extended periods.
- **Ergonomic Design:** The 110° ergonomically designed high backrest provides lumbar support. Sit comfortably and utilize the deep seating for relaxation.

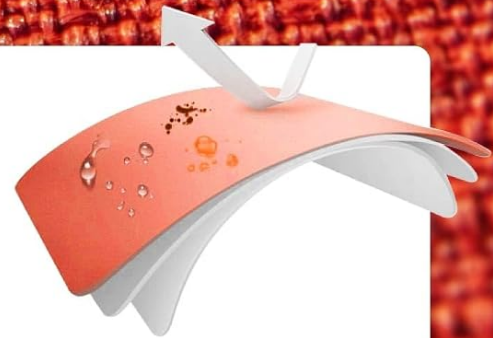
Cushion Pro™ Technology

Easy to clean


Water-proof


Oil-resistant


Stain-resistant



Stain-resistant
Water-proof
Oil-resistant

Image: A close-up view highlighting the 5.5-inch thickness of the sofa cushions, indicating their plush and durable construction.

Thicker 5.5" Cushion Seat

High-density foam filling for durability and shape retention



Soft and Plush



Thick and Durable

5.5"

Image: A person comfortably seated on the PHI VILLA patio sofa, illustrating its spacious seating and ergonomic design for relaxation, with icons indicating UV protection, rust resistance, and long-lasting quality.

MAINTENANCE AND CARE

Regular maintenance will extend the life and appearance of your patio sofa.

- **Frame Cleaning:** Wipe the iron frame with a damp cloth. For stubborn dirt, a mild soap solution can be used, followed by rinsing with clean water and drying thoroughly. The iron surfaces are coated with E-COATING and POWDER-COATING for rust prevention.
- **Wicker Cleaning:** The woven rattan wicker can be cleaned with a soft brush or damp cloth to remove dust and debris. Avoid harsh chemicals that may damage the material.
- **Cushion Cleaning:** Cushion covers are removable via zippers and can be washed. Follow the care instructions on the cushion label. For minor spills, the Cushion-Pro Technology allows for easy spot cleaning due to its water, oil, and stain resistance.
- **Storage:** During off-season or periods of severe weather, store cushions indoors in a dry place. If possible, cover

the entire furniture set with a weather-resistant cover.

- **Fastener Check:** Periodically check all bolts and connections to ensure they remain tight. Retighten as necessary to maintain structural integrity.



Image: A close-up of the cushion fabric demonstrating the water-resistant properties of Cushion-Pro Technology, with water droplets beading on the surface.

WHY PHI VILLA?

We Use Our Special Electro Coating Technology

It's Worth It. **200%+** Furniture Durability In Patio & Outdoor

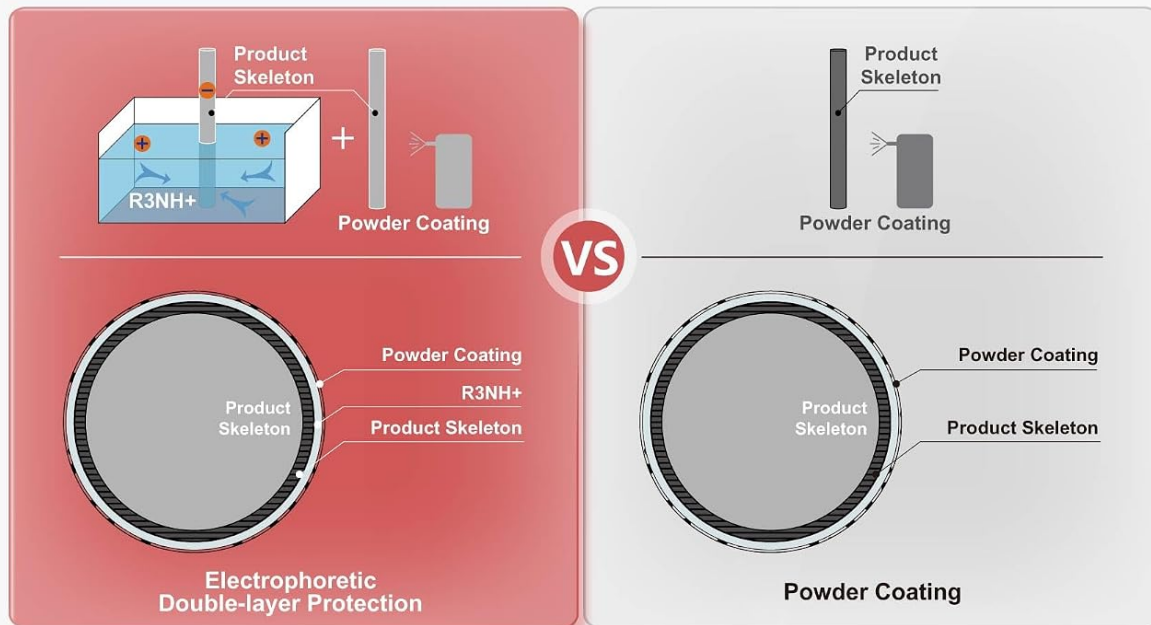


Image: A diagram explaining the Electro-Coating and Powder-Coating process used on the iron frame, highlighting the double-layer protection for enhanced durability and rust resistance compared to standard powder coating.

Your browser does not support the video tag.

Video: A short preview video from PHI VILLA demonstrating the water-resistant properties of the cushions, showing water beading and rolling off the fabric. This video is provided by the seller and is useful for understanding cushion maintenance.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Difficulty aligning bolt holes during assembly.	Components are not properly aligned or bolts were tightened prematurely.	Ensure all bolts are only finger-tightened until all parts are connected. If necessary, loosen all bolts, realign components, and then gradually tighten. Try inserting seat bolts first, then align back bolts.

Problem	Possible Cause	Solution
Sofa feels unstable or wobbly after assembly.	Bolts are not fully tightened or the sofa is on an uneven surface.	Check and fully tighten all bolts. Move the sofa to a level surface. If wobbling persists, check for any bent components or incorrect assembly.
Cushions slip off the sofa.	Velcro fasteners are not engaged or are worn.	Ensure the Velcro straps on the cushions are securely attached to the sofa frame. If Velcro is worn, consider replacing it or adding non-slip pads.
Rust spots appear on the frame.	Prolonged exposure to moisture or damage to the protective coating.	Clean the rust spot with a wire brush, apply a rust-inhibiting primer, and then touch up with outdoor-grade paint. Ensure the furniture is dried thoroughly after rain.

SPECIFICATIONS

- **Model Number:** PV-416-TR-RD
- **Brand:** PHI VILLA
- **Color:** Red
- **Size:** 3 Seats
- **Style:** Modern
- **Shape:** Rectangular
- **Material Type:** Rattan (Wicker), Iron (Frame)
- **Item Dimensions (L x W x H):** 73 x 27 x 35 inches
- **Seat Cushion Thickness:** 5.5 inches
- **Weight Capacity (per seat):** Up to 350 lbs
- **Additional Features:** Removable Cushion Covers, Cushion-Pro Technology (Water, Oil, Stain, UV, Moisture Resistant), E-COATING and POWDER-COATING for frame.
- **Included Components:** Sofa Frame, Seat Cushions, Back Cushions

WARRANTY AND SUPPORT

Specific warranty details for the PHI VILLA 3-Seat Wicker Patio Sofa are not provided in this manual. Please refer to your purchase documentation or contact PHI VILLA customer service for warranty information.

For product support, missing parts, or further inquiries, please visit the official PHI VILLA store or contact their customer service department. You can often find contact information on the product packaging or the brand's official website.

PHI VILLA Official Store: [Visit PHI VILLA Store on Amazon](#)

