

## GODIYMODULES ZK-SMC02

# GODIYMODULES ZK-SMC02 DC 5-30V 4A Stepper Motor Driver and Controller User Manual

Model: ZK-SMC02

## 1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of the GODIYMODULES ZK-SMC02 DC 5-30V 4A Stepper Motor Driver and Controller. This integrated unit combines a stepper motor controller and driver, offering features such as adjustable delay, speed regulation, angle adjustment, and distance control. It supports both automatic and manual operation, includes a physical button interface, an LCD display, and TTL serial communication capabilities.



Figure 1.1: GODIYMODULES ZK-SMC02 Stepper Motor Driver and Controller.

## 2. SAFETY INFORMATION

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Please read and understand all safety instructions before operating this device. Failure to follow these instructions may result in electric shock, fire, or serious injury.

- Ensure the power supply voltage is within the specified range of DC 5-30V.
- Do not exceed the maximum current rating of 4A.
- Disconnect power before making any wiring connections or disconnections.
- Avoid exposing the device to moisture, extreme temperatures, or corrosive environments.
- Do not attempt to disassemble or modify the device. Refer all servicing to qualified personnel.
- Ensure proper ventilation to prevent overheating.

## 3. PACKAGE CONTENTS

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Verify that all items are present in the package:

- 1 x ZK-SMC02 Stepper Motor Driver and Controller

## 4. SPECIFICATIONS

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Feature	Specification
Model	ZK-SMC02
Input Voltage	DC 5-30V
Max Current	4A
Display Type	LCD
Communication	TTL Serial Communication
Dimensions (Package)	5.51 x 3.74 x 2.28 inches
Item Weight	3.2 ounces
Material	Plastic

## 5. PRODUCT OVERVIEW

The ZK-SMC02 features an intuitive front panel with an LCD display, control buttons, and an encoder knob for easy operation and parameter adjustment.

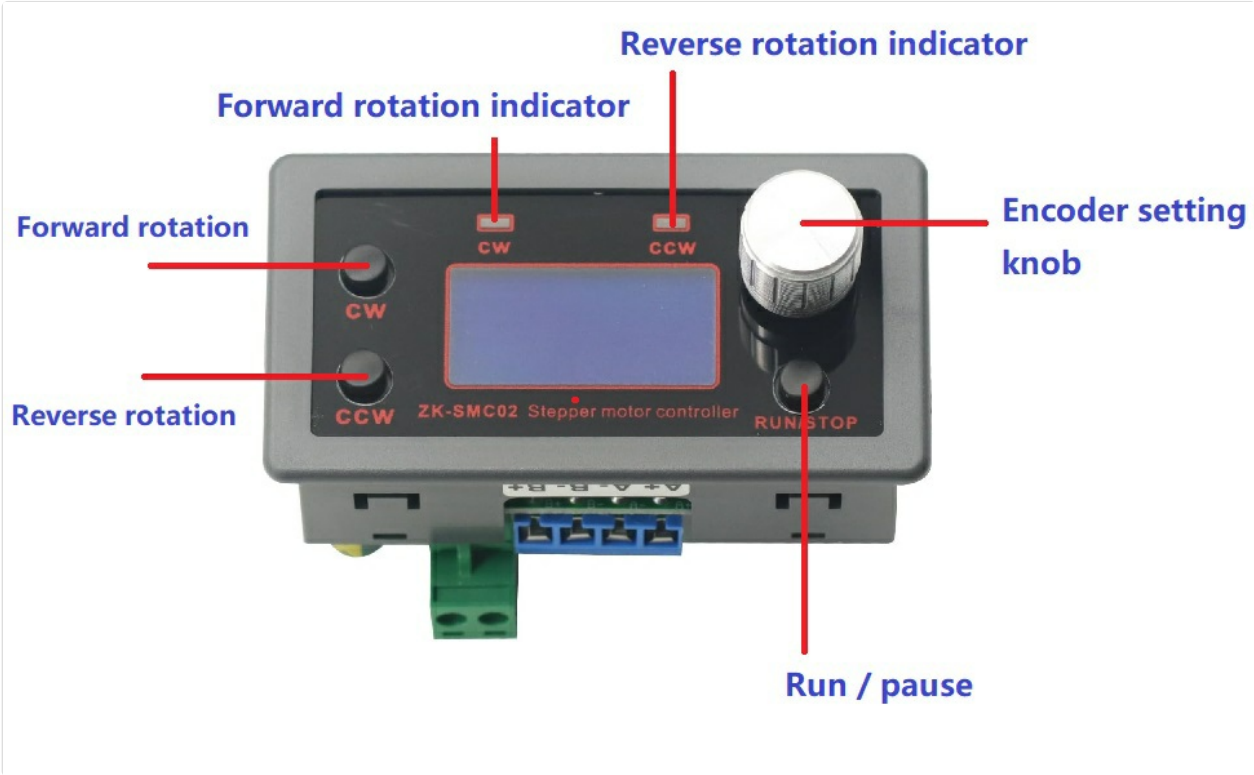


Figure 5.1: Front Panel Controls and Indicators.

- **CW Button:** Initiates forward (clockwise) rotation.
- **CCW Button:** Initiates reverse (counter-clockwise) rotation.
- **RUN/STOP Button:** Starts or stops the motor. Also used to exit menu settings.
- **Encoder Setting Knob:** Used to adjust speed, parameters, and navigate menus. Pressing the knob enters menu settings.
- **CW Indicator:** Lights up when the motor is rotating clockwise.
- **CCW Indicator:** Lights up when the motor is rotating counter-clockwise.

- **LCD Display:** Shows current speed, parameters, and menu options.

## 6. SETUP AND WIRING

Proper wiring is crucial for the correct operation of the ZK-SMC02. Refer to the diagram below for connection details.

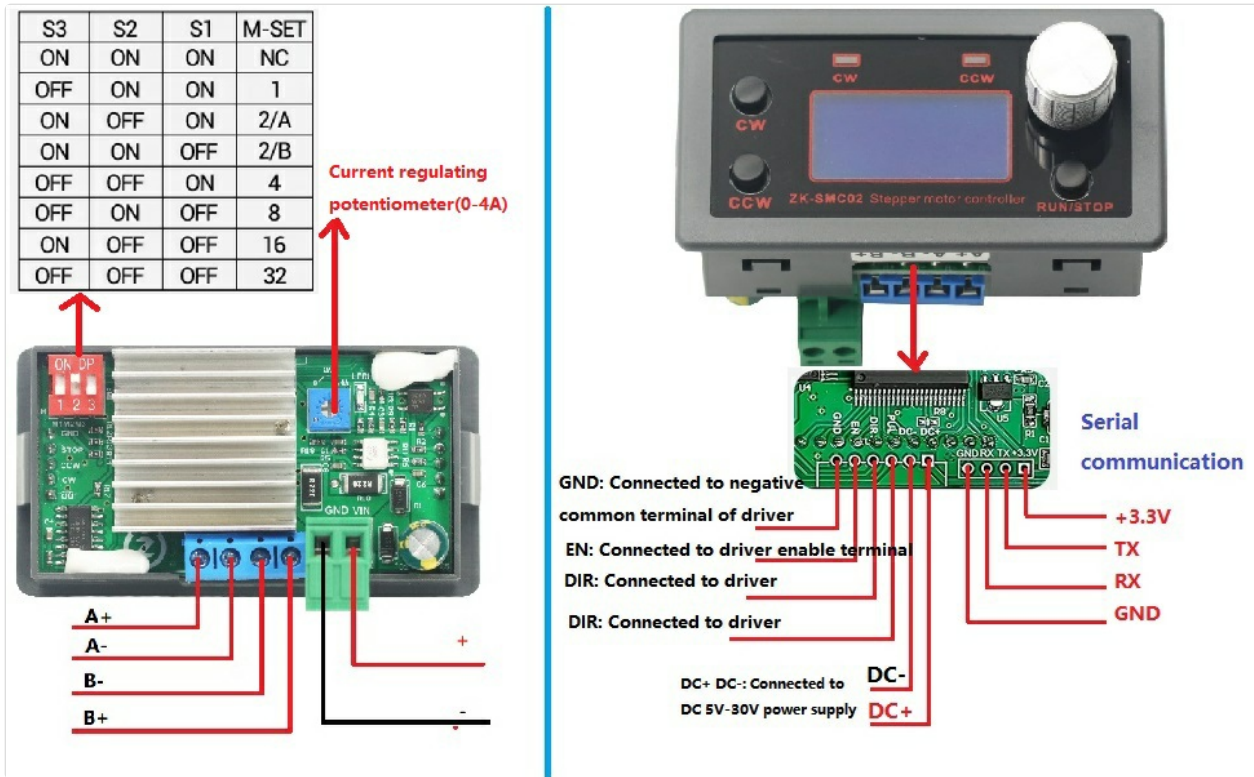


Figure 6.1: Wiring Diagram for ZK-SMC02.

### 6.1 Power Supply Connection

- Connect the DC 5-30V power supply to the **DC+** and **DC-** terminals. Ensure correct polarity.

### 6.2 Stepper Motor Connection

Connect your stepper motor to the A+, A-, B+, B- terminals. Refer to your stepper motor's datasheet for correct phase connections.

### 6.3 Serial Communication (Optional)

For TTL serial communication, connect as follows:

- **GND:** Connected to negative common terminal of driver.
- **EN:** Connected to driver enable terminal.
- **DIR:** Connected to driver direction input.
- **TX:** Transmit data.
- **RX:** Receive data.
- **+3.3V:** Power output for external modules (if applicable).

## 7. OPERATING INSTRUCTIONS

### 7.1 Basic Operation

- **Power On:** Connect the power supply. The LCD will display the current operating mode or speed.
- **Adjust Speed:** In the operation interface, rotate the encoder knob to adjust the motor speed.
- **Forward Rotation (CW):** Press the **CW** button. The CW indicator will light up.
- **Reverse Rotation (CCW):** Press the **CCW** button. The CCW indicator will light up.
- **Start/Stop:** Press the **RUN/STOP** button to start or pause the motor.

## 7.2 Menu Settings

To access and adjust advanced parameters, follow these steps:

Serial number	Function	Adjustable range	Defaults		
F-01→?	Action flow mode selection (details below the table)	1-9	1	[P01]→1	The motor works with [knob on controller].
F-02	Number of forward rotation pulses Unit: number	1-9999	1600	[P01]→2	It keeps rotating after pressing the button, and stops when it is released. [Press CW] Always rotate forward [Press CCW] Always reverse
F-03	Forward rotation speed Unit: Revolution / minute	0.1-999	10	[P01]→3	After pressing the button, keep rotating, and press again to stop. [press CW] forward rotation [press CCW] reverse rotation
F-04	Number of reverse pulses Unit: Number	1-9999	1600	[P01]→4	After pressing the button, it can rotate forward or reverse-delay according to the set distance, and it can cycle F-06 times. [Press CW] Forward rotation-Delay (F-07) [Press CCW] Reverse rotation-Delay (F-08)
F-05	Reversal speed Unit: circle (revolution)/min	0.1-999	10	[P01]→5	After pressing the button, it can cycle according to the set distance forward or reverse delay(F-06) 。 Return to zero at the end of the cycle. [press CW] forward rotation delay (F-07), Cycle (F-06), return to zero [press CCW] reverse delay (F-08),Cycle (F-06), return to zero.
F-06	Cycle work times (among them---- =numerous times) Unit: times	0-9999 or countless times	1	[P01]→6	After pressing the button, cycle forward and reverse according to the set distance. Abbreviations: [press CW] forward delay (F-07) - reverse delay (F-08), [press CCW] reverse delay (F-08) - forward delay (F-07), above cycle (F-06)
F-07	Forward rotation in place delay Unit: second accuracy ± 0.2 second	0.0-999.9	0.0	[P01]→7	After pressing the button, the motor will rotate forward or reverse permanently, release the button, - delay - return to zero. Abbreviations: [press CW] forward rotation - release - delay (F-07) - return to zero, [press CCW] reverse rotation - release - delay (F-08) - return to zero.
F-08	Reverse in place delay Unit: second accuracy ± 0.2 second	0.0-999.9	0.0	[P01]→8	After pressing the button, forward or reverse - delay according to the set time. Recyclable (F-06). Abbreviations: [press CW] forward rotation time (F-07) - delay (F-08), [press CCW] reverse rotation time (F-08) - delay (F-07), the above cycle (F-06).
F-09	Number of pulses per revolution: 1-9999 (X10) Unit: 10 (for example, the step angle is 1.8 degrees, the stepping motor drives 8 segments, and one revolution is 360 / 1.8 * 8 = 1600, setting 160, actual 1600)	1-9999	160	[P01]→9	After power on, it will automatically cycle forward and reverse according to the set distance. Abbreviations: forward delay (F-07) - reverse delay (F-08), cycle (F-06)
F-10	Main interface display content Up: motor coil speed (unit: RPM) Downlink: delay time (unit: s) / number of cycles (unit: Times)  00- Motor coil speed delay time 01- Motor coil speed cycle times	0-1	00		
F-11	Action when pressing pause key 0 - slow stop of motor deceleration 1 - motor stops immediately (emergency stop has impact)	0-1	0		
F-12	Acceleration and deceleration level 1-100, 1 slowest, 100 fastest	1-100	20		
F-13	Postal address	1-255	1		

Figure 7.1: Menu Navigation and Parameter Adjustment.

1. **Enter Menu:** Press and hold the encoder knob to enter the menu settings interface. The display will show 'F-01'.
2. **Navigate Parameters:** In the menu settings interface, rotate the encoder knob to change the parameter codes from F-01 to F-13.
3. **Select Parameter for Adjustment:** Short press the encoder knob to enter the F-XX corresponding menu parameter setting state. The parameter value will flash.
4. **Adjust Parameter Value:** Rotate the encoder knob to adjust the flashing parameter value.
5. **Save and Exit:** Long press the encoder knob to save the parameters and exit to the running interface.
6. **Exit Parameter Settings:** Short press the **RUN/STOP** button to exit parameter settings and return to the main menu number adjustment interface.

## 7.3 Parameter Descriptions

The following table details the available parameters and their functions. Please note that the image for this table was not provided with a distinct URL in the JSON, so the content is transcribed for clarity.

Serial Number	Function	Adjustable Range	Defaults	Action Mode Selection (P01)
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Serial Number	Function	Adjustable Range	Defaults	Action Mode Selection (P01)
F-01	Action mode selection	1-9	1	<ul style="list-style-type: none"> <li>• <b>[P01]-&gt;1:</b> Motor works with knob on controller. It keeps rotating after pressing the button, and stops when it is released. [Press CW] Always rotate forward. [Press CCW] Always reverse.</li> <li>• <b>[P01]-&gt;2:</b> After pressing the button, keep rotating, and press again to stop. [Press CW] Forward rotation. [Press CCW] Reverse rotation.</li> <li>• <b>[P01]-&gt;3:</b> After pressing the button, it can rotate forward or reverse-delay according to the set distance, and it can cycle F-06 times. [Press CW] Forward rotation-Delay (F-07). [Press CCW] Reverse rotation-Delay (F-08).</li> <li>• <b>[P01]-&gt;4:</b> After pressing the button, it can cycle according to the set distance f onward or reverse-delay (F-06). Return to zero at the end of the cycle. [Press CW] Forward rotation delay (F-07), Cycle (F-06), return to zero. [Press CCW] Reverse rotation-Delay (F-08), Cycle (F-06), return to zero.</li> <li>• <b>[P01]-&gt;5:</b> After pressing the button, cycle forward and reverse according to the set distance. Abbreviations: [Press CW] forward delay (F-07) - reverse delay (F-08), [press CCW] reverse delay (F-08) - forward delay (F-07), above cycle (F-06).</li> <li>• <b>[P01]-&gt;6:</b> After pressing the button, the motor will rotate forward or reverse permanently, release the button - delay - return to zero. Abbreviations: [press CW] forward rotation - release - delay (F-07) - return to zero. [Press CCW] reverse rotation - release - delay (F-08) - return to zero.</li> <li>• <b>[P01]-&gt;7:</b> After pressing the button, forward or reverse - delay according to the set time. Recyclable (F-06). Abbreviations: [press CW] forward rotation time (F-07) - delay (F-08), [press CCW] reverse rotation time (F-08) - delay (F-07), the above cycle (F-06).</li> <li>• <b>[P01]-&gt;8:</b> After power on, it will automatically cycle forward and reverse according to the set distance. Abbreviations: forward delay (F-07) - reverse delay (F-08), cycle (F-06).</li> <li>• <b>[P01]-&gt;9:</b> After power on, it will automatically cycle forward and reverse according to the set distance. Abbreviations: forward delay (F-07) - reverse delay (F-08), cycle (F-06).</li> </ul>

Serial Number	Function	Adjustable Range	Defaults	Action Mode Selection (P01)
F-02	Number of forward rotation pulses	1-9999	1600	Unit: Number
F-03	Forward rotation speed	1-999	1	Unit: Revolution / minute
F-04	Number of reverse pulses	1-9999	1600	Unit: Number
F-05	Reversal speed	0.1-999	10	Unit: Circle revolution/min
F-06	Cycle work times (among them - numerous times)	0-9999 or countless times	1	Unit: Times
F-07	Forward rotation in place delay	0.0-999.9	0.0	Unit: Second (accuracy $\pm 0.2$ second)
F-08	Reverse in place delay	0.0-999.9	0.0	Unit: Second (accuracy $\pm 0.2$ second)
F-09	Number of pulses per revolution	1-9999 (X10)	160	For example, the step angle is 1.8 degrees, the stepping motor drives 8 segments, and one revolution is $360 / 1.8 * 8 = 1600$ , setting 160, actual 1600.
F-10	Main interface display content	00-01	00	<ul style="list-style-type: none"> <li>• <b>00</b>: Motor coil speed (unit: RPM)</li> <li>• <b>01</b>: Downlink delay time (unit: s) / number of cycles (unit: Times)</li> </ul>
F-11	Action when pressing pause key	0-1	0	<ul style="list-style-type: none"> <li>• <b>0</b>: Slow stop of motor deceleration</li> <li>• <b>1</b>: Motor stops immediately (emergency stop has impact)</li> </ul>
F-12	Acceleration and deceleration level	1-100	20	1 slowest, 100 fastest



Serial Number	Function	Adjustable Range	Defaults	Action Mode Selection (P01)
F-13	Postal address	1-255	1	

## 8. MAINTENANCE

To ensure the longevity and optimal performance of your ZK-SMC02 controller, follow these maintenance guidelines:

- Keep the device clean and free from dust and debris. Use a soft, dry cloth for cleaning.
- Avoid exposing the device to direct sunlight or high humidity.
- Regularly check all wiring connections to ensure they are secure.
- Do not use harsh chemicals or abrasive cleaners on the device.

## 9. TROUBLESHOOTING

If you encounter issues with your ZK-SMC02, refer to the following common problems and solutions:

- **Motor not moving:**
  - Check power supply connections and ensure voltage is within 5-30V.
  - Verify stepper motor wiring (A+, A-, B+, B-).
  - Ensure the motor is not in a paused state (press RUN/STOP).
  - Check parameter F-01 for correct action mode selection.
- **Incorrect speed or direction:**
  - Adjust speed using the encoder knob.
  - Verify CW/CCW button presses.
  - Check parameters F-03 (forward speed) and F-05 (reversal speed).
  - Ensure F-09 (pulses per revolution) is set correctly for your motor.
- **Display not working:**
  - Check power supply.
  - Contact customer support if the issue persists.

## 10. WARRANTY AND SUPPORT

For warranty information or technical support, please refer to the product's purchase platform or contact GODIYMODULES customer service directly. Keep your purchase receipt for warranty claims.



## Related Documents - ZK-SMC02



# SMC02 Stepper Motor Controller + Driver Integrated Manual

Comprehensive manual for the ZK-SMC02 Stepper Motor Controller + Driver, detailing product introduction, parameters, functions, wiring, operation, menu settings, and communication protocol.



## ZK-SMC02 CNC Stepper Motor Driver: Features, Parameters, and Operation Guide

Detailed technical specification and operational guide for the ZK-SMC02 CNC Stepper Motor Driver. Learn about its features, parameters, setting methods, work modes, applications, and wiring.



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# Manuál ZK-SMC02: Ovladač a Driver pro Krokové Motory Laskakit

Podrobný manuál pro ovladač a driver krokových motorů ZK-SMC02 od Laskakit. Obsahuje popis produktu, parametry, funkce, zapojení, uživatelské rozhraní a komunikační protokol.



## CNC Stepper Motor Driver - Operation, Parameters, and Control

Detailed guide for the CNC Stepper Motor Driver, covering its description, parameters, various setting methods, work modes, and MODBUS control. Includes parameter tables and application examples.

