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Whubefy 8-in-1 Heat Press

WHUBEFY 8-in-1 Heat Press Machine 15"x12" Instruction Manual

Model: 8-in-1 Heat Press

1. INTRODUCTION

This manual provides detailed instructions for the safe and effective operation of your WHUBEFY 8-in-1 Heat Press Machine. This versatile device is designed for heat transfer and sublimation projects on various items, including t-shirts, mugs, caps, and plates. Please read this manual thoroughly before initial use and retain it for future reference.

2. SAFETY INSTRUCTIONS

- Always operate the heat press on a stable, heat-resistant surface.
- Keep hands and fingers clear of the heating element during operation to prevent burns. The heating plate is a hot surface.
- Ensure proper ventilation in the work area.
- Do not leave the machine unattended while it is powered on or heating.
- Unplug the machine from the power outlet when not in use or before cleaning/maintenance.
- Keep children and pets away from the heat press.
- Use heat-resistant gloves when handling hot items or changing attachments.
- The machine is equipped with an overheat protection feature that automatically shuts off power if the temperature exceeds safe limits.

3. PACKAGE CONTENTS

Your WHUBEFY 8-in-1 Heat Press Machine package includes the following components:

- 15"x12" Flatbed T-shirt Press Machine (main unit)

- Mug Press Attachments (9oz, 11oz, 12oz, 17oz)
- Plate Press Attachments (1.5" max diameter, 2" max diameter)
- Hat/Cap Press Attachment (5.5"x3.3" inch)
- Digital Control Box
- Power Cord
- User Manual
- Two Teflon Sheets
- Thickened Silicone Pad and Sponge Pad

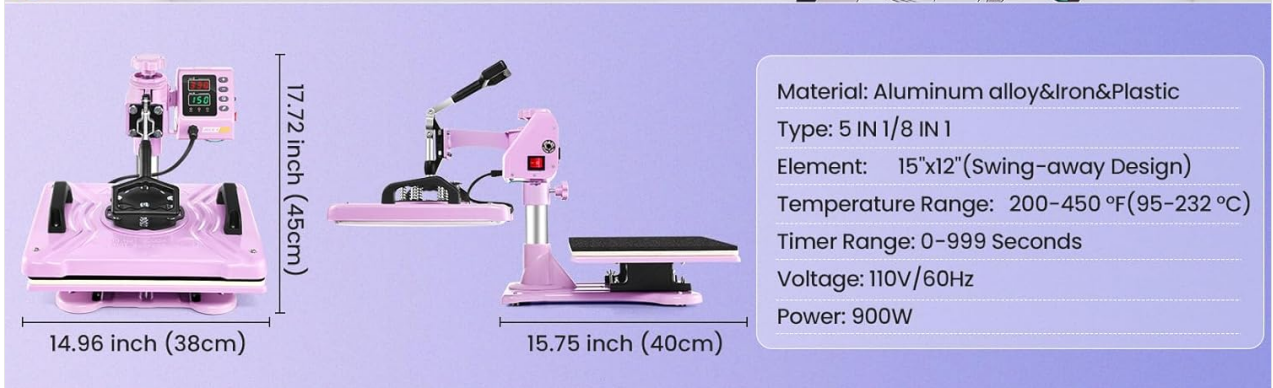


Image: WHUBEFY 8-in-1 Heat Press Machine with all included attachments laid out.

4. PRODUCT OVERVIEW AND FEATURES

- **Accurate Temperature Control:** Dual LED Digital control box displays time and temperature (Fahrenheit or Celsius) for precise control. Temperature range: 200-450 °F (95-232 °C).
- **Timer Range:** 0-999 seconds. An audible alarm sounds when the time is complete.

- **Premium Quality Heating Plate:** Advanced die-cast aluminum heating plate with a non-stick Teflon-coated surface prevents scorching and ensures steady printing.
- **360° Swing-Away Function:** Allows the heating plate to be rotated to a safe side, reducing the risk of accidental contact with the hot surface.
- **User-Friendly Design:** Simple interface and clear instructions for easy operation. Quick heating and consistent heat/pressure for seamless transfers.
- **Multi-Functional:** Includes attachments for t-shirts, mugs (various sizes), plates, and hats, offering versatility for diverse projects on cotton, polyester, and ceramics.

MULTIFUNCTIONAL COMBO HEAT PRESS MACHINE



Image: The WHUBEFY Heat Press demonstrating its 360-degree swing-away feature, allowing the top platen to move aside for safety and ease of use.

MORE PRACTICAL DESIGN

Make your bussiness more convenient



Image: Close-up of the digital control panel on the WHUBEFY Heat Press, showing temperature and time settings.

5. SETUP INSTRUCTIONS

- 1. Unpacking:** Carefully remove all components from the packaging. Inspect for any damage.
- 2. Placement:** Place the main heat press unit on a sturdy, flat, and heat-resistant surface. Ensure there is enough space around the machine for the 360° swing-away function.
- 3. Power Connection:** Connect the power cord to the machine and then to a grounded electrical outlet (110 Volts).
- 4. Attaching Platens:**
 - The T-shirt platen is usually pre-installed. To change to other attachments (mug, cap, plate), you will need to unplug the corresponding heating element cable from the control box and unscrew any securing nuts/bolts.
 - Align the desired attachment with the mounting points and secure it using the provided screws or clips. Reconnect the heating element cable to the control box.
- 5. Pressure Adjustment:** Adjust the pressure knob on top of the heating element to achieve the desired pressure for your material. Turn clockwise for more pressure, counter-clockwise for less.

Your browser does not support the video tag.

Video: This video demonstrates the assembly and setup of the WHUBEFY Heat Press Machine, including how to attach different platens and adjust settings.

6. OPERATING INSTRUCTIONS

6.1 General Operation (Temperature & Time Setting)

1. **Power On:** Flip the red power switch on the side of the control box to the "ON" position.
2. **Set Temperature:** Press the "SET" button once. The temperature display will flash. Use the "+" and "-" buttons to adjust to your desired temperature (e.g., 365°F for sublimation). Press "SET" again to confirm.
3. **Set Time:** After setting the temperature, press the "SET" button again. The time display will flash. Use the "+" and "-" buttons to adjust to your desired time (e.g., 60 seconds). Press "SET" again to confirm.
4. **Start Heating:** The machine will begin heating to the set temperature. The "OUT" light will illuminate. Once the set temperature is reached, the machine will beep.
5. **Switch Temperature Unit:** To switch between Fahrenheit (°F) and Celsius (°C), long press the "+" and "-" buttons simultaneously for five seconds.

Your browser does not support the video tag.

Video: This video provides a detailed guide on how to set the temperature and time on the WHUBEFY Heat Press digital control panel.

6.2 T-shirt Pressing

1. Place the t-shirt onto the bottom platen. Ensure it is flat and smooth.
2. Position your transfer design (e.g., HTV, sublimation print) onto the t-shirt.
3. Cover the design with a Teflon sheet to protect the heating element and prevent ink transfer.
4. Swing the top heating platen over the t-shirt and press the handle down firmly until it locks. The timer will start automatically.
5. Once the timer beeps, lift the handle and swing the heating platen away.
6. Carefully remove the Teflon sheet and peel off the transfer paper (hot or cold peel, depending on your material).



15x12 INCH PROFESSIONAL HEAT PRESS MACHINE

Suitable for all heat transfer vinyl (HTV) and sublimation projects

Image: A t-shirt being pressed on the WHUBEFY Heat Press, demonstrating the application of a design.

6.3 Mug Pressing

1. Attach the appropriate mug press attachment for your mug size.
2. Wrap your sublimation print around the mug and secure it with heat-resistant tape.
3. Insert the mug into the mug press attachment. Adjust the pressure knob on the mug press to ensure firm contact.
4. Close the mug press handle. The timer will start.
5. After the timer beeps, open the mug press and carefully remove the hot mug using heat-resistant gloves.
6. Immediately peel off the transfer paper. Allow the mug to cool completely.

HOW TO CONTROL & ADJUST

Precise control of time and temperature ensures perfect color



Image: A close-up of the mug press attachment on the WHUBEFY Heat Press, ready for use.

6.4 Cap Pressing

1. Attach the cap press attachment to the main unit.
2. Place the cap onto the cap platen, ensuring it is smooth and centered.
3. Position your design onto the cap.
4. Lower the heating element onto the cap and apply pressure. The timer will start.
5. Once the timer beeps, lift the heating element and carefully remove the cap.
6. Peel off the transfer paper.

6.5 Plate Pressing

1. Attach the appropriate plate press attachment for your plate size.
2. Secure your sublimation print onto the plate with heat-resistant tape.
3. Place the plate onto the plate press attachment.
4. Lower the heating element onto the plate and apply pressure. The timer will start.
5. After the timer beeps, lift the heating element and carefully remove the hot plate using heat-resistant gloves.
6. Peel off the transfer paper. Allow the plate to cool.

7. MAINTENANCE

- Always unplug the machine and allow it to cool completely before cleaning.
- Wipe the heating element with a soft, damp cloth. Do not use abrasive cleaners.
- Regularly check all connections and fasteners to ensure they are secure.
- Store the heat press in a dry, dust-free environment.

8. TROUBLESHOOTING

If you encounter issues, refer to the following common problems and solutions:

- **Machine Not Heating:**
 - Check if the power switch is on.
 - Ensure the power cord is securely plugged into both the machine and the outlet.
 - Verify that the heating element cable for the attached platen is correctly connected to the control box.
- **Uneven Heat Transfer:**
 - Ensure the pressure is evenly distributed across the platen. Adjust the pressure knob if necessary.
 - Check that the item being pressed is flat and free of wrinkles.
 - Verify the heating element is clean and free of debris.
- **Design Not Transferring Properly:**
 - Confirm the correct temperature and time settings for your specific transfer material.
 - Ensure the transfer paper is placed correctly (print side down for sublimation).
 - Check the quality and compatibility of your heat transfer or sublimation materials with the garment/item.

9. SPECIFICATIONS

- **Brand:** Whubefy
- **Model:** 8-in-1 Heat Press
- **Voltage:** 110 Volts
- **Wattage:** 900 watts
- **Product Dimensions:** 15 x 12 x 18 inches (main unit)
- **Item Weight:** 41.6 pounds
- **Material:** Metal, Plastic
- **Upper Temperature Rating:** 450 Degrees Fahrenheit (232 °C)

10. WARRANTY AND SUPPORT

WHUBEFY is committed to customer satisfaction. All WHUBEFY products come with impeccable repair service. For any issues or support needs, please contact WHUBEFY customer service. Your satisfaction is our top priority.

For more information or to visit the brand store, please visit: [WHUBEFY Store](#)