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Mixizap Passenger Seat Swivel Base

Mixizap Passenger Seat Swivel Base Instruction Manual

Model: Passenger Seat Swivel Base | Brand: Mixizap

1. Product Overview

The Mixizap Passenger Seat Swivel Base is designed to convert a fixed passenger seat into a rotating seat, enhancing convenience and comfort in your vehicle. This base allows the seat to rotate 360 degrees, providing flexibility for various seating arrangements or easier entry and exit.

Constructed from high-strength carbon steel and hot rolled steel, this swivel base ensures durability and stable performance. It is engineered as a direct replacement part for compatible Ford Econoline models.

Image 1.1: The Mixizap Passenger Seat Swivel Base with included hardware, shown in a Ford Econoline van interior.

2. Safety Information

- Always ensure the vehicle is parked on a level surface with the parking brake engaged before beginning installation.
- Disconnect the vehicle's battery to prevent electrical hazards during installation.
- Wear appropriate personal protective equipment, including safety glasses and gloves.
- If you are unsure about any step of the installation process, consult a qualified automotive technician.
- After installation, verify that all fasteners are securely tightened and the seat swivel operates correctly and locks into position before driving.

3. Package Contents

Please verify that all components are present before beginning installation:

- 1 x Passenger Side Seat Swivel Base
- Mounting Hardware (Bolts, Washers, Nuts)

Image 3.1: All components included with the Mixizap Passenger Seat Swivel Base.

4. Compatibility

This Passenger Seat Swivel Base is designed as a direct replacement for the following vehicle models:

- Ford Econoline E150 (1997-2024)
- Ford Econoline E250 (1997-2024)
- Ford Econoline E350 (1997-2024)
- Ford Econoline E450 (1997-2024)

Please ensure your vehicle falls within these specifications for proper fitment.

5. Setup and Installation

Installation of the Mixizap Passenger Seat Swivel Base requires basic mechanical knowledge and tools. It is

recommended to have a second person assist during the process.

1. **Prepare the Vehicle:** Park the vehicle on a flat, stable surface. Engage the parking brake. Disconnect the negative terminal of the vehicle's battery.
2. **Remove Existing Seat:** Carefully unbolt and remove the existing passenger seat from its mounting points on the vehicle floor. Disconnect any electrical connectors (e.g., for airbags, seat heaters) if present. Place the seat aside.
3. **Position the Swivel Base:** Place the Mixizap Passenger Seat Swivel Base onto the vehicle's floor mounting points. Ensure the orientation is correct for the desired swivel direction.
4. **Secure Swivel Base to Floor:** Use the provided mounting hardware (bolts, washers, nuts) to securely fasten the swivel base to the vehicle floor. Tighten all bolts evenly to the manufacturer's torque specifications for your vehicle's seat mounts.
5. **Mount Seat to Swivel Base:** Place the removed passenger seat onto the top plate of the swivel base. Align the seat's mounting holes with the corresponding holes on the swivel base.
6. **Secure Seat to Swivel Base:** Use the remaining provided mounting hardware to securely fasten the seat to the swivel base. Reconnect any electrical connectors that were previously disconnected.
7. **Final Checks:** Reconnect the vehicle's battery. Test the swivel mechanism to ensure it rotates smoothly and locks securely in all desired positions. Verify that the seat is firmly attached and there is no excessive movement.

Image 5.1: Top view of the swivel base, highlighting mounting points.

Image 5.2: Detailed view of the swivel mechanism and attachment points.

6. Operating Instructions

To operate the seat swivel function:

1. **Release the Lock:** Locate the release ring or lever on the side of the swivel base. Pull the ring or engage the lever to disengage the locking mechanism.
2. **Rotate the Seat:** While holding the release, gently rotate the seat to your desired position. The seat can be rotated 360 degrees.
3. **Lock the Seat:** Once the seat is in the desired position, release the ring or lever. Ensure the locking mechanism fully engages and the seat is securely fixed before use. You should hear or feel a click as it locks into place.

Image 6.1: The release ring for engaging and disengaging the swivel lock.

7. Maintenance

- **Regular Inspection:** Periodically inspect all mounting bolts and fasteners to ensure they remain tight. Retighten if necessary.
- **Lubrication:** If the swivel mechanism becomes stiff or difficult to turn, apply a small amount of silicone-based lubricant to the rotating parts. Avoid petroleum-based lubricants as they can attract dirt.
- **Cleaning:** Keep the swivel base free from dirt, dust, and debris. Wipe down with a damp cloth as needed.
- **Corrosion Protection:** The swivel base features a powder-coated finish for corrosion resistance. If the coating is damaged, consider touching up with appropriate paint to prevent rust.

8. Troubleshooting

- **Issue: Seat is hard to turn.**

Solution: Apply a silicone-based lubricant to the rotating surfaces of the swivel mechanism. Ensure no debris is obstructing the movement.

- **Issue: Seat does not lock securely in place.**
  Solution: Verify that the release ring/lever is fully disengaged and the locking pins are properly aligned with the holes in the base. Check for any obstructions preventing the lock from engaging. Re-check installation steps to ensure the base is correctly mounted and all bolts are tightened.
- **Issue: Swivel base does not fit my vehicle.**
  Solution: Double-check the compatibility section (Section 4) to ensure your vehicle's make, model, and year are listed. Compare the dimensions of the swivel base with your vehicle's seat mounting pattern.
- **Issue: Unusual noises during rotation.**
  Solution: Inspect the swivel mechanism for any loose components or foreign objects. Lubricate the moving parts. If noises persist, contact customer support.

9. Specifications

Feature	Specification
Product Type	Passenger Side Seat Swivel Base
Material	High-strength Carbon Steel, Hot Rolled Steel
Finish Type	Powder Coated (Black)
Rotation	360 degrees
Mounting Type	Floor Mount
Item Dimensions (L x W x H)	19.29 x 17.32 x 3.54 inches

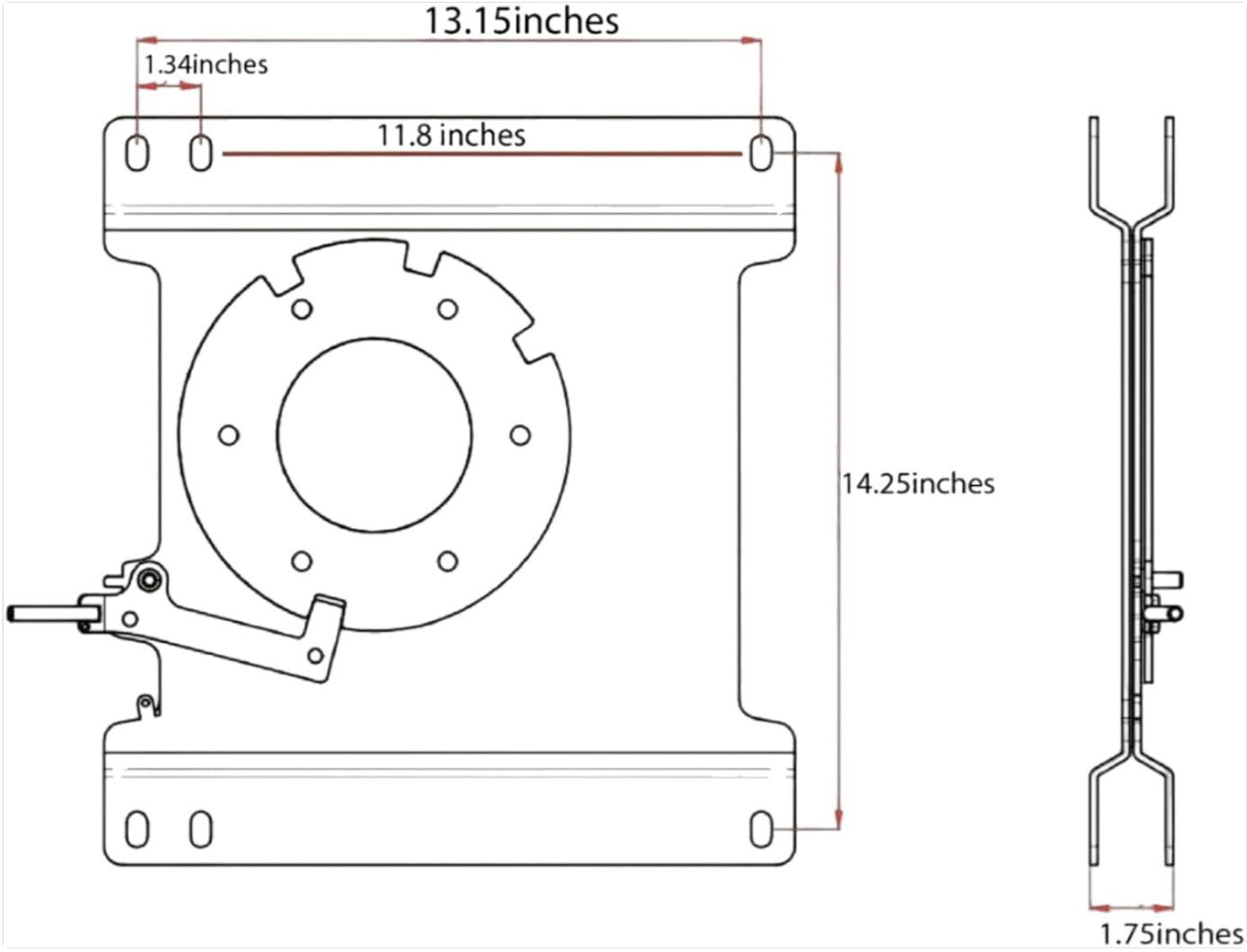

Image 9.1: Dimensional details of the swivel base.

10. Warranty

The Mixizap Passenger Seat Swivel Base comes with a**2-year manufacturer's warranty** from the date of purchase. This warranty covers defects in materials and workmanship under normal use. It does not cover damage resulting from improper installation, misuse, accident, or unauthorized modifications. Please retain your proof of purchase for warranty claims.

11. Support

For technical assistance, warranty claims, or any questions regarding your Mixizap Passenger Seat Swivel Base, please contact Mixizap customer service through the retailer where the product was purchased or visit the official Mixizap website for contact information.

When contacting support, please have your product model number and purchase date available.

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