

## VIVIJASON 64" Square Table

# VIVIJASON 64" Square Cast Aluminum Patio Dining Table Instruction Manual

Model: 64" Square Table

## 1. IMPORTANT SAFETY INFORMATION

Please read and understand all instructions before assembly and use. Keep this manual for future reference.

- Always assemble and adjust the table according to the provided instructions. Failure to do so may result in instability and potential injury.
- Ensure all bolts and screws are securely tightened before use. Periodically check and re-tighten as necessary.
- Do not overload the table. Refer to specifications for weight capacity.
- Keep children and pets away from the assembly area. Small parts can be a choking hazard.
- Use on a flat, stable surface to prevent tipping.

## 2. PRODUCT OVERVIEW

The VIVIJASON 64" Square Patio Dining Table is designed for outdoor use, offering a spacious and durable dining surface. Constructed from rust-resistant and weather-resistant cast aluminum, it features a high-performance powder coating for protection against the elements. The table's antique bronze finish with gold accents and hollow lattice design provide an elegant aesthetic.

This large square table measures 64" x 64" and is designed to comfortably seat 4 to 8 people. It includes a central 2.2-inch umbrella hole for shade and adjustable foot pads to ensure stability on uneven surfaces.



Image 2.1: The VIVIJASON 64" Square Cast Aluminum Patio Dining Table, showcasing its antique bronze finish and intricate lattice design.





Image 2.2: Top-down view of the 64" square dining table set up with eight chairs, demonstrating its capacity for large gatherings.

### 3. PACKAGE CONTENTS

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Before beginning assembly, ensure all parts listed below are present and undamaged. If any parts are missing or damaged, please contact VIVIJASON customer support.

- Tabletop Sections (typically 2 or more for a 64" square table)
- Table Legs (4 pieces)
- Support Frame/Brackets
- Assembly Hardware (screws, washers, nuts)
- Assembly Instructions Manual (this document)
- Assembly Tools (screwdriver, wrench)

### 4. ASSEMBLY INSTRUCTIONS

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#### 4.1. Before You Begin



- Choose a clear, flat, and spacious area for assembly.
- Place a soft cloth or cardboard on the assembly surface to prevent scratches to the table components.
- Unpack all components and verify against the package contents list.
- Ensure all included tools are at hand.

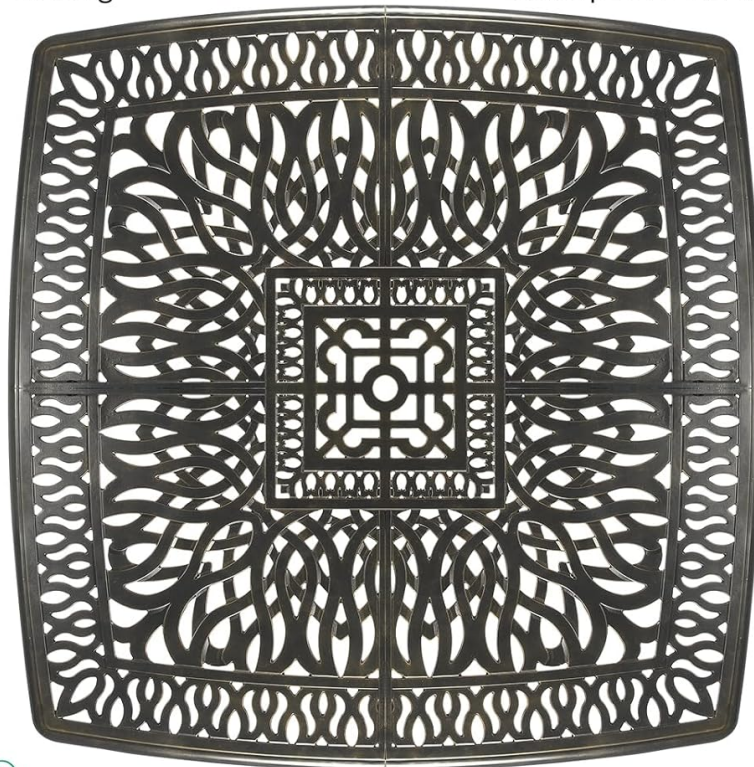
#### 4.2. Step-by-Step Assembly

1. **Attach Table Legs to Frame:** Carefully align the table legs with the designated attachment points on the underside of the tabletop frame. Secure them using the provided bolts and washers. Do not fully tighten at this stage.
2. **Assemble Tabletop Sections (if applicable):** If your tabletop comes in multiple sections, connect them using the provided hardware. Ensure the patterns align correctly.
3. **Attach Support Brackets:** Install any cross-braces or support brackets between the legs or frame as indicated in the detailed diagram. This enhances stability.
4. **Tighten All Hardware:** Once all components are loosely assembled, gradually tighten all bolts and screws evenly. Avoid over-tightening to prevent damage.
5. **Position and Level:** With assistance, carefully turn the table upright. Adjust the foot pads on each leg to ensure the table is stable and level on your chosen surface.

## Outdoor Cast Aluminum Patio table

**1 Professional** outdoor powder coating

**2 Real materials** to create real waterproof and rustproof products



64"DIA\*29.5"H Cast aluminum dining table sufficient for 4-8 people

## Super Wide Square Table Top

Elegant and soft bowed edge design



- Sophisticated antique bronze finish with gold accents enhances its antique charm



- $\phi 2.2$ " Umbrella Hole is suitable for you to erect an umbrella in the sunny days to prevent UV or in the rainy days to prevent rain.



Image 4.2: Detailed view highlighting the 2.2-inch umbrella hole and adjustable foot pads for stability.

## 5. OPERATION

### 5.1. Umbrella Hole Usage

The VIVIJASON 64" Square Patio Dining Table features a central 2.2-inch diameter umbrella hole. This allows for the easy integration of most standard patio umbrellas to provide shade during sunny conditions or light rain.

- Insert the umbrella pole through the hole in the center of the tabletop.
- Ensure the umbrella base (not included) is stable and properly weighted to prevent tipping, especially in windy conditions.
- Do not use an umbrella in strong winds.

# PLACE AN OUTDOOR UMBRELLA

VIVIJASON

Umbrella is not provided



2.2" Umbrella hole allows  
for most patio umbrellas  
so you can quickly enjoy  
the leisure time!

Image 5.1: The dining table with a patio umbrella inserted into the central hole, demonstrating its practical use.

## 6. MAINTENANCE AND CARE

Proper care will extend the life and maintain the appearance of your VIVIJASON patio dining table.

- **Cleaning:** The cast aluminum construction and high-performance powder coating make the table easy to clean. Simply hose down with water or wipe with a damp cloth. For stubborn dirt, use a mild soap solution and rinse thoroughly.
- **Stain Resistance:** The table surface is designed to be stain-resistant. Clean spills promptly to prevent potential marking.
- **Weather Protection:** While weather-resistant, covering the table during prolonged periods of harsh weather (heavy rain, snow, extreme sun) or when not in use can help preserve its finish and extend its lifespan.
- **Inspection:** Periodically inspect all hardware for tightness and re-tighten as needed. Check for any signs of wear or damage.





With cast aluminium, easy to clean with a damp cloth



Waterproof



Rust Resistant



Elegant & Stylish

## 64" x 29.5" Spacious Tabletop

Provides a comfy dining area for you and your family

Image 6.1: A hand wiping the table surface with a damp cloth, illustrating the ease of cleaning the cast aluminum material.

### 7. TROUBLESHOOTING

This section addresses common issues you might encounter with your dining table.

- **Table Wobbles:** If the table feels unstable, check that it is placed on a level surface. Adjust the individual foot pads on each leg by turning them until the table is stable. Ensure all assembly bolts are securely tightened.
- **Loose Connections:** Over time, vibrations or movement can cause bolts to loosen. Periodically inspect all connection points and re-tighten any loose hardware using the provided tools.
- **Surface Stains/Marks:** Although the table is stain-resistant, some substances may leave marks if not cleaned promptly. Use a mild detergent and water solution with a soft cloth to gently clean the affected area. Avoid abrasive cleaners or harsh chemicals.

### 8. PRODUCT SPECIFICATIONS

Detailed specifications for the VIVIJASON 64" Square Cast Aluminum Patio Dining Table.

# DIMENSIONS

- TABLE: 64"(L) x 64"(W) x 29.5"(H)
- UMBRELLA HOLE: Dia 2.2"



Image 8.1: Diagram illustrating the key dimensions of the 64" square patio dining table.

Feature	Detail
Brand	VIVIJASON
Model	64" Square Table
Product Dimensions (D x W x H)	64"D x 64"W x 29.5"H
Color	Antique Bronze
Material Type	Cast Aluminum
Frame Material Type	Aluminum
Top Material Type	Aluminum
Seating Capacity	8
Umbrella Hole Diameter	2.2 Inches



Indoor/Outdoor Usage	Outdoor
Is Stain Resistant	Yes
Tools Recommended For Assembly	Screw Driver, Wrench
Includes All Assembly Tools	Yes

## 9. WARRANTY AND SUPPORT

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VIVIJASON stands behind the quality of its products. For specific warranty information regarding your 64" Square Cast Aluminum Patio Dining Table, please refer to the warranty card included with your purchase or visit the official VIVIJASON website.

If you have any questions, require assistance with assembly, or need to report missing/damaged parts, please contact VIVIJASON customer support:

- **Website:** [Visit the VIVIJASON Store on Amazon](#)
- **Email:** Refer to your purchase documentation for direct contact email.
- **Phone:** Refer to your purchase documentation for direct contact phone number.

Thank you for choosing VIVIJASON.