

XPB45-428S

# Portable Mini Compact Twin Tub Washing Machine User Manual

Model: XPB45-428S | Brand: Generic

## INTRODUCTION

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This manual provides comprehensive instructions for the safe and efficient operation, maintenance, and troubleshooting of your new Portable Mini Compact Twin Tub Washing Machine. Please read this manual thoroughly before using the appliance and retain it for future reference.

This semi-automatic twin tub washing machine is designed for convenience and efficiency, ideal for apartments, dorms, RVs, camping, and other small living spaces. It features separate tubs for washing and spinning, allowing for simultaneous processing of laundry.

## IMPORTANT SAFETY INSTRUCTIONS

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**WARNING: To reduce the risk of fire, electric shock, or injury to persons, read these important safety instructions before operating the appliance.**

- Always ensure the power supply matches the appliance's requirements (110V/60Hz).
- Do not operate the machine with a damaged cord or plug.
- Keep children and pets away from the machine during operation.
- Do not immerse the electrical parts in water.
- Unplug the machine when not in use or before cleaning.
- Ensure the drain hose is properly positioned to prevent water overflow.
- When drying, always place the pressing plate in the spin tub to prevent small items from being thrown out and causing blockages or damage.
- Do not wash waterproof materials or items that float easily, as this may cause imbalance.

## KEY FEATURES

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- **Twin Tub Design:** Features separate washing and spinning tubs, enabling simultaneous washing and drying for efficiency.
- **Compact and Portable:** Lightweight and compact design makes it suitable for small living spaces such as apartments, dorms, RVs, and for camping.

- **Built-in Drain Pump:** Equipped with a drainage pump, allowing flexible water drainage to higher locations like sinks, eliminating concerns about drainage height.
- **Adjustable Inlet Hose:** Comes with an adjustable inlet hose for convenient water filling.
- **Intuitive Control Panel:** Three rotary knobs provide easy control over wash time, wash mode, and spin time.
- **Lint Filter:** Integrated lint filter ensures cleaner laundry and easy maintenance.
- **Powerful Performance:** Generates a strong water flow for effective cleaning while minimizing wear on clothes. Features a powerful dual motor for efficient washing and spinning.
- **Time and Space Saving:** Offers quick wash cycles (up to 15 minutes) and spin cycles (up to 5 minutes), saving both time and space.



**Figure 1: Built-in Drainage Pump and Dual Motor**

This image highlights the internal components responsible for the machine's strong performance: a built-in drainage pump for efficient water removal and a powerful dual motor for effective washing and spinning.



## Compact Washing Machine



Great  
Performance



Portability &  
Lightweight



Efficient Washing  
& Spinning



Durability  
& Sturdy



Space  
Saving

Figure 2: Compact and Efficient Design

This image illustrates the compact size of the washing machine, suitable for various users and environments, emphasizing its portability and efficiency for everyday use.

## PARTS IDENTIFICATION

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Familiarize yourself with the components of your washing machine:



**Figure 3: Front View of the Washing Machine**

This image shows the front of the washing machine, highlighting the control panel with three rotary knobs for Wash Timer, Wash/Drain Selector, and Spin Timer.

# Easy Operation



**Figure 4: Control Panel Details**

A detailed view of the control panel, indicating the Wash Timer, Wash/Drain Selector, Spin Timer, and two water inlets. The knobs are clearly labeled for easy operation.

# High-Performance Twin Tub Washing Machine

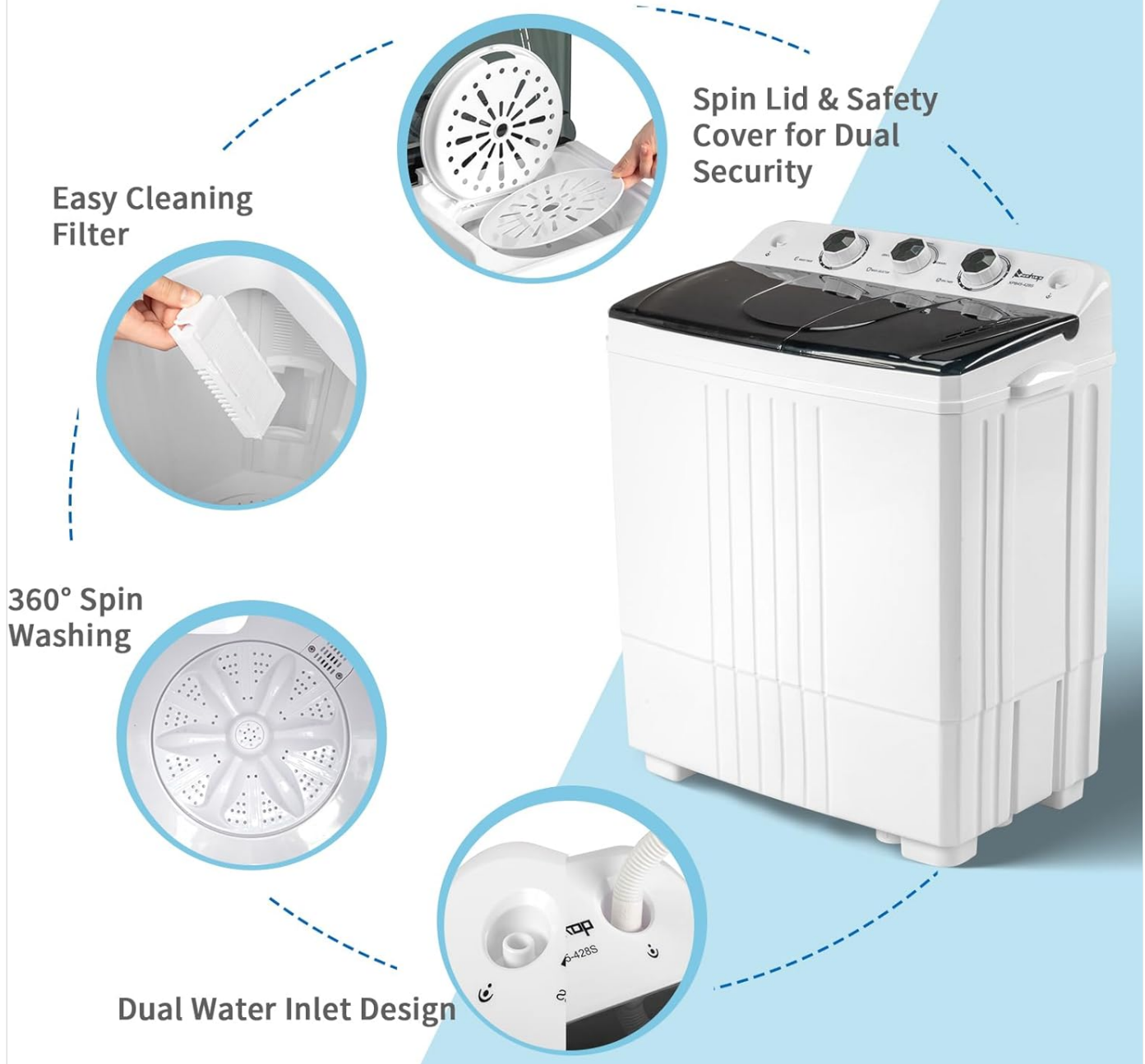


Figure 5: Key Components Overview

This diagram illustrates important features such as the easy-to-clean lint filter, the 360-degree spin washing action, the dual water inlet design, and the spin lid with a safety cover for enhanced security during operation.

- **Wash Tub:** For washing clothes.
- **Spin Tub:** For spinning clothes to remove excess water.
- **Control Panel:** Contains knobs for Wash Timer, Wash/Drain Selector, and Spin Timer.
- **Water Inlets:** Two inlets for connecting the water supply hose.
- **Drain Hose:** For draining water from the machine.
- **Lint Filter:** Collects lint during washing.
- **Spin Lid & Safety Cover:** Ensures safety during the spin cycle.

## SETUP AND INSTALLATION

1. **Unpacking:** Carefully remove the washing machine from its packaging. Inspect for any damage.

2. **Placement:** Place the machine on a flat, stable surface to minimize vibration and noise during operation. Ensure there is enough space around the machine for ventilation and access.
3. **Power Connection:** Plug the power cord into a grounded 110V/60Hz electrical outlet.
4. **Water Supply:** Connect the water inlet hose to a water faucet. Insert the other end into one of the water inlets on the machine's control panel.
5. **Drainage:** Position the drain hose. This model is equipped with a drainage pump, allowing you to drain water to a higher position (e.g., a sink) or a convenient floor drain. Ensure the hose is not kinked or blocked.



**Figure 6: Typical Setup Environment**

This image shows the washing machine set up in a room, illustrating its compact size and how it can fit into various living spaces like apartments or dorms. It highlights the machine's readiness for use after basic setup.

## OPERATING INSTRUCTIONS

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### Washing Cycle:

1. **Load Clothes:** Open the wash tub lid and place clothes inside. Do not overload the machine; refer to the capacity

guidelines (Rated Washing Capacity: 12 Lbs).

2. **Add Water:** Fill the wash tub with the appropriate amount of water. You can use the water inlet hose or manually pour water.
3. **Add Detergent:** Add the recommended amount of laundry detergent directly into the wash tub.
4. **Select Wash Mode:** Turn the "Wash/Drain Selector" knob to the desired wash mode (e.g., Gentle, Normal).
5. **Set Wash Timer:** Turn the "Wash Timer" knob to set the desired washing time (up to 15 minutes). The machine will start washing automatically.
6. **Drain Water:** Once the wash cycle is complete, turn the "Wash/Drain Selector" knob to "Drain" to empty the water from the wash tub.

### Spin Cycle:

1. **Transfer Clothes:** Carefully transfer the washed clothes from the wash tub to the spin tub. Distribute them evenly to prevent imbalance.
2. **Place Pressing Plate:** Crucially, place the pressing plate firmly on top of the clothes in the spin tub. This prevents small items from being ejected and causing damage or blockages.
3. **Close Spin Lid:** Close the spin tub lid and ensure the safety cover is in place.
4. **Set Spin Timer:** Turn the "Spin Timer" knob to set the desired spinning time (up to 5 minutes). The machine will begin spinning.
5. **Remove Clothes:** Once the spin cycle is complete, remove the clothes. They will be damp but significantly drier.



**Figure 7: Capacity Guidelines**

This image visually represents the washing capacity of 12 lbs and drying capacity of 8 lbs, along with examples of clothing types suitable for the machine, such as T-shirts, coats, trousers, blankets, underwear, and sweaters.

## MAINTENANCE AND CARE

- **Cleaning the Exterior:** Wipe the exterior of the machine with a soft, damp cloth. Do not use abrasive cleaners or solvents.
- **Cleaning the Lint Filter:** Regularly remove and clean the lint filter located in the wash tub. This prevents lint buildup and ensures efficient washing.
- **Draining Residual Water:** After each use, ensure all water is drained from both tubs.
- **Storage:** If storing the machine for an extended period, ensure it is completely dry. Store in a cool, dry place away from direct sunlight.
- **Drain Pump Maintenance:** Periodically check the drain pump and hose for any blockages or debris.

## TROUBLESHOOTING

Problem	Possible Cause	Solution
Machine does not start.	Not plugged in; power outage; timer not set.	Check power connection; verify power supply; set the timer knob.
Water does not drain.	Drain hose kinked or blocked; drain selector not set to "Drain".	Straighten drain hose; clear any blockages; turn selector to "Drain".
Excessive vibration/noise during spin.	Clothes unevenly distributed in spin tub; machine not on a level surface; pressing plate not used.	Redistribute clothes evenly; ensure machine is on a flat, stable surface; always use the pressing plate.
Water leaks.	Hoses not properly connected; drain hose too low or high; tub overloaded.	Check all hose connections; ensure drain hose is at appropriate height; do not exceed capacity.
Poor washing performance.	Overloading; insufficient detergent; lint filter clogged.	Reduce load size; use correct amount of detergent; clean lint filter.

## PRODUCT SPECIFICATIONS

Feature	Detail
Model	XPB45-428S
Brand	Generic
Power Supply	110V/60Hz
Rated Washing Capacity	12 Lbs (5.44 kg)
Rated Spin Capacity	8 Lbs (3.63 kg)
Rated Wash Input Power	260W
Rated Spin Input Power	140W
Total Power	400W
Product Dimensions (L x W x H)	27.4 x 16.1 x 32 inches (69.6 x 40.9 x 81.3 cm)
Product Weight	30.8 lbs (14 kg)
Material	Plastic & PP
Plug Type	US Standard
Motor Speed	1300 rpm/mins
Included Components	Drain Hose
Operation Mode	Semi Automatic



**Figure 8: Product Dimensions**

This image provides a visual representation of the washing machine's dimensions, indicating its length (27.4"), width (16.1"), and height (31.9"). Note: Height in image is 31.9", specification says 32".

## **WARRANTY AND SUPPORT**

For warranty information, technical support, or service inquiries, please contact the manufacturer or your retailer. Keep your purchase receipt as proof of purchase.

Manufacturer: LAYY

Please refer to the product packaging or the retailer's website for specific warranty terms and contact details.

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