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NDNCZDHC NDNCZDHC243f1ce6nk-13

NDNCZDHC 58mm Button Maker Machine User Manual

Model: NDNCZDHC243f1ce6nk-13

1. Introduction

Thank you for choosing the NDNCZDHC 58mm Button Maker Machine. This manual provides detailed instructions for the safe and efficient operation of your new button maker. Please read this manual thoroughly before use and retain it for future reference.

2. Safety Information

- Keep hands and fingers clear of moving parts during operation.
- Ensure the machine is placed on a stable, flat surface before use.
- This product is intended for adult use or supervised use by children.
- Do not attempt to modify or disassemble the machine.
- Store the machine and components out of reach of small children to prevent choking hazards.

3. Package Contents

Verify that all items are present in your package:

- 1 x Button Maker Machine (58mm)
- 1 x Button Die Set (58mm)
- 1 x Circular Paper Cutter
- 100 x Iron Bottom Parts
- 100 x Plastic Bottom Parts
- 100 x Blank Papers
- 100 x Transparent Films
- 2 x Hex Wrenches
- 1 x Pattern Book
- 1 x User Manual (this document)

4. Specifications

Brand	NDNCZDHC
Model Number	NDNCZDHC243f1ce6nk-13
Button Size	58mm
Material	Acrylonitrile Butadiene Styrene (ABS)
Color	Green
Dimensions (Approx.)	37cm (H) x 23.5cm (W) x 8cm (D) / 14.57in (H) x 9.25in (W) x 3.15in (D)



Image: Approximate dimensions of the button maker machine.

5. Setup

The button maker machine comes largely pre-assembled. Follow these steps for initial setup:

1. Unpack all components from the box.
2. Place the main machine body on a stable, flat work surface.
3. Ensure the button die is securely installed. If not, use the provided hex wrenches to tighten it.
4. Familiarize yourself with the machine's components: the handle, upper mold, lower mold, and slide rail.



Image: Overview of the button maker machine and components.

6. Operating Instructions

Follow these steps to create a 58mm button:

1. **Prepare Your Design:** Use the circular paper cutter to cut out your desired pattern from paper. The pattern book provides pre-designed options and blank pages for custom artwork.



Image: Step 1 - Cutting out the printed design using the circular cutter.

2. **Place Front Shell:** Place the metal upper cover (front shell) of the button into the right mold cavity of the machine.
3. **Add Design Paper:** Place your cut-out pattern paper on top of the metal upper cover in the right mold.
4. **Add Transparent Film:** Place a transparent film on top of the pattern paper.

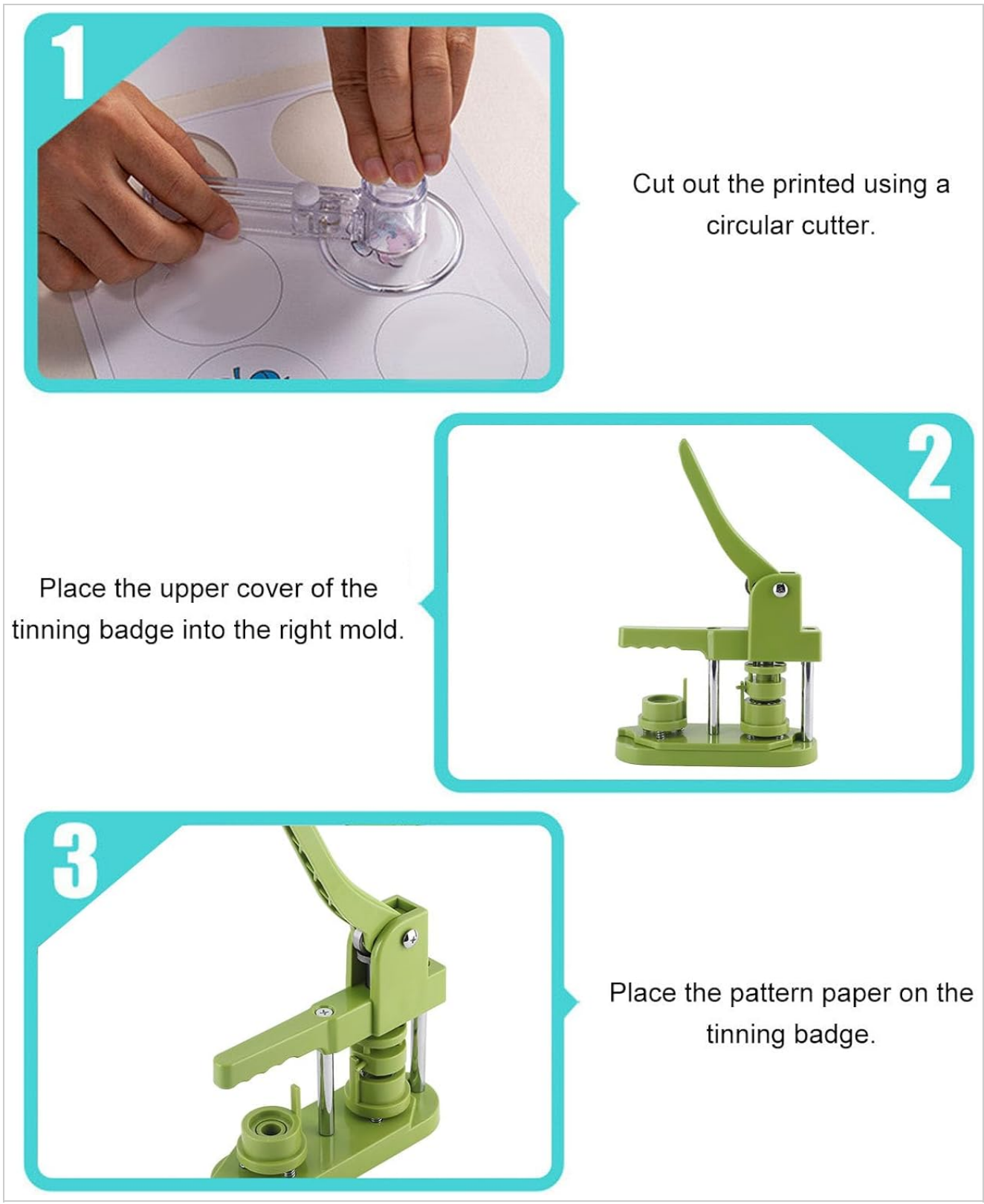


Image: Steps 2-4 - Placing the upper cover, pattern paper, and transparent film into the right mold.

5. **Press First Stage:** Push the slide rail to the left until the upper and lower molds align. Hold the machine body with your left hand and press the handle down firmly with your right hand until the mold bottoms out. This action crimps the front of the button.
6. **Place Pin Back:** Release the handle. Place the pin base (plastic bottom part) into the left mold cavity. Ensure the pin is oriented correctly if it has a specific direction.



Image: Steps 5-6 - Performing the first press and placing the pin base into the left mold.

7. **Press Second Stage:** Push the slide rail to the right until the upper and lower molds align over the pin base. Press the handle down firmly until the mold bottom is fixed. This action secures the pin back to the front of the button.
8. **Retrieve Button:** Release the handle. Push the slide rail back to the left. Carefully take out the completed button from the mold.



Image: Examples of finished buttons.

7. Maintenance

- Clean the machine regularly with a soft, dry cloth to remove dust and debris.
- Do not use abrasive cleaners or solvents, as these can damage the machine's finish.
- Periodically check screws and connections for tightness. Use the hex wrenches to tighten if necessary.
- Store the machine in a dry, cool place when not in use.

8. Troubleshooting

- **Button not forming correctly:**

- Ensure all button components (front shell, paper, film, pin back) are correctly placed in the molds.
- Apply firm and consistent pressure when pressing the handle.
- Verify that you are using the correct size button parts for the 58mm machine.

- **Machine feels stiff or difficult to operate:**
  - Check for any obstructions in the molds or slide rail.
  - Ensure the machine is clean and free of debris.
  - A small amount of silicone lubricant can be applied to the moving parts if necessary, avoiding contact with button materials.

- **Paper or film tearing during pressing:**
  - Ensure the paper and film are centered correctly.
  - Avoid using excessively thick paper.

9. Warranty Information

This NDNCZDHC Button Maker Machine is covered by a manufacturer's warranty for 90 days from the date of purchase. This warranty covers defects in materials and workmanship under normal use. It does not cover damage caused by misuse, accidents, unauthorized modifications, or normal wear and tear. Please retain your proof of purchase for warranty claims.

10. Support

For further assistance, technical support, or warranty inquiries, please contact your retailer or the manufacturer directly. Refer to the packaging or product listing for specific contact details.

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