

## USARemote USAR-G-RS-MID-FLIP-CASE-1X

# USARemote 4-Button Flip Key Fob Shell Replacement Manual

MODEL: USAR-G-RS-MID-FLIP-CASE-1X

## Introduction

This manual provides instructions for replacing the outer shell and button pad of your USARemote 4-Button Flip Key Fob. This product is a replacement shell only and does not include internal electronic components or a transponder chip. The purpose of this shell is to refresh a worn or damaged existing key fob, utilizing your original internal electronics.

Please read all instructions carefully before proceeding with the replacement process.

## Product Overview

The USARemote replacement key fob shell is designed to house the internal electronics of your original 4-button flip key. It features buttons for Lock, Unlock, Remote Start, and Panic.



*Image: Front view of the USARemote 4-Button Flip Key Fob Shell, shown open to reveal the internal compartment for electronics.*



*Image: Side view of the USARemote 4-Button Flip Key Fob Shell with the uncut key blade extended.*







*Image: Back view of the USARemote 4-Button Flip Key Fob Shell, indicating the location of the assembly screw.*



### **INCLUDED**

*Case and shell only  
No electronics*

### **INSTALLATION**

*Remove old case  
and install new one  
No programming required*

### **CONDITION**

*New, never used  
replacement part*

### **KEY BLADE**

*Key cutting required prior to use  
We can help you find  
a locksmith in your zip code*

### **PART NUMBERS**

**KR55WK500733**  
**13504265, 1351916, 13585811**

*Image: The USARemote 4-Button Flip Key Fob Shell positioned in a garage environment, illustrating its intended application.*

## **Compatibility**

This replacement key fob shell is compatible with specific vehicle models and original part numbers. Please verify your existing key fob matches the following specifications:

- **Compatible Vehicles:**
  - 2013-2018 Buick Encore
  - 2015-2018 Chevrolet Trax
- **Replaces Part Numbers (P/N):** KR55WK500733, OHT01060512, 13585814, 13501916



*Image: Visual representation of compatible Chevrolet Trax (2015-2018) and Buick Encore (2013-2018) models.*

**Note:** This shell is designed for 4-button flip keys. Ensure your original key fob has the same button configuration and flip key mechanism.

## Package Contents

Your package includes:

- One (1) USARemote 4-Button Flip Key Fob Shell
- One (1) Button Pad
- One (1) Uncut Key Blade

**Important:** This product does not include the internal electronics (circuit board, transponder chip, battery) required for remote functionality. These components must be transferred from your original key fob.

## Installation: Key Fob Shell Replacement

Replacing your key fob shell is a straightforward process that involves transferring the internal components from your old shell to the new one. No programming is required for the shell itself.

1. **Disassemble Your Original Key Fob:** Carefully open your existing key fob shell. This may involve unscrewing a small screw on the back or prying the two halves apart with a small flat-head screwdriver.
2. **Remove Internal Components:** Gently remove the circuit board (electronics) and the transponder chip (if separate) from the old shell. Be careful not to damage any components.
3. **Transfer Components to New Shell:** Place the circuit board and transponder chip into the corresponding slots within the new USARemote shell. Ensure they fit snugly and are oriented correctly.



4. **Insert Button Pad:** Position the new button pad over the circuit board, aligning the buttons with their respective functions.
5. **Assemble New Shell:** Carefully close the two halves of the new shell. Ensure all edges align properly. If there is a screw, secure it.
6. **Test Functionality:** After assembly, test the buttons (Lock, Unlock, Remote Start, Panic) to ensure they press correctly and activate the internal electronics.



*Image: Visual guide detailing the components included, installation process, and compatible part numbers.*

## Key Blade Preparation

The included key blade is uncut. For the key to physically operate your vehicle's ignition and door locks, it must be cut to match your original key's pattern.

- **Professional Cutting Required:** Take the new uncut key blade and your original working key to a qualified locksmith or automotive dealership for cutting.
- **No Programming for Blade:** The physical key blade does not require electronic programming; only the internal electronics (transponder chip) handle immobilizer functions.

## Operating Your Key Fob

Once the internal electronics are successfully transferred and the key blade is cut, your key fob will function as your original. The buttons perform the following actions:

- **Lock Button:** Locks all vehicle doors.
- **Unlock Button:** Unlocks all vehicle doors.
- **Remote Start Button:** Initiates the vehicle's remote start function (if equipped and activated).
- **Panic Button:** Activates the vehicle's alarm system.

## Troubleshooting

- **Key Fob Not Working After Shell Replacement:**
  - Ensure the internal circuit board and transponder chip are correctly seated and not damaged during transfer.
  - Check the battery within your original circuit board. A weak or dead battery will prevent the remote functions from working.
  - Verify that the button pad is correctly aligned with the circuit board's contacts.
- **Key Blade Does Not Turn in Ignition/Door:**
  - Confirm the new key blade was cut accurately by a professional locksmith to match your original key.
- **Vehicle Does Not Start (Even with Cut Key):**
  - This indicates an issue with the transponder chip or immobilizer system. Ensure the transponder chip was successfully transferred from your original key fob to the new shell.

If issues persist, please contact USARemote customer support for further assistance.

## Specifications

Brand	USARemote
Model Number	USAR-G-RS-MID-FLIP-CASE-1X
OEM Part Number (Replaces)	KR55WK500733, OHT01060512
Number of Buttons	4 (Lock, Unlock, Remote Start, Panic)
Material	Plastic
Item Weight	1 Ounce
Package Dimensions	6.61 x 4.57 x 1.1 inches





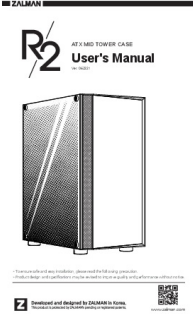
## Warranty and Support



This product is an aftermarket replacement part. For any questions regarding installation, compatibility, or product issues, please contact USARemote customer service. Refer to your purchase documentation for specific return and warranty policies.

**Contact Information:** Please visit the USARemote store on Amazon or refer to your order details for customer support options.

## Related Documents - USAR-G-RS-MID-FLIP-CASE-1X

	<p><a href="#">Epico Pro Flip Case User Manual and Instructions</a></p> <p>Official user manual for the Epico Pro Flip Case, providing setup instructions, usage guidelines, and safety information for your iPad and Apple Pencil.</p>
	<p><a href="#">R&amp;G ECC0395PRO RHS Alternator &amp; Oil Breather Cover Fitting Instructions</a></p> <p>Comprehensive fitting instructions for the R&amp;G ECC0395PRO RHS Alternator &amp; Oil Breather Cover. This guide details required tools, torque settings, a parts list, step-by-step installation procedures, and skidder replacement information for motorcycle owners. Includes important consumer notices and return policies from R&amp;G.</p>
	<p><a href="#">DeepCool CC560 ARGB Mid-Tower ATX Case User Manual and Installation Guide</a></p> <p>Detailed user manual and installation guide for the DeepCool CC560 ARGB Mid-Tower ATX PC case, covering features, specifications, accessory contents, and step-by-step assembly instructions.</p>
	<p><a href="#">BANG!CASE User Manual: Features, Setup, and Specifications</a></p> <p>Comprehensive user manual for the Bitmo Lab BANG!CASE, a protective phone case featuring a customizable BANG!Button. Learn about setup, function assignment, usage tips, specifications, safety precautions, and FCC compliance.</p>
	<p><a href="#">DeepCool CH510 Series Mid-Tower ATX Case User Manual and Specifications</a></p> <p>Detailed guide for the DeepCool CH510 Series Mid-Tower ATX Case, covering features, specifications, accessory contents, and installation steps for components like motherboards, GPUs, SSDs, and HDDs. Includes wiring diagrams for RGB and fans.</p>
	<p><a href="#">Zalman R2 ATX Mid Tower Case User's Manual</a></p> <p>Comprehensive user manual for the Zalman R2 ATX Mid Tower Case, detailing precautions, specifications, accessories, and step-by-step installation instructions.</p>