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Acerbis HONDA XL 750 TRANSALP 2023-2025 Skid Plate

Instruction Manual

ACERBIS Engine Skid Plate

Model: HONDA XL 750 TRANSALP 2023-2025

Brand: Acerbis

1. Introduction

This manual provides essential information for the proper installation, use, and maintenance of your ACERBIS Engine Skid Plate for the HONDA XL 750 TRANSALP (2023-2025 models). This black sump guard is designed to offer reliable protection for your motorcycle's engine and oil sump, especially during off-road adventures. Please read this manual thoroughly before installation and use to ensure safety and optimal performance.

2. Safety Information

- Always wear appropriate safety gear, including eye protection and gloves, during installation.
- Ensure the motorcycle is stable and securely supported before beginning any work.
- Allow the engine and exhaust components to cool down completely before handling to prevent burns.
- If you are unsure about any step of the installation process, consult a qualified motorcycle mechanic.
- Do not modify the skid plate or its mounting hardware.
- Regularly inspect the skid plate and mounting points for damage or looseness, especially after off-road use.

3. Package Contents

Verify that all components are present before beginning installation:

- 1 x ACERBIS Engine Skid Plate (Black)
- 1 x Mounting Kit (includes all necessary bolts, washers, and brackets)

Note: If any parts are missing or damaged, please contact your retailer immediately.

4. Product Overview

The ACERBIS Engine Skid Plate is constructed from high-quality, durable plastic designed to withstand impacts and protect critical engine components. It features strategically placed vents for ventilation and ease of cleaning.



Figure 4.1: Front view of the skid plate, showing the Acerbis logo and ventilation slots.



Figure 4.2: Top view, highlighting the overall shape and mounting points.



Figure 4.3: Left side view, showing the contours designed to fit the motorcycle frame.



Figure 4.4: Right side view, illustrating the protective coverage for the engine casing.



Figure 4.5: Bottom view, showing the robust construction and drainage features.



Figure 4.6: Internal view, detailing the structural reinforcement and mounting points.

5. Setup and Installation

The ACERBIS Engine Skid Plate is designed for straightforward installation. It is crucial to follow these steps carefully to ensure proper fitment and maximum protection. This skid plate is compatible only with original exhaust headers.

Tools Required:

- Appropriate wrenches/sockets for your motorcycle's frame bolts.
- Torque wrench (recommended for proper tightening).
- Clean cloth.

Installation Steps:

1. **Prepare the Motorcycle:** Park your Honda XL 750 Transalp on a level surface using a center stand or a suitable motorcycle lift to ensure stability. Allow the engine and exhaust system to cool down completely.
2. **Identify Mounting Points:** Locate the designated mounting points on your motorcycle's frame, typically near the engine and lower frame rails. Refer to your motorcycle's service manual if necessary.
3. **Position the Skid Plate:** Carefully lift the ACERBIS Engine Skid Plate into position, aligning its mounting holes with the corresponding points on the motorcycle frame. Ensure it clears all engine components and exhaust pipes. *Note: This skid plate is designed to fit only with original exhaust headers.*
4. **Install Mounting Hardware:** Using the provided mounting kit, insert the bolts through the skid plate's holes and into the frame's mounting points. Hand-tighten all bolts initially to ensure proper alignment.
5. **Tighten Bolts:** Once all bolts are in place and the skid plate is correctly aligned, progressively tighten them using appropriate wrenches. It is recommended to use a torque wrench and tighten to the specifications outlined in your motorcycle's service manual for frame bolts, or to a firm, secure tightness if no specific torque is available for accessory mounting. Do not overtighten.
6. **Final Check:** After tightening, visually inspect the installed skid plate to ensure it is securely fastened, does not interfere with any moving parts, and provides adequate clearance around the engine and exhaust. Gently shake the skid plate to confirm it is stable.



Figure 5.1: The ACERBIS Engine Skid Plate securely installed on a Honda XL 750 Transalp, demonstrating its protective coverage.

6. Operating (Protection Function)

The ACERBIS Engine Skid Plate serves as a vital protective barrier for your motorcycle's vulnerable undercarriage. Once installed, it provides:

- **Impact Protection:** Shields the engine, oil sump, and lower frame rails from impacts with rocks, logs, and other debris encountered during off-road riding.
- **Debris Deflection:** Helps to deflect mud, dirt, and water away from critical engine components, reducing the risk of damage and contamination.
- **Extended Coverage:** Offers maximum protection for the frame and engine, with extended protection areas for side casings, water pump, and frame footpegs.
- **Ventilation and Drainage:** Designed with discharge zones to provide lightness, ventilation, and facilitate washing operations inside the skid plate, while reducing the entry of mud and debris.

This protection is passive and continuous, requiring no active operation from the rider once installed correctly.

7. Maintenance

To ensure the longevity and effectiveness of your ACERBIS Engine Skid Plate, regular maintenance is recommended:

- **Cleaning:** After off-road rides, clean the skid plate to remove accumulated mud, dirt, and debris. The design includes features to facilitate washing. Use mild soap and water, and avoid harsh chemicals that could damage the plastic.
- **Inspection:** Periodically inspect the skid plate for any signs of damage, cracks, or excessive wear. Check all mounting bolts for tightness, especially after challenging rides. Re-tighten if necessary.
- **Damage Assessment:** If the skid plate sustains significant damage (e.g., large cracks, deformation), it may compromise its protective capabilities. Consider replacing it to ensure continued optimal protection for your motorcycle.

8. Troubleshooting

If you encounter issues with your ACERBIS Engine Skid Plate, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Skid plate does not fit correctly.	Incorrect model year; interference with non-original exhaust headers; incorrect positioning.	Ensure your motorcycle is a Honda XL 750 Transalp (2023-2025). Verify you are using original exhaust headers. Re-position the skid plate carefully, ensuring all mounting points align.
Skid plate feels loose after installation.	Mounting bolts not tightened sufficiently; bolts have vibrated loose.	Re-tighten all mounting bolts securely. Consider using thread-locking compound (e.g., Loctite blue) on bolts if vibration is a recurring issue, following product instructions.
Unusual noises coming from the skid plate area.	Skid plate rubbing against engine/frame; loose debris trapped inside.	Inspect for contact points and adjust if possible. Remove the skid plate, clean thoroughly, and re-install. Ensure proper clearance during installation.

If the problem persists after attempting these solutions, please contact Acerbis customer support or your authorized dealer.

9. Specifications

Feature	Detail

Feature	Detail
Product Name	Engine Skid Plate / Sump Guard
Brand	Acerbis
Model Compatibility	HONDA XL 750 TRANSALP (2023-2025)
Material	High-quality Durable Plastic
Color	Black
Weight	2060 g (approx. 4.54 lbs)
Installation	Easy, secure attachment to motorcycle frame; mounting kit included.
Compatibility Note	Mounts only with original exhaust headers. Compatible with Acerbis X-Power (ignition and clutch cover protection).

10. Warranty and Support

For warranty information, please refer to the terms and conditions provided by your retailer or visit the official Acerbis website. Keep your proof of purchase for any warranty claims.

For technical support, installation assistance, or inquiries about replacement parts, please contact Acerbis customer service or your authorized dealer. Contact information can typically be found on the Acerbis official website or through your product retailer.

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