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› CREWORKS 11-in-1 Heat Press Machine User Manual

CREWORKS HPM-1211

CREWORKS 11-in-1 Heat Press Machine

Model: HPM-1211

1. PRODUCT OVERVIEW

The CREWORKS 11-in-1 Heat Press Machine is a versatile tool designed for transferring designs onto a wide variety of materials and objects. Its comprehensive set of attachments allows for customization of T-shirts, mugs, hats, plates, shoes, pens, and even baseballs. The machine features a spacious 30x38 cm platen area and an intuitive control system for precise temperature and time management.



Image: The CREWORKS 11-in-1 Heat Press Machine shown with its full array of included accessories, including various mug presses, plate presses, hat press, pen press, shoe press, and baseball press attachments.

Included Components:

- Main Heat Press Unit (30x38 cm platen)
- 4 Mug Press Attachments (265ml, 325ml, 355ml, 500ml)
- 2 Plate Press Attachments (12.7 cm, 15.2 cm)
- Hat/Cap Press Attachment
- Pen Press Attachment
- Shoe Press Attachment
- Baseball Press Attachment
- Silicone Pad and Cotton Pad
- Heat-resistant Gloves



Image: A detailed diagram highlighting key parts of the heat press machine, including the handle, pressure adjustment knob, control panel, power switch, swing-away handles, flat platen, silicone mat, flat base, and support feet.

2. SETUP

Before operating the heat press, ensure it is placed on a stable, heat-resistant surface. The machine is designed for quick setup with convenient slide guides and an easy-to-use adjustment knob.

Initial Assembly:

1. Unpack all components and verify against the included parts list.
2. Attach any necessary accessories (e.g., mug press, hat press) to the main unit following the specific instructions for each attachment. Ensure all connections are secure.
3. Connect the power cord to a grounded electrical outlet.



Image: The heat press machine demonstrating its 360-degree swivel design, which allows for easy placement and retrieval of materials and enhances safety during operation.

3. OPERATING INSTRUCTIONS

This heat press features an intuitive LED control box for precise temperature and time adjustments, ensuring efficient and uniform heat transfer.

Control Panel Operation:

- **Temperature Setting:** Use the 'TEMP' button and '+' / '-' buttons to set the desired temperature (up to 259°C / 499°F).
- **Time Setting:** Use the 'TIME' button and '+' / '-' buttons to set the desired pressing time (up to 999 seconds).
- **Start/Stop:** The machine will begin heating once the temperature is set. The timer starts automatically when the platen is pressed down.

PRESSA A CALDO DIVENTA SEMPLICE!



01

*Sollevare e
ruotare la piastra*



02

*Posiziona il tuo
oggetto e il suo
design*



03

*Premere
saldamente
la piastra verso
il basso*

Image: A close-up view of the intuitive LED control panel, showing the digital displays for temperature and time, along with the control buttons for adjustment.

General Heat Transfer Process:

1. **Prepare the Machine:** Turn on the heat press and set the desired temperature and time according to your material and transfer type. Allow the machine to reach the set temperature.
2. **Prepare the Item:** Place your item (e.g., T-shirt, mug) on the appropriate platen or attachment. Ensure it is flat and free of wrinkles.
3. **Position the Design:** Place your transfer design (e.g., vinyl, sublimation paper) onto the item in the desired position.

4. **Apply Pressure:** Swing the heating platen over the item and press the handle down firmly to apply pressure. The timer will begin counting down.
5. **Remove Item:** Once the timer alarms, lift the handle to release pressure and swing the heating platen away. Carefully remove the transferred item.



Image: A visual guide illustrating the three simple steps for heat pressing: 1) Lift and rotate the platen, 2) Position your item and design, and 3) Firmly press the platen down.

Specific Applications:

- **T-shirts & Fabrics:** Use the main flat platen. Ensure the fabric is pre-pressed to remove moisture and

wrinkles.

- **Mugs & Cups:** Attach the appropriate mug press. Ensure the mug fits snugly.
- **Hats & Caps:** Use the hat press attachment. Adjust for proper curvature and pressure.
- **Plates:** Use the plate press attachments. Ensure the plate is centered and stable.
- **Shoes, Pens, Baseball:** Utilize the specialized attachments for these items, adjusting temperature and time as needed for the specific material.

SCATOLA DI CONTROLLO **INTUITIVA**



0-259°C
INTERVALLO DI TEMP

0-999 SEC.
INTERVALLO DEL TIMER

160°C Fibre
Chimiche

170°C Abbigliamento
in Cotone

180°C Tazze in
Ceramica

Image: A user demonstrating the operation of the heat press machine, pressing a design onto a T-shirt, with other customizable items like plates, shoes, and pens visible in the background.

4. MAINTENANCE

Proper maintenance ensures the longevity and optimal performance of your heat press machine.

Cleaning:

- Always unplug the machine and allow it to cool completely before cleaning.
- Wipe the heating platen with a soft, damp cloth to remove any residue. For stubborn marks, use a non-abrasive cleaner specifically designed for heat press platens.
- Clean the exterior surfaces with a dry or slightly damp cloth. Avoid using harsh chemicals or abrasive materials.

Storage:

- Store the heat press in a dry, dust-free environment.
- Keep the platen slightly open to prevent the silicone pad from sticking.
- Store all attachments neatly to prevent damage.

5. TROUBLESHOOTING

Refer to the following common issues and their potential solutions.

Problem	Possible Cause	Solution
Machine does not power on	No power supply; Power switch off; Blown fuse	Check power cord connection; Ensure power switch is ON; Check circuit breaker/fuse.
Uneven heat transfer	Uneven pressure; Damaged heating element; Incorrect temperature setting	Adjust pressure knob; Contact support if heating element is suspected; Verify temperature setting.
Design not adhering	Insufficient temperature/time; Incorrect pressure; Material incompatibility	Increase temperature/time; Increase pressure; Ensure material is suitable for heat transfer.
Machine beeps continuously	Timer alarm; Sensor issue	Press the 'MODE' button to silence the alarm; If persistent, contact support.

6. SPECIFICATIONS

Feature	Detail
Model	HPM-1211

Feature	Detail
Rated Temperature	Up to 259°C (499°F)
Voltage	230 Volts
Wattage	1250 Watts
Platen Dimensions	30 x 38 cm
Product Dimensions	48.49 x 46.99 x 43.79 cm
Item Weight	21 Kilograms
Materials	Aluminum, Steel, Rubber, Plastic

7. WARRANTY AND SUPPORT

For warranty information and customer support, please refer to the documentation provided with your purchase or contact CREWORKS directly through their official website or the platform where the product was purchased. Keep your proof of purchase for any warranty claims.

Online Support: Visit the [CREWORKS Store on Amazon](#) for additional product information and support resources.

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