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PHI VILLA E02GF137

PHI VILLA Extra Large Expandable Patio Dining Table

Model: E02GF137
Brand: PHI VILLA

1. Important Safety Information

Please read and understand all instructions before assembling and using this product. Keep this manual for future reference.

- Ensure all parts are present and undamaged before assembly. Do not proceed with assembly if any parts are missing or damaged.
- Assemble the table on a soft, non-abrasive surface to prevent scratching.
- Tighten all bolts and screws firmly, but do not overtighten. Periodically check and retighten all fasteners to ensure stability.
- Do not stand or sit on the table.
- Do not exceed the maximum weight recommendation of 350 pounds.
- Keep children and pets away from the assembly area.
- Use the table only on a flat, stable surface. Adjust the leveling feet as needed to prevent wobbling.
- This table is designed for outdoor use.

2. Product Overview

The PHI VILLA Extra Large Expandable Patio Dining Table is a versatile and durable outdoor furniture piece designed to accommodate varying group sizes. Its robust metal construction and specialized E-coating ensure longevity and resistance to outdoor elements.



Image: The PHI VILLA expandable patio dining table in its compact configuration, suitable for smaller gatherings.

Key Features:

- **Adjustable Dimension:** The table length can be expanded from 64.8 inches to 99.2 inches, accommodating 6 to 10 people.
- **Adjustable Height:** Adjustable screws on the table feet allow for minor height adjustments to ensure stability on uneven surfaces.
- **Sturdy Frame:** Constructed from high-quality metal steel with a strengthened frame lock for durability and stability.
- **Weather-resistant with E-coating:** Features an E-coating for waterproof and anti-rust properties, requiring minimal maintenance.
- **Modern Slat Design:** The tabletop features an elegant slat design, enhancing the aesthetic appeal of your outdoor space.



Image: Detailed view of the E-coating finish, adjustable leveling feet, and the secure locking mechanism for the table extension.



Image: Technical diagram explaining the superior rust and weather resistance provided by the E-coating technology used on the table's frame.

3. Package Contents

Before beginning assembly, ensure all components listed below are present and undamaged. If any parts are missing or damaged, please contact customer support.

- Tabletop Assembly (with integrated extension leaves)
- Table Legs (4 pieces)
- Hardware Kit (bolts, washers, nuts)
- Installation Tool (Hex Key/Wrench)
- Assembly Guide (this manual)

4. Setup and Assembly

Assembly of the PHI VILLA patio dining table is designed to be straightforward. Typically, only the legs need to be attached to the tabletop assembly.

1. **Unpack Components:** Carefully remove all parts from the packaging. Place them on a clean, soft, and flat surface to prevent scratches.
2. **Attach Legs:** Align each table leg with the designated mounting points on the underside of the tabletop assembly. Ensure the holes are perfectly aligned.
3. **Secure Legs:** Insert the provided bolts through the holes and secure them with washers and nuts. Hand-tighten all fasteners initially.
4. **Final Tightening:** Once all legs are in place, use the included installation tool to fully tighten all bolts. Ensure the table is stable and all connections are secure. Do not overtighten.
5. **Adjust Leveling Feet:** Turn the adjustable screws on the bottom of each leg to level the table on uneven surfaces.

5. Operation (Expanding the Table)

The PHI VILLA patio dining table features an integrated extension mechanism, allowing you to easily adjust its length to accommodate more guests.

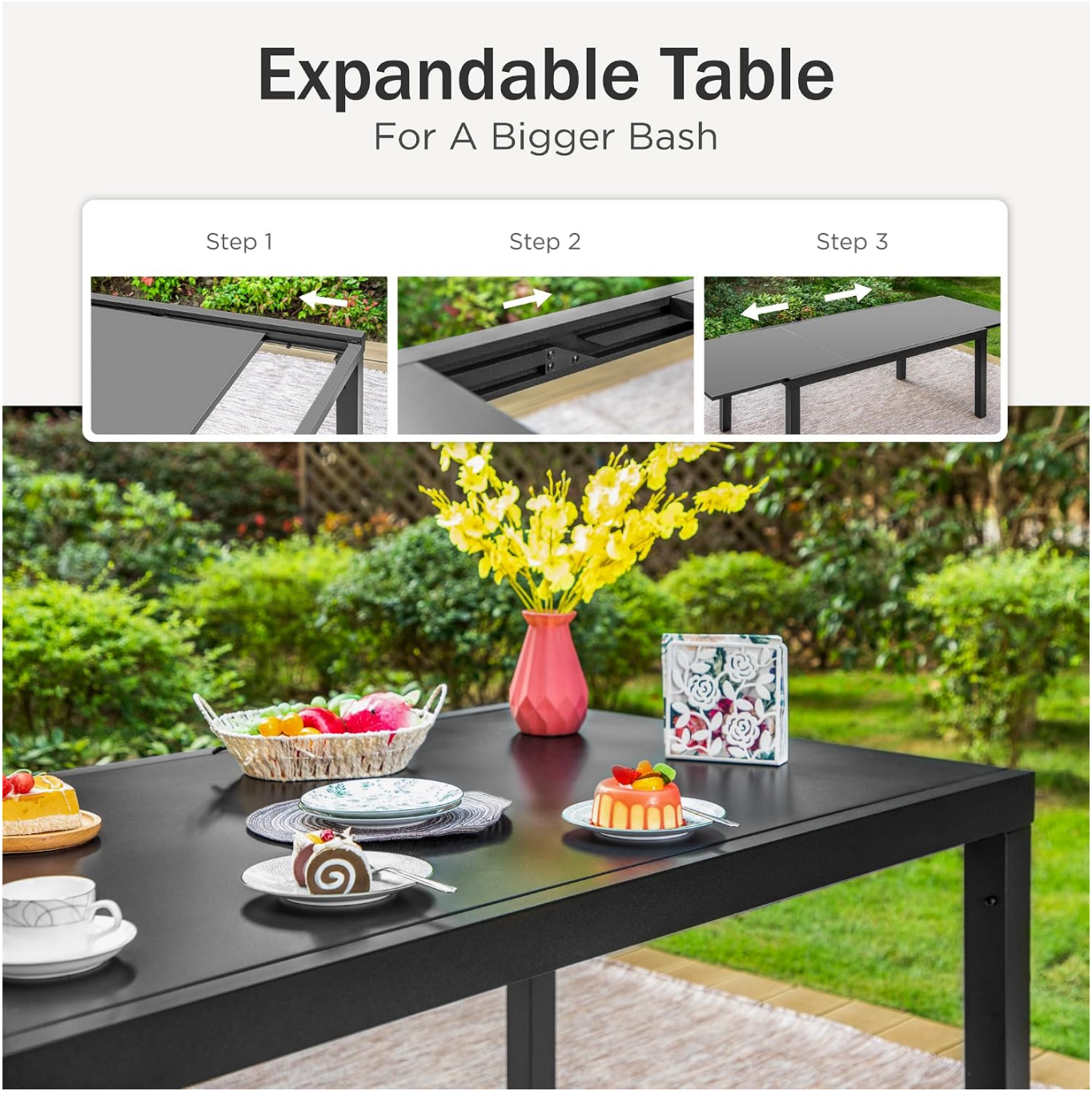


Image: Step-by-step visual instructions for expanding the table, demonstrating the sliding and lifting mechanism of the extension leaf.

1. **Unlock Tabletop:** Locate and disengage any locking mechanisms on the underside of the table that secure the two main tabletop sections together.
2. **Slide Tabletop Apart:** Gently pull the two main tabletop sections apart. The integrated extension leaf will be revealed in the center.
3. **Lift Extension Leaf:** Carefully lift the extension leaf from its stored position. It should pivot upwards and align with the main tabletop sections.
4. **Secure Extension Leaf:** Push the two main tabletop sections back together until they meet the extended leaf. Ensure the leaf is fully supported and flush with the main sections. Engage any locking mechanisms to secure the table in its extended position.

To return the table to its compact size, reverse these steps: disengage locks, slide tabletop apart, fold down the extension leaf into its storage compartment, and then push the main tabletop sections back together, securing them with the locks.

6. Maintenance and Care

Proper care will ensure the longevity and appearance of your PHI VILLA patio dining table.

- **Cleaning:** Wipe the table surface with a soft cloth dampened with water and a mild soap solution. Rinse thoroughly with clean water and dry completely to prevent water spots. Avoid abrasive cleaners, harsh chemicals, or scouring pads, as these can damage the E-coating.
- **E-coating Protection:** The E-coating provides excellent resistance to rust and weather. No special maintenance is required for this finish.
- **Seasonal Storage:** While designed for outdoor use, storing the table indoors or covering it with a protective furniture cover during extreme weather conditions (heavy rain, snow, freezing temperatures) or prolonged periods of non-use will extend its lifespan.
- **Inspection:** Periodically inspect all bolts and connections to ensure they remain tight. Retighten as necessary.

7. Troubleshooting

If you encounter any issues with your PHI VILLA patio dining table, refer to the common problems and solutions below.

Problem	Possible Cause	Solution
Table is wobbly after assembly.	Loose bolts or uneven surface.	Ensure all bolts are securely tightened. Adjust the leveling feet on the bottom of each leg to compensate for uneven ground.
Table extension mechanism is stiff or difficult to operate.	Debris in the sliding mechanism or lack of lubrication.	Clean any dirt or debris from the sliding tracks. Apply a silicone-based lubricant (avoid oil-based lubricants) to the moving parts if necessary. Ensure the locking mechanisms are fully disengaged.
Scratches or minor damage to the E-coating.	Impact or abrasive contact.	For minor scratches, touch-up paint designed for outdoor metal furniture may be used. Consult manufacturer for specific recommendations.
Rust spots appearing.	Damage to E-coating exposing metal, or prolonged exposure to standing water.	Clean the area, remove any existing rust with a wire brush, and apply a rust-inhibiting primer followed by outdoor metal paint. Ensure proper drainage and avoid prolonged standing water on the table.

8. Specifications

Detailed specifications for the PHI VILLA Extra Large Expandable Patio Dining Table.



Image: Dimensional drawing illustrating the table's length in both compact and extended states, along with its width and height.

Attribute	Value
Brand	PHI VILLA
Model Name	Extra Large Expandable Patio Dining Table
Model Number	E02GF137
Product Dimensions (D x W x H)	99.2"D x 35.5"W x 27.6"H (Extended)
Unextended Length	64.8 inches
Extended Length	99.2 inches
Item Weight	75.6 Pounds
Maximum Weight Recommendation	350 Pounds

Attribute	Value
Color	Black-integrated Top
Material Type	Aluminum, Metal
Frame Material Type	Metal
Top Material Type	Metal
Seating Capacity (Unextended)	6 Persons
Seating Capacity (Extended)	10 Persons
Indoor/Outdoor Usage	Outdoor
Is Resizable?	Yes

9. Warranty and Support

PHI VILLA is committed to ensuring customer satisfaction. While specific warranty details may vary, the manufacturer guarantees the quality of its products.

- **Quality Assurance:** Each product undergoes a strict multi-inspection process to ensure quality.
- **Defective Items:** In case you receive defective items caused by delivery or manufacturing, please contact the seller directly.
- **Contacting Support:** For any issues, questions, or to report defects, please reach out to the seller through your purchase platform (e.g., Amazon's "Your Orders" section, then "Contact Seller").

Please retain your proof of purchase for any warranty claims or support inquiries.

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