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- › [WAVE](#) /
- › [Wave Pacific 4-Person Inflatable Hot Tub User Manual](#)

WAVE PAC4NAVUS

Wave Pacific 4-Person Inflatable Hot Tub

USER MANUAL

Brand: WAVE | Model: PAC4NAVUS

Introduction

Welcome to the user manual for your new Wave Pacific 4-Person Inflatable Hot Tub. This manual provides essential information for the safe and efficient setup, operation, and maintenance of your hot tub. The Wave Pacific features an integrated eco heater, a 110 Aquajet massage system, and anti-freeze protection, designed for quick 15-minute setup and ultimate relaxation.



Figure 1: Front view of the Wave Pacific 4-Person Inflatable Hot Tub.

Safety Information

Before operating your hot tub, please read and understand all safety instructions. Failure to follow these instructions could

result in injury or damage to the product.

- Always ensure the hot tub is placed on a flat, stable surface capable of supporting its weight when filled.
- Do not operate the hot tub if the RCD plug is damaged or not functioning correctly.
- Keep children under supervision at all times when near the hot tub.
- The hot tub features anti-freeze protection; however, proper winterization procedures should still be followed in cold climates to prevent damage.
- Avoid using electrical appliances near the hot tub.
- Do not overfill the hot tub. Refer to the maximum capacity.

Package Contents

Verify that all components are present before beginning setup:

- Wave Pacific Inflatable Hot Tub Unit
- Integrated Heater and Control Unit
- Wired Controller
- Hot Tub Cover with Safety Lock
- 2 x Filters
- 2 x Filter Covers
- Inflation Hose
- Repair Kit
- Carry Bag
- Air Valve Cap



Figure 2: Overview of the hot tub's internal structure, wired controller, and all included accessories.

Setup

The Wave Pacific hot tub is designed for quick and hassle-free setup, typically taking around 15 minutes with no tools required.

1. **Choose Location:** Select a flat, level, and stable surface outdoors or indoors that can support the filled hot tub's weight (approximately 159 gallons capacity). Ensure it is near a suitable power outlet.
2. **Unpack and Unfold:** Remove the hot tub from its carry bag and unfold it in your chosen location.
3. **Inflate:** Connect the inflation hose to the hot tub's air valve and the integrated pump. Inflate the hot tub until it is firm to the touch but not over-inflated.
4. **Connect Control Unit:** Ensure all connections between the hot tub and the integrated heater/control unit are secure.
5. **Fill with Water:** Fill the hot tub with water using a garden hose until it reaches the recommended fill line. The capacity is approximately 159 gallons.

6. **Plug In:** Plug the 15' waterproof cable with RCD plug into a grounded electrical outlet.

Operating the Hot Tub

Your Wave Pacific hot tub offers a range of features for a relaxing spa experience, controlled via the wired controller.

- **Heating System:** The 1350W integrated heater can rapidly heat the water up to 104°F (40°C). Use the wired controller to set your desired temperature. Energy-efficient insulation helps maintain heat.
- **Aquajet Massage System:** Activate the 110 powerful air jets for a soothing bubbling hydrotherapy massage. This system is designed to relax muscles and relieve stress.
- **Wired Controller:** Easily manage all spa settings, including temperature, filtration, and bubble jets, using the intuitive wired controller.
- **Built-in Seating:** Enjoy enhanced comfort with the integrated seating pads within the hot tub.



Figure 3: A user enjoying the Aquajet massage system in the hot tub.

Maintenance

Regular maintenance is crucial for the longevity and hygiene of your hot tub.

- **Filtration System:** The integrated filtration system helps keep the water clean. Regularly clean and replace the threaded filters as needed to ensure optimal performance and reduced chemical use.
- **Water Quality:** Test water regularly and add appropriate chemicals to maintain proper pH and sanitizer levels.
- **Cleaning:** Periodically drain and clean the interior of the hot tub. The hot tub is easy to drain and store when not in use for extended periods.
- **Cover Care:** Keep the hot tub covered when not in use to prevent debris from entering and to retain heat. Ensure the safety lock is engaged.

Troubleshooting

If you encounter issues with your Wave Pacific hot tub, refer to the common problems and solutions below:

Problem	Possible Cause	Solution
Hot tub not inflating or losing air.	Improper connection of inflation hose, air valve cap loose, or small puncture.	Ensure inflation hose is securely attached. Tighten air valve cap. Use the provided repair kit for small punctures.
Water not heating or not reaching desired temperature.	Heater malfunction, low water level, dirty filter, or extreme ambient temperature.	Check water level. Clean or replace filters. Ensure the hot tub cover is on to retain heat. If issues persist, contact customer support.
Water leaking from hot tub.	Loose connections, damaged liner, or issue with integrated heater unit.	Inspect all connections for tightness. Check the hot tub liner for visible damage. If the leak is from the integrated heater, contact customer support immediately.
Bubble jets not working.	Blower malfunction or control unit issue.	Ensure the hot tub is properly powered. Check the wired controller for error codes. If the problem continues, contact customer support.

Specifications

Key specifications for the Wave Pacific 4-Person Inflatable Hot Tub:

- **Brand:** WAVE
- **Model Name:** PAC4NAVUS
- **Color:** Navy
- **Product Dimensions:** 61"L x 61"W x 25.6"H
- **Material:** Ultra Strong TriLaminate PVC
- **Shape:** Square
- **Capacity:** 159 Gallons
- **Number of Jets:** 110 Aquajets
- **Seating Capacity:** 4 Persons
- **Heater Power:** 1350W (up to 104°F)
- **Assembly Required:** No








Figure 4: Detailed specifications and feature icons for the Wave Pacific hot tub.

Warranty and Support

For warranty information or technical support, please contact the seller, WaveUSA, directly. Keep your purchase receipt as proof of purchase. For general inquiries or to explore other products, visit the official Wave store.
Official Wave Store: <https://www.amazon.com/stores/Wave/page/322E74E7-D93F-4B4B-A2C0-13D949BB3AA9>



	<p>Wave Eco Inflatable Spa User Manual: Setup, Operation, and Maintenance</p> <p>Comprehensive user manual for the Wave Eco Inflatable Spa, covering setup, operation, maintenance, safety, troubleshooting, and warranty. Includes detailed instructions and specifications for various models.</p>
	<p>Wave Inflatable Spa User Manual (UK)</p> <p>Comprehensive user manual for the Wave Inflatable Spa (UK), covering safety instructions, installation, operation, maintenance, troubleshooting, and warranty information.</p>
	<p>Wave Como 4-6 Person Spa Installation Manual & Guide</p> <p>Comprehensive installation manual and guide for the Wave Como 4-6 Person Inflatable Spa. Learn how to set up, operate, maintain, and troubleshoot your hot tub.</p>
	<p>Wave Eco Foam Spa User Manual: Setup, Operation, and Safety Guide</p> <p>Your essential guide to the Wave Eco Foam Spa. Learn how to safely set up, operate, maintain, and troubleshoot your spa. Includes details on models like Garda, Tahoe, and Como, with warranty information.</p>

	<p>Wave Inflatable Spas Installation and User Manual</p> <p>Comprehensive guide for installing, using, and maintaining Wave inflatable spas, covering setup, safety, operation, and troubleshooting. Includes specifications, package contents, and warranty information.</p>
	<p>Wave Inflatable Spa User Manual (UK) - Setup, Operation, and Maintenance Guide</p> <p>Comprehensive user manual for the Wave Inflatable Spa (UK). Covers safety instructions, setup, operation, water maintenance, troubleshooting, and warranty information for your Wave inflatable hot tub.</p>