

PHI VILLA 20x10 Party Tent

PHI VILLA 20'x10' Heavy Duty Party Tent Instruction Manual

MODEL: 20x10 PARTY TENT

1. Introduction

This manual provides detailed instructions for the assembly, operation, and maintenance of your PHI VILLA 20'x10' Heavy Duty Party Tent. This tent is designed for outdoor events, offering shelter and protection from various weather conditions. Please read all instructions carefully before assembly and use to ensure safe and proper operation.



Image 1: The PHI VILLA Party Tent demonstrating its waterproof and UV protection capabilities, suitable for various outdoor conditions.

2. Safety Information

Important Safety Precautions:

- Ensure the tent is securely anchored in windy conditions. Use appropriate anchors, such as ground nails and

expansion screws, to prevent movement or collapse.

- Protect the tent from prolonged UV exposure when not in use to extend its lifespan.
- Follow all fire safety practices. Keep open flames and heat sources away from the tent fabric.
- Keep the roof clear of snow. Heavy amounts of snow can damage the structure and make it unsafe.
- The manufacturer is not responsible for consequences due to improper installation or damage from severe weather conditions or acts of nature.
- Always supervise children around the tent.

3. Package Contents

Before beginning assembly, verify that all components listed below are present and undamaged. If any parts are missing or damaged, contact customer service.

- Galvanized Steel Tubes (various lengths and shapes for frame)
- Metal Corner Joints and Connectors
- 180g PE Fabric Cover (roof)
- Removable Sidewalls (6 panels)
- Zipper Doors (2 panels)
- Carry Bags (for storage and transport)
- Ground Nails and Ropes (for anchoring)
- Expansion Screws (for cement floor anchoring)
- Instruction Manual



Image 2: An exploded diagram showing the main components of the party tent, including the frame, roof cover, and removable sidewalls.

4. Setup Instructions

Assembly typically requires 2-3 people and can be completed in approximately 1 hour. Follow these steps carefully:

1. **Unpack Components:** Lay out all parts on a clean, flat surface. Organize poles by length and type.
2. **Assemble Roof Frame:** Connect the shorter galvanized steel tubes using the appropriate corner joints to form the roof structure. Ensure all connections are secure. The arc dome design provides structural integrity.
3. **Attach Legs:** Insert the longer galvanized steel tubes into the roof frame connectors to form the tent legs.
4. **Secure Frame:** Ensure all metal corner joints are fully engaged and stable. The triangular structure at key

connection points enhances stability.

- 5. Drape Roof Cover:** Carefully place the 180g PE fabric cover over the assembled frame. Ensure it is centered and evenly distributed.
- 6. Attach Sidewalls and Doors:** Secure the removable sidewalls and zipper doors to the frame using the provided fasteners. These can be attached or removed independently based on your needs.
- 7. Anchor the Tent:** Use the provided ground nails and ropes to securely anchor the tent to the ground. For cement surfaces, use expansion screws. Proper anchoring is crucial for stability, especially in windy conditions.

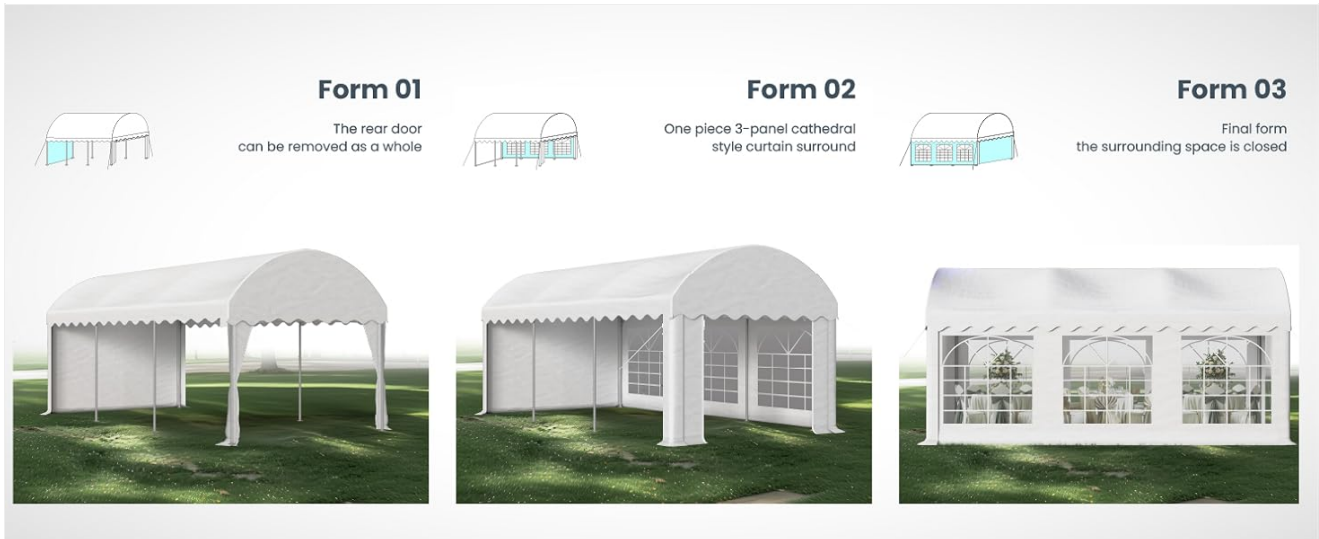


Image 3: Close-up details of the tent's construction, showing the 150g PE fabric, galvanized and powder-coated steel tubes, arc dome frame design, and triangular structural supports.

Versatile Usage Options

Ideal for wedding receptions, graduation parties
or a big backyard barbecue



Image 4: Illustration of anchoring methods, including expansion screws for cement floors and 7-shaped ground nails for grass, ensuring tent stability.

5. Operating Instructions

The PHI VILLA Party Tent offers versatile configurations to suit various event needs:

- Removable Sidewalls:** The 6 sidewall panels can be attached or removed independently. This allows for customized ventilation and access.
- Zipper Doors:** The two end panels feature zipper doors, providing easy entry and exit. These can also be rolled up and secured for an open entrance.

- **Configuration Options:** The tent can be used with all sidewalls and doors for a fully enclosed space, with some sidewalls removed for partial enclosure, or with all sidewalls and doors removed for an open canopy structure.

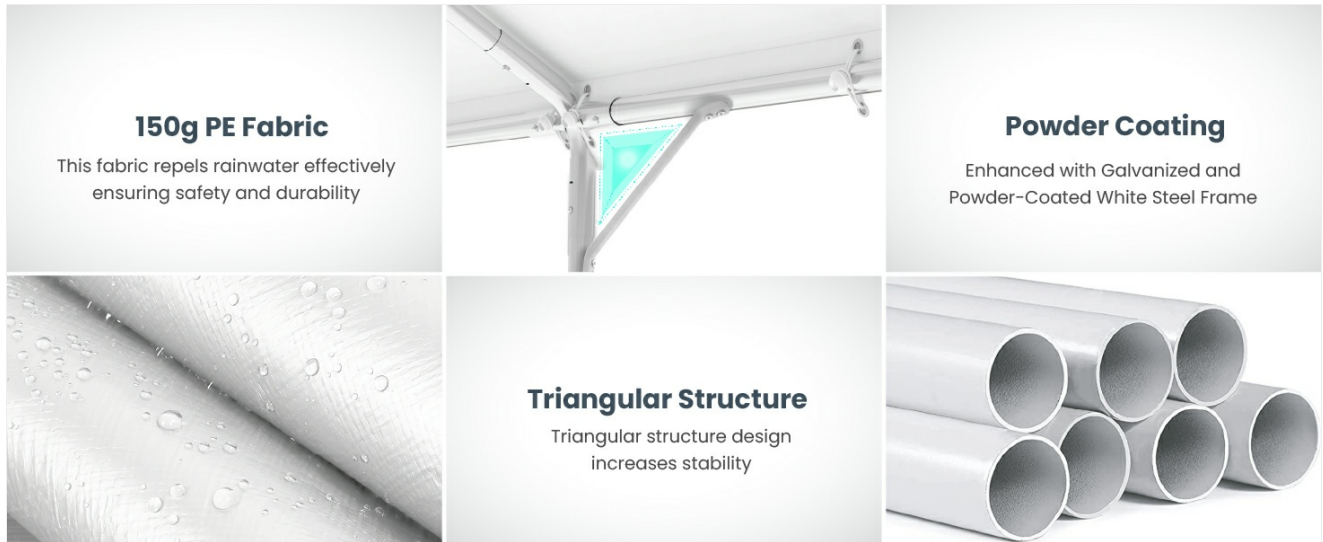


Image 5: The tent interior showcasing cathedral-style windows and a removable rolling shutter door, allowing natural light and flexible access.

6. Maintenance

Proper maintenance will extend the life of your party tent:

- **Cleaning:** Clean the PE fabric cover and sidewalls with mild soap and water. Avoid harsh chemicals or abrasive cleaners, which can damage the material. Rinse thoroughly and allow to air dry completely before storage.
- **Frame Care:** Inspect the galvanized steel frame periodically for any signs of rust or damage. Clean any dirt or debris from the poles and connectors.
- **Storage:** When not in use for extended periods, disassemble the tent and store all components in the provided carry bags in a cool, dry place, away from direct sunlight. Ensure the fabric is completely dry to prevent mold and mildew.
- **Weather Protection:** While the tent is waterproof and UV protected, it is recommended to take it down during extreme weather conditions such as heavy winds, snowstorms, or prolonged heavy rain to prevent damage.

7. Troubleshooting

Here are solutions to common issues:

- **Tent Instability:** Ensure all frame connections are tight and the tent is properly anchored with ground nails and ropes. In very windy conditions, consider additional weights or temporary disassembly.
- **Water Pooling on Roof:** Ensure the roof cover is taut and evenly distributed over the frame. The arc dome design is intended to shed water, but excessive slack can lead to pooling.
- **Difficulty with Assembly:** Refer to the step-by-step instructions and diagrams. Ensure you have at least 2-3 people for assembly. Check that all poles and connectors are correctly oriented.
- **Zipper Malfunction:** Ensure zippers are clean and free of debris. Apply a silicone-based lubricant if they are stiff. Avoid forcing stuck zippers.

8. Specifications

Revel In The Exquisite Blend Of Style And Function



Image 6: A diagram illustrating the overall dimensions of the party tent, including length, width, and height measurements.

Feature	Detail
Brand	PHI VILLA
Model	20x10 Party Tent
Product Dimensions (L x W x H)	19"L x 9.8"W x 9.1"H (Note: Product title states 20'x10', actual dimensions are slightly less)
Material	Heavy Duty Alloy Steel, Metal, Polyethylene (HDPE)
Pole Material Type	Alloy Steel, Metal (Galvanized & Powder-Coated)
Cover Material	180g PE Fabric
Color	White
Water Resistance Level	Waterproof
Ultraviolet Light Protection	99% (UPF50+)
Closure Type	Zipper (for doors)
Required Assembly	Yes
Recommended Uses	Outdoor Activities, Party, Picnic

9. Warranty and Customer Support

PHI VILLA offers a lifetime replacement policy for connectors, pegs, ropes, and elastic ropes. For any concerns regarding your party tent, our customer service team is available to provide technical support and guaranteed solutions. Please contact us through the retailer's platform or the official PHI VILLA website for assistance.