

RAF R.3396

RAF R.3396 Meat Grinder Instruction Manual

Model: R.3396

1. INTRODUCTION

Thank you for purchasing the RAF R.3396 Meat Grinder. This manual provides essential information for the safe operation, assembly, maintenance, and troubleshooting of your appliance. Please read these instructions carefully before first use and keep them for future reference.

The RAF R.3396 is a powerful 1200W appliance designed for grinding meat, grains, nuts, and vegetables, offering versatility for various culinary tasks.

2. IMPORTANT SAFEGUARDS

To reduce the risk of fire, electric shock, or injury, always follow basic safety precautions when using electrical appliances:

- Read all instructions before operating the appliance.
- Do not immerse the motor unit in water or other liquids.
- Keep hands and utensils away from moving parts during operation to prevent injury.
- Ensure the appliance is unplugged from the power outlet before assembling, disassembling, or cleaning.
- This appliance is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or has been damaged in any manner.
- Use only manufacturer-recommended attachments.
- Do not use outdoors.
- Always ensure the appliance is placed on a stable, flat surface during operation.

3. PRODUCT COMPONENTS

Familiarize yourself with the parts of your RAF R.3396 Meat Grinder:

- **Motor Unit:** The main body containing the motor and controls.
- **Hopper Plate:** A tray for holding food before grinding.
- **Grinding Head:** The main assembly where food is processed.
- **Feeding Screw (Auger):** Pushes food towards the cutting blade.
- **Cutting Blade:** Stainless steel blade for cutting food.
- **Cutting Plates:** Various sizes for fine, medium, or coarse grinding.
- **Fixing Ring:** Secures the grinding head components.
- **Food Pusher:** Used to safely push food into the hopper.
- **Kebbe Attachment:** For making traditional Middle Eastern kebbe.
- **Sausage Attachment:** For making homemade sausages.



Image 1: Overview of the RAF R.3396 Meat Grinder and its included accessories, including various cutting plates, kebbe, and sausage attachments.

4. ASSEMBLY

Before assembling, ensure all parts are clean and dry. Refer to the 'Cleaning and Maintenance' section for initial cleaning instructions.

1. Insert the grinding head into the motor unit opening, ensuring it is securely locked in place.
2. Place the feeding screw (auger) into the grinding head, rotating it slightly until it seats properly.
3. Position the cutting blade onto the shaft of the feeding screw with the sharp edges facing outwards.
4. Select the desired cutting plate (fine, medium, or coarse) and place it over the cutting blade.
5. Screw the fixing ring onto the grinding head clockwise until it is tight. Do not overtighten.
6. Place the hopper plate on top of the grinding head.



Image 2: The main motor unit and grinding head of the RAF R.3396 Meat Grinder, ready for assembly of internal components.

5. OPERATION

5.1 General Grinding

1. Ensure the appliance is correctly assembled and plugged into a 220V, 50Hz power outlet.
2. Cut food (e.g., meat) into small pieces that fit easily into the hopper opening. Remove bones, gristle, and excessive fat.
3. Place the cut food onto the hopper plate.
4. Turn the appliance ON.
5. Using the food pusher, gently feed the food into the grinding head. **Never use your fingers or other utensils.**
6. Collect the ground food in a suitable container placed under the outlet.
7. After use, turn the appliance OFF and unplug it.

5.2 Using Kebbe and Sausage Attachments

To use these attachments, first disassemble the cutting blade and cutting plate from the grinding head. Then, attach the kebbe or sausage attachment directly onto the feeding screw shaft before securing with the fixing ring.

- **Kebbe Attachment:** Follow specific kebbe recipes for preparing the mixture. Feed the mixture into the grinder to form hollow tubes.
- **Sausage Attachment:** Place the sausage casing onto the nozzle. Feed the prepared sausage mixture into the grinder, guiding the casing as it fills.

5.3 Reverse Function

The reverse function is designed to clear blockages. If food becomes jammed during grinding, turn the appliance OFF, then switch to the 'R' (Reverse) mode. This will rotate the feeding screw in the opposite direction to dislodge the blockage. After clearing, switch back to the 'ON' position to resume grinding. Do

not use the reverse function for extended periods.



Image 3: The RAF R.3396 Meat Grinder with visual callouts for its features, including kebbe and sausage attachments, die-cast metal hopper, self-sharpening stainless steel cutting blade, metal cutting plates, and reverse mode.

6. CLEANING AND MAINTENANCE

Proper cleaning ensures the longevity and hygiene of your meat grinder.

1. Always unplug the appliance before cleaning.
2. Disassemble the grinding head components (fixing ring, cutting plate, cutting blade, feeding screw, hopper plate).
3. Wash all removable parts (except the motor unit) in warm, soapy water. Use a brush to remove any food residue from the cutting plates and blade.
4. Rinse thoroughly and dry immediately to prevent rust, especially for stainless steel parts.
5. Wipe the motor unit with a damp cloth. **Never immerse the motor unit in water.**
6. Ensure all parts are completely dry before reassembling or storing.
7. For storage, keep the grinder in a dry place, away from direct sunlight and moisture.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
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Problem	Possible Cause	Solution
Motor stops during operation.	Overload or blockage.	Turn OFF, unplug, clear blockage using reverse function or by disassembling. Allow motor to cool if overheated.
Food is not grinding properly.	Cutting blade or plate incorrectly installed; dull blade; food too large or tough.	Check blade orientation and plate fit. Ensure food is cut into appropriate sizes. If blade is dull, consider replacement.
Loud noise during operation.	Improper assembly; foreign object inside.	Disassemble and reassemble carefully. Check for any foreign objects.
Appliance does not turn ON.	Not plugged in; power outage; faulty switch.	Check power connection and outlet. If problem persists, contact customer support.

8. TECHNICAL SPECIFICATIONS

Brand: RAF
Model: R.3396
Power: 1200 Watts
Voltage: 220 Volts
Frequency: 50 Hz
Material: Stainless Steel
Color: Silver
Dimensions (approx.): 40 x 30 x 30 cm
Weight (approx.): 2 Kilograms
Recommended Use: Grinding meat, grains, nuts, vegetables

9. WARRANTY AND CUSTOMER SUPPORT

For warranty information or customer support inquiries, please refer to the warranty card included with your product or contact your local retailer. Do not attempt to repair the appliance yourself, as this may void the warranty and pose safety risks.