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### PHI VILLA 9 PCS (60" Square Table)

# PHI VILLA 9-Piece Outdoor Dining Set (60" Square Table) Instruction Manual

Model: 9 PCS (60" Square Table)

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## INTRODUCTION

This manual provides instructions for the assembly, operation, and maintenance of your PHI VILLA 9-Piece Outdoor Dining Set. Please read all instructions carefully before assembly and use to ensure safe and proper functioning of the product.



Figure 1: PHI VILLA 9-Piece Outdoor Dining Set

## SAFETY INFORMATION

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- Do not exceed 350 lbs weight limit per chair.
- Be cautious of sharp edges and heavy parts during assembly.
- Ensure all bolts and screws are securely tightened before use.
- Regularly check for loose parts and tighten as necessary.
- Keep children away from the assembly area.

## SETUP AND ASSEMBLY

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Basic assembly instructions are included with your product. Please follow these guidelines for a smooth setup process.

### Unpacking

The dining set is delivered in 5 separate packages. Ensure all packages are received before beginning assembly. Carefully unpack all components and verify against the parts list provided in your package. Place all

parts on a soft, clean surface to prevent scratches.

## Chair Assembly

Each chair requires basic assembly. Attach the seat to the backrest and then secure the legs. Ensure all connections are firm. The chairs feature ergonomically designed curved backrests and spacious seats for comfort.

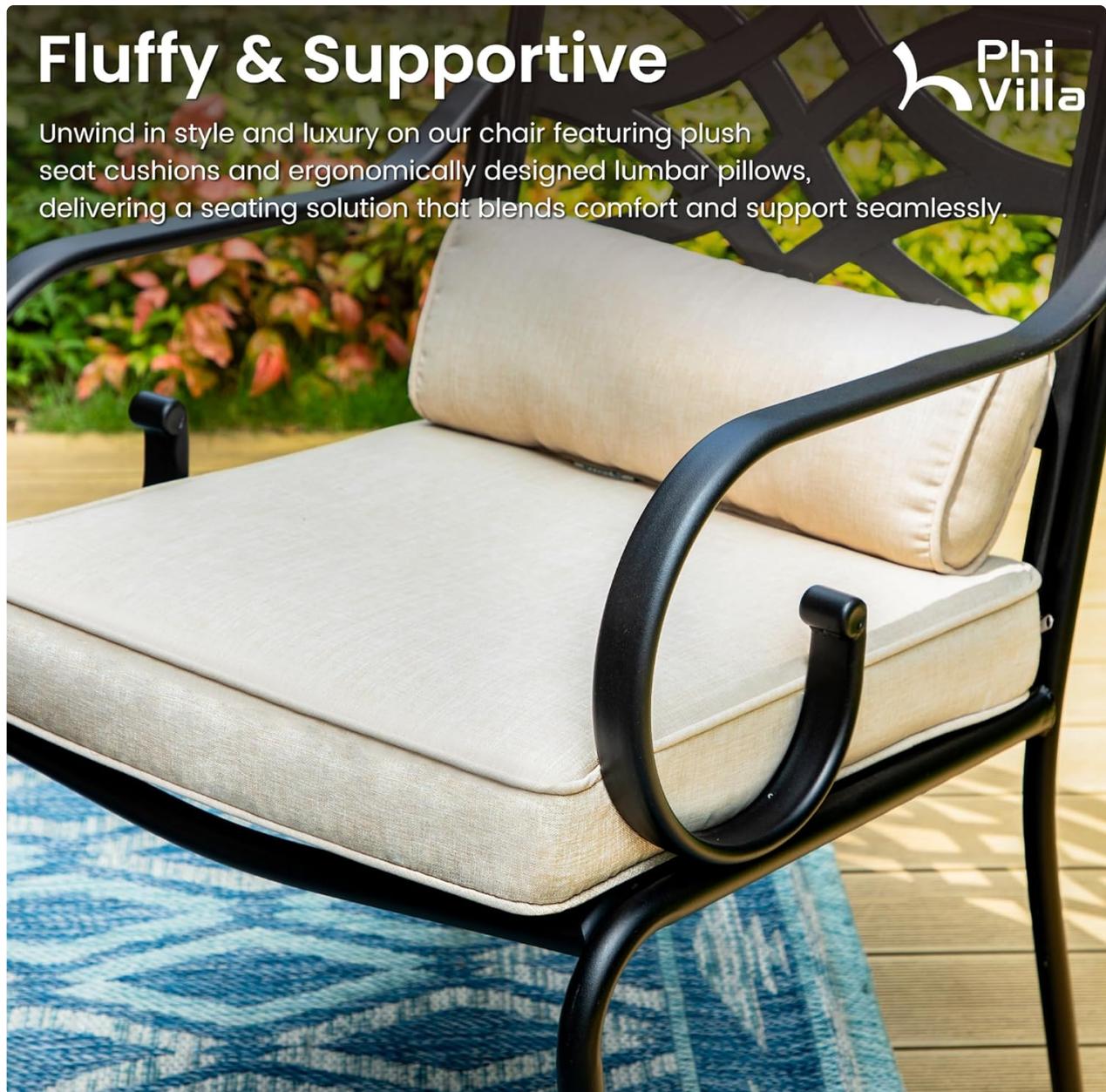


Figure 2: Chair backrest detail

## Table Assembly

Assemble the table frame and then attach the tabletop sections. The 60-inch square table includes a central umbrella hole for convenience. Ensure all table legs are stable and level.

# Metal Strong, Classic Grace

Powder Coating & E-coating Frame

↑↓ Rust Resistant

🌿 Natural Color



Figure 3: Dining table surface

## Cushion Placement

Place the thick seat cushions and lumbar pillows on each chair. The cushions are designed for comfort and support. Secure the cushions using the integrated straps to prevent them from shifting.

# Comfortable Seating



Ergonomically designed metal dining chairs provide both comfort and style. The chairs feature curved backrests and spacious seats, deliver a pleasant dining experience.



Figure 4: Chair cushion and lumbar pillow

## Assembly Overview Videos

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Video 1: This video provides a visual overview of the PHI VILLA patio dining set, showcasing its design and components, which can assist in understanding the assembly process.

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Video 2: This video demonstrates the PHI VILLA 9-piece patio dining set in an outdoor setting, offering a closer look at the chairs and table features relevant to setup.

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Video 3: This video highlights how the PHI VILLA patio set can transform a backyard space, providing context for its use and aesthetic appeal.

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Video 4: This video offers another perspective on the PHI VILLA patio dining set for 8, detailing its features and suitability for outdoor gatherings.

## OPERATION

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### Using the Dining Set

The PHI VILLA 9-Piece Outdoor Dining Set is designed for comfortable outdoor dining and relaxation. The chairs are fixed, providing stable seating. The table's central hole is suitable for most standard patio umbrellas (umbrella not included) to provide shade.

### Comfort Features

The chairs are equipped with thick, soft cushions and lumbar pillows for enhanced comfort during extended use. The ergonomic design supports a pleasant dining experience.



Figure 5: Set in use by a pool

## MAINTENANCE

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### Product Care Instructions

- **Frame:** Wipe for dry cleaning or wipe with a damp cloth. The metal framework features a unique e-coating technology for enhanced rust resistance and durability against environmental changes.
- **Cushions:** All sitting cushion covers are zippered for easy disassembly and cleaning. The cushions feature CUSHIONPRO™ TECHNOLOGY, making them water-proof, oil-resistant, and stain-resistant. For best results, spot clean with a mild soap and water solution. Allow to air dry completely before reattaching.

# CUSHIONPRO™ TECHNOLOGY

## Easy to clean



Figure 6: CushionPro Technology features

# Powder E-coating Frame



Rust resistant Stable, Durable



Rust-proof



Heavy duty



Long-lasting

Steel Process

Electrophoretic Coating

Powder Coating



Figure 7: Powder E-coating Frame layers

## TROUBLESHOOTING

### Common Issues and Solutions

- **Wobbly Table/Chairs:** Ensure all bolts and screws are fully tightened. Check that the furniture is placed on a level surface.
- **Rusting:** While the e-coating provides rust resistance, prolonged exposure to harsh weather conditions can affect the finish. Regularly clean and inspect the frame. Apply a rust-inhibiting paint if minor rust appears.
- **Cushion Discoloration/Wear:** Although cushions are weather-resistant, store them indoors during extreme weather or prolonged periods of non-use to extend their lifespan.

## SPECIFICATIONS

Feature	Detail
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<b>Product Name</b>	PHI VILLA 9 Pieces Outdoor Dining Set for 8
<b>Model</b>	9 PCS (60" Square Table)
<b>Table Dimensions</b>	W 60" x L 60" x H 29"
<b>Chair Seat Height</b>	15.5"
<b>Chair Armrest Height</b>	25.5"
<b>Chair Weight Capacity</b>	350 lbs per chair
<b>Material</b>	Alloy Steel (Frame)
<b>Color</b>	Black Metal Table, Beige Fixed Chairs
<b>Special Features</b>	E-coating Technology (Rust-proof, Stable, Durable), Thick Soft Cushions (Zippered, Water-proof, Oil-resistant, Stain-resistant), Umbrella Hole
<b>Assembly Required</b>	Yes



Figure 8: Product Dimensions

## WARRANTY & SUPPORT

### Warranty Information

PHI VILLA provides a 1-year service warranty for this product. Please retain your proof of purchase for warranty claims.

### Customer Support

If you have any questions, concerns, or require assistance with your PHI VILLA dining set, please contact our customer service team. We are committed to assisting you and providing better service.

For support, please visit the [PHI VILLA Store on Amazon](#) or refer to the contact information provided in your product packaging.

