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## Twotrees SK1

# Twotrees SK1 3D Printer User Manual

Model: SK1

## INTRODUCTION

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This manual provides comprehensive instructions for the setup, operation, and maintenance of your Twotrees SK1 3D Printer. The SK1 is a high-speed FDM 3D printer featuring Klipper firmware, a CoreXY motion system, automatic leveling, and a touch color screen, designed for efficient and precise 3D printing.



Figure 1: Front view of the Twotrees SK1 3D Printer.

Key features of the Twotrees SK1 include:

- **High-Speed Printing:** Capable of printing at speeds up to 700mm/s in legendary mode and 350mm/s in normal mode, significantly reducing print times.
- **Klipper Firmware:** Utilizes Klipper firmware for advanced control and performance.
- **CoreXY Structure:** Ensures stable and precise movement during printing.
- **Automatic Leveling:** Features Z-Tilt inclined leveling and mesh bed compensation for hassle-free bed calibration.
- **High-Temperature Nozzle:** Heats to 300°C in approximately 30 seconds, supporting a wide range of filament types.

- **Filament Sensor:** Automatically detects filament run-out or breakage, allowing for print resumption.
- **Print Resume Function:** Recovers from power interruptions, continuing prints from the last position.
- **User-Friendly Interface:** Equipped with a 4.3-inch color touch screen supporting multiple languages for intuitive operation.
- **Double Linear Guide:** Enhances printing precision and stability.

## SETUP

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Before operating your Twotrees SK1 3D Printer, ensure proper assembly and initial calibration. Refer to the included quick start guide for detailed assembly steps.

### 1. Unpacking and Inspection

- Carefully remove all components from the packaging.
- Verify that all parts listed in the packing list are present and undamaged.
- Remove any protective films or shipping restraints from the printer.

### 2. Assembly

Follow the step-by-step assembly instructions provided in the separate assembly manual. Ensure all screws are tightened securely and connections are properly seated.

### 3. Power Connection

- Connect the power cable to the printer's power input.
- Plug the power cable into a grounded electrical outlet.
- Ensure the power switch is in the OFF position before connecting to power.

### 4. Initial Calibration and Leveling

The SK1 features automatic leveling. Upon first power-on or after moving the printer, it is recommended to perform an automatic calibration.

# Z-Tilt Leveling + Mesh Bed

Never need manual leveling

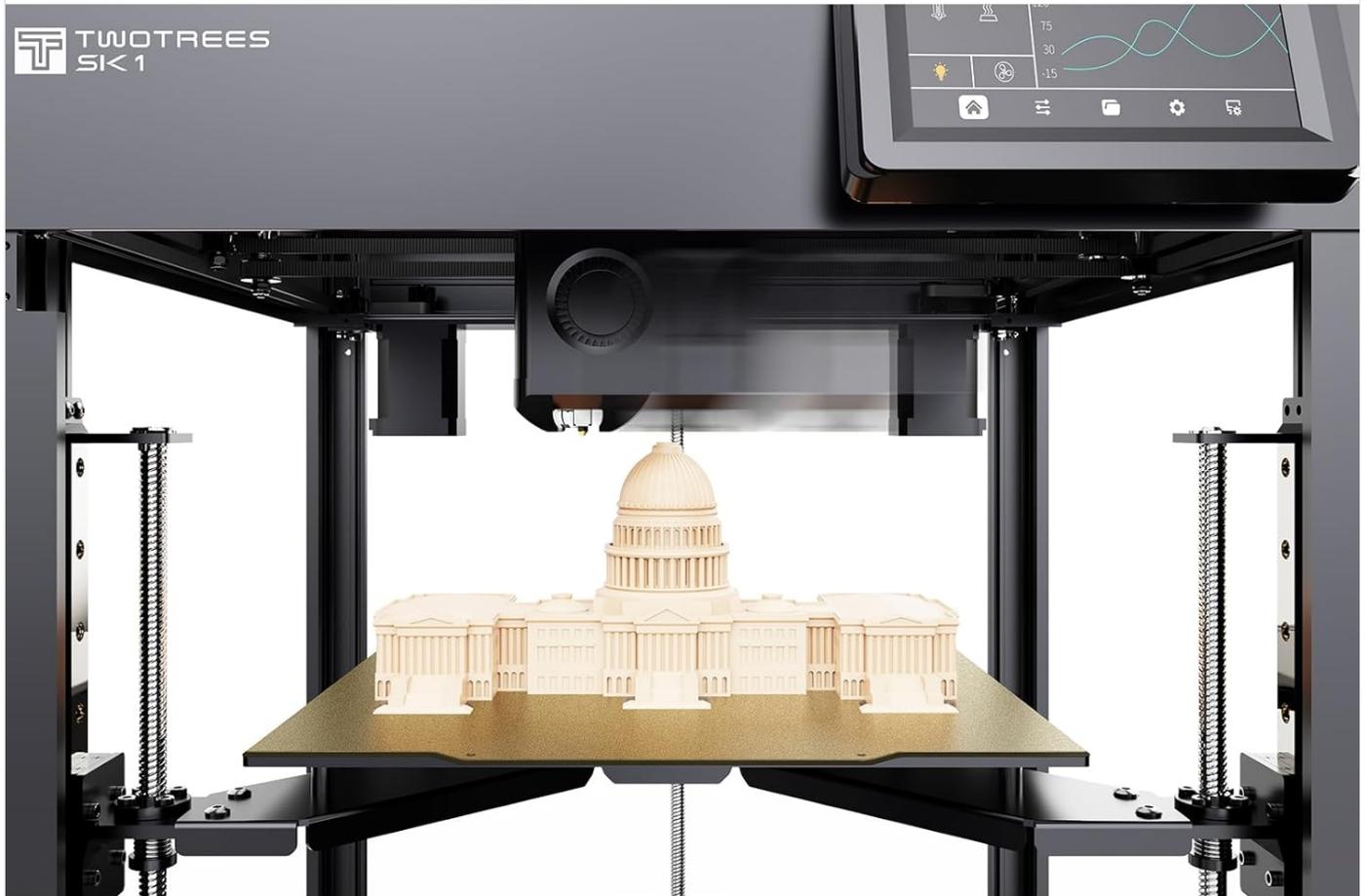


Figure 2: Illustration of Z-Tilt Leveling and Mesh Bed compensation, eliminating the need for manual leveling.

- Navigate to the "Leveling" or "Calibration" menu on the touch screen.
- Select the automatic leveling option. The printer will perform a series of movements to measure and compensate for bed irregularities.
- The Z-Tilt leveling system automatically adjusts the bed's inclination for optimal first layer adhesion.

# Automatic calibration

Details lead to Success



Flow calibration, vibration compensation, vibration pattern optimization

Figure 3: The printer performing automatic calibration, including flow calibration, vibration compensation, and vibration pattern optimization.

## 5. Filament Loading

- Place the filament spool on the designated holder.
- Feed the filament through the filament sensor and into the extruder.
- On the touch screen, select the "Load Filament" option. The extruder will heat up and pull the filament through until it exits the nozzle.
- Ensure the filament is loaded smoothly without kinks.

## OPERATING

Operating the Twotrees SK1 involves preparing your 3D model, transferring it to the printer, and initiating the print process.

### 1. Slicing Your Model

- Use a compatible slicing software (e.g., Cura, PrusaSlicer) to convert your 3D model (STL, OBJ) into G-code.
- Configure print settings such as layer height, infill density, print speed, and support structures according to your model and filament type.

- Save the generated G-code file to a USB drive or transfer it via Wi-Fi if configured.

## 2. Starting a Print

- Insert the USB drive into the printer's USB port or ensure the G-code file is accessible via network.
- On the 4.3-inch color touch screen, navigate to the "Print" menu.
- Select your desired G-code file from the list.
- Confirm print settings and initiate the print. The printer will begin heating the bed and nozzle to the specified temperatures before starting the print.

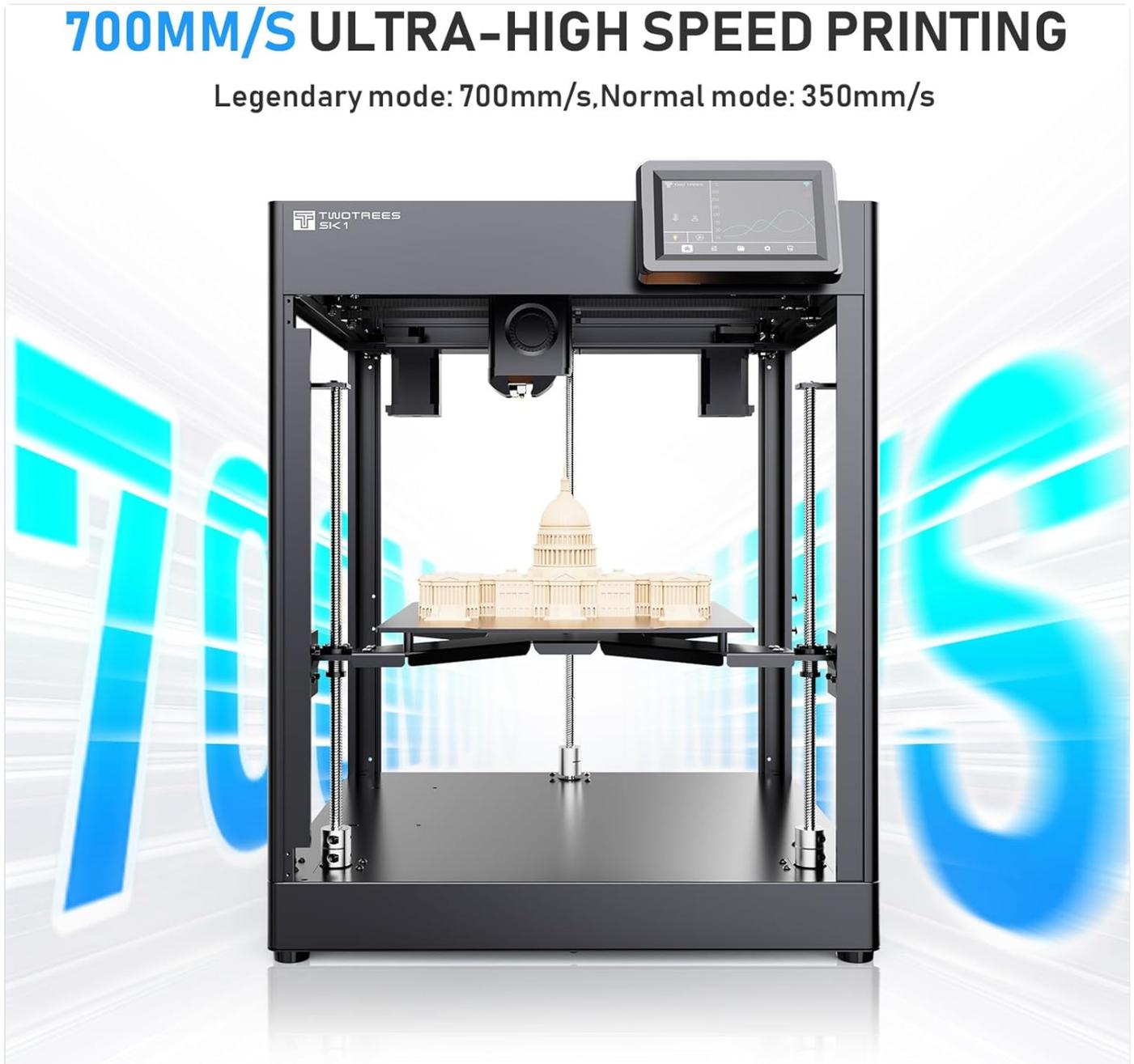


Figure 4: The Twotrees SK1 demonstrating its ultra-high speed printing capability, reaching up to 700mm/s in legendary mode and 350mm/s in normal mode.

## 3. Monitoring and Adjusting Prints

- Monitor the print progress via the touch screen.
- Adjust print speed, temperature, or fan speed during printing if necessary, using the on-screen controls.
- The filament sensor will pause the print if filament runs out or breaks, allowing you to load new filament and resume.

- In case of a power outage, the print resume function will allow the printer to continue from where it left off once power is restored.

## 4. Removing a Print

- Once the print is complete and the bed has cooled, carefully remove the printed object from the PEI build plate.
- Flexing the PEI plate slightly can help in detaching the print.
- Use a spatula or scraper if needed, being careful not to damage the build surface.

## MAINTENANCE

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Regular maintenance ensures the longevity and optimal performance of your Twotrees SK1 3D Printer.

### 1. Cleaning the Build Plate

- After each print, clean the PEI build plate with isopropyl alcohol to remove any residue and ensure good adhesion for future prints.
- Avoid using abrasive materials that could scratch the surface.

### 2. Nozzle Maintenance

- Periodically inspect the nozzle for clogs or wear.
- If a clog occurs, perform a cold pull or use a nozzle cleaning needle to clear it.
- Replace the nozzle if it shows signs of significant wear or damage. The high-temperature nozzle can reach 300°C.

# HIGH-TEMPERATURE NOZZLE

It only takes **30** seconds to heat to **300°C**



Figure 5: Close-up view of the high-temperature nozzle, capable of reaching 300°C for printing with various filament types.

## 3. Lubricating Linear Rails and Screws

- The printer features double linear guides and ball screw guide rails. Periodically apply a small amount of lithium-based grease to the linear rails and Z-axis lead screws to ensure smooth movement.
- Wipe off any excess lubricant.

# Ball bearing guide rail

High precision, Strong durability

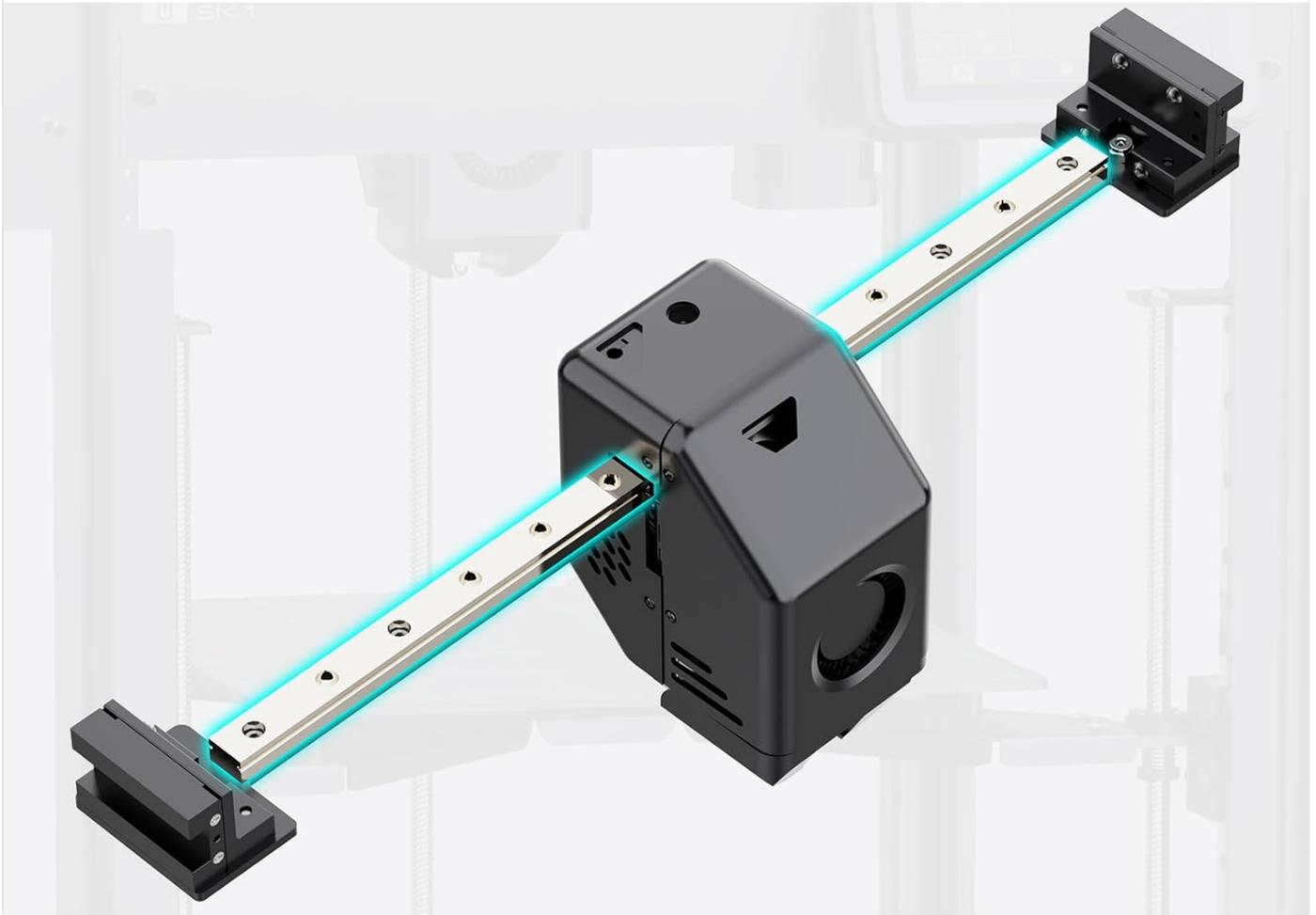


Figure 6: Illustration of the ball bearing guide rail system, designed for high precision and strong durability.

## 4. Firmware Updates

- Check the official Twotrees website for the latest firmware updates.
- Follow the provided instructions carefully when updating firmware to ensure compatibility and avoid issues.

## TROUBLESHOOTING

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This section addresses common issues you might encounter with your Twotrees SK1 3D Printer.

Problem	Possible Cause	Solution
<b>Print not sticking to bed</b>	Bed not level, bed temperature too low, dirty build plate, incorrect Z-offset.	Perform automatic bed leveling. Increase bed temperature. Clean the PEI build plate with isopropyl alcohol. Adjust Z-offset slightly closer to the bed.
<b>Filament not extruding</b>	Clogged nozzle, tangled filament, incorrect temperature, extruder gear slip.	Clear nozzle clog (cold pull or needle). Untangle filament. Ensure nozzle temperature is appropriate for filament. Check extruder gear for debris.

Problem	Possible Cause	Solution
<b>Layer shifting</b>	Loose belts, motor issues, print speed too high, object not adhering to bed.	Check and tighten X/Y axis belts. Reduce print speed. Ensure proper bed adhesion. Inspect linear rails for obstructions.
<b>Poor print quality (stringing, blobs)</b>	Incorrect retraction settings, excessive temperature, wet filament.	Adjust retraction distance and speed in slicer. Lower print temperature. Dry filament if it has absorbed moisture.
<b>Printer not powering on</b>	Power cable disconnected, faulty power supply, power switch off.	Check power cable connections. Ensure power switch is ON. Test power outlet. Contact support if power supply is suspected.

## SPECIFICATIONS

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Detailed technical specifications for the Twotrees SK1 3D Printer.

# LARGER PRINTING SIZE

256\*256\*256mm

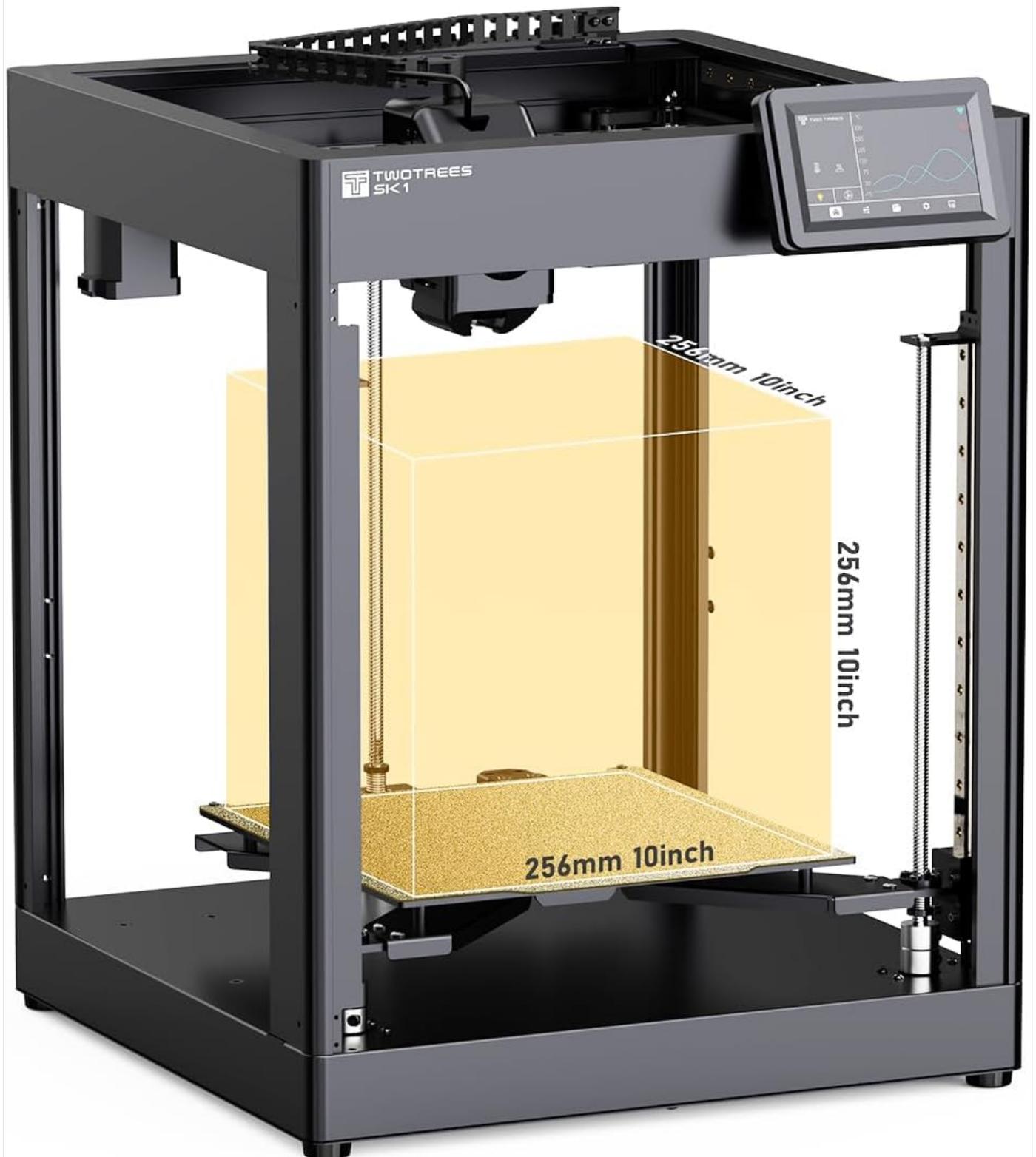


Figure 7: The Twotrees SK1 offers a generous printing volume of 256x256x256mm (approximately 10x10x10 inches).

Parameter	Value
Model	SK1
Printing Size	256 x 256 x 256 mm
External Dimensions	400 x 400 x 510 mm
Max Printing Speed	700 mm/s (Legendary Mode), 350 mm/s (Normal Mode)
Max Acceleration	20000 mm/s <sup>2</sup>
Nozzle Max Temperature	300°C
Guide Rail Material	Ball Screw Guide Rail
Screen	4.3-inch Touch Color Screen
Leveling	Z-Tilt Inclined Leveling
Hot Bed Panel	Single Side PEI
AI Camera	Optional
EMMC Capacity	8 GB
Wifi Connection	Available
Material	Metal
Item Weight	13.8 kg
Compatible Devices	Laptop, Personal Computer

## WARRANTY AND SUPPORT

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Twotrees provides customer support and warranty services for the SK1 3D Printer. For specific warranty terms and conditions, please refer to the warranty card included with your product or visit the official Twotrees website.

### Customer Support

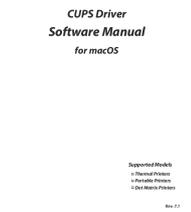
If you encounter any issues not covered in this manual or require further assistance, please contact Twotrees customer support through their official channels. Be prepared to provide your product model (SK1) and purchase details.

- **Official Website:** [www.twotrees3d.com](http://www.twotrees3d.com)
- **Email Support:** Refer to the website or product packaging for contact email.

### Firmware and Software Resources

For the latest firmware, slicing profiles, and software tools, visit the Twotrees support page. Regularly checking for updates can improve printer performance and add new features.

## Related Documents - SK1

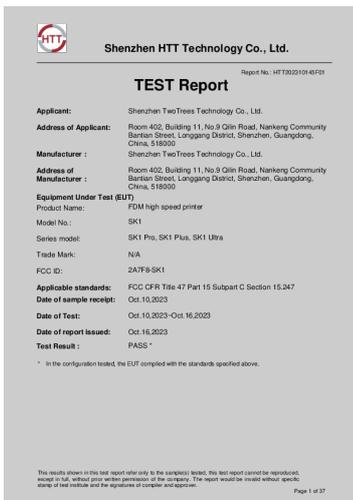
	<p><a href="#">Two Trees SK1 3D Printer: User Manual, Specifications, and Assembly Guide</a></p> <p>A comprehensive guide to the Two Trees SK1 3D printer, detailing its features, technical specifications, included accessories, assembly instructions, and important safety precautions. Discover the high-speed printing capabilities and Core XY motion system of the SK1.</p>
	<p><a href="#">TwoTrees SK1 3D Printer User Manual and Specifications</a></p> <p>Comprehensive guide for the TwoTrees SK1 3D printer, covering setup, operation, specifications, and maintenance. Learn about its features, parameters, and assembly instructions.</p>
	<p><a href="#">Star CUPS Driver Software Manual for macOS</a></p> <p>This manual provides comprehensive setup procedures and functional outlines for the Star CUPS driver on macOS. It covers installation, uninstallation, printer functions, paper size settings, Ethernet environment guidelines, and IP command usage for various Star Printers, including thermal, portable, and dot matrix models.</p>
	<p><a href="#">Soomfon SK1 Mini Projector User Manual</a></p> <p>Comprehensive user manual for the Soomfon SK1 mini projector, covering safety instructions, product specifications, setup, operation, and support. Learn how to connect devices, play media, and optimize your viewing experience.</p>
	<p><a href="#">JETE SK1 Wireless Keyboard User Manual and Warranty Information</a></p> <p>Comprehensive user manual and warranty details for the JETE SK1 Wireless Keyboard, covering setup, features, troubleshooting, and terms.</p>
	<p><a href="#">Thinkbee Wireless Switch and Receiver User Manual</a></p> <p>User manual for the Thinkbee Wireless Switch and Receiver Kit, detailing product appearance, installation, pairing, and specifications for controlling lights without wiring or WiFi.</p>



[TwoTrees SK1 Housing Project: Design and Parts Guide](#)

Detailed overview of the TwoTrees SK1 3D printer housing project, including design notes, build progress, and a comprehensive list of parts and materials required for assembly.

lang:en score:33 filesize: 242.99 K page\_count: 7 document date: 0000-00-00



[\[pdf\] Test Report](#)

Test Report 2 4GWIFI Shenzhen TwoTrees Technology Co Ltd SK1 FDM high speed printer 2A7F8 2A7F8SK1 sk1  
 Shenzhen HTT Technology Co., Ltd. Report No.: HTT202310145F01 TEST Report  
 Applicant: Shenzhen Two ... dong, China, 518000 Equipment Under Test EUT  
 Product Name: FDM high speed printer Model No.: **SK1** Series model: **SK1** Pro, **SK1** Plus, **SK1** Ultra Trade Mark: N/A FCC ID: 2A7F8-**SK1** Applicable s...

lang:en score:26 filesize: 3.63 M page\_count: 37 document date: 2023-10-28



[Two Trees SK1 3D Printer: User Manual, Specifications, and Assembly Guide](#)

A comprehensive guide to the Two Trees SK1 3D printer, detailing its features, technical specifications, included accessories, assembly instructions, and important safety precautions. Discover the high-speed printing capabilities and Core XY motion system of the SK1.

lang:en score:23 filesize: 1.45 M page\_count: 15 document date: 2023-11-02

**CONFIDENTIALITY REQUEST  
for Certification Service in USA**

Federal Communication Commission  
Equipment Authorization Division, Application Processing Branch  
7430 Calverton Mills Road  
Columbia, MD 21046

Date: 2023-10-28

Pursuant to Paragraphs 9.427 and 9.429 of the Commission's Rules (47 C.F.R.) and Section 552(b)(5) of the Freedom of Information Act, we request confidentiality for the following products:

Model name:  
SK1  
2A7F8-SK1

For the product stated above, we request that the following information be held confidential:

Exhibits	Long-Term Confidentiality	Short-Term Confidentiality	Short-Term Confidentiality Days
External Photos	<input type="checkbox"/>	<input type="checkbox"/>	
Internal Photos	<input type="checkbox"/>	<input type="checkbox"/>	
Block Diagram	<input type="checkbox"/>	<input type="checkbox"/>	
Schematics	<input type="checkbox"/>	<input type="checkbox"/>	
Test Setup Photos	<input type="checkbox"/>	<input type="checkbox"/>	
User's Manual	<input type="checkbox"/>	<input type="checkbox"/>	
Parts List	<input type="checkbox"/>	<input type="checkbox"/>	
Turn-Up	<input type="checkbox"/>	<input type="checkbox"/>	
Operational Descriptions	<input type="checkbox"/>	<input type="checkbox"/>	

The long-term confidentiality exhibits contain our trade secrets and proprietary information that could be of benefit to our competitors.

The short-term confidentiality on the basis of ensuring that business sensitive information remains confidential until the actual marketing of our new device.

If you have any questions, please feel free to contact me at the address shown below.

[\[pdf\]](#) Confidentiality Request Letter

FCC Confidentiality request Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1 Sincerely, Name/Title Company: Address: Phone: Fax: E-Mail: Zijia Ouyang/Manager Shenzhen TwoTrees Technology Co., Ltd. Room 402,Building 11,No.9 Qilin Road,Nankeng Community Bantian Street,Longgang District Shenzhen China 86 13530926987 N/A ceo twotrees3dprinter.com ...

lang:en score:23 filesize: 153.12 K page\_count: 2 document date: 2023-10-28

[\[pdf\]](#) User Manual Instructions

SK1 TwoTrees CoreXY 3D Printer User Manual Probots Two Trees Buy Online India probots co in technical data |||

4041301 TEL: 0086-0755-23987110 Http: www.twotrees3d.com Facebook: https://www.facebook.com/twotree ... the 3D printer without authorization to avoid accidental injury. 29 15. Machine parameters model: SK1 colour: black Nozzle number: 1 Print size: 256x256x256mm Weight of machine 14.3kg Nozzle diameter...

lang:en score:23 filesize: 12.11 M page\_count: 33 document date: 2024-04-15



**RF Exposure evaluation**

FCC ID: 2A7F8-SK1  
Exposure category: General population/uncontrolled environment  
EUT Type: Production Unit  
Device Type: Mobile Device

**1. Reference**  
According to 47 C.F.R. 1.1307(b) (1), systems operating under the provisions of this section shall be operated in a manner that ensures that the public is not exposed to radio-frequency energy levels in excess of the Commission's guidelines.  
According to 47 C.F.R. 1.1307 and 47 C.F.R. 1.1307, RF exposure is calculated.  
K2004-0181 D01: Mobile and Portable Devices, RF Exposure Procedures and Equipment Authorization Policies

**2. Limit**

Limits for Maximum Permissible Exposure (MPE)/Uncontrolled Exposure

Frequency Range (MHz)	Electric Field Strength (V/m)	Magnetic Field Strength (A/m)	Power Density (μW/cm²)	Averaging Time (minutes)
0.3 - 10	614	1.67	1000*	6
1.0 - 30	1842*	4.86*	6000**	6
30 - 300	61.4	0.163	1.0	6
300 - 1500	/	/	0.100	6
1500 - 100,000	/	/	5	6

Limits for Maximum Permissible Exposure (MPE)/Controlled Exposure

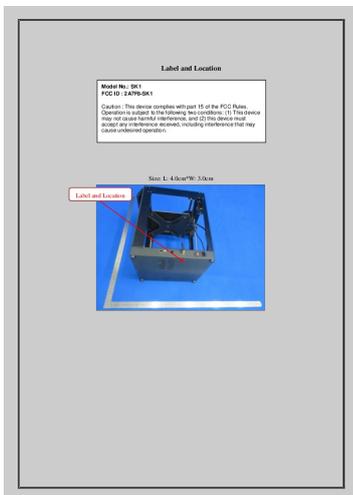
Frequency Range (MHz)	Electric Field Strength (V/m)	Magnetic Field Strength (A/m)	Power Density (μW/cm²)	Averaging Time (minutes)
0.3 - 10	614	1.67	1000*	30
1.0 - 30	824*	2.19*	1000**	30
30 - 300	27.5	0.073	0.2	30
300 - 1500	/	/	0.100	30
1500 - 100,000	/	/	1.0	30

\*Frequency in MHz  
\*\*Power density equivalent power density

[\[pdf\]](#) SAR Rating

FCC RF Exposure MPE Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1 RF Exposure evaluation FCC ID: 2A7F8-SK1 Exposure category: General population/uncontrolled environment EUT Type: Production Unit Device Type: Mobile Device 1. Reference According to 1.1307 b 1 , systems operating under the provisions of this section shall be operated in a manner that ensures t...

lang:en score:20 filesize: 167.77 K page\_count: 3 document date: 2023-10-28



[\[pdf\]](#) Label

Label and Location Shenzhen TwoTrees Technology Co Ltd SK1 FDM high speed printer 2A7F8 2A7F8SK1 sk1

Label and Location Model No.: SK1 FCC ID : 2A7F8-SK1 Caution : This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: 1 This device may not cause harmful interference, and 2 this device must accept any interference received, including interferen...

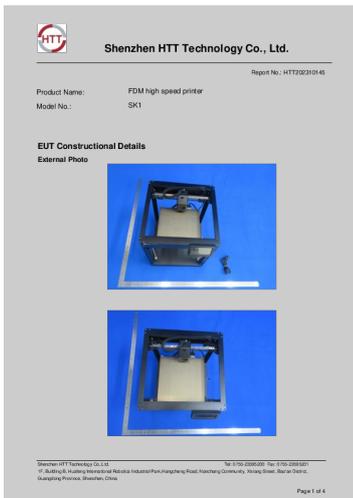
lang:en score:20 filesize: 50.23 K page\_count: 1 document date: 2023-10-28



### [Shenzhen HTT Technology Co., Ltd. SK1 FDM High Speed Printer - Internal Construction Details](#)

Detailed internal constructional views and component identification for the Shenzhen HTT Technology Co., Ltd. SK1 FDM high speed printer, including images of the mainboard and power supply.

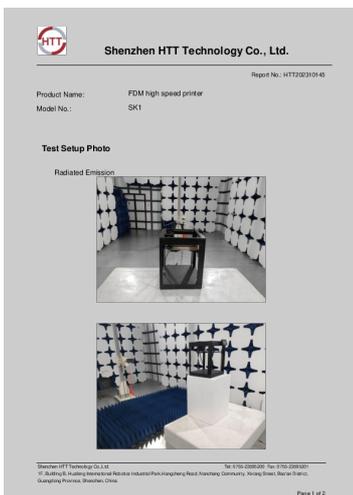
lang:tl score:19 filesize: 560.72 K page\_count: 4 document date: 2023-10-28



### [Shenzhen HTT Technology Co., Ltd. - SK1 FDM High Speed Printer - Technical Specifications and External Views](#)

Technical report from Shenzhen HTT Technology Co., Ltd. detailing the external constructional aspects and photographs of the SK1 FDM high speed printer. Includes product specifications and company information.

lang:tl score:19 filesize: 317.99 K page\_count: 4 document date: 2023-11-02



### [Shenzhen HTT Technology Co., Ltd. SK1 FDM High Speed Printer Test Setup Report](#)

Details of the test setup for radiated and conducted emissions for the Shenzhen HTT Technology Co., Ltd. SK1 FDM high speed printer.

lang:tl score:19 filesize: 189.83 K page\_count: 2 document date: 2023-10-28

2023-10-28

To whom it may concern:

We, the undersigned, hereby authorize Eurasia Product Service GmbH to act on our behalf in all matters relating to applications for equipment authorization FCC ID: 2A7F8-SK1 including the signing of all documents related to these matters.

Any and all acts conducted by Eurasia Product Service GmbH on our behalf shall have the same effect as acts of our own.

By signing this application form, we agree to Eurasia's current valid General Terms and Conditions (AGB), Testing and Certification Regulations (PTC) which can be viewed on following website [www.eurasia.com](https://www.eurasia.com) or retrieved on request.

We also hereby certify that no party to this application is subject to a denial of benefits, including FCC benefits, pursuant to Section 5301 of the Anti-Drug Abuse Act of 1986, 21 U.S.C. 882.

Sincerely,

*Zijia Ouyang*

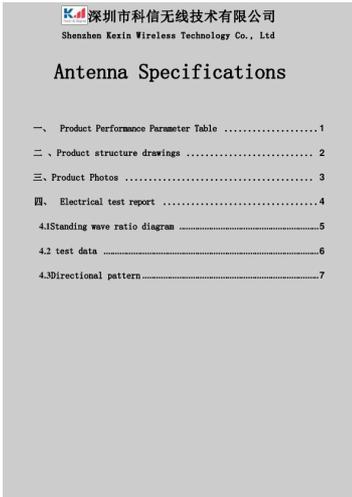
Name/Title: Zijia Ouyang/Manager  
Company: Shenzhen TwoTrees Technology Co., Ltd.  
Address: Room 402, Building 11, No. 9 Qilin Road, Nankang Community, Bantian Street, Longgang District, Shenzhen China  
Phone: +86 13530262987  
Fax: N/A  
E-Mail: coo@twotrees.com

[pdf]

FCC POA Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1

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lang:tl score:14 filesize: 112.25 K page\_count: 1 document date: 2023-10-28



[pdf] Specifications

Antenna specification Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1

..... 1 ..... 2 ..... 3 ..... 4  
4.1 ..... 5 4.2

.....

lang:tl score:14 filesize: 512.9 K page\_count: 6 document date: 2023-11-02

Shenzhen TwoTrees Technology Co., Ltd.  
Add: Room 402, Building 11, No. 9 Qilin Road, Nankang Community, Bantian Street, Longgang District, Shenzhen China

Date: 2023-10-28

FCC ID: 2A7F8-SK1

Dear Sir/Madam,

We, Shenzhen TwoTrees Technology Co., Ltd. hereby declares the following statements for Federal Communications Commission (FCC) based on circuit structure and internal of these models are the same. Only model number is different for these models:

Product name: FDM high speed printer  
Model no.: SK1; SK1 Pro; SK1 Plus; SK1 Ultra

Sincerely,

*Zijia Ouyang*

Name/Title: Zijia Ouyang/Manager  
Company: Shenzhen TwoTrees Technology Co., Ltd.  
Address: Room 402, Building 11, No. 9 Qilin Road, Nankang Community, Bantian Street, Longgang District, Shenzhen China  
Phone: +86 13530262987  
Fax: N/A  
E-Mail: coo@twotrees.com

[pdf] Declaration of Conformity

Declaration Letter of Model Difference Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1

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lang:tl score:13 filesize: 87.88 K page\_count: 1 document date: 2023-10-28

Date: 2023-10-28

FCC ID: 2A7F8-SK1

Model Number: SK1

To:  
Federal Communications Commission  
Authorization and Evaluation Division  
7330 Oakland Mills Road  
Columbia, MD

To Whom It May Concern,

We, Shenzhen TwoTrees Technology Co., Ltd., declare that this EUT (FCC ID: 2A7F8-SK1) does not have Ad Hoc mode function on "open US/Canada frequency". In addition, the frequency selection feature is disabled by firmware for devices marked to the US/Canada. For ITFS part of this device, only channels 1-11 will be used in North America. Country code selection is disabled.

Should you have any questions or comments regarding this matter, please have my best attention.

Sincerely,



Name/Title: Zijie Ouyang/Manager  
Company: Shenzhen TwoTrees Technology Co., Ltd.  
Address: Room 402, Building 11, No. 9 Qilin Road, Nanshan Community, Bantian Street, Longgang District, Shenzhen, China  
Phone: +86 13302928987  
Fax: N/A  
E-Mail: ceo@twotreesdpt.com

Shenzhen TwoTrees Technology Co., Ltd.  
Room 402, Building 11, No. 9 Qilin Road, Nanshan Community, Bantian Street, Longgang District, Shenzhen, China

Federal Communications Commission  
Authorization and Evaluation Division  
Equipment Authorization Branch  
7330 Oakland Mills Road  
Columbia, MD 21046

2023-10-28

To whom it may concern:

We, Shenzhen TwoTrees Technology Co., Ltd., hereby certify that the equipment for which authorization is sought (FCC ID: 2A7F8-SK1) is not "covered" equipment prohibited from receiving an equipment authorization pursuant to § 2.103 of the FCC rules.

We also certify that, as of the date of the filing of the application, we are not identified on the Covered List (<https://www.fcc.gov/equipmentauthorizations/coveredlist>) as an entity producing "covered" equipment.

By signing this form, we confirm the above and that we are aware of the application requirements listed under § 2.103(i) and (j)(5) and (6).

The information provided in this letter is based on the referenced rule parts of Title 47 of the CFR as well as 47CFR 90.4641-001.

Sincerely,



Signature  
Zijie Ouyang  
Manager  
Shenzhen TwoTrees Technology Co., Ltd.

### [pdf] Declaration of Conformity

FCC Declaration of Disable WLAN Channel 12 and 13 Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1

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Covered Equipment Attestation 2 911 d 5 i and ii Shenzhen TwoTrees Technology Co Ltd SK1 2A7F8 2A7F8SK1 sk1

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### [pdf]

US Agent 2 911 d 7 U V05 Shenzhen TwoTrees Technology Co Ltd SK1 FDM high speed printer 2A7F8 2A7F8SK1 sk1

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lang:tl score:12 filesize: 981.64 K page\_count: 1 document date: 2023-10-20

Shenzhen TwoTrees Technology Co., Ltd.  
Room 402, Building 11, No. 9 Qilin Road, Nanshan Community, Bantian Street, Longgang District, Shenzhen, Guangdong, China

Federal Communications Commission  
Authorization and Evaluation Division  
Equipment Authorization Branch  
7330 Oakland Mills Road  
Columbia, MD 21046

2023/10/17

U.S. Agent Designation

Shenzhen TwoTrees Technology Co., Ltd. acknowledges their consent for the following contact location in the United States to act as their agent for service of process for the equipment for which authorization is sought (FCC ID: 2A7F8-SK1):

Name and company of U.S. agent: AOCE Corporation, Inc.  
Physical U.S. address of agent: 8841 N. Academy Blvd #2248, Laguna, CA 92653, United States  
Phone of U.S. agent: 00131041331  
Email address of U.S. agent: www@aoce.com

AOCE Corporation Inc. acknowledges their obligation to accept service of process on behalf of Shenzhen TwoTrees Technology Co., Ltd.

Shenzhen TwoTrees Technology Co., Ltd. with the FIM (00224781) agrees to obligation to maintain an agent for service of process in the United States for no less than one year after either the grantee has permanently terminated all marketing and promotion of the applicable equipment within the U.S. or the condition of any Commission-issued authorization or grant of proceeding meeting the requirements, whichever is later.

By signing this form, we confirm the above and that we are aware of the application requirements listed under § 2.103(i)(7).

The information provided in this letter is based on the referenced rule parts of Title 47 of the CFR as well as 47CFR 90.4641-001.

An expiration date for this letter does not exist. In case this U.S. agent changes, the grantee is obligated to notify the FCC within 30 days via the grantee's ICD.

Sincerely,



Signature: Zijie Ouyang  
Title: Manager  
Company: Shenzhen TwoTrees Technology Co., Ltd.

  
Signature: Steven Wang  
Title: PM  
Company: AOCE Corporation, Inc.