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› [Miller](#) /

› Miller Millermatic 142 MIG Welder Instruction Manual

Miller 907838

Miller Millermatic 142 MIG Welder Instruction Manual

Model: 907838

1. INTRODUCTION

The Miller Millermatic 142 is a 120V portable MIG welder designed for convenience and performance. It features Auto-Set technology, which automatically adjusts welding parameters, making it suitable for various projects, including auto repair and light fabrication. This manual provides essential information for the safe and effective use of your Millermatic 142 welder.



Figure 1.1: The Millermatic 142 MIG Welder, showcasing its compact design and user interface.

Millermatic® 142

MIG Welder

**Powerful.
Portable.
Easy to Use.**

The Millermatic® 142 packs 140 amps of MIG power into a compact unit that plugs into any standard 120V outlet. Perfect for light industrial use, and with features like Auto-Set™, you get dialed-in welds without the guesswork.



Figure 1.2: The Millermatic 142 is a powerful, portable, and easy-to-use welding machine.

The Millermatic 142 delivers 140 amps of MIG power from a standard 120V outlet. Its versatile performance allows for easy switching between MIG and flux-cored welding, and it can operate at full output when connected to a compatible generator.

VERSATILE PERFORMANCE

Portable, lightweight machine. Easily switch from MIG to flux-cored welding. Operates at full output when hooked up to a generator.



Figure 1.3: The Millermatic 142 offers versatile performance, being portable and generator-compatible.

2. WHAT'S INCLUDED

Upon unpacking your Millermatic 142 MIG Welder, verify that all the following components are present:

- Millermatic 142 MIG Welding power source
- 6.5 ft. (2 m) power cord with plug
- 10 ft. (3 m) MDX™-100 MIG gun
- Work cable with clamp
- Argon and AR/CO2 mix flow gauge regulator with gas hose
- Two contact tips for .030 in. (0.8 mm) wire
- Quick Select™ drive rolls for .024-in. (0.6 mm) or .030/.035-in. (0.8/0.9 mm) solid wire, and .030/.035-in. (0.8/0.9 mm) flux-cored wire
- Material thickness gauge
- Hook-and-loop cord wraps

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Figure 2.1: A visual representation of the Millermatic 142 and its standard accessories.

3. SETUP

3.1 Power Connection

The Millermatic 142 operates on standard 120V input power, eliminating the need for special electrical requirements. It is also generator compatible and can provide full output when powered by generators with 5,000-watt (5.0K) output or higher. Limited output may occur with smaller generators.

3.2 Wire and Gas Installation

Install the appropriate wire spool and connect the gas hose from your Argon or AR/CO2 mix cylinder to the regulator. The machine features Auto Spool Gun Detect, which automatically recognizes when a MIG gun or spool gun is connected, removing the need for manual switching.



Figure 3.1: Front view of the Millermatic 142, illustrating connection points for the MIG gun and power.





Figure 3.2: The Millermatic 142 mounted on a cart, demonstrating its portability and setup flexibility.

3.3 Initial Settings with Auto-Set™

The Auto-Set feature simplifies parameter selection. To use Auto-Set:

1. Press the **Auto-Set** button.

2. Select the wire diameter using the appropriate knob.
3. Select the material thickness.

The machine will automatically adjust the voltage and wire speed to the optimal settings for your project, eliminating guesswork.

PROFESSIONAL WELDS WITH AUTO-SET™

Let the machine handle the settings. Auto-Set automatically adjusts voltage and wire speed to match your material. Just select wire diameter and material thickness, and you're ready to weld.



Figure 3.3: The control panel of the Millermatic 142, highlighting the Auto-Set button and display.

4.3 Welding Process

Ensure proper personal protective equipment (PPE) is worn, including a welding helmet, gloves, and protective clothing. Prepare the workpiece by cleaning it thoroughly. Position the work clamp securely to the workpiece. Initiate the arc and maintain a consistent travel speed and gun angle for a quality weld bead.



PROFESSIONAL WELDS MADE EASY.

Welds up to 3/16 in. mild steel, 14 ga. aluminum, and connects to 120V input power.

Figure 4.1: A welder performing a weld with the Millermatic 142, demonstrating its use in a practical setting.

5. MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your Millermatic 142. Always disconnect the power before performing any maintenance.

- **Daily/Before Use:** Inspect the MIG gun, cables, and work clamp for damage. Check contact tips and nozzles for wear and replace if necessary. Ensure wire feed rollers are clean and free of debris.
- **Weekly/Monthly:** Clean the exterior of the machine with a dry cloth. Check gas connections for leaks. Inspect the power cord for any signs of damage.
- **Periodically:** Consult the comprehensive owner's manual for detailed maintenance schedules and procedures,

including internal cleaning and inspection by qualified personnel.

6. TROUBLESHOOTING

This section addresses common issues you might encounter. For more complex problems, refer to the full owner's manual or contact Miller Electric support.

- **No Power:** Check the power cord connection, circuit breaker, and ensure the 120V outlet is functional.
- **Poor Weld Quality:** Verify that the Auto-Set parameters (wire diameter, material thickness) are correctly selected. In manual mode, adjust voltage and wire speed. Check for proper gas flow and ensure consumables (contact tip, nozzle) are in good condition.
- **Wire Feed Problems:** Inspect the wire spool for tangles. Ensure the drive rolls are correctly tensioned and the wire is feeding smoothly through the liner. Check for a clogged contact tip.
- **No Arc:** Confirm the work clamp is securely attached to a clean metal surface. Check the MIG gun trigger and ensure all connections are tight.

7. SPECIFICATIONS

Specification	Value
Manufacturer	Miller Electric
Part Number	907838
Item Weight	49.9 pounds
Product Dimensions	24 x 14 x 19 inches
Item Model Number	907838
Input Power	120V
Welding Capacity	Up to 3/16" steel
Features	Auto-Set, Auto Spool Gun Detect, Generator Compatible

8. WARRANTY AND SUPPORT

For warranty information, technical support, or service inquiries regarding your Millermatic 142 MIG Welder, please contact Miller Electric directly. Refer to the official Miller Electric website or the documentation included with your product for specific warranty terms and contact details.

It is recommended to register your product with Miller Electric to ensure you receive important updates and to facilitate any warranty claims.

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question