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› [PRORUN 25.4cc Gas-Powered 2-Cycle Attachment Capable Powerhead Instruction Manual](#)

PRORUN PRORUN 25.4cc Powerhead

PRORUN 25.4cc Gas-Powered 2-Cycle Attachment Capable Powerhead Instruction Manual

Model: PRORUN 25.4cc Powerhead | Brand: PRORUN

1. IMPORTANT SAFETY INFORMATION

Read and understand all safety warnings and instructions before operating this powerhead. Failure to follow these instructions may result in serious injury or death.

- **Personal Protective Equipment:** Always wear appropriate personal protective equipment (PPE), including eye protection (safety glasses or goggles), hearing protection, heavy-duty gloves, long pants, and sturdy, non-slip footwear.
- **Fuel Handling:** Handle fuel with extreme care. Gasoline is highly flammable. Mix and store fuel in a well-ventilated area, away from sparks, open flames, or other ignition sources. Do not smoke while handling fuel.
- **Operating Environment:** Operate the powerhead in a clear area, free from bystanders, children, and pets. Maintain a safe distance from other people and objects. Be aware of your surroundings and potential hazards.
- **Pre-Operation Check:** Before each use, inspect the powerhead and any attached accessories for loose parts, damage, or wear. Ensure all guards and safety features are in place and functioning correctly.
- **Avoid Contact:** Keep hands, feet, and clothing away from moving parts. Be cautious of flying debris, especially when using cutting attachments.
- **Emergency Shut-off:** Familiarize yourself with the location and operation of the engine stop switch.
- **Storage:** Store the powerhead and fuel in a secure, well-ventilated area, out of reach of children. Allow the engine to cool completely before storing.

WARNING: Always wear protective gear, including eye and ear protection. Avoid contact with skin and eyes. Be cautious of flying debris.

2. PRODUCT OVERVIEW

The PRORUN 25.4cc Gas-Powered Powerhead is a versatile multi-tool power unit designed for various outdoor tasks when paired with compatible attachments (sold separately). Its robust 2-cycle engine provides reliable power for garden edging, lawn care, and other landscaping needs.

Key Features

- **Power:** Commercial-grade 1.0 horsepower from the robust 25.4cc engine.
- **Reliability:** Fuel tank capacity of 20.2 oz for extended operation.
- **Ergonomics:** Features an ergonomic handle, barrier bar, and shoulder harness for comfortable use.
- **Anti-Vibration:** Integrated anti-vibration system designed to reduce operator fatigue during prolonged use.
- **Functionality:** Compatible with multiple attachments for diverse landscaping requirements.

Components Diagram



Figure 2.1: Overall view of the PRORUN 25.4cc Gas-Powered Powerhead, showing the engine, shaft, and handle

assembly.



Figure 2.2: Close-up of the engine and control handle assembly, highlighting the throttle and stop switch.



Figure 2.3: Ergonomic handle with throttle trigger and safety switch for user control.

3. ASSEMBLY INSTRUCTIONS

This section details the steps required to assemble your PRORUN Powerhead and prepare it for attachment use.

3.1 Connecting the Shaft Sections

1. Align the square drive shaft of the lower section with the receiving end of the powerhead's upper shaft.
2. Push the lower shaft firmly into the upper shaft until it clicks into place or is fully seated.
3. Tighten the coupling knob or screws securely to ensure a rigid connection.





Figure 3.1: Illustration of connecting the two sections of the powerhead shaft.

3.2 Attaching Accessories

The PRORUN Powerhead is designed to work with various PRORUN attachments (sold separately). Ensure you use only compatible attachments with an 8-pointed spline connection.

1. Loosen the coupling knob on the powerhead's shaft.
2. Insert the attachment's drive shaft into the powerhead's coupling, ensuring the 8-pointed spline aligns correctly.
3. Push the attachment firmly until it is fully seated.
4. Tighten the coupling knob securely to prevent the attachment from detaching during operation.



Figure 3.2: Detail of the attachment coupling mechanism, showing the secure connection point.



Figure 3.3: Close-up of the quick-release coupling for attachments, illustrating how to secure the attachment.

4. OPERATING INSTRUCTIONS

Proper operation ensures efficiency and safety. Follow these steps for starting and using your powerhead.

4.1 Fuel Mixture

The PRORUN Powerhead uses a 2-cycle engine and requires a specific gasoline/oil mixture. Refer to your engine manual for the exact ratio (typically 50:1 or 40:1). Use fresh, unleaded gasoline with an octane rating of 89 or higher, mixed with high-quality 2-cycle engine oil.

1. Obtain a clean, approved fuel container.
2. Pour the correct amount of 2-cycle oil into the container.
3. Add the specified amount of gasoline.
4. Securely close the container and shake it gently to ensure thorough mixing.
5. Fill the powerhead's fuel tank, avoiding overfilling.

4.2 Starting the Engine

Follow these steps to start the 2-cycle engine:

1. Place the powerhead on a flat, stable surface.
2. Move the choke lever to the 'FULL CHOKE' position.
3. Press the primer bulb 5-10 times until fuel is visible in the return line.
4. Set the throttle to the 'START' or 'HALF THROTTLE' position.
5. Grip the starter handle firmly and pull the starter rope with a smooth, continuous motion until the engine attempts to start (usually 1-3 pulls).
6. Once the engine 'pops' or attempts to start, move the choke lever to the 'HALF CHOKE' position.
7. Pull the starter rope again until the engine starts.
8. Once the engine is running, move the choke lever to the 'RUN' position and allow the engine to warm up for 30-60 seconds before operating at full throttle.



Figure 4.1: Location of the primer bulb and choke lever for engine starting.

4.3 Using Attachments

Once the engine is running and warmed up, you can begin using your chosen attachment. Always ensure the attachment is securely fastened before operation.

- **String Trimmer:** Use for cutting grass and light weeds. Maintain a steady pace and avoid hitting hard objects.
- **Edger:** Ideal for creating clean lines along sidewalks and driveways. Adjust the depth wheel for desired cutting depth.
- **Hedge Trimmer:** For shaping hedges and shrubs. Keep both hands on the handles and maintain balance.
- **Pole Saw:** For trimming high branches. Ensure a stable footing and be aware of falling debris.

TRY ALL

7 PRORUN® Attachments

(sold separately)



Figure 4.2: Various PRORUN attachments compatible with the powerhead, demonstrating its versatility.

5. MAINTENANCE

Regular maintenance is crucial for the longevity and optimal performance of your PRORUN Powerhead.

5.1 Air Filter Cleaning

A clean air filter ensures proper engine performance and prevents premature wear.

1. Remove the air filter cover.
2. Carefully remove the air filter element.

3. Clean the filter using warm, soapy water, or compressed air. For heavily soiled filters, replace with a new one.
4. Allow the filter to dry completely before reinstallation.

5.2 Spark Plug Inspection

Inspect the spark plug periodically for wear and proper gap.

1. Remove the spark plug boot.
2. Use a spark plug wrench to remove the spark plug.
3. Check for carbon buildup, electrode wear, or damage. Clean or replace as necessary.
4. Ensure the spark plug gap is set to the manufacturer's specification.
5. Reinstall the spark plug and boot.

5.3 Fuel System Care

To prevent fuel system issues, especially during storage:

- Always use fresh fuel mixture. Stale fuel can cause starting problems and engine damage.
- For long-term storage (over 30 days), drain the fuel tank and run the engine until it stops to clear the carburetor of fuel. Alternatively, use a fuel stabilizer.

5.4 General Cleaning and Storage

- Clean the exterior of the powerhead after each use, removing grass, dirt, and debris.
- Inspect all fasteners and tighten any that are loose.
- Store the powerhead in a dry, well-ventilated area, away from direct sunlight and extreme temperatures.

6. TROUBLESHOOTING GUIDE

This guide addresses common issues you might encounter with your PRORUN Powerhead.

Problem	Possible Cause	Solution
Engine will not start	No fuel or incorrect fuel mixture Choke not set correctly Spark plug fouled or damaged Air filter clogged	Check fuel level and mixture. Refuel if necessary. Ensure choke is in 'FULL CHOKE' for cold start, then 'HALF CHOKE', then 'RUN'. Inspect and clean/replace spark plug. Clean or replace air filter.
Engine starts but stalls	Incorrect choke setting Engine not warmed up Clogged fuel filter Idle speed too low	Move choke to 'RUN' position after starting. Allow engine to warm up for 30-60 seconds. Inspect and replace fuel filter if necessary. Adjust idle speed screw (refer to service manual).
Loss of power during operation	Clogged air filter Incorrect fuel mixture Spark plug issue Overheating	Clean or replace air filter. Ensure correct fuel/oil ratio. Inspect and clean/replace spark plug. Allow engine to cool. Check for obstructions around cooling fins.
Excessive vibration	Loose attachment Damaged attachment Loose fasteners	Ensure attachment is securely fastened. Inspect attachment for damage; replace if necessary. Check and tighten all visible fasteners.

7. TECHNICAL SPECIFICATIONS

Detailed specifications for the PRORUN 25.4cc Powerhead.

Specification	Detail
Brand	PRORUN
Model Number	PRORUN 25.4cc Powerhead
Power Source	Gas Powered
Engine Displacement	25.4cc
Engine Type	2-Cycle
Item Weight	10.6 Pounds (4.8 kg)
Product Dimensions	40.2" L x 12.9" W (approximate, powerhead only)
Fuel Tank Capacity	Approximately 20.2 oz
Attachment Compatibility	8-pointed spline connection (PRORUN attachments recommended)
Assembly Required	Yes

8. WARRANTY AND CUSTOMER SUPPORT

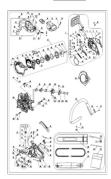
For warranty information, technical assistance, or to purchase replacement parts, please contact PRORUN customer support. Keep your purchase receipt and product model number handy when contacting support.

- Online Support:** Visit the official PRORUN website for FAQs and support resources.
- Contact Information:** Refer to the contact details provided in your product packaging or on the PRORUN brand store page on Amazon.

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Related Documents - PRORUN 25.4cc Powerhead

	<p>PRORUN PPU260 Multi-Cutter Powerhead Parts List & Assembly Guide</p> <p>Detailed parts list and assembly information for the PRORUN PPU260 25.4 CC Multi-Cutter Powerhead. Includes component breakdowns for chassis, starting mechanism, carburetor, throttle, handles, shafts, and accessories.</p>
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	<p>PRORUN PCS216 Chainsaw Parts List and Exploded View</p> <p>Detailed parts list and exploded view for the PRORUN PCS216 40.1cc 16" Gas Chainsaw, including part numbers and descriptions for all components.</p>
	<p>PRORUN PBB2417 Backpack Blower Operator's Manual Safety, Operation, Maintenance</p> <p>Comprehensive operator's manual for the PRORUN PBB2417 Backpack Blower, covering safety instructions, setup, operation, maintenance, troubleshooting, and specifications.</p>
	<p>PRORUN 48V Riding Lawnmower Quick Start Guide: Unpacking and Setup</p> <p>A quick start guide for unpacking and setting up the PRORUN 48V Riding Lawnmower, including instructions for connecting the battery, mounting the steering column, and driving the mower off the pallet.</p>
	<p>PRORUN 42-Inch Lawn Tractor Quick Start Guide</p> <p>This guide provides instructions for unpacking and setting up a PRORUN 42-inch lawn tractor, including fitting the steering wheel, mounting the seat, connecting the battery, checking fuel and oil, and starting the engine.</p>
	<p>PRORUN PZT60V42 Riding Lawn Mower: Unboxing, Setup, and Quick Start Guide</p> <p>Comprehensive guide for unboxing, setting up, and performing initial assembly of the PRORUN PZT60V42 42-inch Riding Lawn Mower. Includes instructions for steering levers, seat, side deflector, mulching kit, and tailgate.</p>