

FORZA Alu60 Freestanding 10ft x 6.5ft (Futsal)

FORZA Aluminum Soccer Goal Instruction Manual

MODEL: ALU60 FREESTANDING 10FT X 6.5FT (FUTSAL)

1. Introduction

Thank you for choosing the FORZA Alu60 Freestanding Aluminum Soccer Goal. This professional-grade goal is designed for durability and performance, suitable for various levels of play, from junior athletes to competitive matches. This manual provides essential information for the safe and correct assembly, operation, and maintenance of your soccer goal.



Figure 1: Fully assembled FORZA Alu60 Freestanding Soccer Goal.

Key Features:

- Professional-grade 60mm aluminum frame with durable welded corner joints.
- 3mm HDPE braided net for superior durability.
- Weather-resistant construction for all-season use.
- Innovative foldaway design for easy storage and transport.
- Tested to BS EN Safety Standards.

2. Setup and Assembly

Before beginning assembly, ensure all components are present and undamaged. It is recommended to assemble the goal on a flat, clear surface with at least two people for ease and safety.

Components Checklist:

- Main Goal Frame Sections (Horizontal Bar, Vertical Posts)

- Side Frame Sections (Foldaway)
- Goal Net (3mm HDPE)
- Net Clips/Fasteners
- Required Hardware (Bolts, Nuts, Washers, Hex Key)

Assembly Steps:

1. **Unpack and Identify Components:** Carefully unbox all parts and lay them out. Refer to the included parts diagram to identify each section.
2. **Assemble the Main Frame:** Connect the horizontal crossbar to the vertical side posts using the provided bolts and nuts. Ensure all connections are secure but do not fully tighten until the frame is upright.



Figure 2: Detail of a secure frame connection.

3. **Attach Foldaway Side Frames:** Connect the foldaway side frames to the main vertical posts. These frames allow for easy folding and storage. Ensure the hinges operate smoothly.



Figure 3: Demonstrating the foldaway side frames.

4. **Secure the Net:** Drape the 3mm HDPE net over the assembled frame. Use the provided net clips to securely attach the net to the frame, starting from the top crossbar and working your way down the posts and side frames. Ensure the net is taut and evenly distributed.



Figure 4: Attaching the net with clips.



Figure 5: FORZA branded net clip detail.

5. **Final Tightening:** Once the net is attached and the goal is in its desired position, fully tighten all bolts and connections to ensure maximum stability and safety.

For a visual guide on assembly, please refer to the official product video:



Video 1: Official FORZA Aluminum Alu60 Goals assembly and feature overview. This video demonstrates the ease of setup and key features of the goal, including net attachment and the foldaway design.

3. Operating Instructions

The FORZA Alu60 Freestanding Soccer Goal is designed for immediate use after proper assembly. Ensure the goal is placed on a level surface to prevent tipping and ensure fair play.

- **Placement:** Position the goal on a flat, clear playing field, ensuring adequate space around it for player safety.
- **Stability:** While freestanding, consider using additional anchoring methods (e.g., sandbags, ground anchors) for enhanced stability, especially in windy conditions or during intense play.
- **Portability:** Utilize the foldaway side frames for easy movement and storage. Two people are recommended for

safe relocation.



Figure 6: FORZA goal in use during a training session.

4. Maintenance

Regular maintenance will prolong the life and performance of your FORZA soccer goal.

- **Cleaning:** Clean the aluminum frame and HDPE net periodically with mild soap and water. Rinse thoroughly and allow to air dry. Avoid harsh chemicals or abrasive cleaners.
- **Net Inspection:** Regularly inspect the net for any tears, fraying, or damage. Replace damaged nets promptly to maintain safety and functionality.
- **Frame Inspection:** Check all bolts, nuts, and connections for tightness before each use. Tighten any loose hardware. Inspect the aluminum frame for any signs of damage, dents, or corrosion.
- **Storage:** When not in use for extended periods, especially during off-season or severe weather, fold the goal using the side frames and store it in a dry, sheltered area to protect it from extreme elements.



Figure 7: Side profile of the FORZA soccer goal, showing its robust construction.

5. Troubleshooting

This section addresses common issues you might encounter with your FORZA soccer goal.

Problem	Possible Cause	Solution
Goal feels unstable or wobbly.	Loose connections; uneven ground; insufficient anchoring.	Ensure all bolts are fully tightened. Relocate the goal to a level surface. Use additional weights or ground anchors for increased stability.
Net is sagging or loose.	Net clips are not properly secured; net is stretched or damaged.	Re-secure all net clips, ensuring they are evenly spaced and taut. If the net is damaged, it may need replacement.

Problem	Possible Cause	Solution
Difficulty folding the goal.	Hinges are stiff or obstructed; frame is not aligned.	Check for any debris or obstructions in the hinge mechanism. Ensure the goal is on a flat surface and the side frames are properly aligned before attempting to fold. Apply a silicone-based lubricant to hinges if necessary.
Parts appear damaged upon arrival.	Shipping damage.	Contact customer support immediately with details and photos of the damage. Do not attempt to force damaged parts together.

6. Specifications

Attribute	Detail
Model	Alu60 Freestanding 10ft x 6.5ft (Futsal)
Brand	FORZA
Material	Aluminum (Frame), HDPE (Net)
Frame Dimensions (L x W x H)	72"W x 48"H x 47"D (approx. 10ft x 6.5ft x 4ft)
Net Thickness	3mm Braided HDPE
Item Weight	168 Pounds
Safety Standard	Tested to BS EN Safety Standards

7. Warranty and Support

Warranty: This FORZA Aluminum Soccer Goal comes with a **6-month warranty** from the date of purchase, covering manufacturing defects. Please retain your proof of purchase for warranty claims.

Customer Support: For any questions regarding assembly, operation, maintenance, or warranty claims, please contact Net World Sports USA customer support.

You can find contact information on their official website or through your purchase platform.