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› [CREWORKS 38x38cm Digital Control 1400W Heat Press Machine Instruction Manual](#)

CREWORKS 38x38cm

CREWORKS 38x38cm Digital Control 1400W Heat Press Machine Instruction Manual

1. INTRODUCTION

Thank you for choosing the CREWORKS 38x38cm Digital Control Heat Press Machine. This manual provides essential information for the safe and efficient operation, maintenance, and troubleshooting of your new heat press. Please read these instructions thoroughly before use and retain them for future reference.

2. SAFETY INSTRUCTIONS

- Always connect the machine to a grounded power outlet.
- Keep hands and clothing clear of the heating plate during operation to prevent burns. The machine operates at high temperatures.
- Do not operate the machine in wet conditions or with wet hands.
- Ensure adequate ventilation in the work area.
- Unplug the machine from the power source when not in use or before cleaning and maintenance.
- Do not attempt to modify or repair the machine yourself. Contact qualified service personnel for assistance.
- The machine features an automatic shut-off after 30 minutes of inactivity for enhanced safety.

3. PRODUCT COMPONENTS

Familiarize yourself with the main parts of your heat press machine:

- **Handle:** For opening and closing the heating plate.
- **Pressure Adjustment Knob:** To set the desired pressure for transfers.
- **Digital Control Display:** Shows and allows adjustment of temperature and time.
- **Heating Plate:** The upper plate that heats up and applies pressure.
- **Heat-Resistant Mat:** Placed on the base plate to protect materials.

- **Pull-out Base Plate:** The lower plate where items are placed, designed to slide out for easy loading.
- **Power Switch:** To turn the machine on/off.

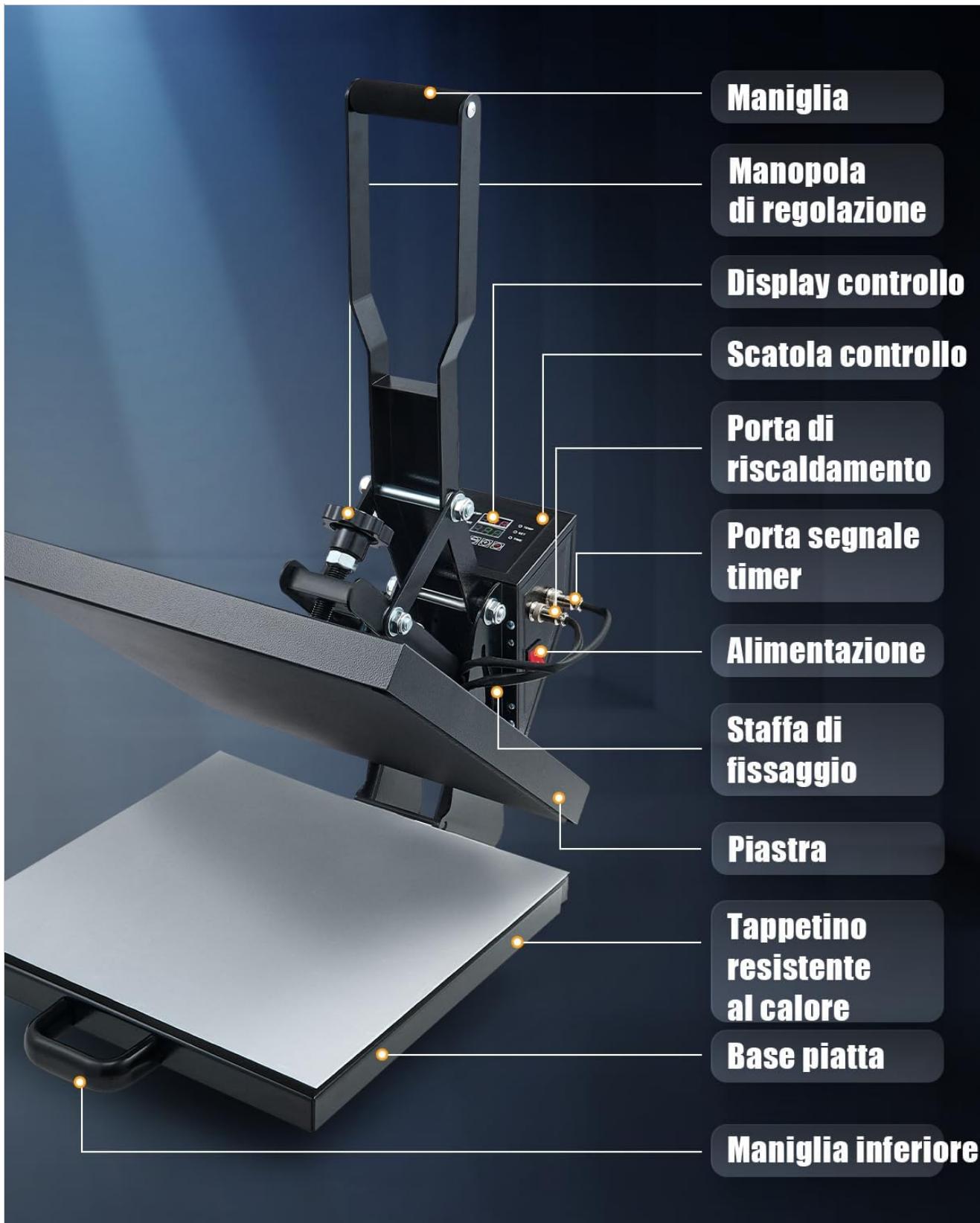


Diagram of the CREWORKS heat press machine with key components labeled, including the handle, control panel, heating plate, and pull-out base.

4. SETUP

1. **Unpack:** Carefully remove all components from the packaging.

- Placement:** Place the heat press on a stable, heat-resistant surface in a well-ventilated area. Ensure there is enough space around the machine for safe operation.
- Power Connection:** Connect the power cord to a grounded electrical outlet.
- Initial Inspection:** Before first use, inspect the machine for any visible damage.

5. OPERATING INSTRUCTIONS

5.1. Control Panel Overview

The digital control panel allows precise adjustment of temperature and time:



Detailed view of the LED control panel, displaying temperature and timer settings, with recommended temperatures for various materials.

- Temperature Setting:** Adjustable from 0-250°C (0-480°F). Use the '+' and '-' buttons to set the desired temperature.
- Time Setting:** Adjustable from 1-999 seconds. Use the '+' and '-' buttons to set the desired time.
- Mode Button:** To switch between temperature and time settings.

5.2. Adjusting Pressure

The pressure adjustment knob on top of the heating plate allows you to customize the pressing force for different materials and transfer types.



Close-up of the heat press showing the pressure adjustment knob for customized pressing force.

- Turn clockwise to increase pressure.
- Turn counter-clockwise to decrease pressure.

5.3. Heat Transfer Process

1. Turn on the machine using the power switch.
2. Set the desired temperature and time using the digital control panel. Allow the machine to preheat until the set temperature is reached.
3. Pull out the base plate using the handle.
4. Place your material (e.g., T-shirt) onto the heat-resistant mat on the pull-out base. Ensure it is flat and smooth.
5. Position your transfer design (e.g., HTV, sublimation paper) onto the material.
6. Slide the base plate back into position.
7. Lower the heating plate using the handle until it locks into place, applying pressure.
8. The timer will start automatically. Once the time elapses, the machine will beep.
9. Lift the heating plate using the handle.
10. Carefully pull out the base plate and remove your transferred item. Be cautious as the item will be hot.

INTELLIGENTE SCATOLA DI CONTROLLO LED

0-250°C
TEMPERATURA

1-999 SEC.
TIMER

160°C Fibre
chimiche

170°C Abbigliamento
in cotone

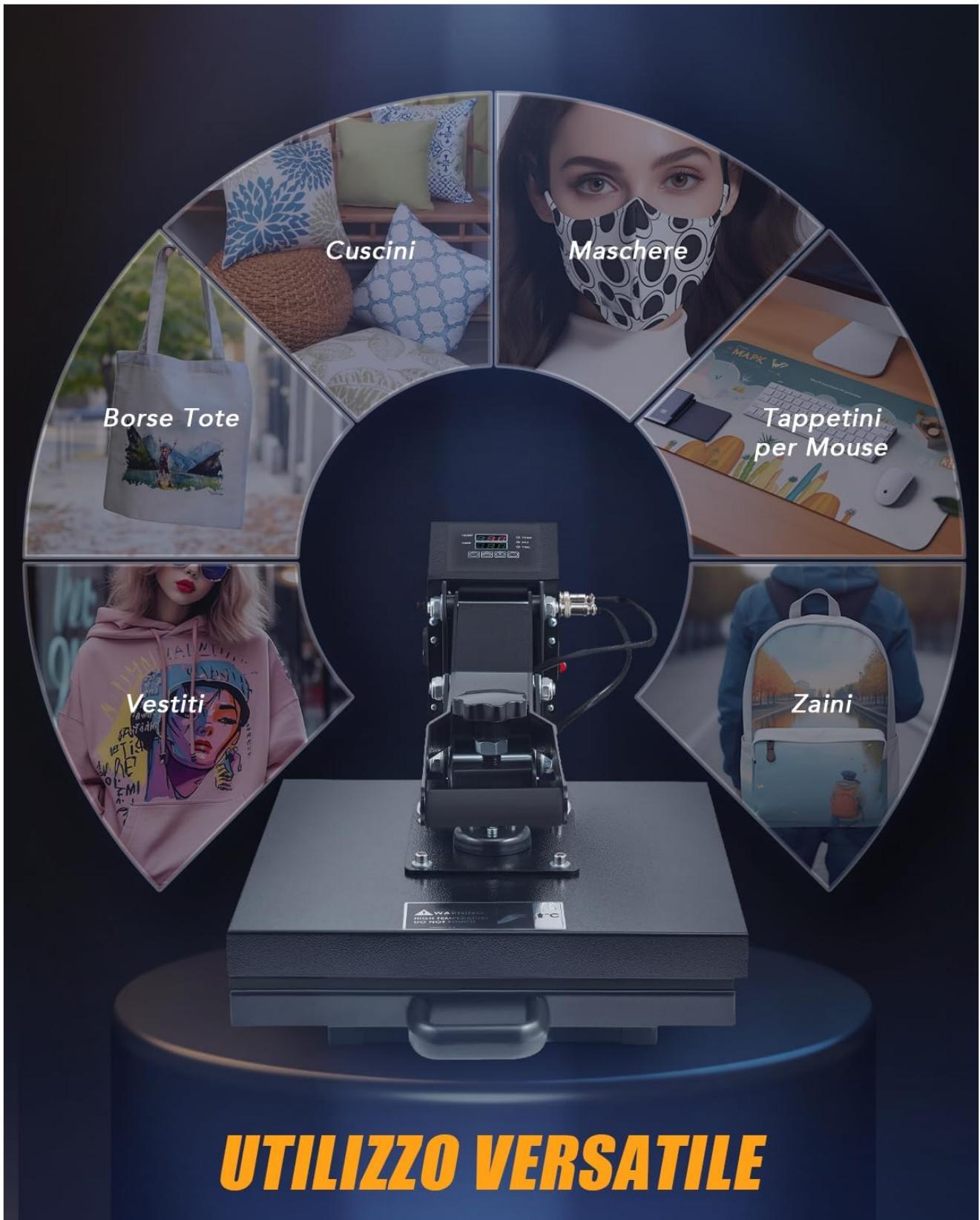
200°C Tazze
in ceramica



A user operating the CREWORKS heat press machine to apply a design onto a T-shirt, demonstrating the pressing action.

5.4. Versatile Applications

This heat press is suitable for various items and materials:



The heat press can be used for T-shirts, cushion covers, mouse pads, bags, masks, and backpacks.

5.5. Even Heat Distribution

The machine features dual heating tubes for efficient and uniform heat transfer across the entire 38x38cm plate.



Illustration showing the dual heating tubes within the heat plate, ensuring uniform heat distribution for consistent transfers.

5.6. Official Product Video

Official video demonstrating the CREWORKS heat press machine in use for T-shirt transfers, highlighting its features and ease of operation.

6. MAINTENANCE

- Cleaning:** Ensure the machine is unplugged and completely cooled before cleaning. Wipe the heating plate with a soft, damp cloth. Do not use abrasive cleaners or solvents.
- Storage:** Store the heat press in a dry, dust-free environment when not in use.
- Regular Checks:** Periodically check all screws and connections to ensure they are secure.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Machine does not power on	Power cord not connected; Power switch off; Outlet issue	Check power cord connection; Turn on power switch; Test outlet with another device
Uneven heat transfer	Incorrect pressure; Heating plate not fully closed; Faulty heating element	Adjust pressure knob; Ensure plate is fully closed; Contact support if issue persists
Design not adhering	Incorrect temperature/time; Insufficient pressure; Wrong material type	Adjust temperature/time settings; Increase pressure; Verify material compatibility with transfer type

8. SPECIFICATIONS

Feature	Detail
Model	38x38cm Heat Press
Brand	CREWORKS

Feature	Detail
Power	1400W
Platen Size	38x38cm
Temperature Range	0-250°C (0-480°F)
Timer Range	1-999 seconds
Dimensions (L x W x H)	38.5 x 42 x 46.5 cm
Weight	17 kg
Material Composition	Metal, Aluminum, Silicone

LA PRESSA A CALDO DIVENTA SEMPLICE!



Technical drawing of the heat press machine with its overall dimensions (length, width, height) indicated in centimeters.

9. WARRANTY AND SUPPORT

For warranty information and customer support, please refer to the purchase documentation or contact your retailer. Keep your proof of purchase for any warranty claims.

