

TBR2, TBR20H, TBR20HCAN

## Instruction Manual: Replacement Paddle for Toastmaster Bread Makers

This manual provides essential information for the installation, use, and maintenance of your replacement bread maker paddle.

### 1. PRODUCT OVERVIEW

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This replacement paddle is specifically designed for use with Toastmaster Bread Maker Models TBR2, TBR20H, and TBR20HCAN. It is a crucial component for the kneading process, ensuring proper dough consistency for your bread.

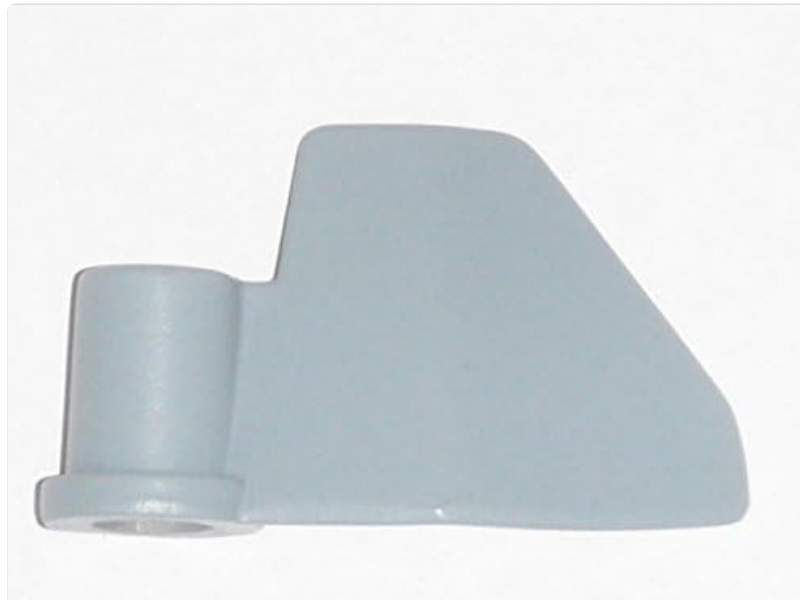


Image 1: The replacement paddle, showing its distinct shape and shaft for attachment within the bread maker's pan.

### 2. COMPATIBILITY INFORMATION

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It is critical to verify your bread maker's model number to ensure compatibility. This paddle is **only** compatible with the following Toastmaster models:

- Toastmaster Model TBR2
- Toastmaster Model TBR20H
- Toastmaster Model TBR20HCAN

Using this paddle with incompatible models may result in improper operation or damage to your appliance.

**! Hold Up !**

**Before Placing Your Order Please Identify & Record  
The **Brand Name & Model Number** Of Your Breadmaker.**

**You'll Find Them  
Displayed Separately Or Together  
On The Outer Exterior Surface Of Your Machine  
As An Adhesive Decal, Ink Stamp, Or Embedded Impression  
On The Sides, On The Bottom, Or On The Push-Button Control Panel.**

**Thank You.**

Image 2: An important notice advising users to identify and record their bread maker's brand name and model number, typically found on an adhesive decal, ink stamp, or embedded impression on the machine's exterior.

### 3. SETUP AND INSTALLATION

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Follow these steps to properly install the replacement paddle into your bread maker:

1. **Ensure Safety:** Before beginning, unplug your Toastmaster bread maker from the power outlet to prevent accidental operation.
2. **Remove Bread Pan:** Open the bread maker lid and carefully lift the bread pan out of the machine.
3. **Remove Old Paddle (if present):** If an old paddle is still in the pan, gently pull it upwards to remove it from the drive shaft. If it is stuck, a small amount of warm water can help loosen any dried dough.
4. **Clean Drive Shaft:** Ensure the drive shaft inside the bread pan is clean and free of any dough residue.
5. **Install New Paddle:** Align the opening at the base of the new paddle with the drive shaft in the bread pan. Push the paddle down firmly until it is securely seated. It should fit snugly and rotate freely on the shaft.
6. **Reinsert Bread Pan:** Place the bread pan back into the bread maker, ensuring it is properly seated and locked into position.
7. **Ready for Use:** Your bread maker is now ready for operation with the new paddle.

### 4. OPERATING PRINCIPLES

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The paddle is an integral part of the bread making process. Once installed in the bread pan, it will be driven by the bread maker's motor to knead the dough ingredients. During the kneading cycles, the paddle rotates to mix and develop the dough, which is essential for proper bread texture and rise. It typically remains in the pan throughout the baking cycle, though some users may choose to remove it before the final rise or bake cycle.

### 5. MAINTENANCE AND CARE

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Proper cleaning and care will extend the life of your bread maker paddle and ensure hygienic operation:

- **Immediate Cleaning:** After each use, remove the paddle from the bread pan as soon as the pan has cooled sufficiently.
- **Hand Wash Recommended:** Wash the paddle by hand using warm, soapy water. Use a soft sponge or cloth to remove any dough residue. Avoid abrasive cleaners or scouring pads, which can damage the non-stick coating (if applicable).
- **Remove Stuck Dough:** If dough is stuck, soak the paddle in warm water for 10-15 minutes to soften the residue before cleaning. Do not use metal utensils to scrape off dough.
- **Thorough Drying:** Dry the paddle completely before storing it or reinserting it into the bread pan.
- **Storage:** Store the paddle in a clean, dry place, preferably with the bread pan.

## 6. TROUBLESHOOTING

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If you encounter issues related to the paddle, consider the following common problems and solutions:

- **Paddle Not Turning:**
  - Ensure the paddle is securely seated on the drive shaft.
  - Check if the bread pan is correctly locked into the bread maker.
  - Verify that the drive shaft in the bread pan is not obstructed by dried dough or debris.
- **Dough Sticking to Paddle:**
  - Ensure the paddle is clean before adding ingredients.
  - Adjust recipe ingredients if dough is excessively sticky.
  - Apply a thin layer of cooking oil or non-stick spray to the paddle before adding ingredients (optional).
- **Paddle Coming Off During Kneading:**
  - Confirm the paddle is pushed down firmly onto the drive shaft.
  - Check for any wear on the drive shaft or the paddle's opening that might prevent a snug fit.

## 7. SPECIFICATIONS

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Attribute	Detail
Product Type	Replacement Kneading Paddle
Compatibility	Toastmaster Bread Maker Models TBR2, TBR20H, TBR20HCAN
Material	Durable, food-grade material (specific composition may vary)
Item Weight	0.48 ounces
Manufacturer	Generic
Country of Origin	China

## 8. IMPORTANT NOTES

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Always refer to your original Toastmaster bread maker's instruction manual for specific operational details and safety guidelines. This replacement paddle is designed to function identically to the original part for the specified models.