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> YHTAUTO 5 Inch Running Boards Side Steps Installation and User Manual for 1999-2013 Chevy Silverado & GMC Sierra Extended/Double Cab

YHTAUTO YHTSBAR0256

YHTAUTO 5 Inch Running Boards Side Steps

INSTALLATION AND USER MANUAL FOR 1999-2013 CHEVY SILVERADO & GMC SIERRA
EXTENDED/DOUBLE CAB

1. Product Overview

This manual provides detailed instructions for the installation, operation, and maintenance of your YHTAUTO 5 Inch Running Boards Side Steps. These side steps are designed to enhance vehicle accessibility and appearance, offering a secure stepping surface for entry and exit.



Image 1.1: YHTAUTO 5 Inch Running Boards Side Steps with all mounting hardware and packaging.

2. Compatibility

These running boards are specifically designed for the following vehicle models and cab configurations:

- **Chevrolet Silverado:** 1500 (1999-2013), 1500/2500 HD/3500 Classic (2007), 2500 (1999-2004), 2500 HD (2001-2013), 3500 (2001-2006), 3500 HD (2007-2013)
- **GMC Sierra:** 1500 (1999-2013), 1500/2500 HD/3500 Classic (2007), 2500 (1999-2004), 2500 HD (2001-2013), 3500 (2001-2006), 3500 HD (2007-2013)
- **Cab Type:** Extended Cab (2 Full-Size Doors with Half Doors). Excludes C/K Classic models.

Only Fit The Trim As Indicated



Extended Cab

(2 Full-Size Doors 2 Half-Size Doors)



Crew Cab
(4 Full-Size Doors)



Regular Cab
(2 Full-Size Doors)



Extended Crew Cab
(4 Full-Size Doors Plus Extra Room)

Compatible with **Chevrolet** Models:

Fits 1999-2013	Silverado 1500
Fits 2007-2007	Silverado 1500 Classic
Fits 1999-2004	Silverado 2500
Fits 2001-2013	Silverado 2500 HD
Fits 2007-2007	Silverado 2500 HD Classic
Fits 2001-2006	Silverado 3500
Fits 2007-2007	Silverado 3500 Classic
Fits 2007-2013	Silverado 3500 HD

Compatible with **GMC** Models:

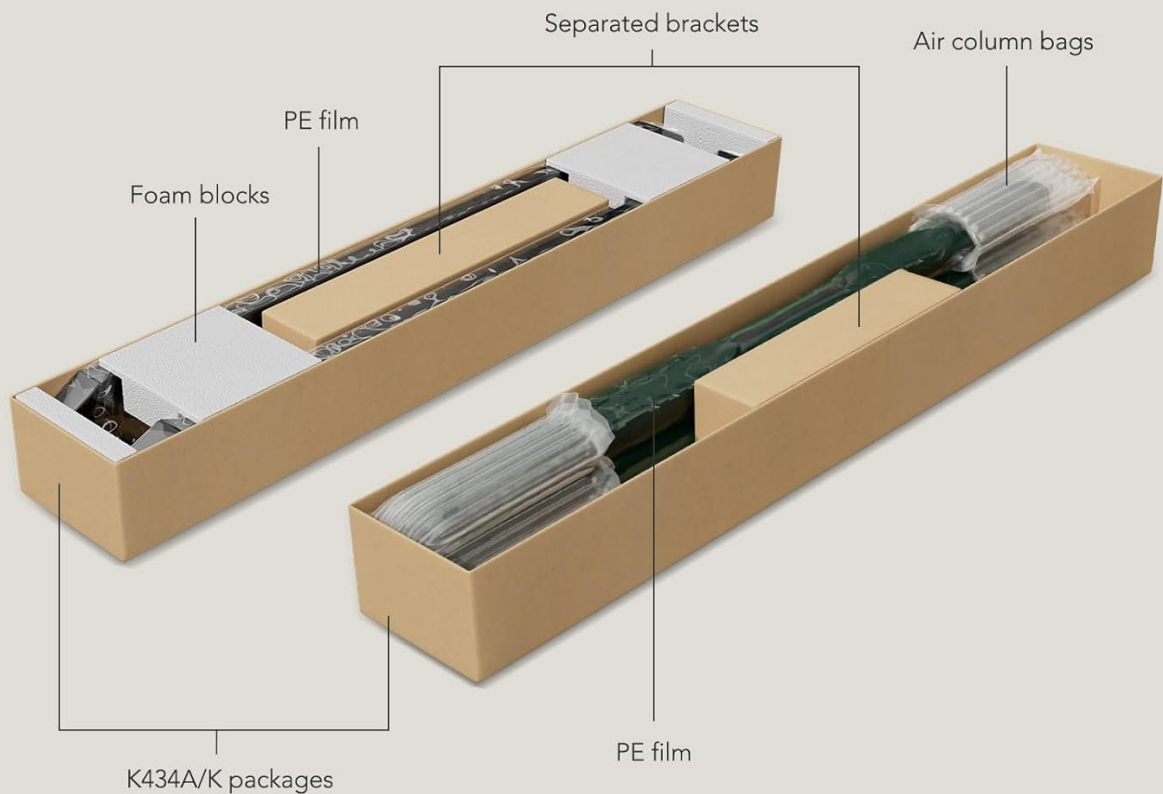
Fits 1999-2013	Sierra 1500
Fits 2007-2007	Sierra 1500 Classic
Fits 1999-2004	Sierra 2500
Fits 2001-2013	Sierra 2500 HD
Fits 2007-2007	Sierra 2500 HD Classic
Fits 2001-2006	Sierra 3500
Fits 2007-2007	Sierra 3500 Classic
Fits 2007-2013	Sierra 3500 HD

Image 2.1: Visual representation of the compatible Extended Cab configuration.

3. Package Contents

Verify that all components are present and undamaged before beginning installation. If any parts are missing or damaged, contact customer support.

- Two (2) Running Boards (Driver and Passenger Side)
- Mounting Brackets (Vehicle-specific)
- All necessary Bolts, Nuts, and Washers
- Installation Guide



WRAP IT RIGHT KEEP IT TIGHT



Sturdy Hardware



Secure Packaging and Shipping



Strong K434A/K Cardboard



Superior Full Flap Box

Image 3.1: Illustration of the running board packaging and internal components.

4. Installation Instructions

Professional installation is recommended. If you choose to install yourself, ensure you have the necessary tools and follow all safety precautions. Refer to your vehicle's owner's manual for additional warnings and information.

1. **Preparation:** Park the vehicle on a level surface and engage the parking brake. Gather all tools required for installation.
2. **Identify Mounting Points:** Locate the pre-existing mounting holes on your vehicle's frame. These running boards are designed for a frame-mount installation, typically requiring no additional drilling.
3. **Attach Brackets:** Loosely align and fasten the mounting brackets to the vehicle's frame using the provided hardware. Do not fully tighten at this stage.
4. **Mount Running Boards:** Carefully position the running board onto the attached brackets. Secure the running board to the brackets using the remaining hardware, again, do not fully tighten.
5. **Adjust and Align:** Adjust the running boards for optimal position and alignment. Ensure they are level and extend appropriately from the vehicle.
6. **Final Tightening:** Once satisfied with the alignment, fully tighten all bolts to the manufacturer's specified torque.

Refer to the included installation guide for specific torque values.

7. **Check Clearance:** After installation, open and close all doors to ensure proper clearance and no interference with the running boards.
8. **Test Stability:** Carefully step onto each running board to confirm stability and secure attachment.

Important Notes:

- Ensure the product is designed for your vehicle's make, model, year, and configuration.
- During installation, try a preliminary fastening first. After positioning and calibration, tighten all bolts.

Attention:

Please take proper precautions and pay particular attention to all cautions and warnings in your vehicle's owner's manual before beginning the installation. If you are uncertain of how to install the parts or lack the necessary experience, please seek the help of a qualified technician.

Periodically checking the condition of the parts and keeping them in top condition is also highly recommended.

Installation Video Guide:

Your browser does not support the video tag.

Video 4.1: An official YHTAUTO video demonstrating the installation process and key features of the running boards.

5. Operation and Usage

The YHTAUTO running boards provide a stable and convenient step for accessing your vehicle's cabin and roof.

- **Easy Entry/Exit:** The 5-inch wide injection-molded polymer step pads offer a non-slip surface, making it easier and safer to step into and out of your truck.
- **Roof Access:** The sturdy design also assists with reaching items on the vehicle's roof rack.



Image 5.1: A close-up view of the 5-inch wide injection-molded polymer step pad, highlighting its textured surface for secure footing.

6. Maintenance

To ensure the longevity and appearance of your running boards, follow these maintenance guidelines:

- **Regular Cleaning:** Clean the running boards regularly with mild soap and water to remove dirt, mud, and road grime. For polished chrome surfaces, use a non-abrasive cleaner to maintain shine.
- **Inspect Fasteners:** Periodically check all mounting bolts and nuts for tightness. Re-tighten if necessary to prevent loosening due to vehicle vibration or road conditions.
- **Check for Damage:** Inspect the step pads and the main bar for any signs of wear, cracks, or damage. Address any issues promptly to maintain safety and structural integrity.

Triple Surface Process Unleash Ride Radiance

Harmonized CNC ergonomics and mechanics

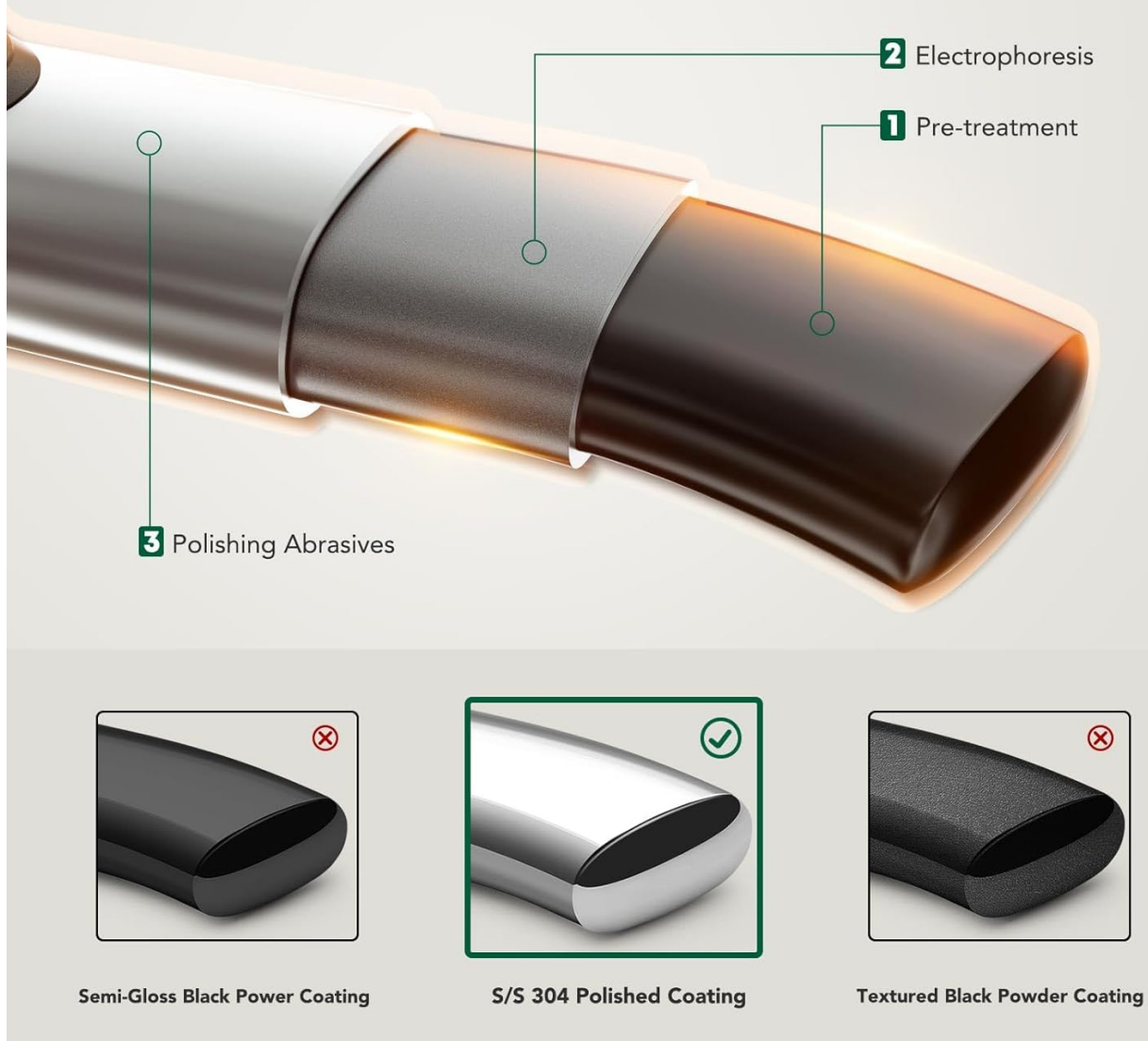


Image 6.1: Diagram showing the triple surface process (pre-treatment, electrophoresis, polishing abrasives) that contributes to the durability and corrosion resistance of the running boards.

7. Troubleshooting

If you encounter any issues with your running boards, consider the following:

- **Loose or Wobbly Boards:** This is typically caused by loose mounting hardware. Re-check and tighten all bolts and nuts according to the installation instructions.
- **Unusual Noises:** Squeaking or rattling may indicate loose components or improper installation. Inspect all contact points and fasteners.
- **Difficulty Stepping:** Ensure the step pads are clean and free of debris that could reduce traction.

For persistent issues or concerns not addressed here, please contact YHTAUTO customer support.

8. Specifications

Attribute	Detail
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Attribute	Detail
Brand	YHTAUTO
Model Number	YHTSBAR0256
Material	High-Tensile 304 Stainless Steel
Exterior Finish	Polished Chrome
Step Pad Material	Injection-Molded Polymer
Step Pad Width	5 inches
Mounting Type	Frame Mount
Weight Limit	660 Pounds
Item Weight	64.2 pounds (approximate, for the pair)
Special Features	Body Mount, Convenient entry and exit, Protective and long-lasting, Easy to install, Unparalleled traction



Image 8.1: Illustration of the running boards undergoing dynamic and static load trials, demonstrating their robust construction.

9. Warranty and Support

YHTAUTO products are manufactured to high standards. For specific warranty information, please refer to the documentation included with your purchase or visit the official YHTAUTO website.

If you require assistance with installation, have questions about product functionality, or need to report a missing/damaged part, please contact YHTAUTO customer support directly. Contact information can typically be found on the product packaging or the brand's official website.