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> PHI VILLA 7-Piece Patio Furniture Set Instruction Manual

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PRODUCT OVERVIEW

The PHI VILLA 7-Piece Patio Furniture Set is designed to enhance your outdoor living space with comfort and style. This set includes a 3-seater cushioned deep seating bench sofa, two swivel chairs, two leg sofa chairs, and two ottomans, accommodating up to 7 persons. It features a robust metal frame with an e-coating for durability and weather resistance, along with generously cushioned seats for optimal comfort.



Image: Complete PHI VILLA 7-Piece Patio Furniture Set in light blue cushions.

SAFETY INFORMATION

To ensure safe use and longevity of your patio furniture set, please observe the following safety guidelines:

- Avoid overloading the furniture. The single sofa has a weight capacity of 350 lbs, and the 3-seater bench supports up to 900 lbs. Exceeding these limits may lead to structural failure.
- Be cautious of tip-over risks, especially when children or pets are present. Ensure all furniture pieces are placed on a stable, level surface.
- Handle the ottomans with care to avoid injuries from sharp edges during movement or repositioning.
- Regularly inspect all connections and fasteners to ensure they remain tight. Loose parts can compromise stability and safety.

SETUP AND ASSEMBLY

Your PHI VILLA patio furniture set requires assembly. It is recommended that two adults perform the assembly.

While tools are provided, using your own standard tools (e.g., a ratchet wrench) may expedite the process. Please follow the included step-by-step instructions carefully.

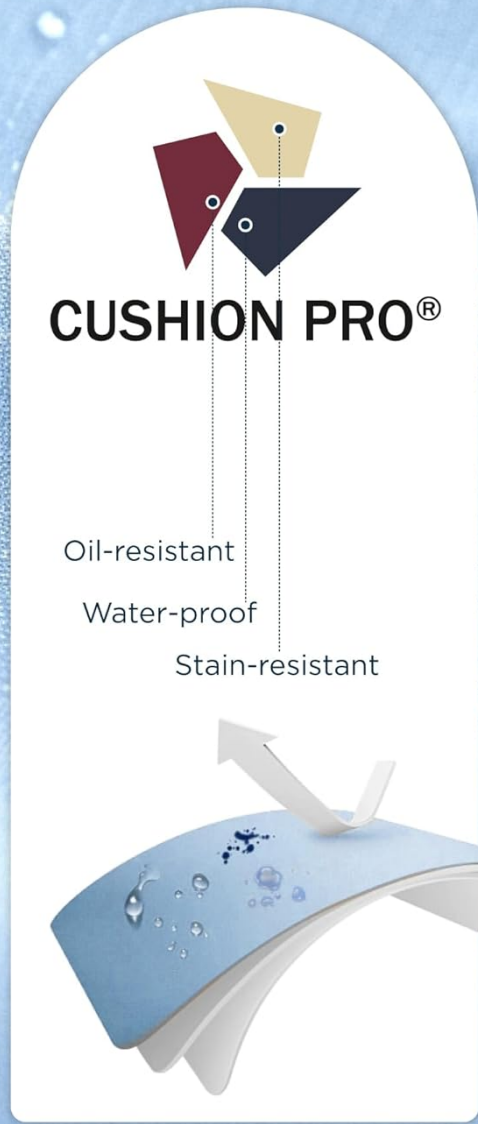
Assembly Tips:


- Unpack all components and verify against the parts list before beginning.
- Assemble on a soft, clean surface to prevent scratching the furniture or flooring.
- Do not fully tighten all bolts until all components are loosely assembled. This allows for easier alignment.
- Start with one chair to familiarize yourself with the assembly process before proceeding to other pieces.



Image: Various components of the patio furniture set, including cushions and metal frames, laid out for assembly.

Cushion Pro[®] Technology Easy To Clean




Water-proof


Oil-resistant


Stain-resistant

Image: Diagram showing the dimensions and weight capacities of the swivel sofa armchair, metal outdoor three-seat sofa, and multifunctional ottoman.

Assembly Video:

Your browser does not support the video tag.

Video: An overview of the PHI VILLA Patio Furniture Set, demonstrating its features and potential assembly steps.

OPERATING INSTRUCTIONS

This patio set is designed for comfortable outdoor lounging and conversation. Each piece is crafted for ease of use and versatility.

Swivel Sofa Chairs:

The two swivel sofa chairs feature a 360-degree swivel function, allowing for easy rotation and flexible seating arrangements. Simply apply gentle pressure to rotate the chair in any direction.

Swivel Sofa Chair

Wide Deep Seating

360° Swivel Function



Image: A swivel sofa chair demonstrating its 360-degree rotation capability.

Multi-functional Ottomans:

The two ottomans are highly versatile and can be used in three ways:

- **Extra Seating:** With their 5.75-inch thick cushions, they provide comfortable additional seating.
- **Footrest:** Use them as a comfortable footrest to relax and unwind.
- **Coffee Table:** The unique detachable U-shape iron sheet allows you to convert the ottoman into a small coffee table, perfect for holding drinks or snacks.

E-COATING PROCESS

200%+ Rust-resistant & Durable

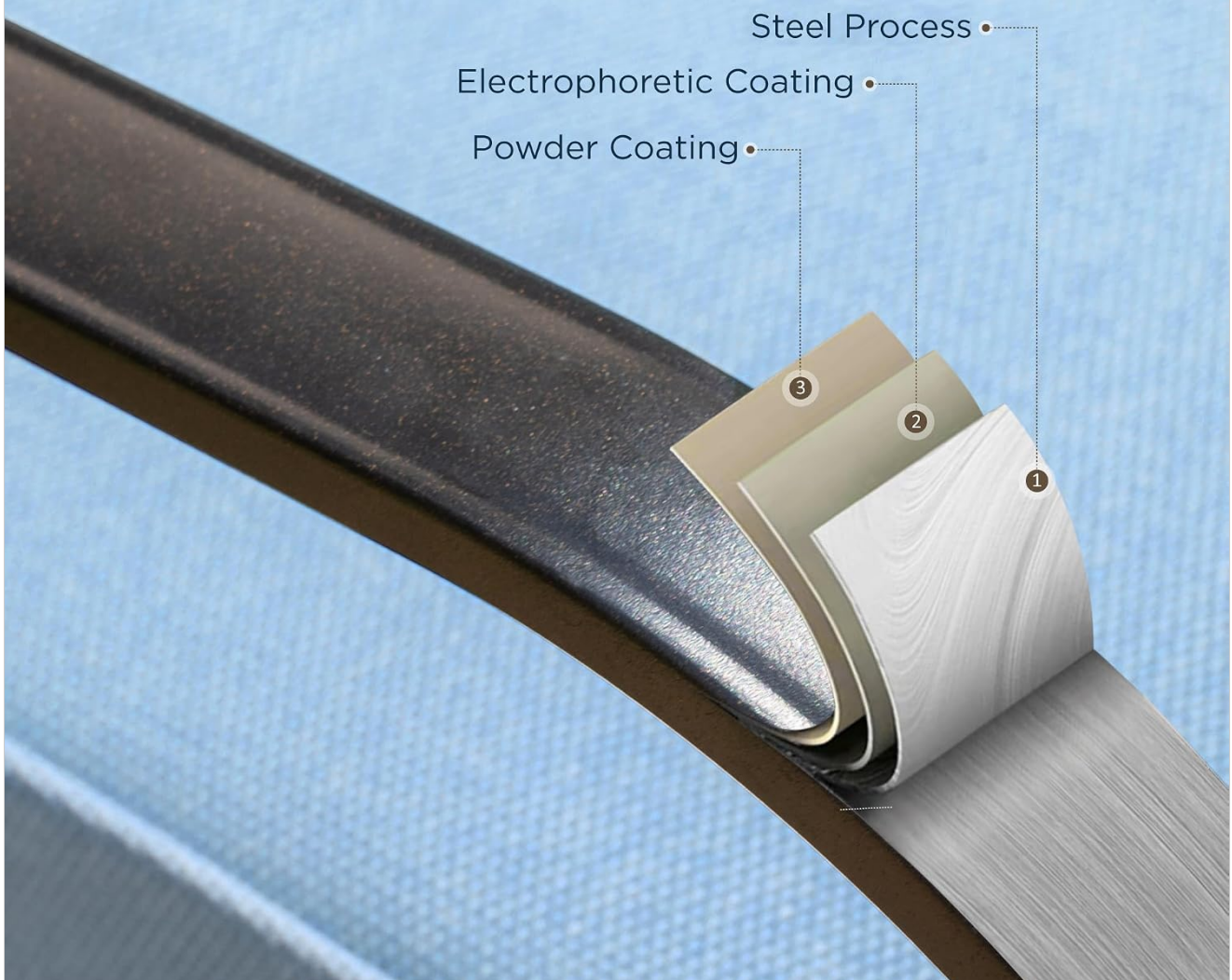


Image: Illustration showing the three possible uses for the ottomans: as a bench, a footrest, and a coffee table.

Usage Video:

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Video: Demonstrates the PHI VILLA patio furniture sofa chairs in use, highlighting their comfort and design.

MAINTENANCE AND CARE

Proper maintenance will extend the life and appearance of your PHI VILLA patio furniture set.

Cushion Care:

The cushions are made with 230g Olefin Cushion-pro fabric, which offers water, oil, and stain resistance. For general cleaning, wipe with a dry cloth. For spills or stains, gently blot with a clean cloth and mild soap solution, then rinse with clean water and air dry. Do not machine wash or tumble dry the cushions.



Image: Diagram illustrating the water, oil, and stain resistant properties of Cushion Pro Technology fabric.

Frame Care:

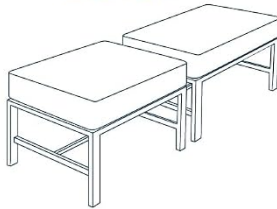
The metal steel frame features an e-coating process for enhanced rust resistance and durability. To maintain the frame's condition:

- Wipe the frame with a dry cloth to remove dust and debris.
- Avoid using harsh chemicals or abrasive cleaners, which can damage the e-coating.
- While the frame is rust-resistant, prolonged exposure to moisture can still lead to rust. It is recommended to cover the furniture during heavy rain or when not in use for extended periods. Store cushions indoors during off-season.

THREE IN ONE OTTOMANS

Warm & Add ambiance

Bench



Ottoman



Coffee Table



Image: Diagram detailing the multi-layer e-coating process applied to the steel frame for rust resistance.

TROUBLESHOOTING

If you encounter issues with your patio furniture set, consider the following common solutions:

Assembly Difficulties:

- **Misaligned Holes:** Ensure all bolts are only finger-tightened initially. This allows for slight adjustments to align holes. Once all parts are in place, gradually tighten all bolts.
- **Missing Parts:** Double-check all packaging materials. If parts are genuinely missing, contact customer support.

Rust Formation:

- Despite e-coating, rust can occur with prolonged moisture exposure. Regularly wipe down the frame, especially after rain.
- Consider using furniture covers when the set is not in use, particularly in humid or rainy climates.
- For minor rust spots, gently clean with a soft brush and apply a rust-inhibiting paint designed for outdoor metal furniture.

Cushion Issues:

- **Stains:** Refer to the "Cushion Care" section for cleaning instructions. Act quickly on spills to prevent deep staining.
- **Loss of Loft:** Rotate cushions periodically to ensure even wear. Store cushions indoors when not in use to protect them from harsh weather conditions.

PRODUCT SPECIFICATIONS

Feature	Detail
Brand	PHI VILLA
Model Name	7 PCS Patio Furniture Set
Color	Blue-swivel Chairs
Style	Fixed & Swivel
Assembly Required	Yes
Material Type	230g Olefin Cushion-pro Fabric, 28D Phenol-free sponge, Metal Steel
Item Depth	24 inches (seating)
3-Seater Bench Width	72 inches
Single Sofa Weight Capacity	350 lbs
3-Seater Bench Weight Capacity	900 lbs
Product Care Instructions	Wipe with Dry Cloth

WARRANTY AND SUPPORT

Warranty Information:

Specific warranty details for the PHI VILLA 7-Piece Patio Furniture Set are not provided in this manual. Please refer to the product packaging or contact the manufacturer directly for information regarding warranty coverage and terms.

Customer Support:

For any questions, concerns, or assistance with your PHI VILLA patio furniture set, please contact PHI VILLA customer service. Contact information can typically be found on the product packaging, the manufacturer's official website, or through your retailer.