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> PHI VILLA 4 Piece Patio Furniture Set Instruction Manual

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Instruction Manual

INTRODUCTION

This manual provides detailed instructions for the assembly, operation, and maintenance of your PHI VILLA 4 Piece Patio Furniture Set. This set includes a 3-seat deep seating bench, two cushioned swivel sofa chairs, and a coffee table, designed for outdoor use in gardens, lawns, and balconies. Please read all instructions carefully before assembly and use to ensure proper function and longevity of your furniture.

SAFETY INFORMATION

- Always assemble the furniture according to the provided instructions.
- Keep the product dry to prevent slippery surfaces, especially on cushions.
- Do not leave sharp objects near the product to prevent injury or damage to the fabric.
- Ensure all bolts and screws are securely tightened before use. Periodically check and re-tighten as necessary.
- Do not exceed the weight capacity: 350 lbs for single sofa chairs, 900 lbs for the 3-seater bench.

PACKAGE CONTENTS

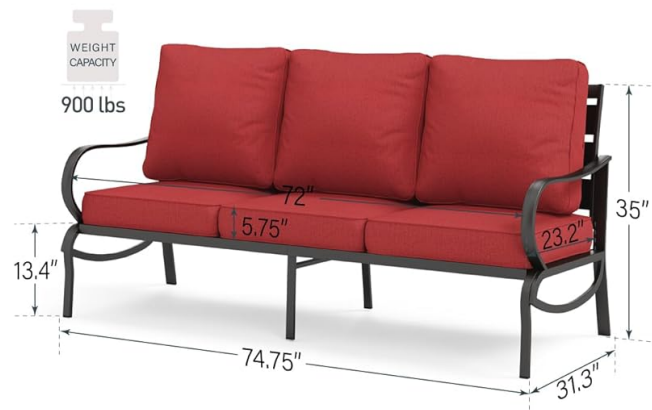
Verify that all components are present before beginning assembly. If any parts are missing or damaged, please contact customer support.

- 1 x 3-Seat Deep Seating Bench
- 2 x Cushioned Swivel Sofa Chairs
- 1 x Coffee Table
- Seat and Back Cushions (for all seating units)
- Assembly Hardware (screws, bolts, wrench)

Patio Conversation Set



2 x Swivel Sofa Patio Armchair



1 x Metal Outdoor Three-seat Sofa



1 x Marble Texture Table

Figure 1: Overview of the PHI VILLA Patio Conversation Set components and dimensions.

ASSEMBLY INSTRUCTIONS

Assembly of the PHI VILLA Patio Furniture Set typically requires two people. Please follow the steps below and refer to the assembly video for visual guidance.

1. **Unpack Components:** Carefully remove all parts from the packaging and lay them out on a soft, clean surface to prevent scratches.
2. **Identify Parts:** Refer to the parts list and diagrams to identify each component.
3. **Assemble Chairs:** Attach the chair backs to the seats, then secure the armrests. Finally, attach the swivel base to the chair frame. Do not fully tighten screws until all parts are aligned.
4. **Assemble Bench:** Connect the bench back to the seat, then attach the armrests. Ensure all connections are stable.
5. **Assemble Coffee Table:** Attach the table legs to the tabletop.
6. **Final Tightening:** Once all components are loosely assembled and aligned, gradually tighten all screws and bolts using the provided wrench.
7. **Place Cushions:** Position the seat and back cushions on the assembled furniture.

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Video 1: Detailed assembly instructions for the PHI VILLA Patio Furniture Set. This video demonstrates the step-by-step

process for putting together each piece of furniture.



Swivel Sofa Chair

Wide deep seating

360° Swivel Function

Figure 2: A swivel sofa chair, highlighting the wide deep seating and 360-degree swivel function.

OPERATING INSTRUCTIONS

Your PHI VILLA Patio Furniture Set is designed for comfort and functionality in outdoor settings.

- **Swivel Sofa Chairs:** The two individual chairs feature a 360-degree swivel function, allowing for easy rotation and flexible conversation arrangements.
- **Deep Seating:** All seating units are designed with generous 24-inch depth and 24-inch width, providing ample space for relaxation. The cushions are 5.75 inches thick for enhanced comfort.
- **Coffee Table:** The coffee table features a durable white imitation marble thermal transfer tabletop, suitable for placing drinks, snacks, and decorative items.

Marble-patterned Metal Coffee Table

47.3" L x 23.5"

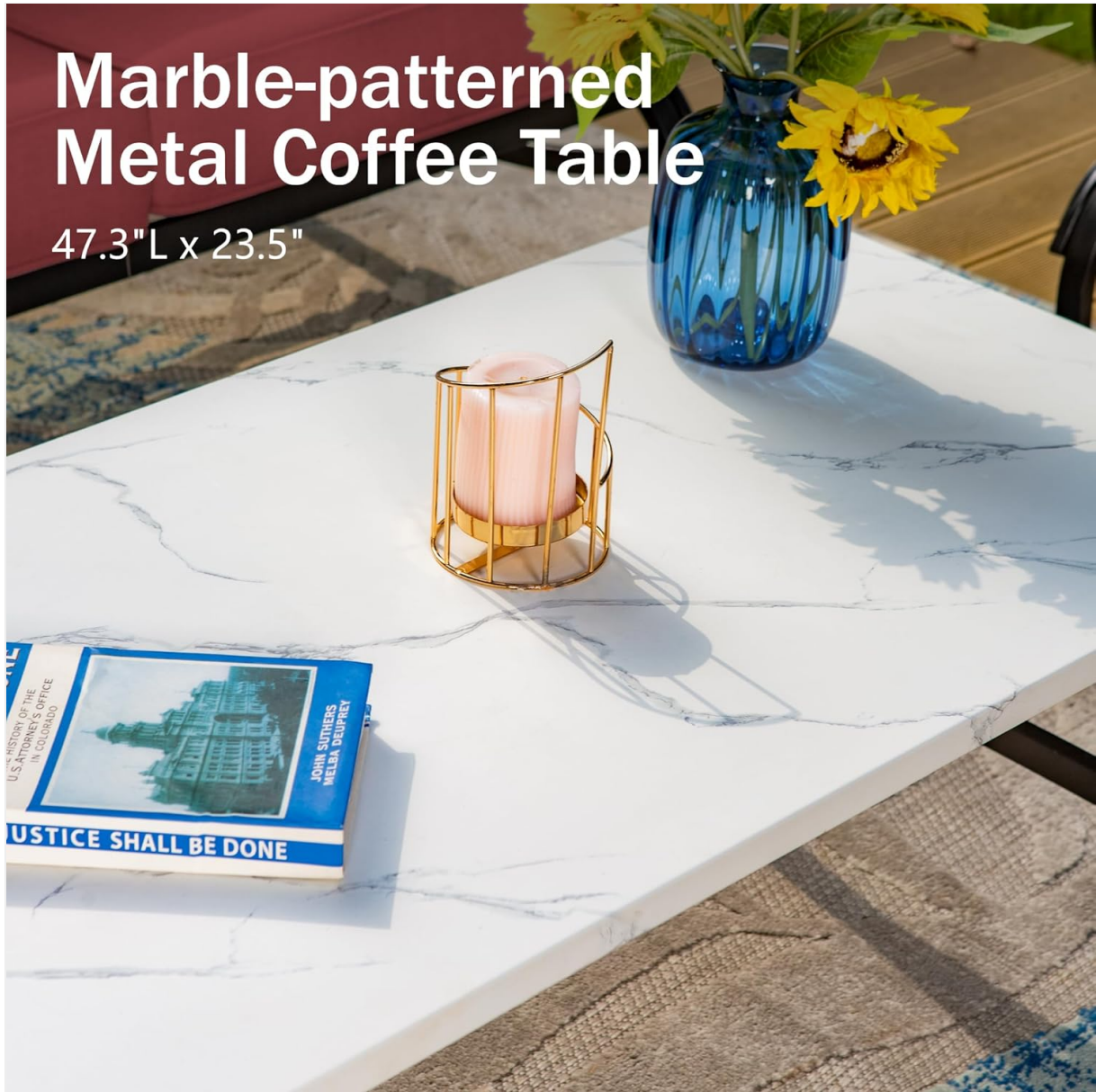


Figure 3: The coffee table with its marble-patterned top, ideal for outdoor use.

MAINTENANCE

Proper care will extend the life and appearance of your patio furniture.

- **Frame Care:** The metal frame is treated with an E-coating for rust resistance. Wipe the frame with a dry cloth to remove dust and debris. Avoid harsh chemicals that may damage the finish.
- **Cushion Care:** The cushions are made with 230g Olefin Cushion-pro fabric, offering water, oil, and stain resistance. For spills, blot immediately with a clean, dry cloth. For general cleaning, wipe with a damp cloth and mild soap, then air dry completely. Store cushions indoors during prolonged periods of rain or extreme weather to maintain their quality.
- **General Cleaning:** Regularly clean the entire set to prevent dirt buildup.

Upgraded Cushions

Soft & Comfortable

↕ Elasticity

🌿 Raw Materials

⌚ Durable



5.75"

Figure 4: Detail of the upgraded cushions, highlighting their 5.75-inch thickness and soft, comfortable material.



Figure 5: Explanation of Cushion Pro Technology, detailing its water, oil, and stain-resistant properties for easy cleaning.

TROUBLESHOOTING

If you encounter issues during assembly or use, refer to the following common solutions:

- **Difficulty Aligning Holes:** If screw holes do not align perfectly, loosen all previously tightened screws slightly. This provides more flexibility to align the current part. Once aligned, gradually tighten all screws.
- **Missing or Damaged Parts:** If any parts are missing from the package or appear damaged upon arrival, do not proceed with assembly. Contact PHI VILLA customer support immediately for assistance.
- **Unstable Furniture:** Ensure all bolts and screws are fully tightened. If the furniture still feels unstable, disassemble the affected section and reassemble, ensuring all parts are correctly oriented according to the instructions.

SPECIFICATIONS

Brand	PHI VILLA
Model	4 Piece Patio Furniture Set

Color	Red (Swivel Chairs)
Set Includes	1 x 3-Seat Bench, 2 x Swivel Sofa Chairs, 1 x Coffee Table
Material Type	230g Olefin Cushion-pro Fabric, 28D Phenol-free sponge, Metal
Assembly Required	Yes
Item Depth (Seating)	24 inches
Coffee Table Dimensions	47.3"L x 23.5"W x 18"H (approximate)
Weight Capacity (Single Chair)	350 lbs
Weight Capacity (3-Seat Bench)	900 lbs

WARRANTY AND SUPPORT

For warranty information or technical support, please refer to the documentation included with your purchase or visit the official PHI VILLA website. If you have any questions or require assistance, please contact PHI VILLA customer service directly.