

PHI VILLA 7 PCS Patio Furniture Set

PHI VILLA 7-Piece Patio Furniture Set Instruction Manual

Model: 7 PCS Patio Furniture Set

1. PRODUCT OVERVIEW

This PHI VILLA 7-piece patio furniture set is designed to enhance your outdoor living space. It includes a 3-seater cushioned deep seating bench sofa, two swivel chairs, two leg chairs, and two ottomans. The set features a robust metal frame and comfortable, weather-resistant cushions.

Key Features:

- **Stable E-coating Metal Frame:** Constructed with a full metal steel frame, designed for durability and rust resistance. Each single sofa supports up to 350 lbs.
- **Cushioned for Comfort:** Generously cushioned sofas with 5.75-inch thick cushions. Olefin cushion-pro fabric covers offer water, oil, and stain resistance. 28D phenol-free sponge provides superior support.
- **Wide Deep Seating:** Seats are 24 inches deep and 24 inches wide for ample relaxation space. The 3-seater bench is 72 inches wide and supports up to 900 lbs.
- **Multifunctional Ottomans:** The included ottomans can be used as extra seating, footrests, or coffee tables.



The complete PHI VILLA 7-piece patio furniture set in denim blue.

2. SAFETY INFORMATION

Please read and follow these safety guidelines carefully to ensure safe use and longevity of your patio furniture set.

- Do not expose the furniture to excessive liquids or wet conditions for prolonged periods.
- Do not overload any furniture piece beyond its specified weight capacity. Single sofas support up to 350 lbs, and the 3-seater bench supports up to 900 lbs.
- Always assemble and use the furniture strictly according to the provided instructions.
- Keep children and pets away from the assembly area during setup.
- Ensure all bolts and fasteners are securely tightened before use. Periodically check and re-tighten as necessary.

3. ASSEMBLY INSTRUCTIONS

Assembly is required for this patio furniture set. Please ensure all parts are present before beginning. It is

recommended to have two people for assembly.

3.1. Unpacking and Part Identification

1. Carefully unpack all components from the boxes.
2. Lay out all parts on a soft, clean surface to prevent scratches.
3. Refer to the included parts list to identify and count all components and hardware. Contact customer support if any parts are missing or damaged.

3.2. General Assembly Steps

While specific steps vary by component, the general assembly process involves:

1. Attach the backrests to the seat frames using the provided bolts and washers. Do not fully tighten bolts yet.
2. Connect the armrests to the seat and backrest assemblies.
3. For swivel chairs, attach the swivel base to the chair frame.
4. For ottomans, attach the legs to the ottoman frame.
5. Once all components are loosely assembled, place the furniture on a level surface and gradually tighten all bolts evenly. This ensures proper alignment.
6. Place cushions on the assembled frames.

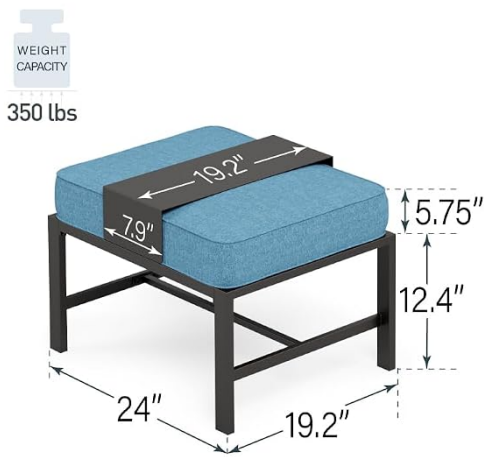
Patio Conversation Set



2 X Swivel Sofa Patio Armchair



1 X Metal Outdoor Three-seat Sofa



2 X Multifunctional Ottoman



2 X Weather-resistant Patio Armchair



Image illustrating the wide back and deep seat design of the chairs.

3.3. Assembly Tips

- Use your own tools (e.g., a ratchet wrench) if available, as they may expedite the assembly process compared to the basic tools provided.
- Do not overtighten bolts initially; leave them slightly loose until all parts are connected.

4. OPERATING INSTRUCTIONS

Your PHI VILLA patio furniture set is designed for comfortable outdoor relaxation. Here are some usage guidelines:

4.1. Swivel Chairs

The swivel chairs are designed to rotate 360 degrees, allowing for easy conversation and viewing. Ensure the chair is on a flat, stable surface before swiveling.

4.2. Ottomans

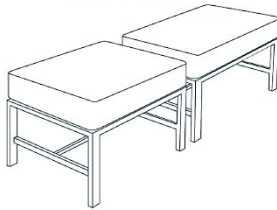
The ottomans are versatile. They can be used as:

- **Footrests:** Place your feet on the ottoman for enhanced comfort.
- **Extra Seating:** Provide additional seating for guests.
- **Coffee Tables:** The flat surface of the ottoman, especially with the included black accent piece, can serve as a convenient surface for drinks or small items.

Three In One Ottomans

Warm & Add ambiance

Bench



Ottoman



Coffee Table

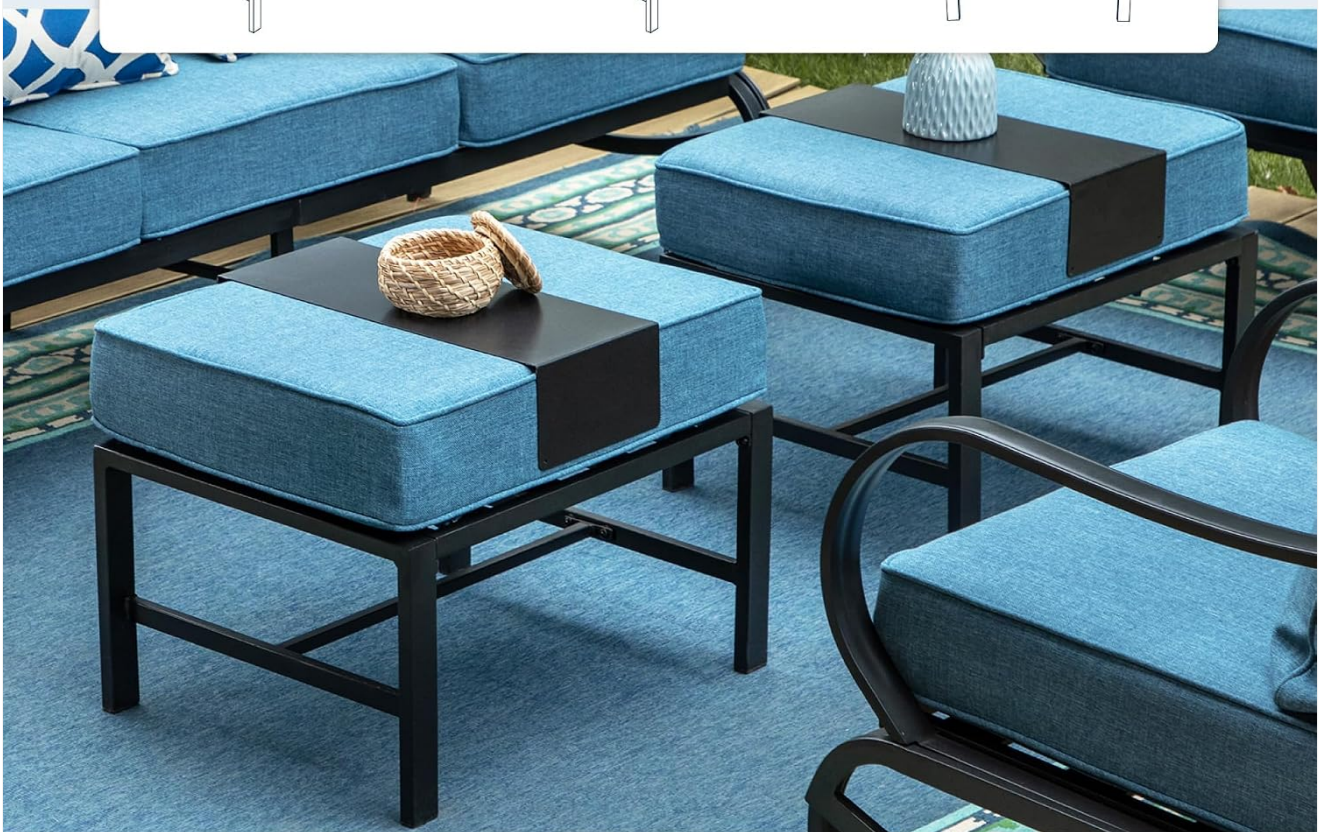


Illustration of the ottoman's multiple uses: bench, footrest, and coffee table.

5. MAINTENANCE

Proper maintenance will extend the life and appearance of your PHI VILLA patio furniture set.

5.1. Frame Care

- Wipe the metal frame with a dry cloth regularly to remove dust and dirt.
- For stubborn dirt, use a mild soap solution and a soft cloth, then rinse thoroughly and dry immediately to

prevent water spots and rust.

- Inspect the frame periodically for any signs of rust or damage. Touch up any scratches with rust-inhibiting paint to prevent further corrosion.
- During harsh weather conditions or off-season, store the furniture indoors or cover it with a protective outdoor furniture cover.



Diagram explaining the E-coating process for enhanced rust resistance and durability of the metal frame.

5.2. Cushion Care

- The Olefin cushion-pro fabric is water, oil, and stain resistant. For spills, blot immediately with a clean, dry cloth.
- For general cleaning, spot clean with a mild soap and water solution. Rinse thoroughly and allow to air dry completely.
- Do not machine wash or tumble dry cushions, as this may damage the fabric and filling.
- Store cushions indoors during inclement weather or when not in use for extended periods to prolong their lifespan.

Upgraded Cushions

Soft & Comfortable

↕ Elasticity

🌿 Raw Materials

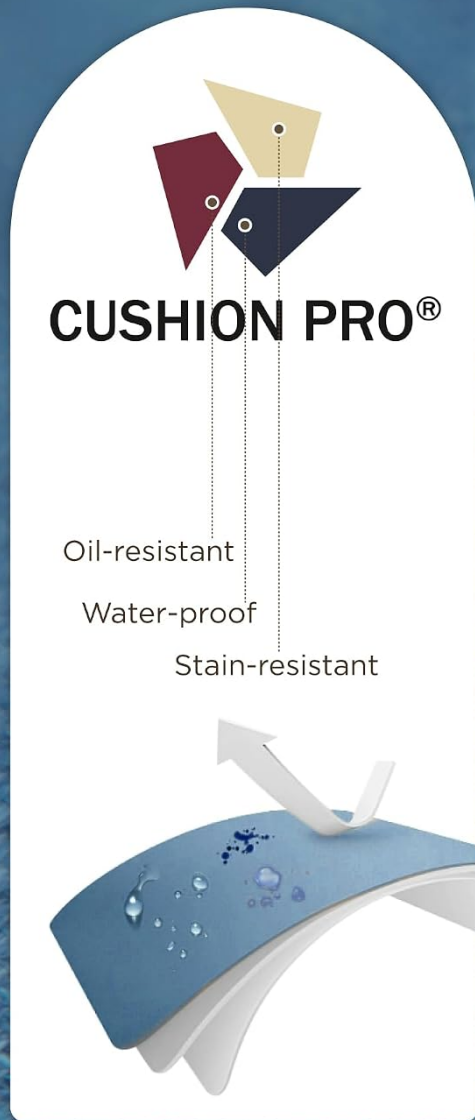
🕒 Durable



5.75"

Close-up of the upgraded cushions, highlighting their 5.75-inch thickness and soft, comfortable material.

Cushion Pro[®] Technology Easy to clean




Water-proof


Oil-resistant


Stain-resistant

Visual representation of Cushion Pro Technology, emphasizing its water, oil, and stain-resistant properties for easy cleaning.

6. TROUBLESHOOTING

Here are solutions to common issues you might encounter:

- **Wobbly Furniture:** Ensure all bolts are tightened evenly. If the issue persists, check if the furniture is on a level surface. Adjust leg levelers if applicable.
- **Rust Appears on Frame:** While the frame has an E-coating for rust resistance, prolonged exposure to moisture can still cause rust. Clean affected areas, sand lightly, and apply rust-inhibiting paint. Ensure furniture is dried thoroughly after rain.
- **Cushions Flattening:** Rotate cushions regularly to ensure even wear. Fluff them periodically to restore their shape.
- **Difficulty Assembling:** Review the assembly instructions carefully. Ensure you are using the correct hardware for each step. Do not fully tighten bolts until all parts are aligned. If issues persist, refer to the assembly video or contact customer support.

7. SPECIFICATIONS

Feature	Detail
Brand	PHI VILLA
Set Name	PHI VILLA 7 PCS Patio Furniture Set
Color	Denim Blue
Size	7 PCS
Style	Fixed & Swivel
Material Type	Metal
Assembly Required	Yes
Item Depth (Seats)	24 inches
Single Sofa Weight Capacity	350 lbs
3-Seater Bench Weight Capacity	900 lbs
Product Care Instructions	Wipe with Dry Cloth

8. PRODUCT VIDEOS

8.1. PHI VILLA Patio Furniture Set Overview

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This video provides a general overview of the PHI VILLA Patio Furniture Set, showcasing its design and components.

8.2. PHI VILLA Patio Furniture Sofa Chairs

Your browser does not support the video tag.

This video highlights the sofa and chair components of the PHI VILLA Patio Furniture Set, demonstrating their features.

9. WARRANTY AND SUPPORT

For specific warranty information, please refer to the documentation included with your purchase or visit the official PHI VILLA website. If you require assistance with assembly, missing parts, or have any questions regarding your product, please contact PHI VILLA customer support directly.

Contact Information:

- Visit the [PHI VILLA Store on Amazon](#) for more information and support resources.