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> PHI VILLA 5-Piece Patio Furniture Set Instruction Manual (Model B0CRL3KT2N)

## PHI VILLA B0CRL3KT2N

# PHI VILLA 5-Piece Patio Furniture Set Instruction Manual

Model: B0CRL3KT2N

## 1. INTRODUCTION

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Thank you for choosing the PHI VILLA 5-Piece Patio Furniture Set. This manual provides essential information for the safe assembly, operation, and maintenance of your new outdoor furniture. Please read these instructions carefully before assembly and retain them for future reference.

This set includes one 3-seater deep seating bench, two swivel sofa chairs, and two metal cushioned ottomans, designed for outdoor use.

## 2. SAFETY INFORMATION

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### Important Safety Precautions:

- Always assemble according to the provided instructions.
- Distribute weight evenly to prevent tip-overs.
- Be cautious of sharp edges during assembly and use.
- Keep away from children and pets during assembly to prevent injury.
- Do not stand on the furniture.
- Ensure all bolts and fasteners are securely tightened before use. Periodically check and re-tighten as needed.

## 3. PRODUCT COMPONENTS AND FEATURES

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Your PHI VILLA patio furniture set is designed for comfort and durability. Key features include:

- **Stable E-coating Metal Frame:** Robust full metal steel frame with a black polished finish, designed for rust-proof, heavy-duty, and long-lasting performance. Each single sofa supports up to 350 lbs. The 3-seater bench supports up to 900 lbs.
- **Cushioned Seating:** Generously cushioned with 5.75-inch thick cushions.
- **Olefin Cushion-Pro Fabric:** 230g Olefin fabric covers offer water, oil, and stain resistance for easy cleaning and durability.
- **High-Density Sponge:** 28D phenol-free sponge provides superior support and resilience.
- **Wide Deep Seating:** Seats are 24 inches deep and 24 inches wide for ample room.
- **Versatile Metal Ottoman:** Features a 5.75-inch thick cushion and a detachable U-shape iron sheet for relaxation, additional seating, or convenient access to essentials.



Figure 3.1: The complete PHI VILLA 5-Piece Patio Furniture Set in Peacock Blue, featuring a 3-seater sofa, two swivel chairs, and two ottomans.

# 360° Swivel

Designed for Ultimate Relaxation

Phi  
Villa



Figure 3.2: A swivel sofa chair, designed for 360-degree rotation, providing flexibility and comfort.

# High-density Rebound Sponge



Figure 3.3: Close-up view of the 5.75-inch thick cushion, highlighting the high-density rebound sponge for comfort and durability.



Figure 3.4: Illustration of Cushion Pro Technology, demonstrating its water-proof, oil-resistant, and stain-resistant properties for easy maintenance.

# Why Phi Villa?

We Use Our Special Electro Coating Technology

It's Worth It. **200%+** Furniture Durability In Patio & Outdoor

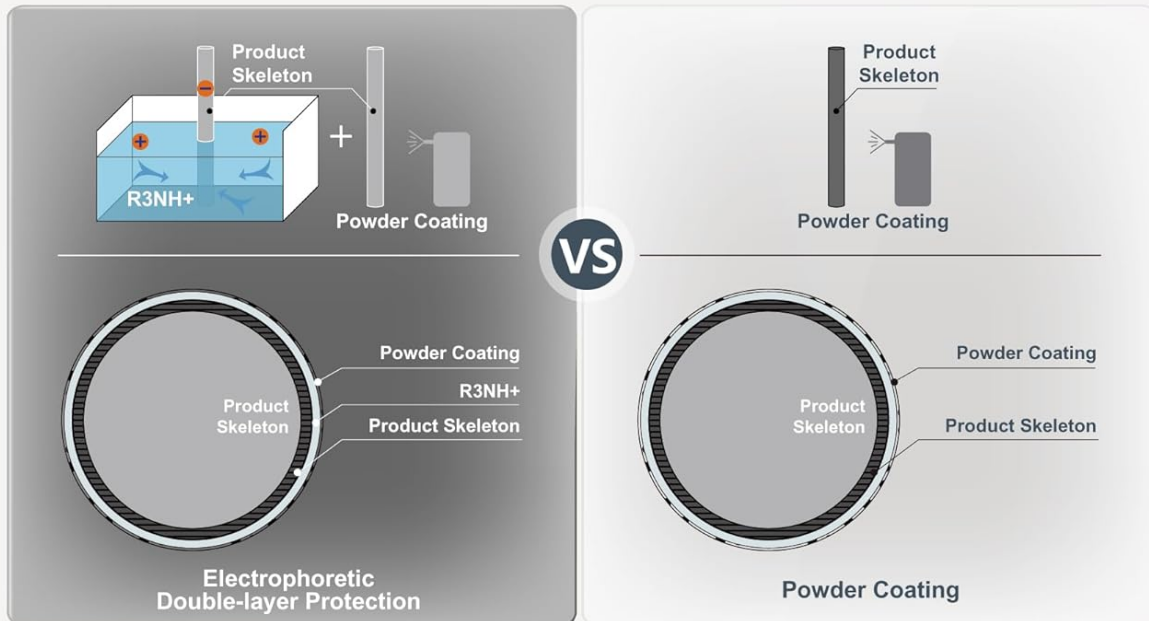


Figure 3.5: Comparison diagram illustrating the superior durability of Electrophoretic Double-layer Protection (E-coating) used on the metal frame compared to standard powder coating.

# Three In One Ottomans

## Warm & Add ambiance



Figure 3.6: The versatile ottoman, demonstrating its three-in-one functionality as a bench, a footrest, or a small coffee table with a detachable tray.

## 4. ASSEMBLY INSTRUCTIONS

Assembly is required for this patio furniture set. It is recommended to have two people for assembly. Please follow the visual instructions provided in your product packaging. Do not fully tighten bolts until all components are loosely assembled.

### General Assembly Steps:

1. Unpack all components and verify against the parts list in your packaging.
2. Assemble the frames for each piece (sofa, chairs, ottomans) using the provided hardware. Start with the chairs to familiarize yourself with the process.
3. Ensure all holes align before inserting and hand-tightening screws.
4. Once all screws are in place for a component, gradually tighten them with the provided tools. Avoid over-tightening.
5. Place the cushions onto the assembled frames.
6. For ottomans, ensure the detachable U-shape iron sheet is correctly positioned if desired.

Note: Some customer feedback indicates that holes may not always align perfectly. If this occurs, try loosening all screws on the current component and gently adjusting the frame to achieve alignment. Using personal tools like a 10mm socket wrench and an Allen wrench socket may facilitate assembly.

## 5. OPERATING AND USAGE

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This patio furniture set is designed for comfortable outdoor seating and relaxation. The swivel chairs allow for 360-degree rotation, offering flexibility in your outdoor space.

The ottomans can be used as footrests, additional seating, or with the detachable U-shape iron sheet, as small side tables for drinks or snacks.

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Video 5.1: An overview of the PHI VILLA Patio Furniture Sofa Chairs, demonstrating their design and functionality in an outdoor setting.

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Video 5.2: A visual presentation of the PHI VILLA Patio Furniture Set in Peacock Blue, showcasing its aesthetic and components.

## 6. MAINTENANCE AND CARE

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To ensure the longevity and appearance of your patio furniture, follow these care instructions:

- **Frame Care:** Wipe the metal frame with a dry cloth to remove dust and debris. For stubborn dirt, use a mild soap solution and rinse thoroughly, then dry immediately to prevent water spots or rust.
- **Cushion Care:** The Olefin Cushion-Pro fabric is water, oil, and stain resistant. For spills, blot immediately with a clean cloth. For general cleaning, use a mild soap and water solution, then rinse and air dry. Ensure cushions are completely dry before storing or covering.
- **Storage:** During harsh weather conditions or off-season, it is recommended to store cushions indoors and cover the furniture frames to protect them from extreme elements.
- **Fasteners:** Periodically check all bolts and fasteners to ensure they remain tight. Re-tighten as necessary to maintain stability and safety.

## 7. TROUBLESHOOTING

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If you encounter any issues with your patio furniture set, please refer to the following common solutions:

- **Assembly Difficulties (Misaligned Holes):** If screw holes do not align, try loosening all screws on the current component and gently adjusting the frame. Sometimes, applying slight pressure or having a second person assist can help align the parts. Do not force screws, as this can strip threads.
- **Loose Components:** Regularly check and tighten all bolts and fasteners. Over time, vibrations or movement can cause them to loosen.
- **Cushions Sliding:** If back cushions tend to slide, consider adding non-slip pads or securing them with ties (if not already integrated) to prevent movement in breezy conditions.
- **Damaged Plastic Feet:** Some chairs may have plastic feet that can break. Contact customer support for replacement parts if available, or consider aftermarket protective caps.

## 8. SPECIFICATIONS

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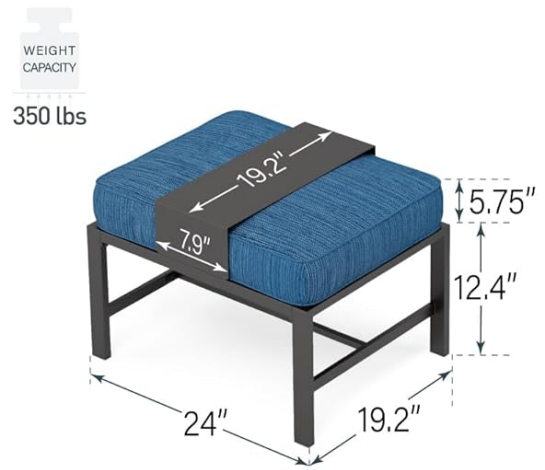
Feature	Detail
Brand	PHI VILLA
Model Number	B0CRL3KT2N

Feature	Detail
Color	Peacock Blue
Set Size	5 Pieces (1 x 3-Seater Bench, 2 x Swivel Sofa Chairs, 2 x Ottomans)
Material Type	230g Olefin Cushion-pro Fabric, 28D Phenol-free sponge, Metal
Assembly Required	Yes
Item Depth (Chairs)	36 inches
Single Sofa Weight Capacity	350 lbs
3-Seater Bench Weight Capacity	900 lbs
Product Care Instructions	Wipe with Dry Cloth

# Patio Conversation Set



**4 x Weather-resistant Patio Armchair**



**2 x Multifunctional Ottoman**



**1 x Metal Outdoor Three-seat Sofa**

Figure 8.1: Diagram illustrating the dimensions and weight capacities of the weather-resistant patio armchair, multifunctional ottoman, and metal outdoor three-seat sofa.

## 9. WARRANTY AND SUPPORT

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For warranty information or customer support, please refer to the documentation included with your purchase or contact PHI VILLA directly through their official channels. Amazon's return policy allows for returns within 30 days of purchase.

For assistance with missing parts or specific product issues, it is recommended to contact the manufacturer's customer service. While replacement parts may not always be available directly, they may offer solutions such as sending a new component.

