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- > [maXpeedingrods](#) /
- > maXpeedingrods 15HP 420cc Gas Engine User Manual

maXpeedingrods 420cc+Electric Start

maXpeedingrods 15HP 420cc Gas Engine User Manual

Model: 420cc+Electric Start | Brand: maXpeedingrods

1. PRODUCT OVERVIEW

The maXpeedingrods 15HP 420cc Gas Engine is a powerful 4-stroke OHV horizontal gasoline engine designed for a wide range of applications. Featuring both electric start and recoil start options, it provides reliable performance and high fuel efficiency. Its robust construction includes a forged crankshaft and cast iron cylinder for stable running and extended service life.



Figure 1.1: maXspeedingrods 15HP 420cc Gas Engine

Key Features:

- **Powerful Engine:** 4-stroke 420cc OHV engine providing strong power for various tasks.
- **Electric Start:** Convenient electric start for quick and easy ignition, with recoil start as a backup.
- **Low Fuel Consumption:** Overhead Valve (OHV) design enhances fuel efficiency.
- **Low Oil Automatic Shut-off:** Safety feature that shuts down the engine when oil levels are too low, protecting the engine.
- **Stable Running:** Ball bearing supported crankshaft for greater stability.

2. TECHNICAL SPECIFICATIONS

Specification	Value
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Specification	Value
Shaft Diameter	1 inch (25.4mm)
Shaft Keyway	1/4 inch
Shaft Length	3.48 inches
Shaft End	3/8" Size 24 UNF - Drilled and Tapped
Shaft Orientation	Horizontal
Bore x Stroke	90mm x 66mm
Displacement	420cc
Compression Ratio	8.0 : 1
Recommended Oil Type	SAE 10W-30
Fuel Tank Capacity	6 Liters
Oil Capacity	1.1 Liters
Product Dimensions	22.05 x 20.87 x 20.87 inches
Item Weight	49.9 pounds

Engine Dimensions and Mounting Diagram:

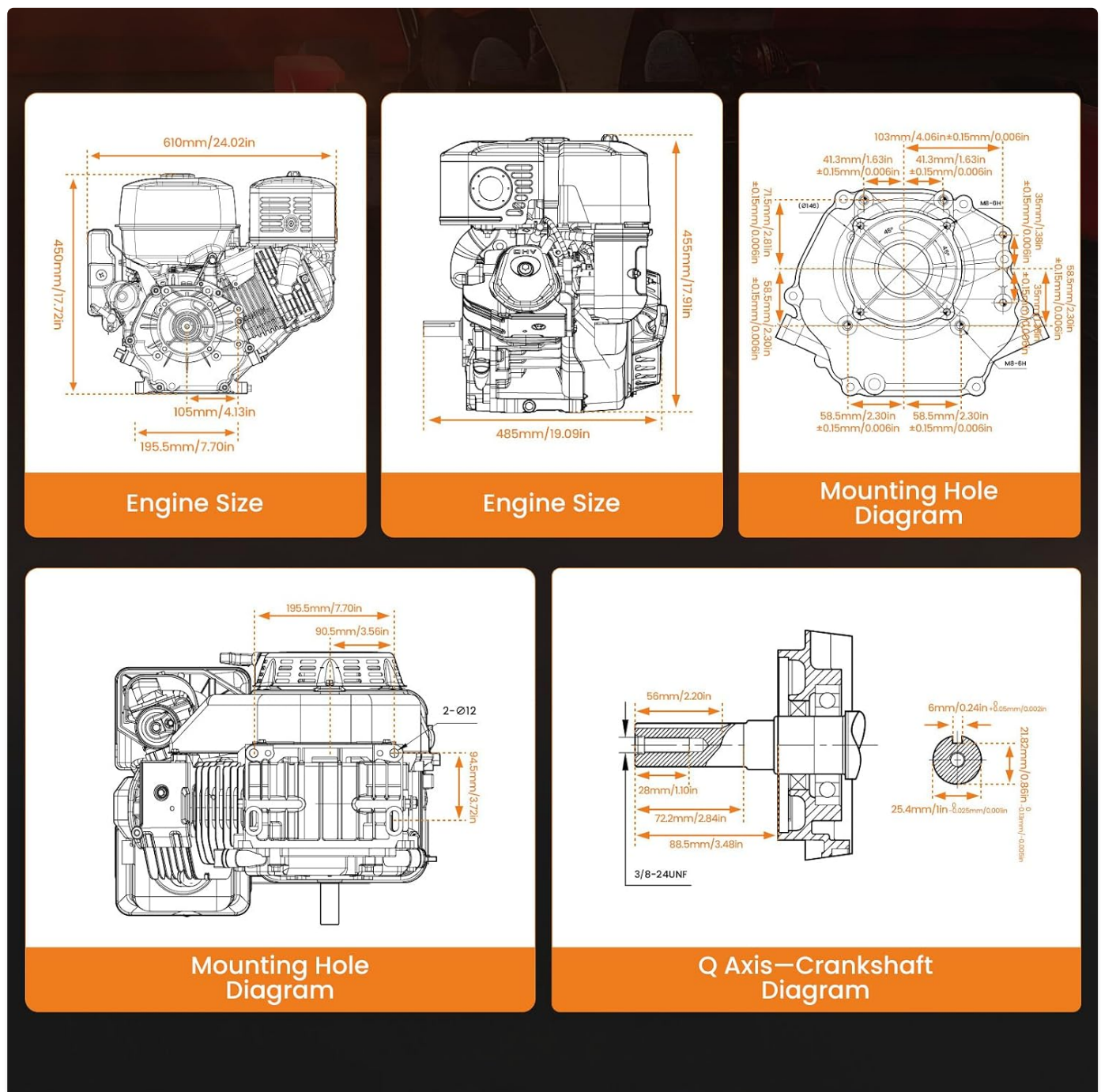


Figure 2.1: Detailed Engine Dimensions and Mounting Hole Diagrams

3. SETUP AND INITIAL PREPARATION

Before Operation:

Before starting the engine for the first time or after extended storage, ensure proper fluid levels. Add SAE 10W-30 engine oil and gasoline to the respective tanks. **Note:** Operating the engine with low or no oil will cause severe damage and will not allow the engine to start.

Quick Operation Guide

Before Operation

Add SAE 10W-30 engine oil and gasoline.

Note: Low or no oil will fail to start.

Start The Engine

- ① Move the fuel valve lever to the "ON" position.
- ② (1) To start the engine in cold state, turn the choke lever to the "START" position.
(2) To start the engine in warm state, turn the choke lever to the "RUN" position.

Tip: Cold or Warm depends on the temperature of the engine body.

- ③ Move the throttle lever away from "SLOW" position, about 1/3 of the way toward the "FAST" position.
- ④ Choose Start Method
 - (1) Recoil Start:
 - A. Use the supplied key to turn the engine switch to the "ON" position.
 - B. Pull the recoil handle slowly until you feel increased resistance, then pull rapidly.
 - (2) Electric Start: Use the supplied key to turn the engine switch to the "START" position.
- ⑤ After the engine starts, then turn the choke lever slowly to the "RUN" position.



WARM STATE



COLD STATE

Figure 3.1: Quick Operation Guide - Before Operation

4. OPERATION

Starting the Engine:

1. Move the fuel valve lever to the "ON" position.
2. **Choke Lever Position:**
 - To start the engine in a cold state, turn the choke lever to the "START" position.
 - To start the engine in a warm state, turn the choke lever to the "RUN" position.

Tip: Cold or Warm state depends on the temperature of the engine body.

3. Move the throttle lever away from the "SLOW" position, about 1/3 of the way toward the "FAST" position.
4. **Choose Start Method:**
 - **Recoil Start:** A. Use the supplied key to turn the engine switch to the "ON" position. B. Pull the recoil handle slowly until you feel increased resistance, then pull rapidly.
 - **Electric Start:** Use the supplied key to turn the engine switch to the "START" position.
5. After the engine starts, then turn the choke lever slowly to the "RUN" position.

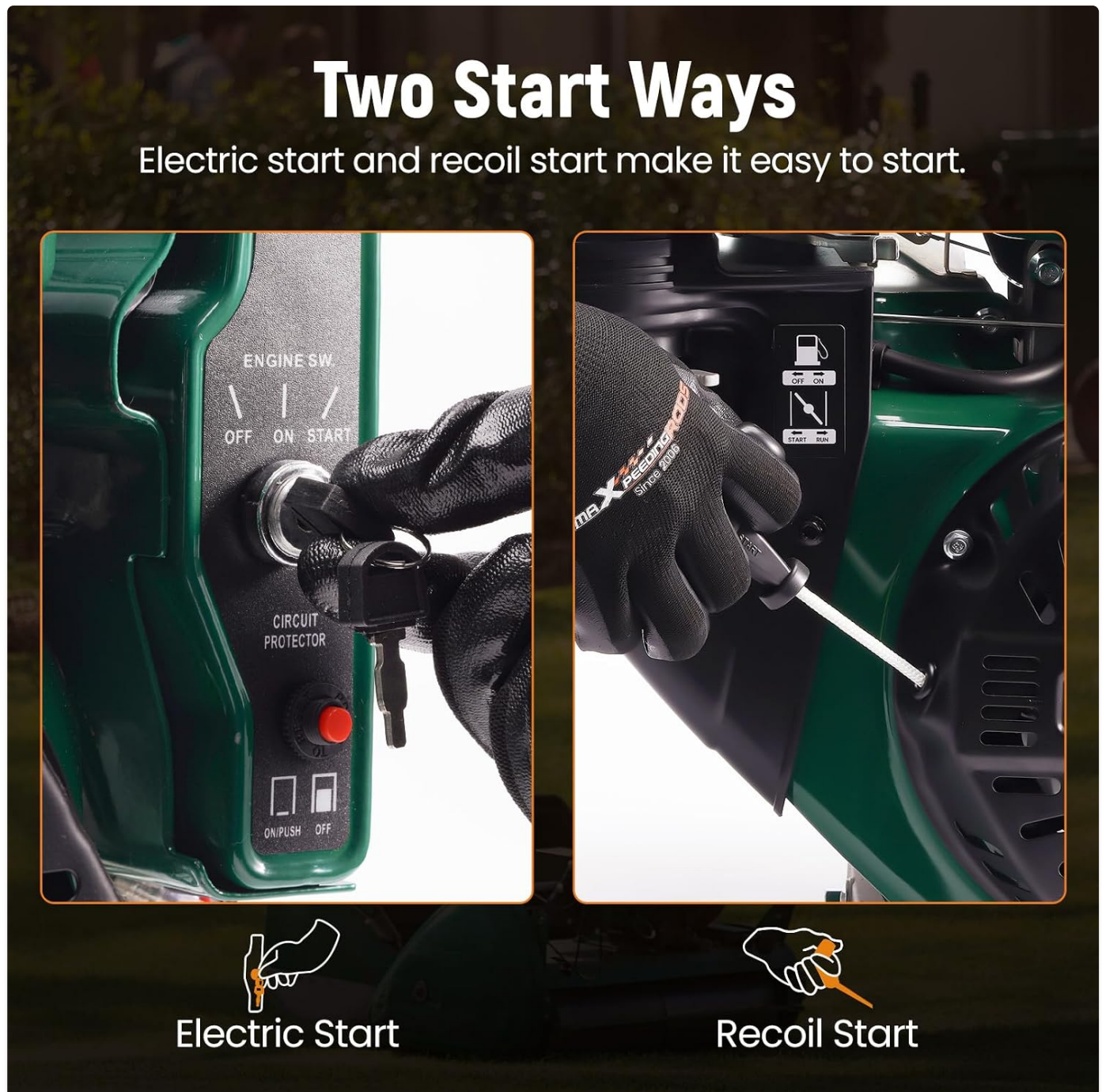


Figure 4.1: Two Start Ways - Electric Start and Recoil Start

Wide Application:

This versatile engine is suitable for a variety of applications, providing reliable power for:

- Go-Karts
- Log Splitters

- Compressors
- Lawn Mowers
- Water Pumps
- Pressure Washers
- Concrete Finishers
- Mini Motorcycles
- Rototillers
- Snow Blowers
- Cutting Machines



Figure 4.2: Engine in Various Applications

5. MAINTENANCE

Air Filter Maintenance:

Regular cleaning of the air filter is crucial for optimal engine performance and longevity. Clean the air filter in cleaning solvent and allow it to dry completely every 50 hours of operation, or more frequently in dusty conditions.

General Maintenance Tips:

- **Oil Change:** Change the engine oil after the first 20 hours of operation, then every 100 hours or annually, whichever comes first.
- **Spark Plug:** Inspect and clean the spark plug every 100 hours. Replace if necessary.
- **Fuel System:** Ensure the fuel tank and lines are free of debris. Use fresh, clean gasoline.
- **Storage:** For long-term storage, drain the fuel tank and carburetor, or use a fuel stabilizer. Change the oil and clean the engine thoroughly.

6. TROUBLESHOOTING

Low Oil Automatic Shut-off:

The engine is equipped with a low oil sensor that will automatically shut down the engine if the oil level drops below a safe operating threshold. This is a protective feature to prevent engine damage. If the engine shuts off unexpectedly, check the oil level first and refill to the recommended level before attempting to restart.

Common Issues and Solutions:

Problem	Possible Cause	Solution
Engine will not start	No fuel, old fuel, low oil, spark plug issue, choke position incorrect	Check fuel level and quality, add fresh fuel. Check oil level. Inspect/clean/replace spark plug. Adjust choke lever.
Engine runs rough or loses power	Dirty air filter, stale fuel, carburetor issue, spark plug issue	Clean air filter. Drain old fuel and add fresh. Clean carburetor. Inspect/clean/replace spark plug.
Excessive smoke	Too much oil, wrong oil type, worn engine components	Check oil level and drain excess. Ensure correct oil type. Consult a qualified technician for internal issues.

7. INCLUDED ACCESSORIES

The maXpeedingrods 15HP 420cc Gas Engine comes with the following accessories to assist with setup and maintenance:

- Spark Plug Socket Wrench
- Start Key (for electric start)
- Oil Funnel
- Owner's Manual (this document)

Accessories



Spark Plug Socket
Wrench



Start Key



Oil Funnel



Owner's Manual

Figure 7.1: Accessories Included with the Engine

8. WARRANTY AND SUPPORT

Warranty Information:

For detailed warranty terms and conditions, please refer to the official documentation provided with your purchase or visit

the maXpeedingrods official website. Keep your proof of purchase for any warranty claims.

Customer Support:

If you encounter any issues or have questions regarding your maXpeedingrods 15HP 420cc Gas Engine, please contact maXpeedingrods customer support. You can often find contact information on the official brand website or through your point of purchase.

An electronic version of this user manual is available for download:[Download User Manual \(PDF\)](#)

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