

**ABM500, ABM-500, ABM350-4**

## Instruction Manual: Gasket Seal Replacement Part

For WELBILT ABM500, ABM-500, ABM350-4 Bread Machines

### 1. PRODUCT OVERVIEW

This product is a replacement gasket seal designed for specific Welbilt bread machine models. The gasket seal plays a crucial role in maintaining the proper function of your bread machine by ensuring a tight seal, which is essential for consistent baking results and preventing leaks.

Regular inspection and timely replacement of the gasket seal can extend the life of your bread machine and ensure optimal performance.



**Figure 1:** Side view of the replacement gasket seal, showing its layered design and brown rubber material.

### 2. COMPATIBILITY

This gasket seal replacement part is specifically compatible with the following Welbilt bread machine models:

- WELBILT ABM500
- WELBILT ABM-500
- WELBILT ABM350-4

Please verify your bread machine's model number before proceeding with installation to ensure proper fit and function.

### 3. INSTALLATION INSTRUCTIONS

Follow these steps carefully to replace the gasket seal in your Welbilt bread machine.

#### Safety Precautions:

- **Always unplug the bread machine from the power outlet** before performing any maintenance or part replacement.
- Allow the bread machine to cool completely if it has been recently used.

#### Step-by-Step Replacement:

1. **Prepare the Machine:** Ensure the bread machine is unplugged and cool. Remove the bread pan from the machine.
2. **Locate the Old Gasket:** The gasket seal is typically located around the drive shaft or mixing paddle assembly at the bottom of the bread pan.
3. **Remove the Old Gasket:** Carefully pry out the old gasket seal. It may be stiff or brittle due to age. Use a small, non-abrasive tool if necessary, taking care not to scratch the bread pan.
4. **Clean the Area:** Thoroughly clean the area where the gasket sits. Remove any food debris, grease, or residue to ensure a clean surface for the new seal.
5. **Install the New Gasket:** Place the new gasket seal into the designated groove. Ensure it is seated evenly and completely around the opening. Apply gentle, even pressure to press it into place.



**Figure 2:** Top-down view of the replacement gasket seal, showing the central opening and concentric rings for a secure fit.

6. **Verify Installation:** Once installed, gently press on the gasket to confirm it is firmly in place and does not easily shift.
7. **Test the Seal:** Reinsert the bread pan into the machine. You may perform a test run with water (without ingredients) to check for any leaks before baking.

## 4. MAINTENANCE

To ensure the longevity and effectiveness of your new gasket seal:

- **Regular Cleaning:** After each use, clean the area around the gasket seal and the seal itself to prevent food buildup. Use warm, soapy water and a soft cloth. Avoid abrasive cleaners or tools that could damage the rubber.
- **Inspection:** Periodically inspect the gasket for signs of wear, cracking, hardening, or deformation. A worn gasket can lead to leaks and affect baking performance.
- **Proper Storage:** If the bread pan is stored separately, ensure the gasket is not compressed or twisted, which could deform it over time.

## 5. TROUBLESHOOTING

If you encounter issues after replacing the gasket seal, consider the following:

- **Leakage:** If the bread pan leaks after replacement, the gasket may not be seated correctly. Remove the gasket, clean the groove again, and reinstall, ensuring it is fully and evenly pressed into place.
- **Improper Fit:** Double-check that you have the correct gasket for your specific Welbilt bread machine model (ABM500, ABM-500, ABM350-4). An incorrect model will not seal properly.
- **Difficulty Installing:** Ensure the groove is clean and dry. Sometimes a very thin layer of food-grade lubricant (like vegetable oil) can help ease installation, but ensure it does not interfere with the seal's function.

## 6. SPECIFICATIONS

- **Material:** Durable rubber compound
- **Compatibility:** WELBILT ABM500, ABM-500, ABM350-4 Bread Machines
- **Package Dimensions:** Approximately 7 x 5 x 2 inches
- **Item Weight:** Approximately 2 ounces

## 7. WARRANTY AND SUPPORT

For any questions regarding the installation, compatibility, or performance of this replacement gasket seal, please contact the seller or manufacturer directly. Keep your purchase receipt for any warranty claims or support inquiries.