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› Bestway Flowclear 1,500 GPH Pool Filter Pump Instruction Manual

## Bestway 324066

# Bestway Flowclear 1,500 GPH Pool Filter Pump

Model: 324066 | Brand: Bestway

## INTRODUCTION

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This instruction manual provides essential information for the safe and efficient operation, installation, and maintenance of your Bestway Flowclear 1,500 GPH Above Ground Swimming Pool Water Filter Pump. Please read this manual thoroughly before use and retain it for future reference.

The Bestway Flowclear 1,500 GPH filter pump is designed to keep your above-ground swimming pool water clean and clear by circulating and filtering the water. It features an automatic shut-off timer for convenient operation and is compatible with various above-ground pool brands.

## SAFETY INFORMATION

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Always follow basic safety precautions when installing and using this electrical product. Failure to follow these instructions can result in serious injury or death.

- Always disconnect the pump from the electrical outlet before cleaning, servicing, or making any adjustments.
- Do not bury the electrical cord. Locate the cord where it will not be damaged by lawnmowers, hedge trimmers, or other equipment.
- To reduce the risk of electric shock, do not use an extension cord to connect the unit to an electrical supply. Provide a properly located outlet.
- Do not operate the pump if the electrical cord or plug is damaged.
- Ensure the pump is placed on a solid, level surface to prevent tipping.
- Keep children away from the pump and pool area during operation.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

## PACKAGE CONTENTS

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Verify that all components are present and undamaged. If any parts are missing or damaged, do not assemble or operate the pump. Contact Bestway customer service for assistance.

- 1 x Flowclear 1,500 GPH Filter Pump
- 1 x Filter Cartridge (Type III-A/C)
- 2 x Hoses for connection
- 1 x Set of Adapters (for 1.25-inch or 3.2-millimeter valves)
- Instruction Manual



Image: The Bestway Flowclear 1,500 GPH Filter Pump shown with its included hoses and various adapters and a filter cartridge.

## SETUP INSTRUCTIONS

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Follow these steps for proper installation of your filter pump.

1. **Positioning the Pump:** Place the filter pump on a solid, level surface near your above-ground pool. Ensure it is at least 6 feet (1.8 meters) away from the pool edge and protected from direct sunlight and rain.
2. **Connecting Hoses:** Connect the two hoses to the pump's inlet and outlet ports. Secure them with the provided clamps.
3. **Connecting to Pool:** Attach the other ends of the hoses to your pool's inlet and outlet fittings. Use the included

adapters if necessary to ensure a secure fit with 1.25-inch or 3.2-millimeter valves.



Image: The filter pump is shown connected to an above-ground pool, illustrating the hose connections.



Image: A hand demonstrates connecting one of the white hoses to the pool's water inlet/outlet fitting.

The pump is preassembled with all necessary accessories for easy setup.

Your browser does not support the video tag.

Video: An official product video demonstrating the features and easy setup of the Bestway Flowclear 1,500 GPH Pool Filter Pump, including pump flow rate, cartridge type, and pool compatibility.

## OPERATING INSTRUCTIONS

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Your Bestway Flowclear pump is designed for efficient and convenient pool water filtration.

- **Power Connection:** Plug the pump into a grounded 110-120 volt electrical outlet.
- **Automatic Shut-Off Timer:** The pump features an energy-saving plug with an integrated timer. You can set the pump to run for up to 10 hours, allowing for customized filtration cycles. Refer to the timer instructions on the plug for specific programming details.
- **Initial Operation:** Before starting the pump for the first time, ensure all hoses are securely connected and the pool

is filled to the appropriate level. Open any necessary valves to allow water flow to and from the pump.

- **Starting the Pump:** Press the power button or activate the timer as per the timer's instructions. The pump will begin circulating and filtering pool water.

The pump is recommended for use with above-ground swimming pools ranging from 300 to 8,400 gallons.

## MAINTENANCE

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Regular maintenance is crucial for the longevity and optimal performance of your filter pump.

- **Filter Cartridge Cleaning/Replacement:** The pump uses a Type III-A/C filter cartridge. For best results, clean or replace the filter cartridge every two weeks. More frequent cleaning may be required depending on pool usage and water conditions.



Image: A person is shown removing the filter cartridge from the pump housing for cleaning or replacement.



Image: A person demonstrates inserting a fresh filter cartridge into the pump, ensuring proper seating.



Image: A close-up view of the filter cartridge being carefully placed into the pump's filter housing.





Image: A standalone view of the Type III-A/C filter cartridge, highlighting its pleated design.

- **Winterization:** Before winter, or when the pool will not be used for an extended period, drain the pump and hoses completely. Store the pump in a dry, frost-free location.
- **General Cleaning:** Periodically wipe down the exterior of the pump with a damp cloth to remove dirt and debris.

## TROUBLESHOOTING

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If you encounter issues with your filter pump, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Pump not running	No power; clogged impeller; airlock	Check power connection/outlet; clean impeller; prime pump by opening air release valve.
Low water flow	Dirty filter cartridge; clogged hoses; low pool water level	Clean/replace filter; check hoses for obstructions; ensure adequate pool water level.
Pump making unusual noise	Air in system; debris in impeller; pump not level	Bleed air from system; inspect/clean impeller; ensure pump is on a stable, level surface.
Water leaking from pump	Loose connections; damaged O-rings/seals; cracked housing	Tighten all connections; inspect and replace O-rings/seals; contact customer service if housing is cracked.

If the problem persists after attempting these solutions, please contact Bestway customer support.

## SPECIFICATIONS

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Detailed technical specifications for the Bestway Flowclear 1,500 GPH Pool Filter Pump:

Specification	Detail
Model Number	324066
Pump Flow Rate	1,500 GPH (Gallons Per Hour)
Voltage	110-120 Volts AC
Power Source	Corded Electric
Compatible Filter Cartridge	Type III-A/C (Bestway 58012)
Recommended Pool Volume	300 to 8,400 gallons
Dimensions (L x W x H)	8 x 14 x 12 inches
Item Weight	13.92 pounds
Material	Plastic
Color	Gray
UPC	821808080663

## WARRANTY AND SUPPORT

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For warranty information, please refer to the warranty card included with your product or visit the official Bestway website. Keep your purchase receipt as proof of purchase for any warranty claims.

For technical support, replacement parts, or further assistance, please contact Bestway customer service. Contact details can typically be found on the Bestway website or on the product packaging.

