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## PHI VILLA 644191450581

# PHI VILLA Outdoor Dining Chairs - Instruction Manual

MODEL: 644191450581

## Introduction

Welcome to your new PHI VILLA Outdoor Dining Chairs. This manual provides essential information for the safe and proper assembly, operation, and maintenance of your chairs. Please read it thoroughly before use to ensure a long-lasting and enjoyable experience with your product.

## Safety Information

**WARNING:** This product requires assembly. Always follow the assembly instructions carefully to avoid injury. Be cautious when handling the metal frame, as it can get hot under direct sunlight.

- Keep children and pets away from the assembly area.
- Ensure all fasteners are securely tightened before using the chairs.
- Do not stand on the chairs. They are designed for seating only.
- Place chairs on a stable, level surface to prevent tipping.
- Avoid placing hot items directly on the fabric without protection.

## Setup and Assembly

Your PHI VILLA Outdoor Dining Chairs require assembly. Please ensure all parts are present and undamaged before beginning. Assembly is designed to be straightforward, with clear instructions and all necessary accessories included.

### Assembly Steps:

1. Unpack all components from the box and verify them against the parts list (refer to the included hardware pack).
2. Attach the side frames to the seat and backrest using the provided screws and tools. It is often helpful to loosely fasten all screws first, then tighten them completely once all parts are aligned.
3. Ensure all screws are securely tightened to prevent wobbling and ensure stability.
4. Place the assembled chair on a level surface and check for any instability. Adjust screws if necessary.

### Assembly Video:

This video demonstrates the step-by-step assembly process for the PHI VILLA Outdoor Dining Chairs, showing how to connect the frame

components and attach the fabric seat and back.

## Product Dimensions:



Detailed diagram illustrating the dimensions of the PHI VILLA outdoor dining chair for reference during assembly and placement.

## Operating Instructions

These chairs are designed for comfortable outdoor dining and relaxation. The breathable Textilene fabric allows for optimal air circulation, providing comfort even in warmer weather. The ergonomically designed backrest and armrests offer excellent support for extended periods of use.

- Use the chairs on patios, decks, lawns, or gardens.
- The high back design provides support for the neck and lumbar region.
- The Textilene fabric is quick-drying, making it suitable for poolside or post-rain use.





The PHI VILLA Outdoor Dining Chairs are designed for comfortable outdoor use, featuring a high back and armrests for support.



# Ergonomic Back Design

An ergonomically designed chair that provides optimal support and comfort for the human body.



Relieve neck pressure



Conform to the thoracic curve



Provide support for the lumbar vertebrae

The ergonomic back design provides optimal support and comfort for the human body, relieving neck pressure and supporting the lumbar vertebrae.





# Comfortable And Breathable

High-quality Fabric



Easy to clean



Quick drying



Anti-fading



Breathable



Close-up view of the high-quality Textilene fabric, emphasizing its breathability, quick-drying, and easy-to-clean characteristics.

## Product Overview Video:

A brief overview video showcasing the PHI VILLA Patio Dining Chairs in an outdoor setting, highlighting their design and suitability for patio use.

## Maintenance

To ensure the longevity and appearance of your PHI VILLA Outdoor Dining Chairs, follow these maintenance guidelines:

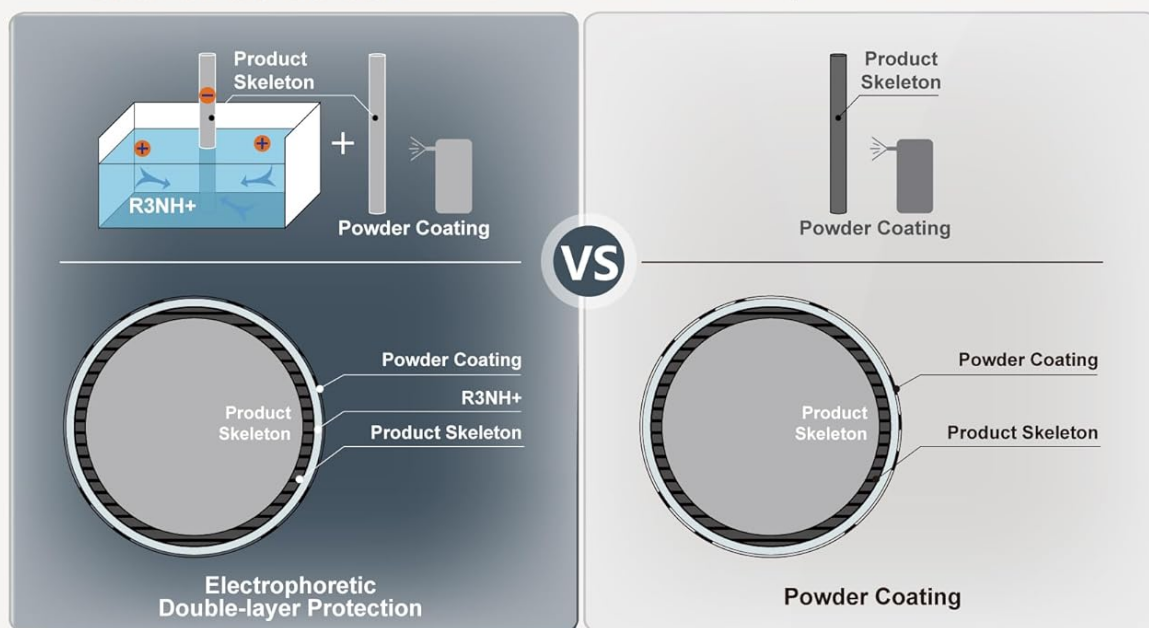
- **Cleaning Fabric:** The Textilene fabric is quick-drying and easy to clean. Wipe down the fabric with a damp cloth and a mild soap solution. Rinse thoroughly with clean water and allow to air dry completely. Avoid using harsh chemicals or abrasive brushes that could damage the fabric.
- **Cleaning Frame:** The metal frame features an E-coating process for enhanced durability and rust resistance. Wipe down the frame with a damp cloth and mild soap. Rinse thoroughly and dry with a soft cloth to prevent water spots. Regularly inspect the frame for any signs of wear or damage.



- **Weather Protection:** While designed to be rustproof and weather-resistant, storing chairs in a covered area or using protective covers during extreme weather conditions (e.g., heavy snow, prolonged rain, intense UV exposure) can significantly extend their lifespan and maintain their finish.
- **Fasteners:** Periodically check all screws and bolts to ensure they remain tight. Over time, vibrations or temperature changes can cause them to loosen. Retighten as necessary to maintain structural integrity.



**It's Worth It. 200%+** Furniture Durability In Patio & Outdoor



The E-coating process provides a tough, durable finish that resists chipping, cracking, peeling, and offers excellent protection against corrosion.

## Troubleshooting

If you encounter any issues with your PHI VILLA Outdoor Dining Chairs, please refer to the following common solutions:

- **Wobbling Chairs:** If a chair feels unstable or wobbles after assembly, slightly loosen all screws on the frame. Gently sit on the chair to allow the frame to settle into a natural position, then retighten all screws evenly and firmly. Ensure the chair is placed on a flat, level surface.
- **Rust Stains:** Some users have reported rust-colored water draining from the frame after heavy rain, which can

potentially stain surfaces. This may occur if water collects inside the metal tubing. To mitigate this, consider tipping the chairs to drain any accumulated water after rain, or store them in a covered area. Ensure all end caps are properly seated to minimize water entry into the frame.

- **Assembly Difficulty (Hole Alignment):** If you find that screw holes do not align perfectly during assembly, double-check that all parts are oriented correctly according to the instructions. Sometimes, leaving screws slightly loose until all major components are connected, and then tightening them in sequence, can help achieve proper alignment.

## Specifications

Feature	Detail
Brand	PHI VILLA
Model Number	644191450581
Material	Metal frame, Textilene fabric
Color	Fixed Chairs (refer to product listing for specific color)
Product Dimensions (D x W x H)	19.6"D x 20"W x 38.6"H
Seat Depth	19.29 inches
Chair Backrest Width	22.6 Inches
Special Features	Armrest, Breathable, Quick-Dry, Rustproof
Indoor/Outdoor Usage	Outdoor
Assembly Required	Yes

## Warranty and Support

For specific warranty information regarding your PHI VILLA Outdoor Dining Chairs, please refer to the documentation included with your purchase. This documentation typically outlines the terms, conditions, and duration of the product warranty.

PHI VILLA is committed to providing quality products and customer support. If you have any questions, require assistance with assembly, or need to report a defect, please contact PHI VILLA customer service directly.

- **Manufacturer:** PHI VILLA
- **Seller:** PHI VILLA (Seller ID: A2SYDV7763SX34)
- **Online Support:** For additional resources and contact options, please visit the [PHI VILLA Store on Amazon](#).

