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PURPLE LEAF B0CLFTGS2T

PURPLE LEAF Louvered Pergola 12' × 20' Instruction Manual

Model: B0CLFTGS2T

Brand: PURPLE LEAF

1. INTRODUCTION

This manual provides essential information for the safe and efficient assembly, operation, and maintenance of your PURPLE LEAF Louvered Pergola 12' × 20'. Please read all instructions carefully before beginning assembly or use. Retain this manual for future reference.



Figure 1.1: The PURPLE LEAF Louvered Pergola 12' x 20' providing shade over an outdoor living area.

2. SAFETY INFORMATION

WARNING: Failure to follow these safety instructions could result in injury or damage to the product.

- For safe use, avoid installing the pergola near pools or bodies of water.
- Secure the pergola during high winds to prevent potential hazards.
- Ensure all bolts and fasteners are tightened securely during assembly and checked periodically.
- Do not climb on the pergola structure.
- Keep children and pets away from the assembly area.

3. PRODUCT FEATURES

- **Reinforced Construction:** The durable aluminum framework and three improved larger beams ensure the pergola withstands 60 mph winds.



Figure 3.1: Illustration of the three stronger supportive beams for enhanced stability.

- **0° to 90° Adjustable Pergola Louvers:** The unique design of four independent adjustable roofs customizes the shade up to 240 square feet, allowing you to do different things in four adjacent areas.



Figure 3.2: Adjustable louvers allowing precise control over sun exposure.

- **Hidden Water Gutter Design:** The advanced integrated drainage system effectively diverts rainwater from the louvers into the posts in four directions and then to the ground, preventing water accumulation on the roof.



Figure 3.3: Integrated drainage system for efficient rainwater management.

- **Premium Aluminum Material:** Made from high-grade aluminum, our pergola is rust-resistant, durable, scratch-resistant, slip-resistant, and fade-resistant.



Figure 3.4: The pergola's overall structure, highlighting its premium aluminum build.

- **Wider Frame:** Features 4.33" x 4.33" columns for greater stability even under heavy loads or strong winds.



Figure 3.5: Comparison illustrating the wider and more stable frame design.

- **Four Independent Louver Roofs:** Allows for customized shading in different sections of the pergola.



Figure 3.6: The four independent louver roofs offering versatile shade control.

4. SETUP AND ASSEMBLY

The PURPLE LEAF Louvered Pergola is designed for easy assembly. Detailed step-by-step instructions, including diagrams and a parts list, are provided in the separate assembly guide included with your purchase. Please refer to that guide for specific assembly procedures.

General Assembly Tips:

- Ensure you have all parts listed in the assembly guide before starting.
- It is recommended to have at least two people for assembly due to the size and weight of components.
- Use appropriate tools as specified in the assembly guide.
- Assemble on a flat, level surface.

5. OPERATING INSTRUCTIONS

Your pergola features adjustable louvers to control sunlight and ventilation. Each of the four roof sections can be adjusted independently.

Adjusting the Louvers:

1. Locate the crank handle or adjustment mechanism for each louver section.
2. Rotate the handle to open or close the louvers. You can adjust them from 0° (fully closed) to 90° (fully open).
3. Adjust each section as desired to achieve optimal shade or sun exposure.

6. MAINTENANCE

Regular maintenance will help prolong the life and appearance of your pergola.

- **Cleaning:** Clean the aluminum frame and louvers periodically with mild soap and water. Rinse thoroughly with clean water and dry with a soft cloth to prevent water spots. Avoid abrasive cleaners or harsh chemicals.
- **Drainage System:** Periodically check the hidden water gutters and posts for any debris (leaves, dirt) that might obstruct water flow. Clear any blockages to ensure proper drainage.
- **Fasteners:** Inspect all bolts and connections annually to ensure they remain tight. Re-tighten if necessary.
- **Winter Care:** In areas with heavy snowfall, it is recommended to keep the louvers open to prevent snow accumulation and potential damage to the roof structure.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Louvers not adjusting smoothly	Debris in mechanism, loose connections, or mechanism wear.	Inspect for debris and clear. Check and tighten connections. If issue persists, contact customer support.
Water pooling on roof	Blocked gutters or improper louver closure.	Clear any debris from the gutter system. Ensure louvers are fully closed during rain.
Pergola feels unstable	Loose fasteners or improper anchoring.	Check and tighten all assembly fasteners. Ensure the pergola is properly anchored to the ground as per assembly instructions.

If you encounter problems not listed here or if solutions do not resolve the issue, please contact PURPLE LEAF customer support.

8. SPECIFICATIONS

Attribute	Detail
Brand	PURPLE LEAF
Model	B0CLFTGS2T
Material	Aluminum
Style	Modern
Product Dimensions (L x W x H)	232.6"L x 114.6"W x 94.32"H
Item Weight	656 Pounds
Frame Material	Aluminum
Water Resistance Level	Waterproof
Shape	Rectangular
Ultraviolet Light Protection	100%
Assembly Required	Yes
Color	Bronze



Figure 8.1: Detailed dimensions of the pergola.

9. WARRANTY AND SUPPORT

Warranty Information:

- The frame construction of your PURPLE LEAF pergola is covered by a **1-year warranty**.
- Additional protection plans may be available for purchase from third-party providers. Please refer to your purchase documentation for details on any extended protection plans.

Customer Support:

For any questions, missing parts, or assistance with your PURPLE LEAF Louvered Pergola, please contact PURPLE LEAF customer service. Refer to the contact information provided with your purchase or visit the official PURPLE LEAF website for support options.

Note: PURPLE LEAF does not offer installation services. Any installation services mentioned on the order page are provided by third parties.