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- > ProForm /
- > ProForm Cycle Trainer 400 RI Recumbent Bike User Manual

#### **ProForm PFEX61721C**

# ProForm Cycle Trainer 400 RI Recumbent Bike User Manual

Model: PFEX61721C | Brand: ProForm

#### Introduction

This manual provides essential information for the safe and effective use of your ProForm Cycle Trainer 400 RI Recumbent Bike. Please read all instructions carefully before assembly and operation. Retain this manual for future reference.



Figure 1: The ProForm Cycle Trainer 400 RI Recumbent Bike in use.

# SETUP AND ASSEMBLY

Carefully unpack all components and ensure all parts are present before beginning assembly. Refer to the included hardware pack for specific fasteners. Tools for assembly are typically provided.

## **Step 1: Attaching the Front Stabilizer**

- 1. Locate the front stabilizer bar. Ensure the transport wheels face forward.
- 2. Align the stabilizer with the mounting points on the main frame.
- 3. Secure with the provided bolts and washers using the Allen wrench.

#### **Step 2: Attaching the Rear Stabilizer**

- 1. Locate the rear stabilizer bar. The handle for lifting should face backward.
- 2. Align the stabilizer with the mounting points on the main frame.
- 3. Secure with the provided bolts and washers.

# **Step 3: Assembling the Seat and Backrest**

- 1. Attach the seat cushion to its bracket using the designated bolts.
- 2. Mount the seat assembly onto the main frame, ensuring the square-sided bolts are correctly oriented for stability. Tighten all bolts securely.
- 3. Slide the backrest into its position on the seat frame. Align the holes and secure with the four provided bolts.
- 4. Connect the seat adjustment wire from the seat to the main unit.

## **Step 4: Installing the Console Post and Console**

- 1. Connect the console wires from the main unit to the console post. Ensure a secure connection.
- 2. Carefully slide the console post into the main unit, ensuring wires are not pinched. Secure with bolts.
- 3. Attach the console to the console post. Remove any pre-installed screws from the back of the console first, then use them to secure the console to the post.

#### **Step 5: Attaching Handlebars and Pedals**

- 1. Mount the handlebars to the console post, securing them with the provided bolts.
- 2. Attach the pedals. Note that the left pedal typically tightens by turning counter-clockwise (lefty-tighty) to prevent loosening during use. The right pedal tightens clockwise. Secure the foot straps.



Figure 2: Side view of the assembled recumbent bike.

#### **OPERATING INSTRUCTIONS**

#### **Adjusting the Seat**

To adjust the seat position, pull the lever located beneath the seat. Slide the seat forward or backward to your desired position, then release the lever to lock it in place. Ensure the seat is securely locked before use.

# **Using the LCD Display Console**

The integrated LCD display provides real-time workout data. Insert two AAA batteries (included) into the console's battery compartment. The console typically displays:

- Time: Duration of your workout.
- Speed: Current cycling speed.
- Distance: Total distance covered during the workout.
- Calories: Estimated calories burned.
- Pulse: Your heart rate, measured by gripping the hand sensors on the handlebars.
- Scan: Automatically cycles through all display functions.

Use the 'Mode' button to cycle through display options and 'Set'/'Reset' buttons for specific adjustments or to clear data.

#### **Adjusting Resistance Levels**

The Cycle Trainer 400 RI features 16 digital resistance levels. Use the resistance control knob, usually located near the console, to increase or decrease the workout intensity. Turn clockwise for higher resistance, counterclockwise for lower resistance.

#### **iFIT Bluetooth Smart Enabled (Subscription Required)**

This bike is compatible with iFIT via Bluetooth. Connect your own tablet or smartphone (not included) to access interactive training sessions. iFIT trainers can automatically adjust your bike's resistance for an optimized workout experience. A 30-day iFIT membership is typically included with purchase.

#### **MAINTENANCE**

Regular maintenance ensures the longevity and safe operation of your recumbent bike.

- Cleaning: Wipe down the bike after each use with a damp cloth to remove sweat and dust. Avoid abrasive cleaners or solvents.
- **Inspection:** Periodically check all bolts, nuts, and moving parts for tightness and wear. Tighten any loose fasteners.
- Lubrication: No regular lubrication is typically required for the internal magnetic resistance system. Consult the manufacturer if unusual noises occur.
- Storage: Store the bike in a dry, level area away from direct sunlight and extreme temperatures.

#### **TROUBLESHOOTING**

If you encounter issues with your recumbent bike, refer to the table below for common problems and solutions.

Problem	Possible Cause	Solution
Console not displaying data	Batteries are low or incorrectly installed.	Replace AAA batteries or ensure correct polarity.

Problem	Possible Cause	Solution
Resistance not changing	Resistance cable disconnected or damaged.	Check cable connections. Contact customer support if damaged.
Squeaking or grinding noise	Loose components or internal friction.	Inspect and tighten all visible bolts. Contact customer support if noise persists.
Heart rate monitor inaccurate	Hands not firmly on sensors or dry skin.	Ensure firm, consistent grip on both sensors. Lightly moisten hands if skin is dry.

# **S**PECIFICATIONS

Feature	Detail
Product Dimensions (L x W x H)	140 x 61 x 132 cm (55.1 x 24 x 52 inches)
Item Weight	36.3 kg (80 lbs)
Maximum Weight Capacity	125 kg (275 lbs)
Material	Stainless Steel
Display Type	LCD
Resistance Mechanism	Magnetic
Power Source	Corded Electric (or 4 D batteries, not included)
Special Features	Adjustable Footstrap, Adjustable Pedal, Adjustable Resistance Level, Adjustable Seat, Padded Seat



Figure 3: Product dimensions for the recumbent bike.

# WARRANTY AND SUPPORT

For warranty information, product support, or to order replacement parts, please refer to the warranty card included with your purchase or visit the official ProForm website. Keep your proof of purchase for warranty claims.

#### **Related Documents - PFEX61721C**



#### ProForm Hybrid Trainer PFEL03812.0 User Manual - Assembly, Operation & Maintenance

Comprehensive user manual for the ProForm Hybrid Trainer (Model PFEL03812.0), detailing assembly, operation, safety precautions, maintenance, troubleshooting, and exercise guidelines for your home fitness equipment.



#### ProForm Hybrid Trainer PFEL03814.0 User Manual

Comprehensive user manual for the ProForm Hybrid Trainer (Model PFEL03814.0), covering assembly, operation, maintenance, troubleshooting, and exercise guidelines. Includes detailed diagrams and safety precautions.



#### ProForm Hybrid Trainer PFEL03815.2 User's Manual

Comprehensive user's manual for the ProForm Hybrid Trainer (Model PFEL03815.2), covering assembly, operation, maintenance, troubleshooting, and exercise guidelines. Features dual elliptical and recumbent bike modes for home fitness.



#### ProForm 400 SPX User's Manual

This user manual provides instructions for the ProForm 400 SPX exercise bike, covering assembly, usage, maintenance, and troubleshooting. It includes safety precautions and exercise guidelines.



#### ProForm 975s Recumbent Exercise Bike User Manual

This user manual provides comprehensive instructions for assembling, operating, and maintaining the ProForm 975s recumbent exercise bike. It includes safety precautions, workout guidelines, and troubleshooting tips.



#### ProForm Sport CX Exercise Bike User Manual

Comprehensive user manual for the ProForm Sport CX exercise bike, covering assembly, operation, maintenance, troubleshooting, and exercise guidelines. Includes safety precautions and warranty information.