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VEVOR F270

VEVOR Tumbler Heat Press Machine F270 User Manual

Model: F270

Introduction

The VEVOR Tumbler Heat Press Machine F270 is designed for efficient and precise sublimation heat transfer onto various drinkware. This versatile machine accommodates 11-30oz straight skinny sublimation tumblers, 16-30oz glasses, and 11-16oz mugs, including the capability to process two 11-15oz mugs simultaneously. Featuring a high-power 620W heating element and an intuitive knob control for temperature and timer settings, it ensures uniform heat distribution and consistent results. This manual provides essential information for safe setup, operation, and maintenance of your heat press.

Safety Instructions

- Always read the entire instruction manual before operating the machine.
- Keep hands and body clear of the heating element during operation to prevent burns.
- Ensure the machine is placed on a stable, heat-resistant surface.
- Do not operate the machine near flammable materials.
- Unplug the machine from the power outlet when not in use or before cleaning.
- Keep out of reach of children.
- Use heat-resistant gloves when handling hot items.

What's in the Box

Your VEVOR Tumbler Heat Press Machine package includes the following items:

- VEVOR Tumbler Heat Press Machine (Model F270)
- 1 Pair of Heat-Resistant Gloves
- 1 Roll of High-Temperature Tape
- 20 Sheets of Sublimation Transfer Paper
- Power Cord



Included accessories for VEVOR Tumbler Heat Press Machine, featuring heat-resistant gloves, high-temperature tape, and sublimation paper.

SPECIFICATIONS

Feature	Specification
Model Number	F270
Maximum Temperature	410°F / 205°C
Time Range	1-999 seconds
Cup Capacity	11-30oz
Power	620W
Voltage	120V
Product Dimensions (LxWxH)	11.5"L x 12.3"W x 10.1"H (29.1 x 31.2 x 25.7 cm)

Feature	Specification
Item Weight	15.43 Pounds
Material	Metal



Item Model Number:	**F270**	Accessories：
Maximum Temperature:	**410°F / 205°C**	1 x Pair of Gloves
Time Range:	**1-999 seconds**	1 x Roll of Tape
Cup Capacity:	**11- 30oz**	20 x Sublimation
Power:	**620W**	Papers
Voltage:	**120V**	1 x Power Cord

Detailed dimensions and specifications of the VEVOR Tumbler Heat Press Machine (Model F270).

Setup

1. **Unpacking:** Carefully remove all components from the packaging. Inspect for any damage.
2. **Placement:** Place the heat press on a stable, flat, and heat-resistant surface. Ensure adequate ventilation around the machine.
3. **Power Connection:** Connect the power cord to the machine and then to a standard 120V power outlet.
4. **Adjust Pressure:** The machine features an adjustable pressure knob. Turn the knob to ensure the heating pad makes firm contact with the tumbler or mug. Adjust based on the diameter of your drinkware (2.95-3.43 inches / 75-87 mm).



The VEVOR Tumbler Heat Press Machine is suitable for various cup sizes, including 11-30oz tumblers and 11-16oz mugs.

Video: Setup and Operation Overview

▶ **Watch video online**

VEVOR Tumbler Heat Press Machine 30oz

Official VEVOR video demonstrating the setup and operation of the Tumbler Heat Press Machine, including applying sublimation designs to mugs and tumblers.

Operating Instructions

Follow these steps for successful sublimation transfer:

1. **Prepare Design:** Print your desired design onto sublimation transfer paper using a sublimation printer.
2. **Secure Design:** Wrap the printed design around your tumbler or mug. Secure it firmly with high-temperature tape to prevent shifting during transfer.
3. **Preheat Machine:** Turn on the machine. Use the knob control to set the desired temperature (104-410°F / 40-205°C) and time (1-999s) according to your material's requirements. The LCD panel will display the current

temperature.

4. **Insert Drinkware:** Once the machine reaches the set temperature, carefully place the prepared tumbler or mug into the heating element. Ensure it is centered and the pressure is adequate.
5. **Start Transfer:** Press down the handle to close the press. The timer will automatically begin counting down.
6. **Remove Drinkware:** Once the timer reaches zero, the machine will beep. Carefully lift the handle to open the press. Wearing heat-resistant gloves, remove the hot tumbler or mug.
7. **Cool Down & Peel:** Allow the drinkware to cool completely before carefully peeling off the transfer paper.



The VEVOR Tumbler Heat Press Machine offers secure and easy operation with its ergonomic handle and precise controls.

Temperature and Time Settings

The VEVOR Tumbler Heat Press features an intuitive knob control for precise adjustments:

- **Long Press to Start:** Press and hold the knob to power on the machine.
- **Adjust Temperature/Time:** Rotate the knob left to adjust the temperature or right to adjust the time. The display digits will blink during adjustment.

- **Confirm Setting:** Short press the knob to confirm your selection.
- **Auto Shutdown:** For safety, the machine will automatically shut down after 30 minutes of inactivity.
- **Completion Reminder:** A "Beep" sound will indicate when the transfer process is complete.



Create personalized gifts and artwork effortlessly with the VEVOR Tumbler Heat Press Machine.

Video: Tumbler Heat Press in Action

▶ **Watch video online**

Honest Review of VEVOR Tumbler Heat Press Machine

A seller's review showcasing the practical application and features of the VEVOR Tumbler Heat Press Machine for creating custom tumblers.

MAINTENANCE

- **Cleaning:** After each use, ensure the machine is cool and unplugged. Wipe down the heating element and exterior surfaces with a soft, dry cloth. Do not use abrasive cleaners or solvents.
- **Storage:** Store the heat press in a dry, dust-free environment.
- **Regular Inspection:** Periodically check all screws and connections to ensure they are secure.

Troubleshooting

Problem	Possible Cause	Solution
Uneven Heat Transfer	Insufficient pressure; uneven surface of drinkware; incorrect temperature/time settings.	Adjust pressure knob for tighter fit; ensure drinkware is suitable for sublimation; verify temperature and time settings.
Design Not Sticking	Low temperature; insufficient press time; incorrect sublimation paper or ink.	Increase temperature or press time; ensure proper sublimation materials are used.
Machine Not Heating	Power cord not properly connected; machine not powered on.	Check power connections; ensure machine is powered on by long-pressing the knob.

Warranty and Support

VEVOR products are designed for durability and performance. For technical support, warranty information, or any inquiries, please visit the official VEVOR support website. Refer to the E-Warranty Certificate included with your product for specific warranty terms and conditions.
VEVOR Support: www.vevor.com/support

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