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> [Moonshan Sewing Machine Needles Instruction Manual for GS8-015, GS8-015D, GS7-017, GS7-017D Bag Closing Machines](#)

Moonshan GS8-015/GS8-015D/GS7-017/GS7-017D Compatible Needles

Moonshan Sewing Machine Needles Instruction Manual

For GS8-015, GS8-015D, GS7-017, GS7-017D Bag Closing Machines

1. INTRODUCTION

This manual provides essential information for the proper use and maintenance of Moonshan sewing machine needles. These needles are specifically designed for compatibility with Moonshan GS8-015, GS8-015D, GS7-017, and GS7-017D bag closing machines. Adhering to these instructions will help ensure optimal performance and longevity of your needles and sewing equipment.



Figure 1: Moonshan Sewing Machine Needles

The image above displays a set of ten Moonshan sewing machine needles, highlighting their uniform design and construction. These needles are crucial components for effective bag closing operations.

2. SAFETY INFORMATION

Always prioritize safety when handling sewing machine needles and operating machinery. Improper handling can lead to injury or damage to equipment.

- **Power Off:** Always ensure the bag closing machine is turned off and unplugged before attempting to change or inspect needles.
- **Handle with Care:** Needles are sharp. Handle them carefully to prevent accidental punctures or cuts.
- **Proper Disposal:** Dispose of old or broken needles in a safe, puncture-proof container.
- **Eye Protection:** Consider wearing eye protection when working with sewing machines to guard against potential needle breakage.

3. PRODUCT OVERVIEW AND SPECIFICATIONS

Moonshan sewing machine needles are engineered for durability and efficient performance in bag closing applications. Each pack contains 10 needles, ensuring a ready supply for replacements.

DIMENSION



Strong Penetration Ability



Wear Resistant



Not Easy Break

Applicable models: GS8, GS7 series

Package: 10 pcs

Length: 50mm

Width: 2mm



Figure 2: Needle Features and Dimensions

This image illustrates the key attributes of the Moonshan needles, including their strong penetration ability, wear resistance, and robust construction designed to prevent easy breakage. It also shows the length of 50mm and width of 2mm.

Specifications:

Feature	Detail
Quantity	10 Pieces per pack
Length	50mm
Width	2mm

Compatibility	Moonshan GS8-015, GS8-015D, GS7-017, GS7-017D Bag Closing Machines
Material Properties	Strong Penetration Ability, Wear Resistant, Not Easy Break

10 PCS INCLUDED

Replacement of a full pack of ten is hassle-free

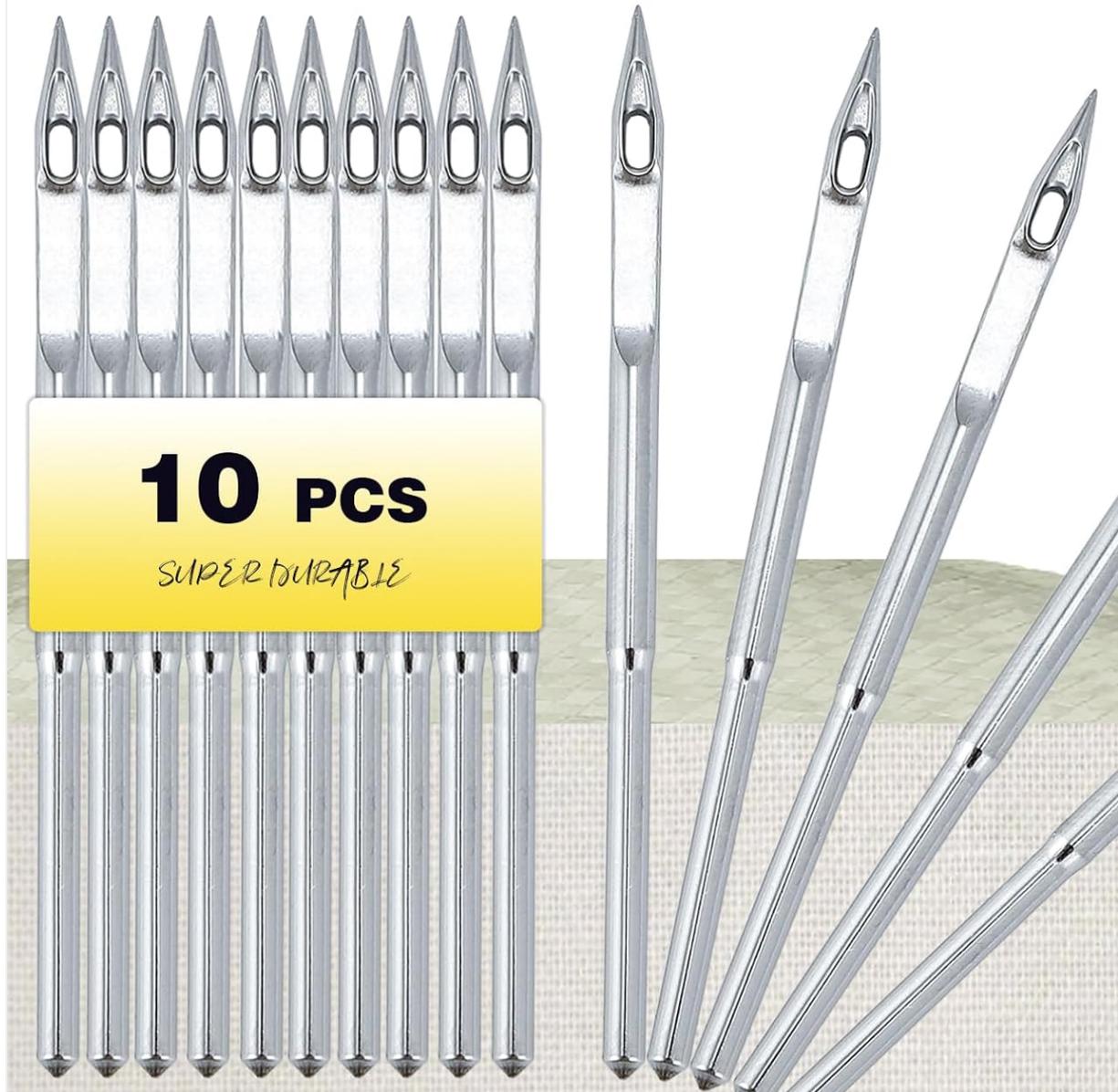


Figure 3: 10 Pieces Included

This image confirms that the product includes 10 needles, packaged for convenience and labeled as 'SUPER DURABLE', emphasizing their robust quality.

4. INSTALLATION AND REPLACEMENT

Follow these steps to safely install or replace a sewing needle in your compatible Moonshan bag closing machine:

1. **Power Off Machine:** Ensure the bag closing machine is completely turned off and unplugged from its power source to prevent accidental operation.

2. **Access Needle Area:** Locate the needle clamp screw on your machine. Depending on your specific model (GS8 or GS7 series), you may need to open a cover or adjust the machine head for better access.
3. **Remove Old Needle (if applicable):** Loosen the needle clamp screw using the appropriate tool (usually a small screwdriver). Carefully pull the old needle downwards and out of the clamp. Dispose of it safely.
4. **Insert New Needle:** Take a new Moonshan needle. Note that sewing machine needles typically have a flat side on the shank. Insert the new needle into the needle clamp with the flat side facing the back of the machine (or as specified in your machine's manual). Push the needle up as far as it will go into the clamp.
5. **Tighten Clamp Screw:** While holding the needle in place, securely tighten the needle clamp screw. Do not overtighten, but ensure the needle is firmly held and will not slip during operation.
6. **Thread Machine:** Re-thread your machine according to its specific threading path.
7. **Test:** Plug in and power on the machine. Perform a few test stitches on scrap material to ensure the needle is correctly installed and the machine is stitching properly.

5. USAGE GUIDELINES

To achieve the best results and extend the life of your Moonshan needles:

- **Match Needle to Material:** While these needles are designed for bag closing, ensure the material thickness and type are appropriate for the machine and needle combination.
- **Regular Inspection:** Before each use, quickly inspect the needle for any signs of bending, burrs, or dullness. A damaged needle can cause skipped stitches, thread breakage, or damage to the machine.
- **Avoid Force:** Do not force the needle through overly thick or dense materials. This can cause the needle to bend or break.
- **Proper Threading:** Ensure the machine is correctly threaded, as improper threading can put undue stress on the needle.

6. MAINTENANCE

Proper maintenance of your needles contributes to consistent sewing quality and machine longevity.

- **Clean Needles:** Occasionally wipe needles with a clean, dry cloth to remove any accumulated dust or residue.
- **Storage:** Store unused needles in their original packaging or a dedicated needle case to protect them from damage and moisture.
- **Replace Regularly:** Needles dull over time, even if they don't break. Replace needles regularly, especially if you notice a decrease in stitch quality, skipped stitches, or increased noise during operation. A general guideline is to replace the needle after every 8-10 hours of continuous sewing or at the first sign of wear.

7. TROUBLESHOOTING

If you encounter issues during operation, consider the following needle-related troubleshooting tips:

Problem	Possible Cause	Solution
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Skipped Stitches	Bent or dull needle, incorrect needle installation, wrong needle size for material.	Replace needle, ensure flat side is correctly oriented and needle is fully inserted, use appropriate needle.
Thread Breakage	Burr on needle eye, bent needle, needle too small for thread, incorrect threading.	Replace needle, check threading path, use correct needle size for thread.
Needle Breakage	Needle hitting machine parts, forcing needle through thick material, bent needle.	Ensure needle is correctly installed, do not force material, replace bent needle.
Fabric Damage	Dull or burred needle.	Replace needle.

8. WARRANTY AND SUPPORT

Moonshan is committed to providing high-quality products. While sewing machine needles are consumable items, if you experience any issues related to manufacturing defects upon receipt, please contact Moonshan customer support. For further assistance or inquiries regarding your Moonshan bag closing machine or accessories, please visit the official Moonshan store or contact their customer service department.

You can find more information and contact details on the [Moonshan Store Page](#).