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> KomShine EX39 Fiber Optic Fusion Splicer & QX55 Mini OTDR Instruction Manual

KOMSHINE EX39+QX55

KomShine EX39 Fiber Optic Fusion Splicer & QX55 Mini OTDR Instruction Manual

Model: EX39+QX55

Introduction	Safety Information	Package Contents	Product Overview	Setup	Operation
	Maintenance	Troubleshooting	Specifications	Warranty & Support	

1. INTRODUCTION

This manual provides comprehensive instructions for the safe and efficient operation, setup, and maintenance of your KomShine EX39 Fiber Optic Fusion Splicer and QX55 Mini OTDR. These devices are designed for precise fiber optic cable splicing and advanced network testing, offering reliable performance for various applications.

2. SAFETY INFORMATION

WARNING: Always read and understand all safety instructions before operating the equipment.

- **Laser Radiation:** The OTDR and VFL emit invisible laser radiation. Avoid direct eye exposure to the laser beam. Always use appropriate eye protection.
- **High Voltage:** The fusion splicer operates with high voltage. Do not open the casing or attempt repairs unless qualified.
- **Fiber Shards:** Optical fiber shards are extremely sharp and can cause injury. Always handle cleaved fibers with care and dispose of waste properly.
- **Flammable Materials:** Use alcohol and other cleaning solvents in well-ventilated areas, away from ignition sources.
- **Environmental Conditions:** Operate the equipment within specified environmental ranges (temperature, humidity) to prevent damage and ensure accurate readings.
- **Battery Safety:** Use only the specified charger and battery. Do not expose batteries to extreme temperatures or physical damage.

3. PACKAGE CONTENTS

Verify that all items listed below are included in your package. If any items are missing or damaged, contact your supplier immediately.



KomShine EX39 Mini Fusion Splicer: The core device for precise fiber splicing.



KomShine QX55 Mini OTDR: Optical Time Domain Reflectometer for fiber testing.



Carrying Case: Durable case for transporting and protecting the equipment.



Fiber Cleaver (FC-20): Tool for precise fiber cutting before splicing.

Configuration list



★ Operation platform be ordered separately

Power Adapter: For charging the devices.

Standard Package

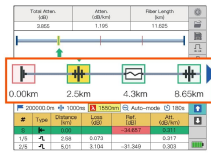
- ① Carrying case
- ② OTDR main body
- ③ Inspection certificate
- ④ Power adapter
- ⑤ Database
- ⑥ Quick reference guide
- ⑦ Calibration certificate
- ⑧ Structure-KOMSHIRE77ANXA



Gallus Strap: For carrying the OTDR.

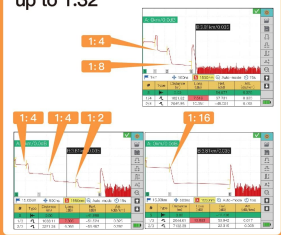
Link Map Function Icon Displays Events

A simple and intuitive graphical interface displays the length, event type, and topography location of optical fiber links. One-click test operation enables rapid isolation and evaluation of optical fiber failures.



Quick Reference Guide: For quick setup and operation.

Test Three-level Splitter, up to 1:32



Calibration Certificate: Ensures device accuracy.



Brochure: Additional product information.



Inspection Certificate: Quality assurance document.



Additional Accessories: Alcohol bottle, splice protector sleeves (100 pcs), cooling tray, 3400mAh Li-battery, carry bag, FOCW cleaning wipes (1 box), FTS-01 flat cable stripper, CFS-3 3-hole fiber stripper.

4. PRODUCT OVERVIEW

4.1 KomShine EX39 Fiber Optic Fusion Splicer

The EX39 is a compact and robust fusion splicer designed for efficient and reliable fiber optic splicing. It features fast splicing and heating times, tool-less electrode replacement, and is built for high adaptability in various operating environments, including aerial work.



Figure 4.1: KomShine EX39 Fusion Splicer. This image shows the compact design of the EX39 splicer.

Your browser does not support the video tag.

Video 4.1: EX39 Fusion Splicer Introduction. This video provides an overview of the EX39 Fusion Splicer, highlighting its features like fast splicing, tool-less electrode replacement, and adaptability for aerial work.

- **8s Fast Splicing:** Achieves quick fiber connections.
- **18s Fast Heating:** Rapid heat shrinking for splice protection.
- **Tool-less Electrode Replacement:** Simplifies maintenance and reduces downtime.
- **High Adaptability:** Suitable for various environments, including aerial and ground work.

4.2 KomShine QX55 Mini OTDR

The QX55 is a portable, multi-functional Optical Time Domain Reflectometer (OTDR) designed for comprehensive fiber optic network testing. It integrates OTDR, VFL, optical power meter (OPM), stable light source (SLS), fiber inspection (FIP), and network testing (RJ45) functionalities into a single compact unit.



Figure 4.2: KomShine QX55 Mini OTDR. This image displays the QX55 OTDR unit, showcasing its compact design and user interface.

Your browser does not support the video tag.

Video 4.2: Fiber Optic OTDR Overview. This video demonstrates the various functions of the QX55 OTDR, including its multi-functional capabilities and user-friendly interface.

- **Multi-functional:** Combines OTDR, VFL, OPM, SLS, FIP, and RJ45 testing.
- **Long Range:** Capable of testing up to 140km.
- **Short Dead Zone:** Event dead zone of only 1m for precise fault location.
- **Dual Wavelength Testing:** Supports 1310/1550nm simultaneous testing.
- **Self-Calibration:** User-independent calibration function for accuracy.

5. SETUP

5.1 Initial Charging

Before first use, fully charge both the EX39 Fusion Splicer and QX55 Mini OTDR using the provided power adapter. Connect the adapter to the device and a power outlet. The charging indicator will show the charging status.

5.2 EX39 Splicer Setup

1. **Power On:** Press and hold the power button to turn on the splicer.
2. **Electrode Check:** Ensure electrodes are clean and properly installed. The EX39 features tool-less electrode replacement for convenience.

3. **Fiber Cleaver Platform:** The splicer can integrate with the FC-20 fiber cleaver via an operating platform for a streamlined workflow.



Figure 5.1: EX39 Splicer showing tool-less electrode replacement. This image illustrates the easy, tool-free method for replacing electrodes on the EX39 splicer.

5.3 QX55 OTDR Setup

1. **Power On:** Press the power button to turn on the OTDR.
2. **Language Selection:** Navigate to settings to select your preferred language (e.g., English).
3. **Self-Calibration:** Perform a self-calibration for optimal accuracy. Refer to the "Maintenance" section for detailed steps.
4. **Connect Fiber:** Connect the fiber optic cable to the appropriate port on the OTDR for testing.

6. OPERATING INSTRUCTIONS

6.1 EX39 Fusion Splicer Operation

1. **Prepare Fiber:** Strip the fiber coating, clean with alcohol wipes, and cleave using the FC-20 fiber cleaver. Ensure a clean, precise cleave.
2. **Place Fiber:** Carefully place the prepared fibers into the V-grooves of the splicer. Ensure they are correctly aligned.
3. **Start Splicing:** Close the splicer lid. The device will automatically align the fibers and initiate the splicing process. The 8-second fast splice feature will complete the fusion.
4. **Heat Shrink:** After splicing, place the splice protector sleeve over the splice point and move it into the heating oven. The 18-second fast heating will shrink the sleeve, protecting the splice.

Versatile **FTTx** Fusion Splicer

8s Fast-splicing | **18s** Fast-heating

- 0.01dB Average loss
- Light weight & Compact
- Fully automatic fiber propulsion
- No need tools to replace electrodes



CHINESE ENGLISH FRENCH RUSSIAN PORTUGUESE ITALIAN GERMAN SPANISH VIETNAMESE ARABIC

Figure 6.1: EX39 Splicer during a splicing operation. This image shows the splicer's screen displaying the fiber alignment and estimated loss during the splicing process.

6.2 QX55 Mini OTDR Operation

The QX55 offers multiple testing functions accessible via its intuitive UI.



QX55 FiberSMART OTDR

- 1m Event dead zone
- 140km Largest range
- Dual wavelengths testing
- Self calibration
- Built in OPM/SLS/VFL/FIP/RJ45

QX55-S
1310/1550nm
32/30dB

QX55-P
(built-in filter)
1310/1550/1625
32/30/28dB



Figure 6.2: QX55 OTDR user interface. This image shows the main menu of the QX55 OTDR, displaying icons for various functions like OTDR, VFL, OPM, SLS, FIP, RJ45, File, and Setting.

6.2.1 OTDR Testing

1. **Select OTDR Function:** From the main menu, select the OTDR icon.
2. **Measurement Settings:**
 - **Pulse Width:** Choose between Auto or specific pulse widths (e.g., 5ns, 10ns, 20ns, etc.). Auto mode is recommended for novices.
 - **Range:** Select Auto or a specific range (e.g., 5km, 10km, 20km, up to 140km).
 - **Test Mode:** Choose between Real-time or Average. Average mode provides more stable results.
 - **Wavelength:** Select 1310nm, 1550nm, or 1310+1550nm for dual-wavelength testing.
3. **Start Test:** Press the "Test" button to begin the OTDR scan.
4. **Analyze Results:** The trace will be displayed, showing events like splices, connectors, and fiber breaks. The Link Map function provides a simplified graphical representation of events.

EX39 Mini

Working platform design for aerial work

- High adaptability to operation environment
- Adapt to aerial operations
- Can be competent for any ground works

Figure 6.3: QX55 OTDR displaying event analysis. This image shows the OTDR trace with identified events and their parameters, including distance, loss, and reflectance.

5. **Splitter Loss Test:** The QX55 is capable of measuring up to 3-level 32-way splitters. Select the appropriate settings for splitter testing.

Innovatively no need tools to replace electrodes

(Electrode cover of fusion splicer)
Appearance patent application number:202230339418.0

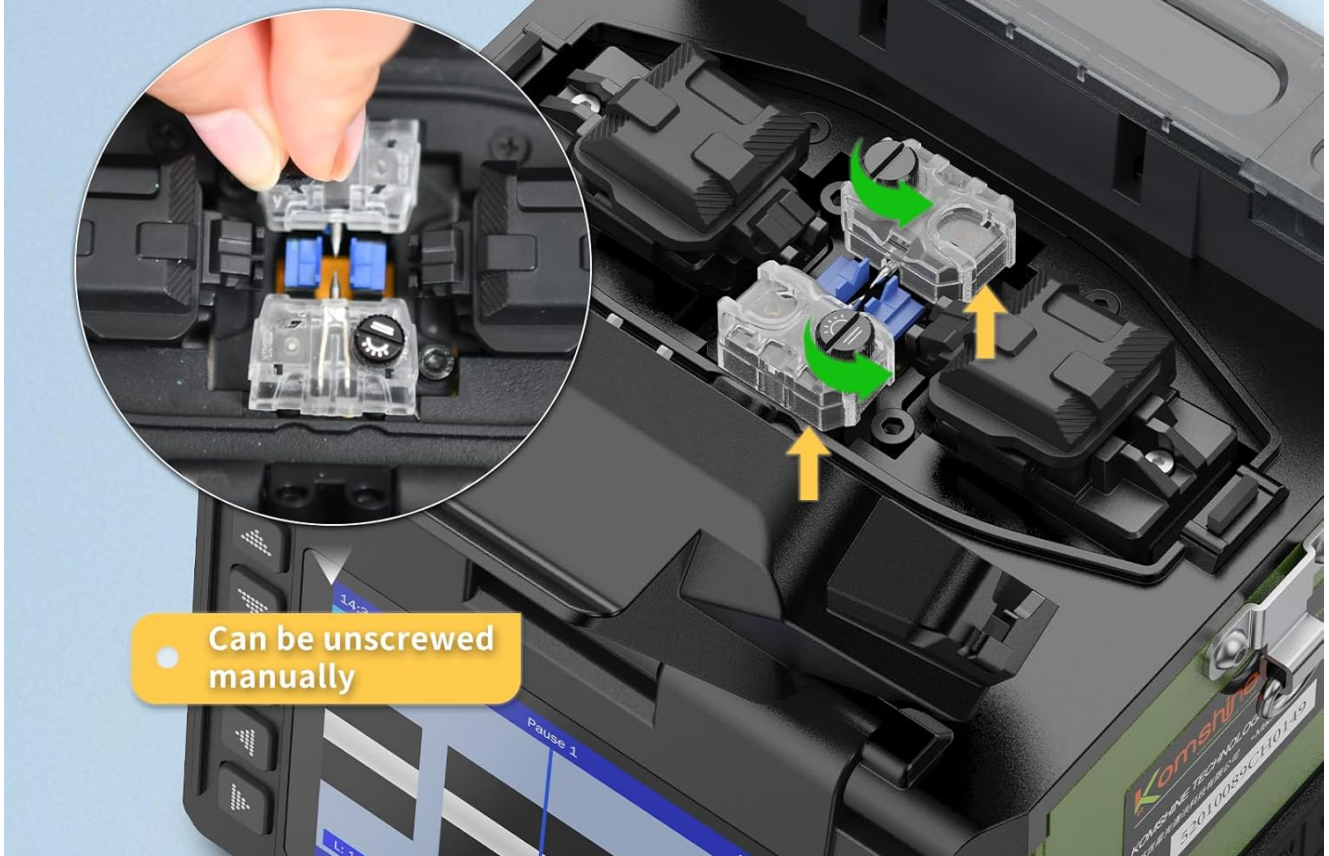


Figure 6.4: QX55 OTDR performing a splitter loss test. This image illustrates the OTDR's capability to analyze losses through various splitter configurations.

6.2.2 Other Functions (VFL, OPM, SLS, FIP, RJ45)

Access these functions from the main menu. Each function has its own interface for specific testing needs:

- **VFL (Visual Fault Locator):** Used to visually locate breaks or sharp bends in fiber optic cables over short distances.
- **OPM (Optical Power Meter):** Measures the optical power of a fiber optic signal.
- **SLS (Stable Light Source):** Provides a stable light source for loss measurement when paired with an OPM.
- **FIP (Fiber Inspection Probe):** (If applicable) Used to inspect the end-face of fiber connectors for contamination or damage.
- **RJ45 Testing:** For testing Ethernet cables and network connectivity.

7. MAINTENANCE

7.1 General Cleaning

- **Device Exterior:** Clean the exterior of both devices with a soft, damp cloth. Avoid abrasive cleaners.
- **Fiber Optic Ports:** Regularly clean all fiber optic ports and adapters using lint-free wipes and optical-grade alcohol. Contaminated ports can lead to inaccurate measurements and poor splices.
- **Splicer V-Grooves and Electrodes:** Clean the V-grooves and electrode area of the EX39 splicer regularly with a brush or cotton swab and alcohol to ensure optimal splicing performance.

7.2 EX39 Electrode Replacement

The EX39 features tool-less electrode replacement. When the splicer indicates electrode wear (typically after 4,000 splices), follow these steps:

1. Power off the splicer.
2. Open the electrode cover.
3. Unscrew the old electrodes manually.
4. Insert new electrodes and screw them in securely.
5. Close the cover and perform an arc calibration (refer to the splicer's on-screen menu).

7.3 QX55 Self-Calibration

The QX55 OTDR includes a user-independent self-calibration function to maintain accuracy. It is recommended to perform this periodically or if you suspect measurement discrepancies.

1. From the main menu, navigate to "Settings".
2. Select "Self-Calibration".
3. Follow the on-screen prompts to calibrate the circuit, optical circuit, and optical device.
4. Confirm the calibration process.

8. TROUBLESHOOTING

Problem	Possible Cause	Solution
EX39: High Splice Loss	Dirty V-grooves or electrodes, poor fiber cleave, worn electrodes, incorrect splice parameters.	Clean V-grooves and electrodes. Re-cleave fiber. Replace electrodes if worn. Perform arc calibration.
EX39: Splicer not powering on	Low battery, faulty power adapter.	Charge battery. Check power adapter connection.
QX55: Inaccurate OTDR readings	Dirty fiber connectors/ports, incorrect test parameters (pulse width, range), device out of calibration.	Clean fiber connectors and OTDR ports. Adjust test parameters. Perform self-calibration.
QX55: VFL not working	Fiber not connected properly, VFL port dirty, VFL laser faulty.	Ensure fiber is securely connected. Clean VFL port. If problem persists, contact support.
General: Device not responding	Software glitch, low battery.	Perform a soft reset (refer to specific device manual). Charge battery.

9. SPECIFICATIONS

9.1 KomShine EX39 Fiber Optic Fusion Splicer

- **Average Splicing Loss:** 0.02dB
- **Electrode Life:** 4,000 times splicing
- **Splicing Time:** 8 seconds
- **Heating Time:** 18 seconds
- **Features:** Tool-less electrode replacement, high adaptability for aerial work.

9.2 KomShine QX55 Mini OTDR

- **Wavelengths:** 1310/1550nm (standard), 1625nm (PON OTDR option)
- **Dynamic Range:** 32/30dB (for 1310/1550nm)
- **Event Dead Zone:** 1m
- **Attenuation Dead Zone:** 5m
- **Maximum Range:** Up to 140km
- **Functions:** OTDR, VFL (8-10KM), OPM, SM Light Source, Link Map, RJ45 testing, Fiber Inspection (FIP).
- **Special Features:** Self-calibration, dual wavelength testing, pass 1:16 splitter.

10. WARRANTY & SUPPORT

Warranty: This product comes with a 3-year warranty from the date of purchase. The warranty covers defects in materials and workmanship under normal use. It does not cover damage caused by misuse, accidents, unauthorized modifications, or improper maintenance.

Return Policy: A 30-day refund/replacement policy is available from the date of purchase. Please refer to your retailer's specific return policy for details.

Technical Support: For technical assistance, troubleshooting, or warranty claims, please contact KomShine customer support. You can find contact information on the official KomShine website or through your product documentation.

Manufacturer: KOMSHINE