

FLASHFORGE Adventurer 5M Pro

FLASHFORGE Adventurer 5M Pro 3D Printer User Manual

Model: Adventurer 5M Pro | Brand: FLASHFORGE

1. INTRODUCTION

This user manual provides comprehensive instructions for the setup, operation, maintenance, and troubleshooting of your new FLASHFORGE Adventurer 5M Pro 3D Printer. Please read this manual thoroughly before operating the printer to ensure safe and efficient use.

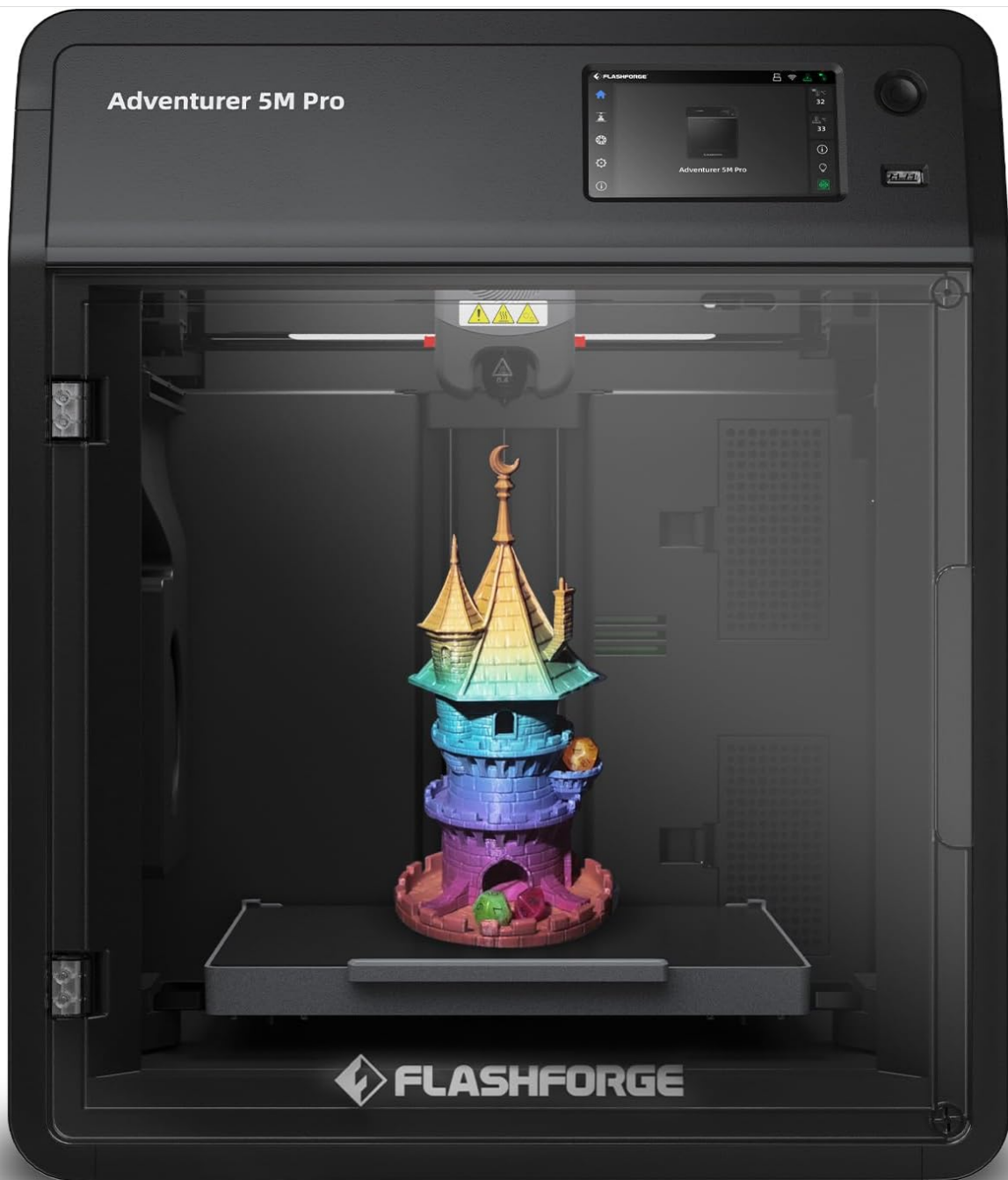


Image: The FLASHFORGE Adventurer 5M Pro 3D Printer, showcasing its enclosed design and a vibrant 3D-printed castle model on the print bed.

The Adventurer 5M Pro is designed for both beginners and professionals, offering high-speed printing, automatic leveling, and a robust all-metal structure. Its multi-functional capabilities support a wide range of materials, making it suitable for various applications from engineering to home use.

2. SAFETY INFORMATION

Always observe the following safety precautions to prevent injury or damage to the printer:

- Do not touch the nozzle or heated bed during operation as they reach high temperatures.
- Ensure the printer is placed on a stable, level surface in a well-ventilated area.
- Keep children and pets away from the printer during operation.
- Use only recommended filaments and accessories.

- Disconnect power before performing any maintenance or cleaning.
- Do not attempt to modify the printer's hardware or software.

3. WHAT'S IN THE BOX

Verify that all components are present upon unboxing:

- Adventurer 5M Pro ×1 (installed with 0.4mm nozzle)
- 0.6mm High-Strength Nozzle ×1
- 250g Burnt Titanium PLA Filament ×1
- Glue ×1
- Grease ×1
- USB Drive ×1
- Tool Kits ×1 (Allen Wrench Kits, Screwdriver, Diagonal Pliers)
- Spool Holder ×1 (with 2 screws)
- Quick Start Guide ×1
- Power Cable ×1

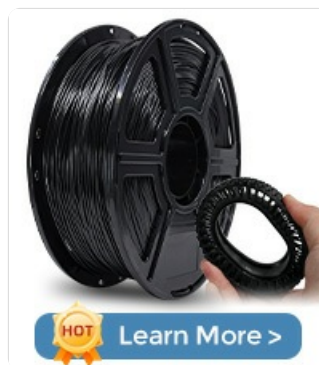


Image: A visual representation of the accessories included with the Adventurer 5M Pro 3D Printer.

4. SETUP

Follow these steps for initial setup:

1. **Unboxing and Placement:** Carefully remove the printer from its packaging. Place it on a stable, flat surface.
2. **Remove Securing Screws:** Before first use, remove the four Z-axis securing screws using the included 2.0mm hex wrench.



Image: Important notice regarding the removal of Z-axis securing screws using a hex wrench, emphasizing proper angle to prevent stripping.

Critical Note: Ensure the hex wrench is inserted at a 90-degree perpendicular angle to the screw head and rotate gently. Improper alignment may result in screw head stripping, making the screws difficult to remove. If stripping occurs, refer to the troubleshooting section or contact support.

3. **Power Connection:** Connect the power cable to the printer and a suitable power outlet.
4. **Initial Power On:** Turn on the printer using the power switch. The touchscreen will guide you through the initial setup process, including network connection (Wi-Fi or Ethernet).
5. **Filament Loading:** Follow the on-screen instructions to load the filament. Place the spool on the holder and feed the filament into the extruder until it is automatically pulled in.
6. **Automatic Bed Leveling:** The Adventurer 5M Pro features automatic bed leveling. The printer will perform a pressure-sensing calibration to ensure a flawless first layer. No manual adjustments are typically needed.

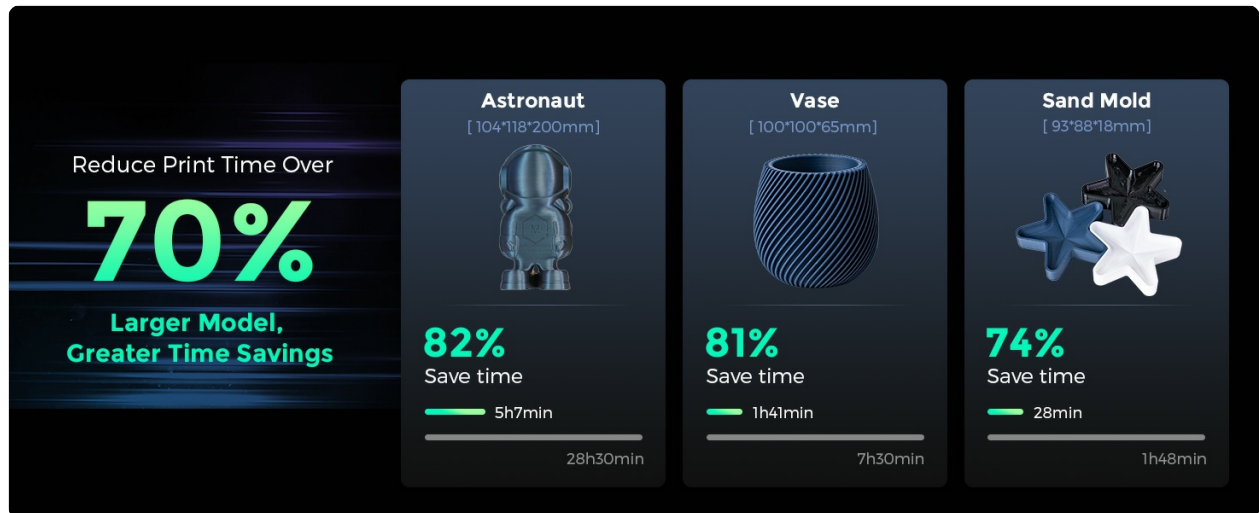


Image: The printer's automatic one-click leveling system, which uses pressure sensing to ensure a perfect first layer without manual intervention.

7. **Software Installation:** Download and install the FlashPrint or Orca-Flashforge slicing software from the official FLASHFORGE website onto your computer. This software is essential for preparing your 3D models for printing.

5. OPERATING INSTRUCTIONS

5.1 Printing Process

1. **Prepare Model:** Open your 3D model (.STL, .OBJ, etc.) in the FlashPrint or Orca-Flashforge slicing software.
2. **Configure Settings:** Adjust print settings such as layer height, infill density, print speed, and support structures based on your model and desired quality. The Adventurer 5M Pro supports high-speed printing up to 600mm/s.

Multi-Material Printing

Compatible with multiple materials, providing you with more printing options to meet your various needs. Support PLA/ABS/PETG/ASA/TPU/PC/PLA-CF/PETG-CF.



Smooth Details



Batch Printing

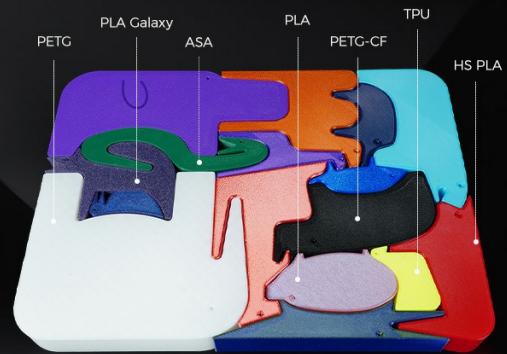


Image: The printer's high-speed capabilities, reaching 600mm/s print speed and 20000mm/s² acceleration for rapid model realization.

3. **Slice Model:** Use the software to "slice" the model, converting it into G-code instructions for the printer.
4. **Transfer File:** Transfer the G-code file to the printer via USB drive, Wi-Fi, or Ethernet.
5. **Start Print:** Select the file on the printer's touchscreen and initiate the print. The printer will automatically heat the nozzle and bed.
6. **Monitor Print:** You can monitor the print progress via the built-in HD camera (accessible through the Flash Maker mobile app or printer's IP address) or directly on the printer's 4.3-inch touchscreen.

32mm³/s High Flow Quick-Detach Nozzle

[Learn More >](#)

Optional	Installed	Include	Optional
Precision Unleashed 0.25mm Nozzle for Exquisite Detail.	Popular Choice 0.4mm Nozzle for Outstanding Quality.	Efficiency Meets Durability 0.6/0.8mm Nozzles for Tough Filaments.	

Image: The Flash Maker mobile application interface, demonstrating remote video monitoring, progress tracking, and print setting adjustments.

7. **Remove Print:** Once printing is complete and the bed has cooled, gently remove the printed object from the dual-sided PEI platform.

5.2 Material Compatibility

The Adventurer 5M Pro supports a wide range of filament types due to its 280°C full-metal direct extruder:

- PLA (Polylactic Acid)
- ABS (Acrylonitrile Butadiene Styrene)
- PETG (Polyethylene Terephthalate Glycol)
- ASA (Acrylonitrile Styrene Acrylate)
- TPU (Thermoplastic Polyurethane)
- PC (Polycarbonate)

- PLA-CF (PLA Carbon Fiber)
- PETG-CF (PETG Carbon Fiber)



Image: Examples of objects printed with various materials, highlighting the printer's multi-material compatibility.

6. MAINTENANCE

6.1 Nozzle Care

- **Nozzle Replacement:** The Adventurer 5M Pro features a quick-detachable nozzle. To replace, ensure the nozzle is heated, then carefully detach and replace.

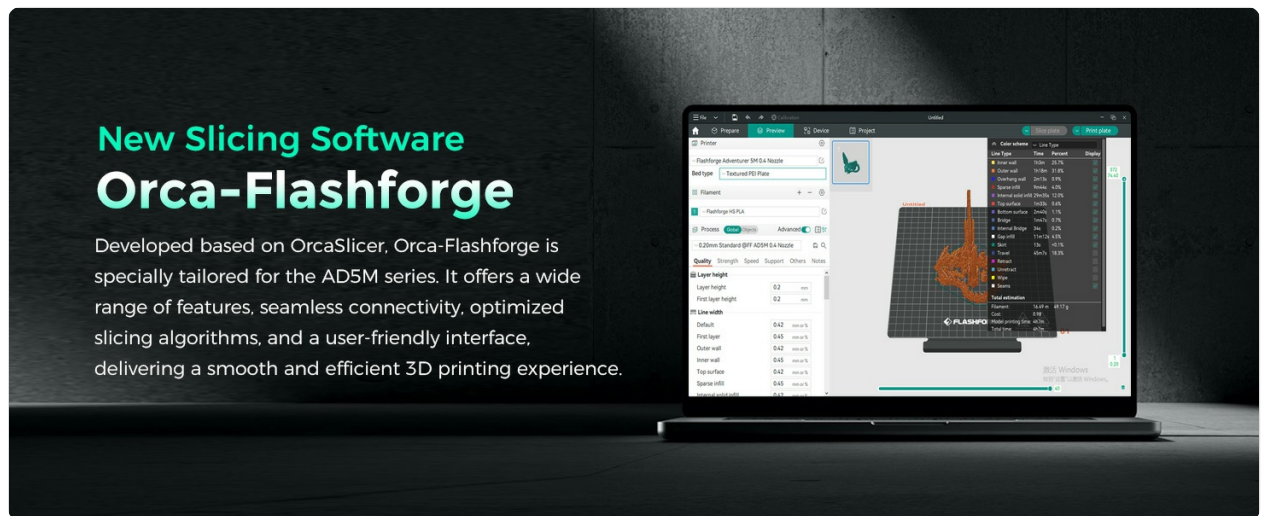


Image: Illustration of the 32mm³/s high-flow quick-detach nozzle, available in various sizes (0.25mm, 0.4mm, 0.6mm, 0.8mm) for different printing needs.

- **Nozzle Cleaning (Cold Pull):** Heat the nozzle to the material's melting point, then cool it to 80°C and quickly pull the filament out to remove any residue. Wear heat-resistant gloves. For stubborn blockages, repeat 2-3 times.
- **Nozzle Cleaning (Needle Clearing):** Heat the nozzle to the material's melting point. Insert a needle from the top of the extruder and remove any accumulated material.
- **Nozzle Usage Recommendations:** Dedicate one nozzle per filament type (especially carbon fiber/PETG). When switching filament with the same nozzle, set a higher temperature than the melting point of the filament inside to perform internal cleaning. Clean nozzles every 1-3 months.

6.2 Air Filtration System

The dual circulation system helps reduce dust and VOCs. Regularly check and clean the air filters to maintain optimal performance and air quality.

Flash Maker

Monitor Anywhere, Anytime

- ▶ Live Video Monitoring
- ▶ View Print Progress
- ▶ Adjust Print Settings
- ▶ One-Click Batch File Sending
- ▶ Message Alerts (Failure, Completion)

Bound device

Confirm binding the Adventurer 5M Pro to the current account?

Adventurer 5M Pro

Flashforge

Confirm binding

Flashforge

Position ▼ Filter ▢

Adventurer 5M Pro

Group A

Idle

Adventurer 5M Pro

Group B

Idle

Adventurer 5M

Group C

Idle

Adventurer 5M

Group D

Idle

Cancel Print

Ad5m Pro

Printing

File: 20mm.gx

0h 2min

Remaining time

213%

Cancel Pause

219/220°C 49/50°C 0°C

File Settings Fan Temp Bed Temp

Image: The printer's dual filtration system, illustrating how it blocks 95% of particles and VOCs through internal and external circulation filtration.

7. TROUBLESHOOTING

Refer to the following common issues and their solutions:

Problem	Possible Cause & Solution
Printer cannot print successfully	• Nozzle clogged: Clean or replace the nozzle. • Model failed to adhere: Ensure automatic leveling was enabled. • Overhangs: Add supports if overhang angles exceed 30°.
Poor print quality	• Low-quality or damp filament: Use fresh, dry filament. • Incorrect print temperature settings: Adjust temperatures in slicing software. • Partially clogged nozzle: Clean the nozzle. • Vibration compensation disabled: Enable automatic leveling and vibration compensation. Filtering Completed Filtering In Progress Adventurer 5M Pro FLASHFORGE Dual Filtration System Ensures Safe Printing Blocking 95% of particles and VOCs Internal Circulation Filtration Continuously filters and circulates their inside the chamber. (Suitable for ABS,ASA,PC,CF,etc.) External Circulation Filtration Draws fresh air from the outside into the chamber while the filtered internal air circulates outside the printer. (Suitable for PLA,PETG,etc.) Image: A visual comparison demonstrating the improved detail and quality achieved with vibration compensation enabled.

Problem	Possible Cause & Solution
Nozzle scratches the platform	- Filament residue on nozzle tip or print bed: Clean both. - Outdated firmware: Upgrade printer firmware and enable automatic leveling.
Printer won't heat up	- Power off and reinsert nozzle. - Check for missing/bent metal pins in nozzle socket. - Replace with a new nozzle if damaged.
Wi-Fi/software cannot connect	- Avoid Wi-Fi names/passwords with special characters. - Update printer firmware, Orca-Flashforge, and Flash Maker to latest versions.
"Level Probe Can Not Clear. Please Check the Level Probe" error	Raise the bed to its maximum height, turn off the printer, and re-insert the platform cable.

8. SPECIFICATIONS

Category	Specification
Model	Adventurer 5M Pro
Print Technology	FDM (Fused Deposition Modeling)
Build Volume	220 × 220 × 220 mm (8.67 × 8.67 × 8.67 inches)
Nozzle Diameter	0.4mm (installed), 0.25mm, 0.6mm, 0.8mm (optional)
Max Extruder Temperature	280°C (536°F)
Max Platform Temperature	110°C (230°F)
Max Extruder Speed	600 mm/s
Acceleration Speed	20000 mm/s ²
Filament Compatibility	PLA, ABS, PETG, ASA, TPU, PC, PLA-CF, PETG-CF
Layer Thickness	0.1 - 0.4 mm
Print Precision	±0.2 mm
Printer Dimensions	380 × 400 × 453 mm (15.75"D x 14.96"W x 17.83"H)
Item Weight	32.1 pounds
Screen	4.3-inch Touch Screen
Power Supply	AC100-240V, 50/60Hz, 350W
Connectivity	USB Disk, Wi-Fi, Ethernet, Cloud

Category	Specification
Software	Flashprint, Cura, Orca Slicer (need setting), Orca-Flashforge (recommended)
Input File Format	3MF, STL, OBJ, FPP, BMP, PNG, JPG, JPEG File
Output File Format	GX/G File
Working Environment	15-30 °C
Auto Leveling	Yes
Continue Last Printing When Power Off	Yes
Time-lapse video	Yes
Filament running out reminding	Yes
Air Filter Net	Internal & external circulation

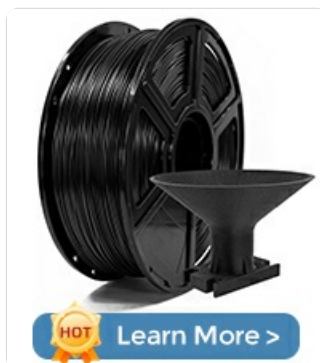


Image: Detailed technical specifications for the Adventurer 5M Pro, covering print parameters, mechanical dimensions, and electrical requirements.

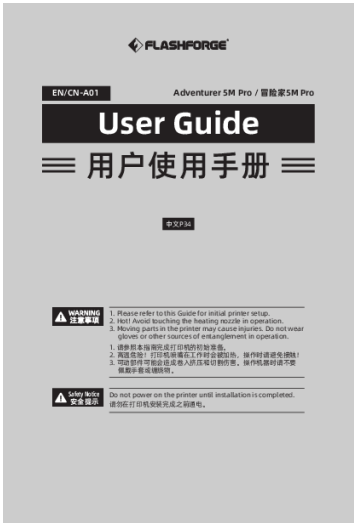
9. WARRANTY AND SUPPORT

For warranty information and technical support, please refer to the official FLASHFORGE website or contact their customer service directly. Keep your purchase receipt as proof of purchase for warranty claims.

You can also find additional resources and FAQs on the FLASHFORGE brand store on Amazon [FLASHFORGE Store](#)

For a digital version of the user manual, you may refer to the PDF document: [User Manual \(PDF\)](#)

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Flashforge Adventurer 5M Pro Quick Start Guide

A comprehensive guide to setting up and operating the Flashforge Adventurer 5M Pro 3D printer, covering unboxing, packing list, component identification, installation, first print procedures, and technical parameters.
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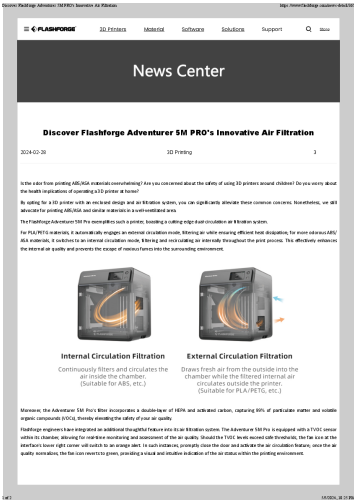


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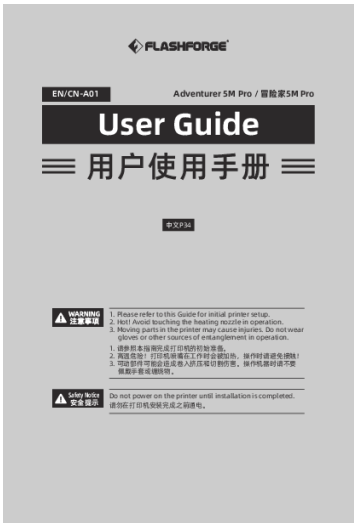


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Discover Flashforge Adventurer 5M PRO 39 s Innovative Air Filtration Whether for home use or as an educational children the Pro stands out with its comprehensive safety features Stay tuned more forum drucktipps3d de attachment 137770 discover flashforge adventurer 5m pro innovative air filtration |||

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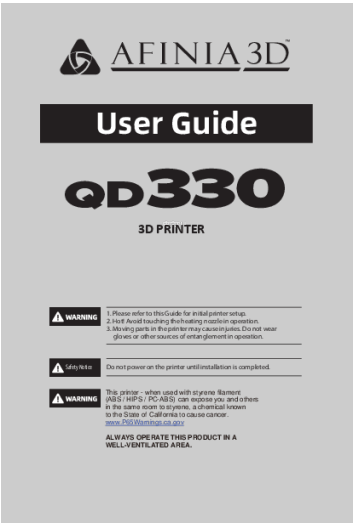


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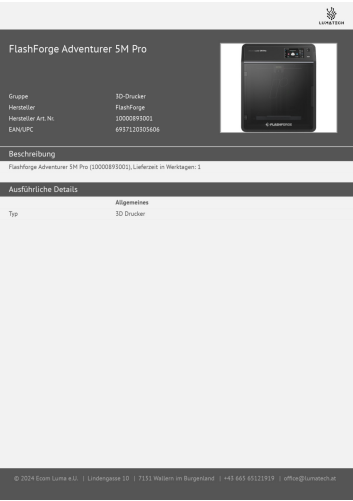


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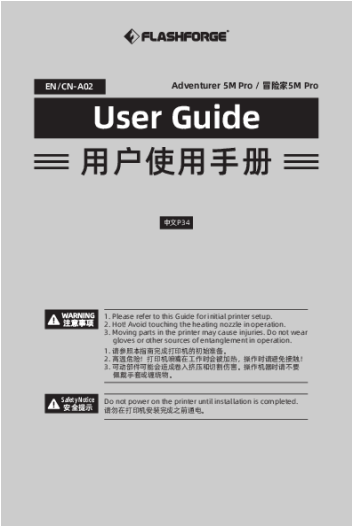
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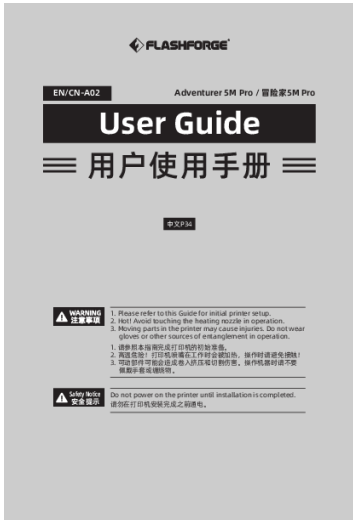


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Adventurer 5M Pro 2023 09 08 Pro features a full auto one click leveling system It measures the distance and then calculates correct offsets FLASHFORGE ADVENTURER PRO DB EN cdn reichelt de documents datenblatt E200 |||

Adventurer 5M Pro Fast and User-friendly Adventurer 5M Pro is well-suited for beginners, individual users, families, and educational institutions. Just one-click printing, without complicated operation procedures. Realize your ideas effortlessly. Full-auto Maximum speed one-click leveling 600m...

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Adventurer 5M Pro Fast and User-friendly Adventurer 5M Pro is well-suited for beginners, individual users, families, and educational institutions. Just one-click printing, without complicated operation procedures. Realize your ideas effortlessly. Full-auto Maximum speed one-click leveling 600m...

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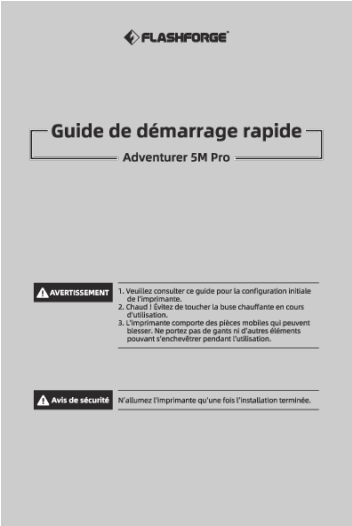


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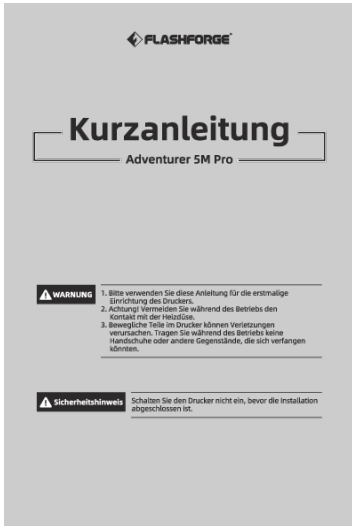


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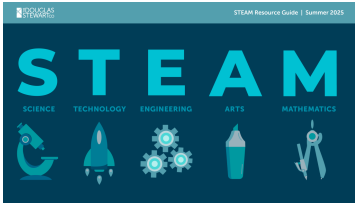


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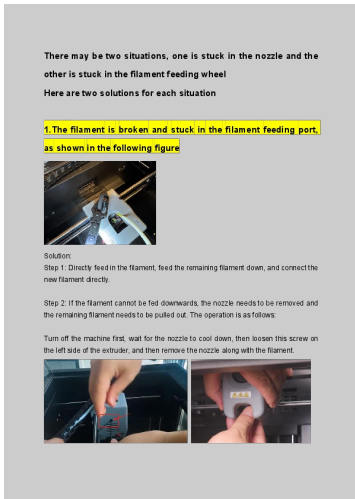
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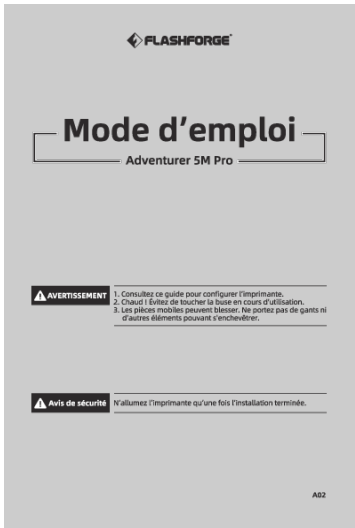


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There may be two situations, one is stuck in the nozzle and the other is stuck in the filament feeding wheel Here are two solutions for each situation 1.The filament is broken and stuck in the filament feeding port, as shown in the following figure Solution: Step 1: Directly feed in the filament, fe...

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5. Retirez le filament et le cordon d'alimentation de la mousse de protection de la chambre. Retirez la mousse de l'intérieur de l'extrudeuse. Ouvrez la porte avant et retirez la mousse de protection et la boîte d'accessoires. ...

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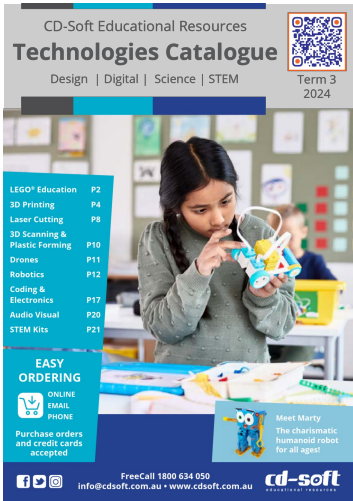
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FCC Caution. 1 15.19 Labelling requirements. This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: 1 This device may not cause harmful interference, and 2 this device must accept any interference received, including interferenc...

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	Adventurer 5M Pro	Adventurer 5M
Max Extruder Speed	600mm/s	
Max Acceleration	20000mm/s²	
Max Extruder/Platform Temperature	280°C/110°C	
Nozzle Diameter	0.6 mm (default); 0.5mm/0.8mm/1.5mm(optional)	
Leveling Method	Full auto one-click leveling	
Compatible Slicing Software	FlashPrint® / Prusa Slicer / Cura / Orca Slicer	
Printing connection	Wi-Fi / Ethernet / USB	
Touch LCD Screen	4.3 inch	
Noise	User mode: 50dB Standard mode: 55dB	/
Air Filtration	Internal circulation (HEPA + activated carbon)	×
Camera Monitoring	✓	×
Automatic Shutdown	✓	×
Filament Type	*PLA/ PETG/TPU (even result) ABS/ASA PLA-CF/ PETG-CF (not recommended) Note: Materials marked with * are recommended for printing	*PLA/TPU/TPU (even result) PLA-CF/ PETG-CF (not recommended) Note: Materials marked with * are recommended for printing

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