

## PowerXL BL6018-1BP

# PowerXL Smart Pro Blender BL6018-1BP User Manual

Model: BL6018-1BP

Brand: PowerXL

## 1. INTRODUCTION

Welcome to the PowerXL Smart Pro Blender user manual. This guide provides essential information for the safe and efficient operation, maintenance, and troubleshooting of your new blender. Please read all instructions carefully before first use and retain this manual for future reference.

### Important Safety Information

- Always unplug the blender from the power outlet before cleaning or when not in use.
- Do not immerse the motor base in water or other liquids.
- Keep hands and utensils out of the pitcher while blending to reduce the risk of severe injury to persons or damage to the blender.
- Blades are sharp. Handle with extreme care when cleaning.
- Ensure the lid is securely in place before operating the blender.
- Do not blend hot liquids in the sealed pitcher as pressure buildup may cause injury.
- This appliance is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

## 2. PRODUCT COMPONENTS

Familiarize yourself with the parts of your PowerXL Smart Pro Blender:

- **Blender Base:** Contains the motor and control panel.
- **Glass Pitcher:** 68 oz. capacity, with handle and pouring spout.
- **Lid:** Secures to the pitcher to prevent spills during operation.
- **Lid Cap:** Removable cap in the lid for adding ingredients during blending.
- **Blade Assembly:** Durable titanium-coated blades for efficient blending.







Figure 2.1: PowerXL Smart Pro Blender overview. This image displays the complete blender unit, including the motor base, glass pitcher, and lid.

### 3. SETUP AND FIRST USE

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1. **Unpack:** Carefully remove all components from the packaging.
2. **Clean:** Wash the glass pitcher, lid, and lid cap in warm, soapy water. Rinse thoroughly and dry. Wipe the blender base with a damp cloth. Do not immerse the base in water.
3. **Assemble:**
  - Place the blender base on a clean, dry, and stable surface.
  - Ensure the blade assembly is securely attached to the bottom of the glass pitcher.
  - Place the glass pitcher onto the blender base, ensuring it is seated correctly.
  - Place the lid onto the pitcher and twist or press down until it is securely locked. Insert the lid cap.
4. **Power On:** Plug the power cord into a standard electrical outlet. The control panel will illuminate.

### 4. OPERATING INSTRUCTIONS

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#### General Blending Steps

1. **Add Ingredients:** For best results, add ingredients in the following order: liquids, powders, soft foods, hard foods, and finally ice. Do not overfill the pitcher beyond the maximum fill line.
2. **Secure Lid:** Place the lid securely onto the pitcher and ensure the lid cap is in place.
3. **Select Function:** Choose your desired blending function from the control panel.

#### Smart Sensing Technology

The PowerXL Smart Pro Blender features Smart Sensing Technology that automatically detects the ingredients and adjusts blending parameters for optimal results. This ensures consistent, smooth blends without manual intervention.



Figure 4.1: Customizing blend speed. The image shows a hand interacting with the Infinite Speed Slider on the blender's control panel.

## Pre-set Programs

The control panel offers dedicated buttons for common blending tasks:

- **SMOOTHIE:** Ideal for fruit and vegetable smoothies.
- **FRAPPÉ:** Perfect for iced coffee drinks and frozen beverages.
- **SALSA:** Designed for chopping and mixing ingredients for salsas and dips.

## Infinite Speed Slider & Pulse Function

- **Infinite Speed Slider:** Use the slider on the control panel to manually adjust the blending speed to achieve your desired consistency for any recipe.
- **PULSE:** Press the PULSE button for short bursts of high-speed blending. This is useful for chopping ingredients or for quick mixing.





Figure 4.2: Powerful ice crushing. This image illustrates the blender's capability to crush ice, with ice cubes surrounding the base.

### Tips for Best Results

- If ingredients splatter or the mixture becomes too thick, press the Stop button. Remove the lid, scrape the sides of the pitcher with a spatula, push food towards the blades, replace the lid, and continue blending.
- For optimal blending of frozen items, ensure there is sufficient liquid to allow ingredients to circulate freely.
- Avoid over-processing to maintain desired texture, especially for salsas or chunky mixtures.



## FAMILY-SIZE BATCHES IN 1 BLEND

Extra large 68 oz.  
glass pitcher

Figure 4.3: Perfect Pour Pitcher. A person is shown pouring a blended beverage from the blender's glass pitcher into a drinking glass.





Figure 4.4: Family-size batches. The blender pitcher is full of a blended drink, indicating its large capacity for family-sized portions.

## 5. CARE AND MAINTENANCE

### Cleaning

- **Unplug:** Always unplug the blender before cleaning.
- **Dishwasher Safe Parts:** The glass pitcher, lid, and lid cap are removable and dishwasher-safe. Place them on the top rack of your dishwasher.
- **Hand Washing:** For hand washing, use warm, soapy water and a non-abrasive sponge. Exercise extreme caution when cleaning the blade assembly due to sharp edges.
- **Blender Base:** Wipe the blender base with a clean, damp cloth. Do not immerse the base in water or spray it with water.
- **Stubborn Stains:** For stubborn stains or odors in the pitcher, fill it halfway with warm water and a drop of dish soap, then blend on low for 30 seconds. Rinse thoroughly.



Figure 5.1: Removable, dishwasher-safe parts. This image shows the glass pitcher being placed into a dishwasher for cleaning.

## Storage

Store the blender in a clean, dry place. You can store the pitcher assembled on the base or separately. Do not store anything on top of the blender.

## 6. TROUBLESHOOTING

Problem	Possible Cause	Solution
Blender does not turn on.	Not plugged in; power outage; pitcher not correctly seated; thermal overload.	Ensure the blender is securely plugged into a working outlet. Check circuit breaker. Ensure the pitcher is properly aligned and locked onto the base. If the motor overheats, unplug and let it cool for 15-20 minutes before restarting.
Ingredients are not blending smoothly, especially frozen items.	Too little liquid; ingredients are too large; air pocket around blades.	Add more liquid. Cut larger ingredients into smaller pieces. If an air pocket forms, stop the blender, remove the lid, scrape down the sides, and redistribute ingredients before continuing. Use the Pulse function for stubborn ingredients.



Problem	Possible Cause	Solution
Loud noise or burning smell.	Overloaded motor; foreign object in pitcher; motor malfunction.	Immediately turn off and unplug the blender. Reduce the amount of ingredients. Check for any foreign objects. If the issue persists, discontinue use and contact customer support.
Lid leaks during blending.	Lid not securely fastened; pitcher overfilled.	Ensure the lid is firmly pressed down and locked onto the pitcher. Do not fill ingredients above the maximum fill line.

## 7. PRODUCT SPECIFICATIONS

Feature	Detail
Brand	PowerXL
Model Number	BL6018-1BP
Color	Black
Special Feature	Touch Control Panel, Smart Sensing Technology
Capacity	68 oz. (Glass Pitcher)
Product Dimensions	12.32"D x 9.13"W x 16.97"H
Included Components	Blender Base, Glass Pitcher, Lid, Lid Cap
Power Source	Electric (1800 Watts Peak)
Number of Speeds	Infinite Speed Slider (variable)
Voltage	100V (Standard US)
Item Weight	11.82 pounds
UPC	027043002570

## 8. WARRANTY AND CUSTOMER SUPPORT





### Two-Year Limited Warranty



Your PowerXL Smart Pro Blender BL6018-1BP is covered by a two-year limited warranty. This warranty covers defects in material or workmanship under normal household use from the date of purchase. For more detailed information regarding warranty terms and conditions, please refer to the warranty card included with your product or visit the official PowerXL website.

### Customer Support

If you have any questions, require assistance, or need to make a warranty claim, please contact PowerXL customer support. Contact information can typically be found on the PowerXL official website or on the product packaging. For further assistance, please visit the [PowerXL Store on Amazon](#).

## Related Documents - BL6018-1BP

 <p>PowerXL SMART PRO</p> <p>BLENDER WITH SMART SENSIMAX TECHNOLOGY BL6018-1BP Use &amp; Care Manual</p>	<p><a href="#">PowerXL Smart Pro Blender BL6018-1BP: Use and Care Manual</a></p> <p>Comprehensive guide for the PowerXL Smart Pro Blender (Model BL6018-1BP), covering setup, operation, safety, cleaning, recipes, and warranty information.</p>
 <p>PowerXL BLENDER/LICUADORA/MIXEUR WITH SENSIMAX™ TECHNOLOGY CON TECNOLOGIA SENSIMAX™ Avec Technologie SENSIMAX™</p> <p>BL7019 Series / Série BL7019 / Série BL7019 Use &amp; Care Manual / Manuel de utilisation / Guide d'utilisation et d'entretien</p>	<p><a href="#">PowerXL BL7019 Series Blender Use &amp; Care Manual</a></p> <p>Comprehensive use and care manual for the PowerXL BL7019 Series Blender, featuring Sensimax™ Technology. Includes safety instructions, operating guides, troubleshooting, cleaning, and recipes.</p>
 <p>PowerXL SPLITBREW</p> <p>CM0122 Series Use &amp; Care Manual</p>	<p><a href="#">PowerXL SplitBrew CM0122 Series Coffee Maker Use &amp; Care Manual</a></p> <p>Comprehensive use and care manual for the PowerXL SplitBrew CM0122 Series coffee maker, covering setup, operation, brewing hot and iced coffee, cleaning, troubleshooting, and warranty information.</p>
 <p>PowerXL BLENDER/FOOD PROCESSOR LICUADORA/PROCESADOR DE ALIMENTOS MIXEUR/ROBOT CULINAIRE WITH SENSIMAX™ TECHNOLOGY CON TECNOLOGIA SENSIMAX™ Avec Technologie SENSIMAX™</p> <p>BL7019 Series / Série BL7019 / Série BL7019 Use &amp; Care Manual / Manuel de utilisation / Guide d'utilisation et d'entretien</p>	<p><a href="#">PowerXL BL7019 Series Blender/Food Processor Use &amp; Care Manual</a></p> <p>Comprehensive use and care manual for the PowerXL BL7019 Series Blender/Food Processor, including important safety instructions, operating guides, troubleshooting tips, and cleaning procedures.</p>

	<p><a href="#">PowerXL AIRMAX Air Fryer Use &amp; Care Manual</a></p> <p>Comprehensive guide for the PowerXL AIRMAX Air Fryer, covering important safeguards, parts and accessories, operating instructions, cooking guidelines, cleaning, troubleshooting, and recipes. Learn how to use your air fryer for optimal results.</p>
	<p><a href="#">PowerXL Cordless Iron &amp; Steamer Quick Start Guide</a></p> <p>A quick start guide for the PowerXL Cordless Iron &amp; Steamer, detailing setup and initial use instructions.</p>