

## AMP Research 75423-01A



# AMP Research Bedstep 2 Instruction Manual

Model: 75423-01A

## PRODUCT OVERVIEW

The AMP Research Bedstep 2 is a strong, rugged, non-slip, and retractable bumper step designed to provide easier and safer access to your pickup truck's cargo area. It quickly flips down with a foot nudge and supports up to 300 lbs. This innovative step mounts under the rear bumper, allowing full functionality even with an open tailgate or when towing. It is proudly manufactured in the USA using global materials.



Image: The AMP Research Bedstep 2 in its deployed position, showing the textured non-slip surface.

## KEY FEATURES

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- **Fitment:** Specifically designed for 2023 Ford F-250/F-350 Super Duty Passenger Side Only.
- **Durability:** Engineered to support loads up to 300 lbs, ensuring robust performance.
- **Maintenance-Free:** Features self-lubricating bushings for reliable all-weather operation.
- **Construction:** Made with high-strength aluminum alloy components and precision stainless steel pivot pins for stability.
- **Accessibility:** Provides a faster, easier, and safer way to access your truck bed.

## SETUP AND INSTALLATION

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Installation of the Bedstep 2 requires careful attention to the provided vehicle-specific instructions. All necessary hardware is included with the product. It is crucial to read and precisely follow these instructions to ensure proper and safe installation.

### What's in the Box:

- BedStep 2 assembly
- All necessary mounting hardware
- Vehicle-specific installation instructions

### General Installation Notes:

- Ensure the vehicle is parked on a level surface and the engine is off.
- Refer to the detailed diagrams and step-by-step instructions in the included manual for your specific vehicle model.
- Proper torque specifications for fasteners must be followed to ensure safety and product longevity.
- Professional installation is recommended if you are not familiar with automotive modifications.



Image: Close-up view of the Bedstep 2 installed on a truck, positioned near the rear tire for easy access to the bed.

## OPERATING INSTRUCTIONS

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The Bedstep 2 is designed for simple and intuitive operation. It deploys and retracts with a gentle nudge of your foot.

### To Deploy the Bedstep 2:

1. Locate the Bedstep 2 assembly mounted under the rear bumper on the passenger side of your 2023 Ford F-250/F-350 Super Duty.
2. With your foot, gently push the step outwards and downwards. The step will pivot and lock into its extended, horizontal position.
3. Ensure the step is fully deployed and stable before placing your weight on it.

To Retract the Bedstep 2:

1. With your foot, gently push the step upwards and inwards. The step will pivot back into its stored, vertical position under the bumper.
2. Ensure the step is fully retracted and securely stowed to prevent interference during driving.

The self-lubricating bushings ensure smooth operation in various weather conditions.



Image: The Bedstep 2 shown in its deployed state, highlighting the AMP Research branding.

MAINTENANCE

The AMP Research Bedstep 2 is designed to be largely maintenance-free due to its durable construction and self-lubricating components. However, periodic inspection and basic cleaning will help ensure its longevity and optimal performance.

- **Cleaning:** Clean the step surface and pivot points periodically with mild soap and water to remove dirt, mud, or road grime. Avoid harsh chemicals or abrasive cleaners.
- **Inspection:** Regularly inspect all mounting hardware for tightness. Re-torque any loose fasteners according to the specifications in your installation manual.
- **Pivot Points:** While the bushings are self-lubricating, you may apply a small amount of silicone-based lubricant to the pivot points if you notice any stiffness in operation. Do not use oil-based lubricants as they can attract dirt.
- **Damage Check:** Inspect the step for any signs of damage, bending, or excessive wear. If significant damage is observed, contact customer support for assistance.

TROUBLESHOOTING

If you encounter any issues with your Bedstep 2, refer to the following common troubleshooting tips:

Problem	Possible Cause	Solution
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Problem	Possible Cause	Solution
Step is stiff or difficult to deploy/retract.	Accumulation of dirt/debris in pivot points; lack of lubrication.	Clean pivot points thoroughly. Apply a small amount of silicone-based lubricant to the pivot pins.
Step feels loose or wobbly.	Loose mounting hardware.	Inspect and re-torque all mounting bolts according to the installation manual.
Step does not fit vehicle as expected.	Incorrect product for vehicle model/side; installation error.	Verify product model number (75423-01A) and ensure it is for the passenger side of a 2023 Ford F-250/F-350 Super Duty. Review installation instructions carefully. Contact customer support if issues persist.

If these troubleshooting steps do not resolve the issue, please contact AMP Research customer support for further assistance.

## SPECIFICATIONS

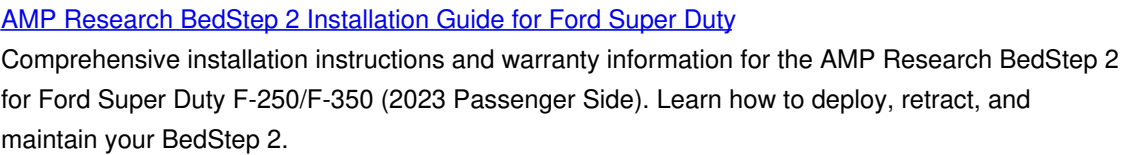
Attribute	Detail
Model Number	75423-01A
Product Name	Bedstep 2
Brand	AMP Research
Fitment	2023 Ford F-250/F-350 Super Duty Passenger Side Only
Weight Limit	300 Pounds (136 kg)
Material	Stainless Steel, Aluminum
Exterior Finish	Alloy Steel (Black)
Item Weight	12.78 pounds (5.8 kg)
Package Dimensions	21 x 9.5 x 7 inches (53.3 x 24.1 x 17.8 cm)
UPC	815410016745

## WARRANTY AND SUPPORT

AMP Research provides a comprehensive warranty for the Bedstep 2 to ensure customer satisfaction and product reliability.

- Warranty Coverage:** AMP Research stands behind its products with a hassle-free, comprehensive 5-year/60,000 mile warranty.
- Claim Process:** For warranty claims or technical support, please contact AMP Research customer service directly. Have your proof of purchase and product model number (75423-01A) ready.
- Contact Information:** Refer to the official AMP Research website or the packaging for the most current contact

## Related Documents - 75423-01A



**AMP Research BedStep 2**

**APPLICATION**  
**For Super Duty - 2002 (Passenger Side Only)**  
**P-200350 (Fit and Finish - Custom)**

1. 2. 3. 4. 5. 6.

Locate access hole in bottom of stock step assembly (see figure 1). Using a screwdriver or similar, push up through the hole while pulling top of step pad out (see figure 5).

a. b.

16. 16.

Remove bottom part of the step pad. Use caution to prevent both ends hanging in place.

1.

2.

**AMP RESEARCH TECH SUPPORT 1-888-865-2254 (press 2) Monday, Friday, 7:00 AM - 5:00 PM PST**  
 800-277-4343, 8:00 AM - 5:00 PM EST  
 800-277-4343, 8:00 AM - 5:00 PM CST  
 800-277-4343, 8:00 AM - 5:00 PM MT  
 800-277-4343, 8:00 AM - 5:00 PM AT  
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[\[pdf\]](#) Instructions Warranty

APPLICATION Ford Super Duty Passenger Side Only 1 2 MODEL YEAR 2023 - 2024  
3 4 7 8 PART NUMBER **75423-01A** Torque wrench 5 6 9 - 8-Ft Bed vehicles only T25  
Torx 10 10, 13 mm 13mm Box Wrench Locate access hole at bottom of stock step  
assembly see figure a. . Using a screwdriver or s...  
lang:en score:36 filesize: 1.77 M page\_count: 5 document date: 2025-01-27