

## Ziehl-abegg RH50M-6DK.4I.1R

# Ziehl-abegg RH50M-6DK.4I.1R Centrifugal Fan

## INSTRUCTION MANUAL

Model: RH50M-6DK.4I.1R | Brand: Ziehl-abegg

### 1. Introduction

This manual provides essential information for the safe and efficient installation, operation, and maintenance of the Ziehl-abegg RH50M-6DK.4I.1R Centrifugal Fan. Please read this manual thoroughly before attempting to install or operate the unit. Retain this manual for future reference.

The RH50M-6DK.4I.1R is a high-performance centrifugal fan designed for various industrial ventilation and heat dissipation applications. It operates on a 230/400VAC power supply and has a power rating of 0.45KW.

### 2. Safety Instructions

**Warning:** Failure to follow these safety instructions may result in serious injury, death, or property damage.

- Ensure all electrical connections are made by a qualified electrician in accordance with local and national electrical codes.
- Disconnect power before performing any installation, maintenance, or troubleshooting.
- Do not operate the fan if any parts are damaged or missing.
- Keep hands, clothing, and tools away from moving parts during operation.
- Ensure proper grounding of the unit.
- Install the fan in a location that provides adequate clearance for airflow and maintenance.
- Wear appropriate personal protective equipment (PPE) during installation and maintenance.

### 3. Setup and Installation

Proper installation is crucial for the fan's performance and longevity.

1. **Unpacking:** Carefully remove the fan from its packaging. Inspect for any shipping damage. Report any damage to the carrier immediately.
2. **Mounting:** Securely mount the fan to a stable and vibration-free surface using appropriate fasteners. Ensure the mounting orientation allows for optimal airflow and access for maintenance.
3. **Electrical Connection:**

- Verify that the power supply matches the fan's nominal voltage (230/400VAC) and frequency (50Hz).
  - Connect the fan's wiring to the power source according to the wiring diagram provided on the fan's label (see image below for label detail) and local electrical codes.
  - Ensure proper grounding.
4. **Pre-Operation Check:** Before applying power, ensure all connections are secure, there are no obstructions in the fan's path, and the impeller rotates freely by hand.



Figure 1: Close-up of the fan motor label with specifications. This label provides critical electrical and model information for correct installation.

## 4. Operating Instructions

Once installed and all safety checks are complete, the fan can be operated.

1. **Starting the Fan:** Apply power to the unit. The fan should start smoothly.
2. **Monitoring:** During initial operation, observe the fan for any unusual noises, vibrations, or overheating. If any

abnormalities are detected, immediately disconnect power and investigate the cause.

3. **Stopping the Fan:** Disconnect power to the unit. The fan will gradually slow down and stop.



*Figure 2: Front view of the centrifugal fan. Ensure no obstructions are present before operation.*

## 5. Maintenance

Regular maintenance ensures optimal performance and extends the lifespan of your fan.

- **Power Disconnection:** Always disconnect power before performing any maintenance.
- **Cleaning:** Periodically clean the impeller and housing to prevent dust and debris buildup, which can reduce efficiency and cause imbalance. Use a soft brush or compressed air. Do not use harsh chemicals.
- **Inspection:**
  - Check for loose fasteners or connections.
  - Inspect wiring for signs of wear or damage.
  - Listen for unusual noises during operation that might indicate bearing wear or impeller imbalance.

- **Lubrication:** This fan typically features sealed bearings that do not require lubrication. Refer to the motor label for specific lubrication requirements if any.



Figure 3: Side view of the centrifugal fan. Regular cleaning of the housing and impeller is recommended.

## 6. Troubleshooting

Before contacting support, review the following common issues and solutions.

Problem	Possible Cause	Solution
Fan does not start	No power supply; Incorrect wiring; Motor fault	Check power source and circuit breaker; Verify wiring connections; Consult a qualified technician.
Excessive noise or vibration	Loose mounting; Impeller imbalance; Bearing wear; Obstruction	Tighten mounting bolts; Clean impeller; Inspect bearings; Remove obstructions.

Problem	Possible Cause	Solution
Reduced airflow	Blocked intake/exhaust; Dirty impeller; Incorrect speed setting	Clear obstructions; Clean impeller; Verify power supply and motor speed.
Overheating	Insufficient ventilation; Motor overload; Bearing issues	Ensure adequate airflow around motor; Check for obstructions; Consult a qualified technician.

## 7. Specifications

Detailed technical specifications for the Ziehl-abegg RH50M-6DK.4I.1R Centrifugal Fan.

Parameter	Value
Model	RH50M-6DK.4I.1R
Brand	Ziehl-abegg
Type	Centrifugal Fan
Part Number	123670
Nominal Voltage	230/400VAC
Frequency	50Hz
Power	0.45KW
Current Draw	2.3/1.3A
Speed	930RPM
Degree of Protection	IP54
Weight	12kg
Material	Copper (Motor windings/components)
Cooling Method	Air
Power Connector Type	4-Pin
UPC	758328519949





Figure 4: Rear view of the fan, illustrating the wiring connections. Refer to this for electrical setup.

## 8. Warranty Information





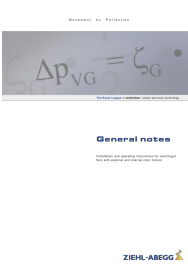
Specific warranty terms and conditions for the Ziehl-abegg RH50M-6DK.4I.1R Centrifugal Fan are typically provided by the manufacturer or the authorized seller at the time of purchase. Please refer to your purchase documentation or contact the seller for detailed warranty coverage, duration, and claim procedures.

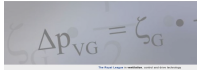
## 9. Customer Support

For technical assistance, spare parts, or further inquiries regarding the Ziehl-abegg RH50M-6DK.4I.1R Centrifugal Fan, please contact your authorized distributor or the seller from whom the product was purchased. When contacting support, please have the model number (RH50M-6DK.4I.1R) and part number (123670) readily available.



## Related Documents - RH50M-6DK.4I.1R

 <p>ECblue Efficiënte EC-ventilatoren en motoren Montagehandleiding</p> <p>Beveiliging en veiligheid</p> <p>ZIEHL-ABEGG</p>	<p><a href="#">ECblue Montagehandleiding: Efficiënte EC-Ventilatoren en Motoren</a></p> <p>Gedetailleerde montagehandleiding voor ZIEHL-ABEGG ECblue EC-ventilatoren en motoren, met focus op veiligheid, installatie en gebruik. Ontdek de hoogste efficiëntie voor uw ventilatiesystemen.</p>
 <p>FANselect</p> <p>ZIEHL-ABEGG</p>	<p><a href="#">ZIEHL-ABEGG GR35C-ZID.DG.CR ECblue Centrifugal Fan Technical Data</a></p> <p>Detailed technical specifications, performance curves, and wiring diagrams for the ZIEHL-ABEGG GR35C-ZID.DG.CR centrifugal fan with ECblue motor. Includes information on efficiency, acoustics, power input, and dimensions.</p>
 <p>ECblue High-Efficiency EC Fans Installation Manual</p> <p>ZIEHL-ABEGG</p>	<p><a href="#">ECblue High-Efficiency EC Fans Installation Manual</a></p> <p>Comprehensive installation manual for ECblue high-efficiency EC fans (IP54), covering general precautions, safety instructions, product overview, installation procedures, electrical connections, startup, operation with hand-held terminals, diagnostics, maintenance, and accessories.</p>
 <p>ECblue EC-Ventilátorok és Motorok Szerelési Utasítás</p> <p>ZIEHL-ABEGG</p>	<p><a href="#">ECblue EC-Ventilátorok és Motorok Szerelési Utasítás</a></p> <p>Ez a dokumentum a Ziehl-Abegg ECblue sorozatú EC-ventilátorok és motorok szerelési, üzemeltetési és karbantartási útmutatóját tartalmazza. Részletezi a biztonsági előírásokat, a termék specifikációit, a telepítési eljárásokat és a hibaelhárítást.</p>
 <p>ZIEHL-ABEGG</p>	<p><a href="#">ZIEHL-ABEGG Centrifugal Fan Installation and Operating Notes</a></p> <p>Comprehensive guide for installing and operating ZIEHL-ABEGG centrifugal fans, detailing airflow measurement, suction and pressure side considerations, and dimensional requirements.</p>



#### General notes

Important and general information for installers!

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## [ZIEHL-ABEGG Centrifugal Fan Installation and Operating Guide](#)

Comprehensive installation and operating notes for ZIEHL-ABEGG centrifugal fans and impellers, covering airflow measurement, dimensions, suction side, and pressure side installation requirements to ensure optimal performance and safety.