

## Assark HL-E

# Assark Mini Hot Glue Gun Instruction Manual

MODEL: HL-E 20W

## 1. Introduction and Safety Information

Thank you for choosing the Assark Mini Hot Glue Gun. This manual provides essential instructions for safe and effective use of your new tool. Please read all instructions carefully before operation and retain this manual for future reference.

### Important Safety Warnings:

- The nozzle and melted glue become very hot during operation. Avoid direct contact with skin to prevent burns.
- Do not touch the nozzle or surrounding areas immediately after use. Allow the tool to cool completely.
- Keep out of reach of children. This is not a toy. Adult supervision is required when children are present.
- Do not pull out a partially used glue stick from the back of the gun while it is hot. This can damage the feeding mechanism.
- Ensure the work area is well-ventilated and free from flammable materials.
- Always place the glue gun on its integrated stand when not in use to prevent hot glue from dripping onto surfaces.
- Do not operate the glue gun if the power cord or plug is damaged.
- Use only 7mm diameter glue sticks with this device.

## 2. Package Contents

Verify that all items are present in the package:

- 1 x Assark Mini Hot Glue Gun (HL-E 20W)
- 30 x Hot Glue Sticks (130 x 7 mm)



Image: Assark Mini Hot Glue Gun and included glue sticks.

### 3. Product Overview

Familiarize yourself with the components of your hot glue gun:

# PISTOLA PER COLLA STABILE E SICURA



Image: Detailed view of the hot glue gun, highlighting the nozzle, glue stick entry, power switch, indicator light, and stable stand.

- **Nozzle:** The metal tip where melted glue is dispensed. Features a heat-resistant silicone cap.
- **Glue Stick Entry:** Slot at the rear for inserting glue sticks.
- **Trigger:** Activates the glue feeding mechanism.
- **Power Switch:** On/Off control for the device.
- **Indicator Light:** Illuminates when the glue gun is powered on and heating.
- **Integrated Stand:** A metal wire stand to support the glue gun safely when not in active use.
- **Power Cord:** Connects the glue gun to an electrical outlet.

## 4. Setup

1. **Insert Glue Stick:** Insert a 7mm diameter glue stick into the round opening at the back of the glue gun. Push it in until it stops.



Image: A hand inserting a glue stick into the rear opening of the glue gun.

2. **Position the Stand:** Flip down the metal stand so the glue gun can rest securely on a flat, heat-resistant surface.



Image: The glue gun resting on its integrated metal stand.

3. **Connect to Power:** Plug the power cord into a standard electrical outlet (222V).
4. **Power On:** Flip the power switch to the 'ON' position. The indicator light will illuminate, signaling that the glue gun is heating up.



Image: A close-up of the red power switch in the 'ON' position.

## 5. Operating Instructions

1. **Preheating:** Allow the glue gun to preheat for approximately 2-2.5 minutes. The indicator light will remain on during this time. The operating temperature ranges from 180-200°C.



Image: A close-up of the green indicator light, showing the gun is powered on.

- Applying Glue:** Once preheated, gently squeeze the trigger to dispense melted glue from the nozzle. Apply glue to the desired surface. The leak-proof nozzle ensures precise and drip-free application.



Image: A visual guide showing the steps: 1. Insert glue stick, 2. Plug in and switch on, 3. Preheat for 3-5 minutes, 4. Press the trigger to apply glue.

- Joining Surfaces:** Press the surfaces together immediately after applying glue, as hot glue sets quickly. Hold firmly for a few seconds.
- Replacing Glue Sticks:** When a glue stick is nearly depleted, insert a new one into the rear opening and push it forward to continue feeding.
- Finishing:** When finished, turn off the power switch and unplug the glue gun from the electrical outlet. Allow it to cool completely before storing.

### Application Examples:

The Assark Mini Hot Glue Gun is suitable for various materials including paper, plastic, wood, leather, ceramic, and circuits. It is ideal for school crafts, DIY projects, and quick home repairs.

## AMPIA APPLICAZIONE



Image: Examples of the glue gun being used for crafts like decorating eggs, making fabric flowers, assembling popsicle stick structures, and attaching decorative elements.

### 6. Maintenance

- **Cleaning:** Ensure the glue gun is unplugged and completely cool before cleaning. Gently wipe the exterior with a damp cloth. Do not use abrasive cleaners or immerse the device in water.
- **Nozzle Cleaning:** If the nozzle becomes clogged, allow the gun to heat up slightly, then carefully wipe away any excess glue with a heat-resistant cloth. Never attempt to clear a hot nozzle with bare hands or metal objects.
- **Storage:** Store the glue gun in a dry, cool place, away from direct sunlight and moisture. Ensure it is completely cool before storing.

### 7. Troubleshooting

Problem	Possible Cause	Solution
Glue gun does not heat up.	Not plugged in; power switch off; faulty outlet.	Check power connection; ensure switch is ON; try a different outlet.
Glue does not flow when trigger is pressed.	Insufficient preheating time; glue stick not fully inserted; wrong size glue stick.	Allow full preheating time (2-2.5 min); push glue stick firmly into the entry; ensure 7mm glue sticks are used.
Excessive dripping from nozzle.	Normal during initial heating; gun too hot.	Place gun on its stand; ensure not left on for excessively long periods without use.

## 8. Specifications

Feature	Detail
Brand	Assark
Model Number	HL-E
Wattage	20 Watt
Voltage	222 Volts
Power Source	Corded Electric
Preheating Time	2-2.5 minutes
Operating Temperature	180-200°C
Compatible Glue Stick Diameter	7 mm (0.28 inches)
Cable Length	1.5 meters
Item Weight	330 grams
Dimensions (Package)	16.9 x 13.6 x 3.3 cm
Color	Blue N

## 9. Warranty and Support

For information regarding warranty coverage or technical support, please refer to the documentation provided with your purchase or contact Assark customer service through your retailer.