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› [LONGER Ray5 5000mW Laser Engraver Instruction Manual](#)

Longer RAY 5-5W

LONGER Ray5 5000mW Laser Engraver Instruction Manual

Model: RAY 5-5W

1. PRODUCT OVERVIEW

The LONGER Ray5 5000mW Laser Engraver is a high-precision laser cutting and engraving machine designed for various materials including wood, metal, acrylic, and glass. It features a compact laser spot size for detailed work and a 3.5-inch touch screen for intuitive control.



Image: The LONGER Ray5 5000mW Laser Engraver, showcasing its overall design and components.

Key Features

- High-Precision Engraving:** Features a 0.08x0.08mm laser spot for fine details and an engraving accuracy of 0.01mm.
- Powerful Performance:** Equipped with a 240MHz ESP32 chipset for faster processing speeds up to 10,000mm/min.
- Intelligent 3.5" Touch Screen:** Provides an easy-to-operate interface for direct control, including progress monitoring and speed adjustments.
- Versatile Connectivity:** Supports USB, TF Card, WiFi, and APP connections for flexible operation, including offline control.
- Wide Material Compatibility:** Capable of engraving and cutting various materials such as wood, metal, acrylic, and glass.

Your browser does not support the video tag.

Video: An overview of the Longer Ray5 5W laser engraver and cutter, demonstrating its features and capabilities.

2. SAFETY INFORMATION

Operating a laser engraver requires adherence to safety protocols to prevent injury. The Ray5 5000mW is designed with multiple safety features.

Integrated Safety Protections:

- Protective Cover and Glasses:** The machine includes a protective cover and glasses to shield eyes from laser exposure.
- Move Protection:** Automatically shuts down the machine if abnormal shaking or movement is detected during operation.
- Thermal Protection:** Stops the machine if overheating or a flame is detected in the engraving area.
- Inactivity Protection:** Automatically powers off after a period of inactivity to prevent accidental operation.
- Emergency Stop:** An accessible emergency stop button is provided for immediate shutdown.



Image: Visual representation of the five safety protections: Move Protection, Inactivity Protection, Eye Protection, Thermal Protection, and Emergency Stop Protection.

Always wear protective eyewear when the laser is in operation. Ensure proper ventilation in your workspace.

3. SETUP AND ASSEMBLY

The LONGER Ray5 5000mW laser engraver is designed for straightforward assembly. All necessary tools and accessories are included in the package.

Assembly Steps:

- Unpack all components and verify against the packing list.
- Follow the detailed product installation guide provided in the box for step-by-step assembly instructions.
- Ensure all screws and connections are secure before powering on the device.
- Place the machine on a stable, level surface in a well-ventilated area.

5 Safety Protections



MOVE PROTECTION



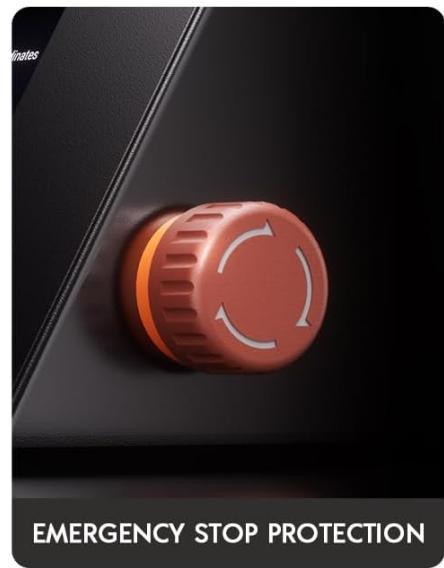
INACTIVITY PROTECTION



EYE PROTECTION



THERMAL PROTECTION



EMERGENCY STOP PROTECTION

Image: Front view of the LONGER Ray5 5000mW Laser Engraver, illustrating its assembled state.

Refer to the included user guide for specific diagrams and detailed instructions for each assembly step.

4. OPERATION GUIDE

The LONGER Ray5 5000mW offers multiple ways to control your engraving and cutting projects.

4.1. Touch Screen Control

The integrated 3.5-inch intelligent color touch screen allows for direct control of the machine without needing a computer. You can monitor engraving progress, adjust speed, and manage settings directly from the screen.

3.5"

Touch Screen

Not only solves the trouble of relying on a computer for printing, but also has a simple operation interface.



Image: Close-up of the 3.5-inch ultra-clear color touch screen, showing its user interface for direct control.

4.2. Connectivity and Software

The engraver supports four connection modes: USB, TF Card, WiFi, and a dedicated mobile application. This enables offline operation, allowing you to use the machine anywhere.

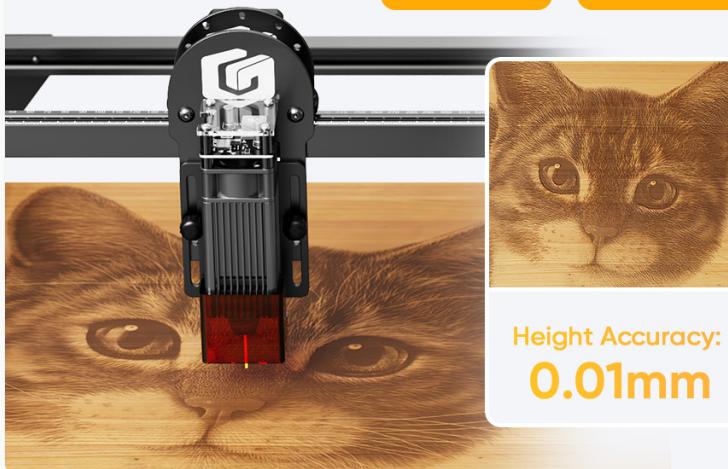
It is compatible with professional engraving software such as LaserGRBL (free) and LightBurn (paid), supporting multiple file formats including JPG, PNG, BMP, G-code, GIF, SVG, NC, and GC.



Image: Illustration of the various connectivity options (USB, Wi-Fi, App, TF Card) and software compatibility (Windows, MacOS, Linux, LaserGRBL, LightBurn).

4.3. Engraving and Cutting

The high-density laser module with a 0.08x0.08mm compressed laser spot ensures precise and powerful engraving and cutting. This technology allows for finer details and stronger material processing.



0.08*0.08mm

Ultra Fine Compressed Laser

RAY5 5W laser engraver comes with a 0.08*0.08mm compressed laser point which will be more focused on the energy. This allows the engraving or cutting to be much stronger.



Image: Detail showing the 0.08x0.08mm ultra-fine compressed laser spot, highlighting its precision compared to larger spots.

The machine offers a maximum working speed of 10,000mm/min and a generous working area of 400x400mm, accommodating various project sizes.

Fast Working Speed & Large Engraving Space



Maximum Working Speed:
10000mm/min



Working Area:
400mm*400mm

Image: Illustration of the machine's fast working speed and large 400x400mm engraving area.

4.4. Supported Materials

The LONGER Ray5 5000mW is capable of engraving and cutting over 300 types of materials, including but not limited to:

- Wood
- Metal (engraving)
- Acrylic
- Glass (engraving)
- Leather
- Fabric
- Paper
- Slate
- Rubber

Fast Working Speed & Large Engraving Space



Maximum Working Speed:
10000mm/min



Working Area:
400mm*400mm

Image: A collage demonstrating the diverse range of materials that can be processed by the LONGER Ray5 laser engraver, including slate, leather, cloth, wood, ceramic, aluminum, paper, glass, stainless steel, rubber, acrylic, and platinum.

5. MAINTENANCE

Regular maintenance ensures optimal performance and longevity of your laser engraver.

General Maintenance Tips:

- Cleaning:** Regularly clean the laser lens and the machine's frame to prevent dust and debris buildup, which can affect performance. Use a soft, lint-free cloth.
- Lubrication:** Periodically lubricate the guide rails and moving parts as recommended in the detailed user manual to ensure smooth operation.
- Firmware Updates:** Check the official Longer website (www.longer3d.com) for any available firmware updates to enhance functionality and performance.
- Cable Management:** Ensure all cables are properly routed and secured to prevent interference with moving parts.

Always power off and unplug the machine before performing any cleaning or maintenance tasks.

6. TROUBLESHOOTING

This section provides solutions to common issues you might encounter. For more complex problems, refer to the comprehensive user manual or contact customer support.

Common Issues and Solutions:

- Machine Not Powering On:** Ensure the power cable is securely connected and the power switch is in the 'ON' position. Check the power outlet.
- Laser Not Firing:** Verify that the laser module is correctly installed and connected. Check software

settings to ensure the laser power is not set to zero.

- **Poor Engraving Quality:** Adjust laser focus, power, and speed settings. Ensure the material surface is clean and flat. Clean the laser lens if necessary.
- **Connection Issues:** For WiFi, ensure the machine is within range of your router. For USB, try a different port or cable. For APP control, ensure the app is updated and correctly paired.
- **Machine Stops Unexpectedly:** Check for any obstructions in the movement path. Review safety features (move protection, thermal protection) to see if they were triggered.

If issues persist after following these steps, please contact Longer customer support for assistance.

7. TECHNICAL SPECIFICATIONS

Feature	Specification
Product Dimensions	23.07 x 22.95 x 6.95 inches
Item Model Number	RAY 5-5W
Item Weight	9.68 pounds
Manufacturer	LONGER
Laser Spot Size	0.08*0.08mm
Engraving Accuracy	0.01mm
Max Processing Speed	10,000mm/min
Working Area	400x400mm
Chipset	240MHz ESP32
Display	3.5-inch Touch Screen
Connectivity	USB, TF Card, WiFi, APP
Compatible Software	LaserGRBL, LightBurn

8. WARRANTY AND SUPPORT

LONGER is committed to providing excellent customer service and support for your Ray5 5000mW Laser Engraver.

Customer Support:

- **Lifetime Technical Support:** LONGER offers lifetime technical support for the product.

- **24-Hour Professional Customer Service:** A dedicated customer service team is available to assist with any questions or issues.

For assistance, please contact the Longer customer support team. Contact information can be found in your product packaging or on the official Longer website.



Image: Representation of the LONGER Technical Service Team, emphasizing 24-hour reply availability.