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PHI VILLA PV-405-SF

PHI VILLA Outdoor Patio Sofa Chairs (Set of 2) Instruction Manual

Model: PV-405-SF

INTRODUCTION

Thank you for choosing the PHI VILLA Outdoor Patio Sofa Chairs. This set includes two metal patio armchairs designed for outdoor use, featuring 5.5-inch thick cushions for enhanced comfort. This manual provides essential information for the proper assembly, operation, and maintenance of your new patio chairs to ensure their longevity and your satisfaction.

Super Padded Cushions



| Cover with Zipper



| Cushion with Velcro



| Water Resistant Fabric

Image: The PHI VILLA Outdoor Patio Sofa Chairs, showcasing their design and comfortable cushions.

PRODUCT FEATURES

- **Two Fixed Chair Sofas:** This set includes two individual sofa chairs, suitable for flexible seating arrangements in various outdoor spaces.
- **Super Padded Cushions:** Each chair features 5.5-inch extra thick cushions and pillows, providing soft and comfortable seating. The cushion fabric is UV resistant, weather resistant, fade resistant, and easy to clean.
- **Ergonomic Design:** Designed with a reasonable high back, extra-large seat, and appropriately matched armrest height for optimal comfort.
- **Heavy-Duty Construction:** The frames are constructed from thick metal steel, ensuring sturdiness, strength, and resistance to bending. Frames are treated with advanced anti-rust measures.



Image: Detail of the 5.5-inch thick cushion, highlighting its zippered cover, Velcro attachment, and water-resistant fabric properties.



Image: The all-metal steel frame of the PHI VILLA patio sofa, designed for durability and strength.



Image: An illustration of the ergonomic high back and deep seat design, indicating dimensions for user comfort.

SETUP AND ASSEMBLY

Assembly of the PHI VILLA Outdoor Patio Sofa Chairs is designed to be straightforward. Please follow these general steps. Specific instructions and diagrams are typically included in the packaging. Ensure all parts are present before beginning assembly.

1. **Unpack Components:** Carefully remove all parts from the packaging. Lay them out on a soft, clean surface to prevent scratches.
2. **Identify Parts:** Refer to the parts list in your package to identify all frame components, hardware, and cushions.
3. **Assemble Frame:** Attach the backrest to the seat frame, then connect the armrests. Secure all

connections using the provided hardware (bolts, washers, nuts) and tools (e.g., Allen wrench). Do not overtighten until all parts are loosely assembled.

4. **Tighten Hardware:** Once all frame components are in place, gradually tighten all bolts evenly.
5. **Place Cushions:** Position the seat and back cushions onto the assembled chair frame. Ensure they are properly aligned and secured, if applicable, using any integrated ties or Velcro.

It is recommended to have two people for assembly to ensure stability and ease of handling larger components.

OPERATING INSTRUCTIONS

The PHI VILLA Outdoor Patio Sofa Chairs are designed for comfortable seating in outdoor environments. No complex operation is required.

- **Placement:** Place the chairs on a flat, stable surface to prevent wobbling.
- **Seating:** Sit gently on the chairs. Avoid standing on the chairs or using them as a step stool.
- **Weight Capacity:** Adhere to the maximum load bearing capacity of 350 lbs per chair to ensure safety and product integrity.

MAINTENANCE

Regular maintenance will help preserve the appearance and extend the lifespan of your PHI VILLA patio chairs.

Cushion Care

- **Cleaning:** The cushion fabric is water-resistant, oil-resistant, and stain-resistant. For spills, gently blot with a clean, dry cloth. For more stubborn stains, use a mild soap solution and a soft brush, then rinse thoroughly and air dry.
- **UV Protection:** While UV resistant, prolonged exposure to direct sunlight can cause fading over time. Store cushions indoors or cover them when not in use for extended periods.
- **Storage:** During inclement weather or off-season, store cushions in a dry, protected area to prevent mildew and prolong their life.

Frame Care

- **Cleaning:** Wipe the metal frame with a damp cloth and mild soap. Rinse thoroughly and dry completely to prevent water spots.
- **Rust Prevention:** The frame features an E-coating anti-rust technology. Periodically inspect the frame for any scratches or chips in the coating. Touch up with appropriate outdoor metal paint if necessary to prevent rust.
- **Hardware:** Periodically check and tighten all bolts and screws to ensure the frame remains stable and secure.

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Video: Demonstrates the water-resistant properties of the cushion fabric, showing how spills like coffee and wine can be easily wiped away. This highlights the ease of cleaning and maintenance for the cushions.

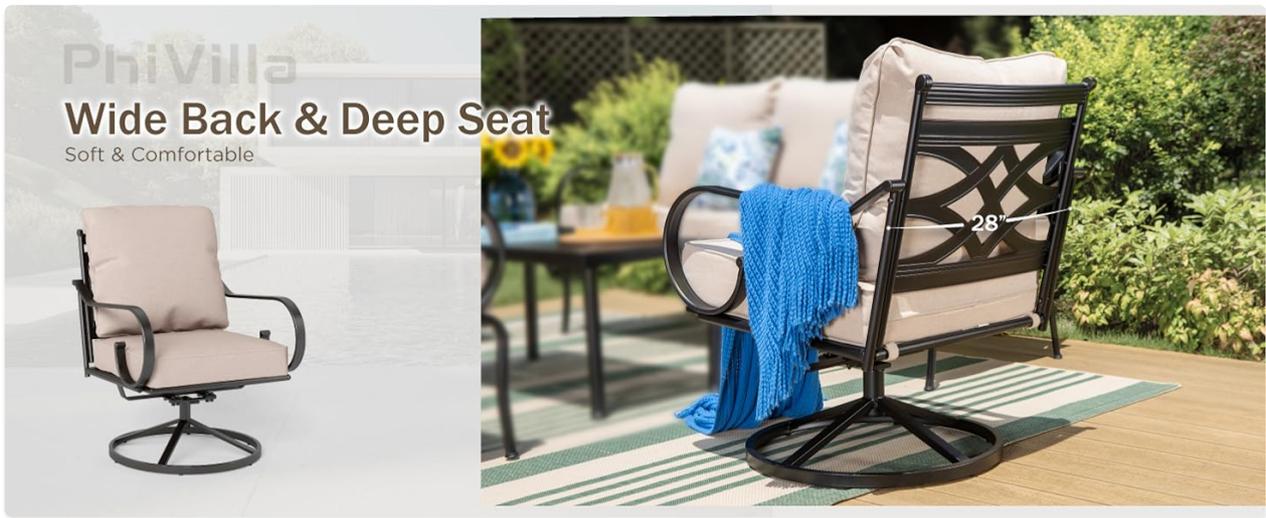


Image: A visual representation of the CushionPro Technology, illustrating its water-proof, oil-resistant, and stain-resistant properties for easy cleaning.

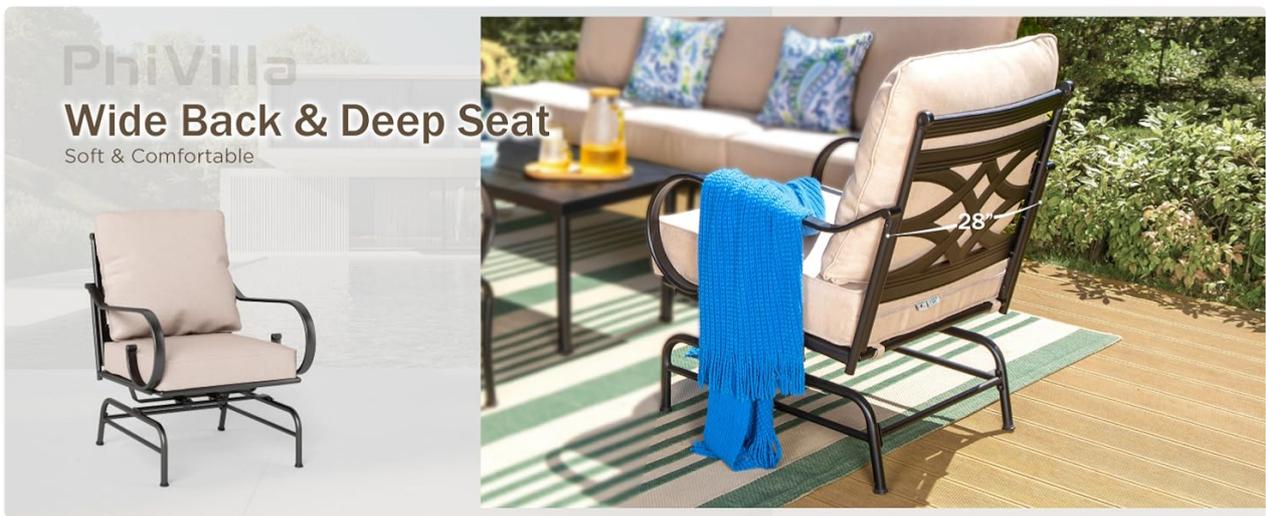


Image: A diagram explaining PHI VILLA's E-coating anti-rust technology, comparing it to standard powder coating for enhanced durability.

TROUBLESHOOTING

If you encounter any issues with your PHI VILLA Outdoor Patio Sofa Chairs, please refer to the following common troubleshooting tips:

- **Chair Wobbles:** Ensure the chair is placed on a level surface. Check all assembly bolts and tighten them evenly. If the wobble persists, slightly loosen all bolts, sit on the chair to settle the frame, then retighten.
- **Cushions Appear Flat:** Over time, cushions may compress. Fluff them regularly to restore their shape. If heavily soiled or damaged, consider replacing them.
- **Rust Spots:** While treated for rust, minor scratches can expose metal. Clean the area, sand lightly if rust is present, and apply a rust-inhibiting outdoor metal paint.
- **Missing Parts/Damaged Components:** If you find any parts missing or damaged upon unboxing, do not proceed with assembly. Contact customer support immediately for assistance.

SPECIFICATIONS

Attribute	Value
Brand	PHI VILLA
Model Number	PV-405-SF
Material	Metal
Item Weight	66 pounds (for the set)
Size	2 Seats
Color	Fixed Sofa (referring to the color/style variant)
Style	Modern

WARRANTY AND SUPPORT

Specific warranty details for the PHI VILLA Outdoor Patio Sofa Chairs (Model PV-405-SF) are not provided in this manual. For information regarding warranty coverage, claims, or technical support, please refer to the documentation included with your purchase or contact PHI VILLA customer service directly through their official website or the retailer where the product was purchased.

Always retain your proof of purchase for any warranty-related inquiries.