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> DWVO 16x32 ft Outdoor Heavy Duty Party Tent Instruction Manual

## DWVO MADWVEPtBs

# DWVO 16x32 ft Outdoor Heavy Duty Party Tent

## PRODUCT INSTRUCTION MANUAL

Brand: DWVO | Model: MADWVEPtBs

### 1. Introduction

The DWVO 16x32 ft Outdoor Heavy Duty Party Tent is designed to provide a spacious and reliable shelter for various outdoor events, including weddings, graduations, picnics, parties, and backyard gatherings. Constructed with a robust galvanized steel framework and durable, waterproof PE fabric, this canopy offers protection from the elements and a versatile space for your guests. This manual provides essential information for safe and efficient assembly, operation, and maintenance of your tent.

### 2. Safety Precautions

- **Wind Conditions:** Preventative measures should be taken when wind speed reaches 25 mph or higher to avoid wind damage. Always ensure the tent is securely anchored using all provided ground nails and pull ropes. Additional sandbags or weights are recommended in windy conditions.
- **Assembly:** Due to its size, assembly requires a minimum of 3-4 adults. Do not attempt to set up the tent alone, especially in windy conditions.
- **Site Selection:** Choose a level, clear area free from overhead obstructions (e.g., power lines, tree branches) and sharp objects on the ground.
- **Fire Safety:** Keep all open flames, heaters, and heat-producing equipment away from the tent fabric. The tent material is not fireproof.
- **Disassembly:** Disassemble the tent carefully, following the reverse of the assembly instructions. Ensure all components are clean and dry before storage to prevent mold or rust.

### 3. Package Contents

Your DWVO Party Tent package is delivered in 3 boxes and includes the following components:

- Top Cloths (1)
- Sidewalls with Windows (2)
- Zipper Doors (2)
- Columns (Frame Poles)
- Oxford Cloth Storage Bags (3)
- Connecting Parts (Joints)
- 6mm Large Ground Nails (8)
- Pull Ropes (8)
- Small Ground Nails (24)

*Note: The outer boxes may arrive at different times. Please ensure all components are present before beginning assembly.*

### 4. Setup Instructions

Proper assembly is crucial for the stability and longevity of your tent. Follow these steps carefully:

1. **Preparation:** Unpack all boxes and lay out the components. Sort all poles and connectors by their labels (e.g., A, B, W2) and type. This will significantly streamline the assembly process.
2. **Frame Assembly:** Begin by connecting the base poles and corner joints to form the rectangular base of the tent. Ensure all connections are secure and locking pins are engaged where applicable.
3. **Vertical Poles:** Attach the vertical support poles to the base frame.
4. **Roof Frame:** Assemble the roof frame by connecting the top poles and peak connectors. This step often requires multiple people to lift and secure the frame onto the vertical poles.
5. **Canopy Installation:** Carefully drape the main top cloth over the assembled frame. Ensure it is centered and evenly distributed.
6. **Sidewall and Door Attachment:** Attach the sidewalls and zipper doors using the provided fasteners (e.g., bungee balls, Velcro straps). The sidewalls feature clear PVC windows for natural light.
7. **Securing the Tent:** Use the large ground nails and pull ropes to firmly anchor the tent to the ground. For added stability, especially in areas prone to wind, consider using sandbags at each corner and along the base of the poles.



Figure 1: Fully assembled DWVO 16x32 ft Party Tent, showcasing its spacious interior and clear sidewall windows.



Figure 2: Dimensional view of the 16x32 ft tent, highlighting its generous size for events.

# 1.5-INCH THICKENED PIPE WALL



Robustness



Corrosion Protection



Figure 3: Detail of the 1.5-inch thickened pipe wall, emphasizing the robustness and corrosion protection of the galvanized steel frame.



Figure 4: Illustrates the secure base of the tent, showing the footplate and the use of a sandbag for enhanced stability.

## 5. Operating Instructions

The DWVO Party Tent offers flexibility in its configuration:

- **Sidewall Management:** The 140g high-quality PE removable sidewalls and zipper doors can be easily attached or removed. This allows for cross-ventilation on hot days or full enclosure for privacy and weather protection.
- **Light and Visibility:** The 160 grams PVC windows provide ample brightness inside the tent while blocking 99% of harmful UV rays.

# PVC LARGE WINDOWS



Waterproof



Heat Insulation



Figure 5: The tent's PVC windows offer both visibility and protection, designed for waterproofing and heat insulation.

## 6. Maintenance

To ensure the longevity and optimal performance of your DWVO Party Tent, follow these maintenance guidelines:

- **Cleaning:** Clean the tent fabric (140g imported PE cloth) with mild soap and water. Avoid harsh chemicals or abrasive materials that could damage the waterproof coating or UV protection.
- **Drying:** Ensure all fabric components are completely dry before folding and storing to prevent mold, mildew, and unpleasant odors.
- **Frame Care:** The heavy-duty white powder-coated galvanized steel framework is rust and corrosion resistant. Periodically inspect the frame for any signs of wear or damage. Clean any dirt or debris from the poles and connectors.
- **Storage:** Store the tent components in the extra durable 3 x 600D Oxford fabric storage bags provided. Store in a cool, dry place away from direct sunlight and extreme temperatures.

## 7. Troubleshooting

- **Tent Instability:** If the tent feels wobbly, ensure all frame connections are fully engaged and locking pins are secured. Verify that all ground nails are properly inserted and pull ropes are taut. In very windy conditions, additional anchoring (e.g., sandbags, heavier weights) is highly recommended.
- **Assembly Difficulty:** If you encounter difficulty during assembly, double-check that all parts are correctly identified by their labels and that you have sufficient help (3-4 people recommended). Laying out and sorting all components before starting can prevent confusion.
- **Water Leakage:** While the top cloth is 100% waterproof, ensure it is properly tensioned to prevent water pooling. Check for any tears or punctures in the fabric that may require repair.

## 8. Specifications

Feature	Detail
Brand	DWVO
Model Number	MADWVEPtBs
Product Dimensions	384"L x 192"W x 132"H (16x32 ft coverage)
Material	Alloy Steel (Frame), 140g PE Cloth (Top), 140g PE (Sidewalls), 160g PVC (Windows)
Frame Material	Alloy Steel (White Powder Coated Galvanized Steel)
Steel Tube Diameter	1.5 inches (38 mm)
Metal Connector Diameter	1.66 inches (42 mm)
Color	White
Water Resistance Level	Waterproof
UV Protection	UV Resistant (blocks 99% harmful UV rays)
Assembly Required	Yes
Item Weight	72.8 pounds
Number of Guylines	8
UPC	840332351735

## 9. Warranty & Support

DWVO is committed to providing high-quality products and customer satisfaction.

- **Returns:** Enjoy 30-day easy returns for your convenience.
- **Protection Plans:** Optional 2-Year and 3-Year Protection Plans are available for purchase to extend coverage beyond the standard warranty.
- **Customer Support:** For any questions, concerns, or assistance with your product, please contact DWVO Customer Support. Refer to your purchase documentation for specific contact details.