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› [LeTkingok](#) /

› LeTkingok Leather Electric Heating Press Tool (Model: zhuang-274) Instruction Manual

LeTkingok zhuang-274

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Model: zhuang-274 | Brand: LeTkingok

1. INTRODUCTION

This manual provides detailed instructions for the safe and effective operation of your LeTkingok Leather Electric Heating Press Tool, Model zhuang-274. This hand-held tool is designed for leather trimming and edge finishing, featuring adjustable temperature control from 40°C to 700°C and compatibility with 110V-220V power supplies. It includes an overcurrent protection circuit and a digital display for precise temperature management.

Please read this manual thoroughly before using the device and retain it for future reference.

2. SAFETY INFORMATION

Always observe the following safety precautions to prevent injury or damage to the device:

- Ensure the power supply voltage matches the device's requirements (110V-220V).
- Do not touch the hot head or heating element during operation or immediately after use, as temperatures can reach up to 700°C. Allow sufficient time for cooling.
- Use the tool in a well-ventilated area.
- Keep the device away from flammable materials.
- Do not immerse the device in water or other liquids.
- Always unplug the device when not in use or before cleaning and maintenance.
- Keep out of reach of children.
- If the power cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified persons to avoid a hazard.

3. PACKAGE CONTENTS

Verify that all items are present in the package:

- 1 x Leather Electric Heating Press Tool (Control Unit and Handpiece)
- 1 x Hot Head (M5 thread edge ironing head)
- 1 x Power Cable

4. SETUP INSTRUCTIONS

1. **Unpacking:** Carefully remove all components from the packaging.
2. **Connect the Handpiece:** Insert the connector of the hand-held tool into the designated port on the control unit. Ensure it is securely fastened.



Image: Front view of the control unit, highlighting the handpiece connection port and the temperature adjustment dial. The display shows temperature settings.

3. **Attach the Hot Head:** Carefully screw the hot head onto the hand-held tool. Ensure it is finger-tight but do not overtighten.



Image: Close-up of the hand-held tool with a hot head attached, connected to the control unit. The display shows the current temperature.

4. **Connect Power:** Plug the power cable into the power input port on the back of the control unit, then plug the other end into a suitable 110V-220V AC power outlet.



Image: Rear view of the control unit, indicating the power input socket and the main power switch.

5. OPERATING INSTRUCTIONS

1. **Power On:** Flip the main power switch on the back of the control unit to the "ON" position. The digital display will illuminate.
2. **Activate Heating:** Press and hold the power button on the control unit for 3 seconds. You will hear a beep, indicating that the heating process has started.
3. **Adjust Temperature:** Use the temperature adjustment dial on the front of the control unit to set the desired temperature between 40°C and 700°C. The digital display will show the set temperature and the current temperature.

Note: The optimal temperature for leather edge finishing varies depending on the type of leather and edge oil used. Start with a lower temperature and gradually increase as needed.

4. **Preheating:** Allow the tool to preheat until the displayed temperature reaches your set value. This may take a few minutes.
5. **Application:** Once the desired temperature is reached, gently apply the hot head to the edge of the leather. Move

the tool smoothly and consistently along the edge to achieve an even finish.

Your browser does not support the video tag.

Video: Demonstration of the Leather Electric Heating Press Tool being used to crease and finish the edge of a piece of leather, showing the smooth application process.

- 6. Power Off:** After use, press and hold the power button for 3 seconds to turn off the heating element. Then, flip the main power switch on the back of the control unit to the "OFF" position and unplug the device from the power outlet.
- 7. Cool Down:** Allow the hot head and hand-held tool to cool completely before handling or storing.

Advanced Settings

The device offers more than 20 personalized settings, including power-on password lock, password lock temperature, vibration switch sensitivity setting, and low voltage alarm. Refer to the full digital interface guide (not included in this basic manual) for detailed instructions on accessing and configuring these advanced features.

6. MAINTENANCE

- Cleaning:** Ensure the device is unplugged and completely cool before cleaning. Wipe the control unit and handpiece with a soft, dry cloth. Do not use abrasive cleaners or solvents.
- Hot Head Care:** The hot head can be gently cleaned with a soft brush or cloth once cooled. Avoid scratching the surface.
- Storage:** Store the tool in a dry, cool place, away from direct sunlight and moisture.
- Inspection:** Periodically inspect the power cord and connections for any signs of damage. If damage is found, discontinue use and contact customer support.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Device does not power on.	Power cable not connected; power switch off; power outlet malfunction.	Ensure power cable is securely plugged in. Flip power switch to ON. Test power outlet with another device.
Heating element not getting hot.	Heating not activated; handpiece not connected properly; faulty hot head.	Press and hold power button for 3 seconds to activate heating. Check handpiece connection. Ensure hot head is securely attached.
Temperature display is erratic.	Loose connection; sensor issue.	Check all connections. If problem persists, contact customer support.
Overcurrent alarm.	Internal circuit protection activated.	Unplug the device, wait a few minutes, then plug back in and restart. If it recurs, contact customer support.

8. SPECIFICATIONS

Feature	Detail
Model Number	zhuang-274
Brand	LeTkingok
Input Voltage	110V-220V AC
Temperature Range	40°C - 700°C (104°F - 1292°F)

Feature	Detail
Hot Head Thread	M5
Control	Digital Display, Overcurrent Protection Circuit
Item Weight	1.74 pounds (approx. 0.79 kg)
Color	Black

9. WARRANTY AND SUPPORT

For warranty information or technical support, please contact your retailer or the manufacturer directly. Keep your purchase receipt as proof of purchase.

Manufacturer: LeTkingok

