

VEVOR HC60-2000T

VEVOR 2000 lbs 60-inch Clamp-on Pallet Forks Instruction Manual

Model: HC60-2000T | Brand: VEVOR

1. INTRODUCTION

The VEVOR 2000 lbs 60-inch Clamp-on Pallet Forks are designed for efficient material handling with tractor buckets, skid steers, and loaders. Constructed from durable square steel tubing, these heavy-duty forks offer a 2000 lbs capacity, making them suitable for moving logs, firewood, hay bales, and other heavy items. Featuring reinforced bolts and an adjustable stabilizer bar, they provide enhanced stability and security during operation. This manual provides essential information for the safe and effective use of your pallet forks.

2. PRODUCT FEATURES

- **2000 LBS Capacity:** Made from durable square steel tubing, these pallet forks can easily handle your everyday needs without bending or breaking under pressure.
- **Reinforced Bolts & Screws:** Features reinforced bolts and grooved screw heads to increase contact area and improve stability.
- **Adjustable Stabilizer Bar:** The stabilizer bar can be adjusted between 19.5" and 36" to prevent forks from separating under heavy loads.
- **Easy Installation & Versatile:** Designed for quick attachment and removal, suitable for various tasks including moving logs, wood, firewood, fence posts, and hay bales.
- **Compatible with Most Loaders:** Fits most tractors such as John Deere or Kubota Tractors.



Image: VEVOR Pallet Forks demonstrating their 2000 lbs lifting capacity with a hay bale.

VEVOR[®]
TOUGH TOOLS. HALF PRICE

EFFORTLESSLY MOVE HEAVY ITEMS WITH EASE

2000 LBS Capacity



Image: Detail of the reinforced 8.8 grade bolts and grooved screw heads, highlighting enhanced stability.

RESISTS BENDING

High-Strength 8.8 Grade Bolts



Enhanced Stability



More Fixed Pressure Points
One piece after Installation

Image: Illustration of the adjustable stabilizer bar, which can be set between 19.5 and 36 inches to fit various bucket sizes.

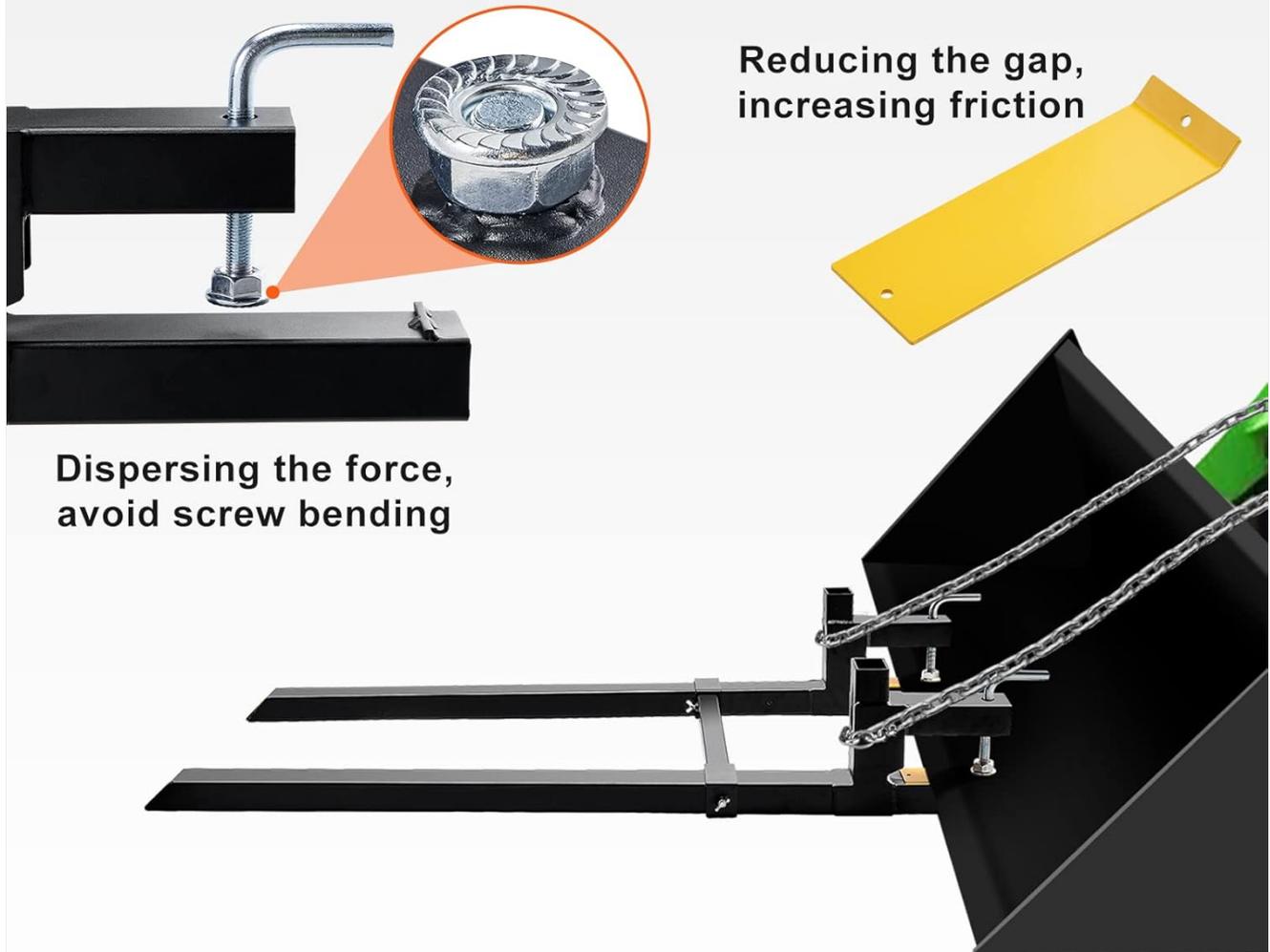
3. SETUP AND INSTALLATION

The VEVOR Pallet Forks are designed for quick and tool-free installation. Follow these steps to attach the forks to your tractor bucket:

1. **Step 1: Slide the Forks.** Position your tractor bucket on a flat, stable surface. Slide each pallet fork over the cutting edge of your bucket. Ensure the fork's mounting bracket sits flush against the bucket's top edge.
2. **Step 2: Secure the Clamps.** Once the forks are in place, twist the screw rod on each clamp to tighten it down firmly against the bucket. Ensure both clamps are securely locked to prevent movement during operation.
3. **Step 3: Install Stabilizer Bar.** Assemble the two parts of the stabilizer bar. Place the assembled stabilizer bar between the two forks and tighten the bolts to secure it. Adjust the bar's width to fit snugly between the forks, ensuring maximum stability.

MULTI-PROTECTION ENSURES SECURITY

Double-Bolted Structure & Anti-Slip Gaskets



Reducing the gap,
increasing friction

Dispersing the force,
avoid screw bending

Image: Visual guide illustrating the two-step process of sliding the forks onto the bucket and securing them with the screw clamps.

Video: Official VEVOR guide on how to install the pallet forks onto a tractor bucket, demonstrating the quick attachment process.

4. OPERATING INSTRUCTIONS

Proper operation ensures safety and extends the lifespan of your pallet forks.

- **Load Capacity:** Do not exceed the maximum load capacity of 2000 lbs. Always consider the lifting capacity of your tractor or loader as well.
- **Load Distribution:** When lifting, ensure the load is placed as close to the bucket as possible. This minimizes stress on the forks and bucket, preventing damage and maintaining stability.
- **Stabilizer Bar:** Always use the adjustable stabilizer bar to prevent the forks from spreading apart under load. Ensure it is securely tightened.
- **Visibility:** Maintain clear visibility of the load and surrounding area during operation.
- **Ground Conditions:** Operate on stable, level ground whenever possible. Exercise extreme caution on uneven or sloped terrain.
- **Secure Loads:** For unstable or shifting loads, consider using additional restraints like chains through the integrated

chain holes on the forks.

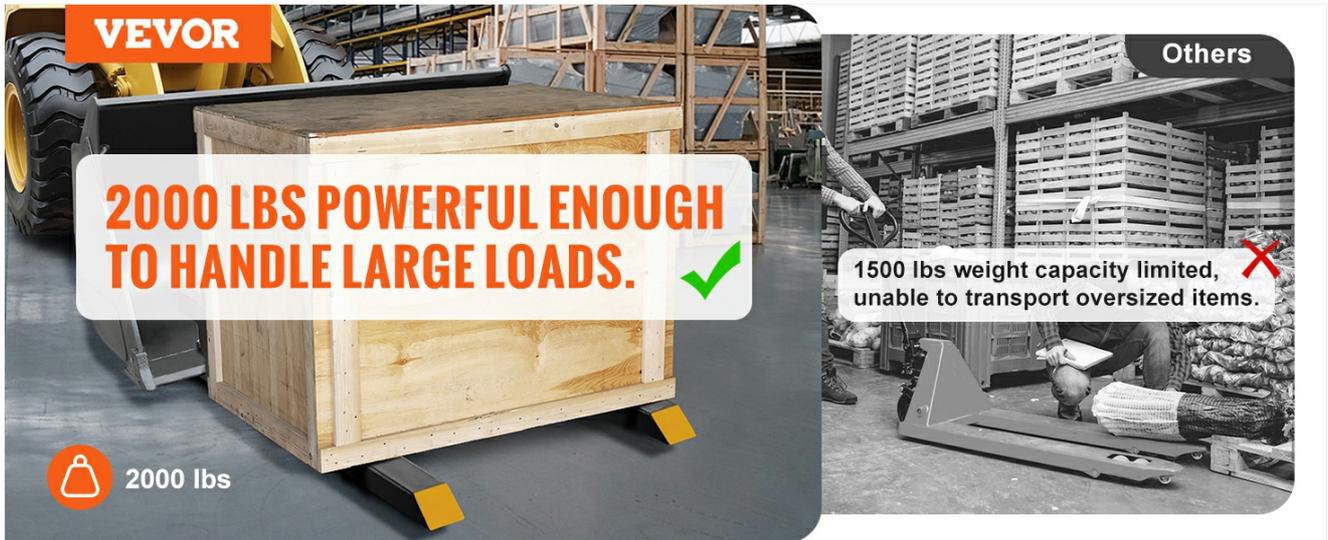


Image: Pallet forks in action, moving a large wooden crate, demonstrating the importance of placing loads close to the bucket for stability.

5. MAINTENANCE

Regular maintenance will ensure the longevity and safe operation of your VEVOR Pallet Forks.

- **Inspection:** Before each use, inspect the forks, clamps, and stabilizer bar for any signs of wear, damage, or loose components.
- **Tighten Bolts:** Periodically check and re-tighten all bolts, especially the clamp bolts and stabilizer bar bolts, to ensure they remain secure.
- **Cleaning:** Clean the forks after use to remove dirt, debris, or corrosive materials. While rust-proof, keeping them clean helps maintain their condition.
- **Storage:** Store the pallet forks in a dry, protected area when not in use to prevent environmental damage.

6. TROUBLESHOOTING

Address common issues promptly to ensure safe and effective operation.

- **Forks Loosening During Use:** If the forks shift or loosen, immediately lower the load. Re-tighten the clamp bolts firmly. Ensure the stabilizer bar is correctly installed and tightened. Consider adding anti-slip gaskets if not already in place, or if they are worn.
- **Instability When Lifting:** This can be caused by an overloaded condition or improper load distribution. Ensure the load does not exceed 2000 lbs and is positioned as close to the bucket as possible. Verify the stabilizer bar is properly adjusted and secured.
- **Difficulty Attaching/Removing:** Ensure the bucket's cutting edge is clean and free of obstructions. Lubricate the screw rods if they are stiff.

7. SPECIFICATIONS

Feature	Specification
Model Number	HC60-2000T

Feature	Specification
Overall Length	60 inches (149 cm)
Fork Length	43 inches (109.2 cm)
Fork Width	2.8 inches (7 cm)
Fork Height	2 inches (5 cm)
Lip Clearance	3 inches (7.5 cm)
Adjustable Stabilizer Bar Range	19.5 - 36 inches (49.5 - 91.5 cm)
Weight Capacity	2000 lbs
Item Weight	61 pounds (27.6 kg)
Product Dimensions	59.7 x 12.6 x 3.5 inches
Material	Durable Square Steel Tubing
Color	Black

EASY INSTALLATION & REMOVAL

Two-Step Installation

Step 1

Slide the fork into the edge of the bucket.



Step 2

Twist the screw rod and clamp it down to lock.



Image: Technical drawing showing the dimensions and key features of the pallet forks.

8. WARRANTY AND SUPPORT

For detailed warranty information, please refer to the official VEVOR website or contact their customer support directly.

VEVOR is committed to providing quality products and support.

You can visit the [VEVOR Store on Amazon](#) for more products and information.