

Husqvarna 525HF3S

Husqvarna 525HF3S 26-Inch Professional Gas Hedge Trimmer User Manual

Model: 525HF3S

Introduction

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1. INTRODUCTION

This manual provides essential information for the safe and effective operation, maintenance, and troubleshooting of your Husqvarna 525HF3S 26-Inch Professional Gas Hedge Trimmer. Please read this manual thoroughly before using the equipment to ensure proper handling and to prevent injury or damage.

The Husqvarna 525HF3S is a powerful fixed pole hedge trimmer designed for professional use. It features a 26-inch double-sided cutter bar on a 32-inch shaft, providing extended reach for demanding tasks. The robust design includes a commercial gearbox built to withstand tough working conditions. Its patented X-Torq engine is engineered to reduce fuel consumption and emissions compared to conventional engines, while delivering efficient cutting performance.



Figure 1: Husqvarna 525HF3S 26-Inch Professional Gas Hedge Trimmer

2. SAFETY INFORMATION

Always prioritize safety when operating power equipment. Failure to follow safety instructions can result in serious injury or death.

2.1 General Safety Precautions

- Read and understand the entire manual before operation.
- Wear appropriate personal protective equipment (PPE), including eye protection, hearing protection, gloves, and sturdy footwear.
- Do not operate the trimmer when fatigued, ill, or under the influence of alcohol or drugs.
- Keep bystanders, children, and pets at a safe distance (at least 50 feet/15 meters) from the work area.
- Inspect the work area for obstacles such as wires, fences, or hidden objects before starting.
- Never modify the trimmer or remove safety devices.

2.2 Fuel Safety

- Mix fuel in a well-ventilated area, away from ignition sources.
- Use only fresh, clean, unleaded gasoline mixed with high-quality 2-stroke engine oil at the recommended ratio.
- Do not smoke while refueling.
- Wipe up any spilled fuel immediately.
- Store fuel in approved containers in a cool, well-ventilated area.

2.3 Operation Safety

- Hold the trimmer firmly with both hands during operation.
- Ensure stable footing, especially when working on uneven terrain or ladders.
- Be aware of the blade's movement and avoid contact with any part of your body.
- Turn off the engine and ensure the blade has stopped before making adjustments or clearing debris.

3. COMPONENTS OVERVIEW

Familiarize yourself with the main parts of your Husqvarna 525HF3S hedge trimmer:



Figure 2: Main components of the Husqvarna 525HF3S

- **Engine Unit:** Contains the 25.4cc X-Torq engine, fuel tank, air filter, and starter mechanism.
- **Shaft:** The long shaft (32 inches) connects the engine unit to the cutter bar, providing extended reach.
- **Handles:** Ergonomically designed handles for comfortable and secure grip during operation. Includes the throttle trigger and safety switch.
- **Cutter Bar:** The 26-inch double-sided stainless steel blade assembly for cutting hedges and shrubs.
- **Blade Guard:** A protective cover for the blade when not in use.
- **Air Purge Bulb:** Used to prime the fuel system for easier starting.
- **Choke Lever:** Controls the air-fuel mixture for cold starting.
- **Stop Switch:** Immediately shuts off the engine.

4. SETUP

4.1 Fuel Mixing

Your Husqvarna 525HF3S uses a 2-stroke engine and requires a mixture of unleaded gasoline and 2-stroke engine oil. Refer to the engine oil manufacturer's instructions for the correct mixing ratio, typically 50:1 (2% oil) for Husqvarna 2-stroke oil.

1. Use fresh, clean, unleaded gasoline with an octane rating of 87 or higher.
2. Pour half the required amount of gasoline into a clean fuel container.
3. Add the full amount of 2-stroke oil.
4. Shake the mixture thoroughly.
5. Add the remaining gasoline and shake again.

Caution: Never use straight gasoline or automotive oil in your 2-stroke engine. This will cause severe engine damage.

4.2 Filling the Fuel Tank

1. Ensure the engine is off and cool.
2. Clean the area around the fuel cap to prevent dirt from entering the tank.
3. Carefully open the fuel cap.
4. Fill the fuel tank, leaving a small air gap to allow for fuel expansion. Do not overfill.
5. Securely close the fuel cap.

5. OPERATING INSTRUCTIONS

5.1 Starting the Engine (Cold Start)

1. Place the trimmer on a firm, flat surface.
2. Move the stop switch to the ON position.
3. Push the air purge bulb repeatedly (approx. 10 times) until fuel is visible in the bulb.
4. Set the choke lever to the FULL CHOKE position.
5. Pull the starter cord firmly and steadily until the engine attempts to start (usually 1-3 pulls). Do not pull the cord to its full extension.
6. Once the engine attempts to start, move the choke lever to the HALF CHOKE position.
7. Pull the starter cord again until the engine starts.
8. Allow the engine to warm up for 30-60 seconds before applying throttle.

5.2 Starting the Engine (Warm Start)

1. Move the stop switch to the ON position.
2. Push the air purge bulb repeatedly until fuel is visible.
3. Pull the starter cord until the engine starts. No choke is typically needed for a warm engine.

5.3 Operating the Trimmer

- Hold the trimmer with both hands, ensuring a balanced grip.
- Maintain a stable stance.
- Engage the throttle trigger to accelerate the blade.
- Cut with a sweeping motion, moving the blade along the hedge. The 26-inch dual-action blade cuts in both directions, allowing for efficient work.
- Avoid cutting branches thicker than 1 inch.
- Be mindful of the extended reach provided by the 32-inch shaft, especially when working near power lines or other obstacles.

5.4 Stopping the Engine

To stop the engine, simply move the stop switch to the OFF position.

6. MAINTENANCE

Regular maintenance ensures optimal performance and extends the life of your hedge trimmer.

6.1 Daily Maintenance

- **Clean the Cutter Bar:** Remove sap, debris, and dirt from the blades after each use. Lubricate the blades with a light machine oil or blade lubricant.
- **Check Air Filter:** Inspect for dirt and debris. Clean or replace if necessary.
- **Inspect Fuel Lines:** Check for cracks or leaks.
- **Check Fasteners:** Ensure all nuts, bolts, and screws are tight.

6.2 Weekly/Monthly Maintenance

- **Spark Plug:** Inspect and clean the spark plug. Replace if electrodes are worn or fouled.
- **Gearbox Lubrication:** Check and replenish gearbox grease as per manufacturer recommendations.
- **Blade Sharpening:** Sharpen blades as needed to maintain cutting efficiency. Dull blades can strain the engine.

6.3 Storage

- Drain the fuel tank completely or use a fuel stabilizer if storing for more than 30 days.
- Clean the entire trimmer thoroughly.
- Apply a thin coat of oil to the blades to prevent rust.
- Store in a dry, well-ventilated area, out of reach of children.

7. TROUBLESHOOTING

This section addresses common issues you might encounter with your hedge trimmer.

Problem	Possible Cause	Solution
Engine does not start	No fuel or incorrect fuel mix Stop switch in OFF position Choke not set correctly Fouled spark plug Clogged fuel filter	Fill with correct fuel mix Move switch to ON Adjust choke as per starting instructions Clean or replace spark plug Replace fuel filter
Engine runs, but blades do not move	Debris jammed in blades Damaged gearbox Loose drive shaft connection	Turn off engine, clear debris Contact authorized service center Contact authorized service center
Loss of power during operation	Dull blades Clogged air filter Incorrect fuel mix Overheating	Sharpen or replace blades Clean or replace air filter Use correct fuel mix Allow engine to cool, check for obstructions
Excessive vibration	Loose components Damaged blade Bent shaft	Check and tighten all fasteners Inspect and replace damaged blade Contact authorized service center

If you encounter issues not listed here or if solutions do not resolve the problem, please contact an authorized Husqvarna service center.

8. SPECIFICATIONS

Feature	Detail
Brand	Husqvarna

Feature	Detail
Model Number	967207501
Power Source	Gas Powered
Engine Displacement	25.4cc (X-Torq engine)
Blade Length	26 Inches
Cutter Bar Type	Double-sided
Shaft Length	32 Inches (approx. 10 ft reach)
Cutting Width (Max)	0.75 Inches (approx. 1 inch for twigs)
Blade Material	Stainless Steel
Item Weight	13 Pounds
Product Dimensions	9.6"L x 9.1"W x 71.84"H
UPC	024761018630

9. WARRANTY AND SUPPORT

9.1 Manufacturer's Warranty

The Husqvarna 525HF3S 26-Inch Professional Gas Hedge Trimmer is backed by a **2-year limited manufacturer's warranty** for professional use. This warranty covers defects in materials and workmanship under normal use. Please retain your proof of purchase for warranty claims.

For specific details regarding warranty coverage, limitations, and exclusions, refer to the warranty documentation included with your product or visit the official Husqvarna website.

9.2 Customer Support

For technical assistance, parts, or service, please contact Husqvarna customer support or an authorized Husqvarna service dealer. You can find contact information and dealer locations on the official Husqvarna website:

[Visit Husqvarna Official Website](#)



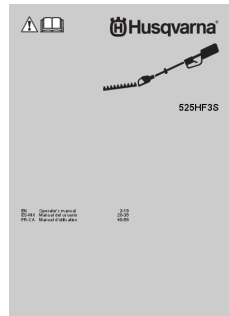
Figure 3: Husqvarna Brand Logo

Related Documents - 525HF3S

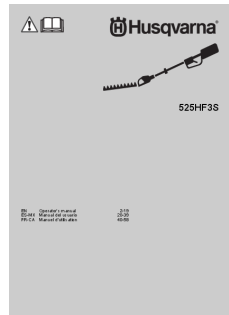
	Husqvarna 525HF3S Operator's Manual This operator's manual provides essential safety instructions, operating procedures, maintenance guidelines, and technical specifications for the Husqvarna 525HF3S hedge trimmer.
	Husqvarna 525iHE3, 525iHE4 Pole Hedge Trimmer Operator's Manual This operator's manual provides essential safety instructions, operating procedures, maintenance guidelines, and technical specifications for the Husqvarna 525iHE3 and 525iHE4 battery-powered pole hedge trimmers.
	Husqvarna 215iHD45 Battery Hedge Trimmer Operator's Manual Discover the Husqvarna 215iHD45 battery hedge trimmer. This operator's manual provides essential information on safe operation, maintenance, and intended use for efficient garden care. Learn about the features and specifications of this powerful, battery-powered tool from Husqvarna.

 520iHE3	Husqvarna 520iHE3 Operator's Manual - Battery Pole Hedge Trimmer Guide Comprehensive operator's manual for the Husqvarna 520iHE3 battery pole hedge trimmer, covering safety, operation, maintenance, and technical specifications for optimal use.
 520iHT4	Husqvarna 520iHT4 Operator's Manual - Battery Telescopic Pole Hedge Trimmer Official operator's manual for the Husqvarna 520iHT4 battery telescopic pole hedge trimmer. Learn about safety, operation, maintenance, and troubleshooting for your Husqvarna garden tool.
 322HD60	Husqvarna 322HD60 Operator's Manual Comprehensive operator's manual for the Husqvarna 322HD60 hedge trimmer, covering safety, operation, maintenance, and troubleshooting for this two-stroke engine garden tool.

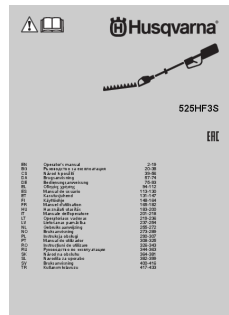
Documents - Husqvarna – 525HF3S



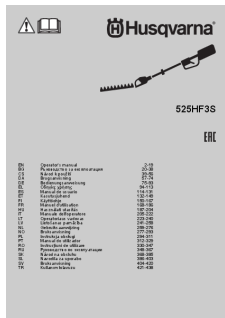
[pdf] User Manual Troubleshooting Guide Warranty
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525HF3S EN Operator s manual ES-MX Manual del usuario FR-CA Manuel d utilisation 2-19 20-39 40-59 Contents
Introduction..... 2 Safety.....4 Assembly.....
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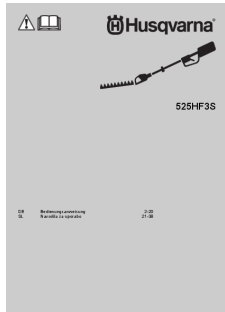
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[Husqvarna 525HF3S Operator's Manual](#)

This operator's manual provides essential safety instructions, operating procedures, maintenance guidelines, and technical specifications for the Husqvarna 525HF3S hedge trimmer.

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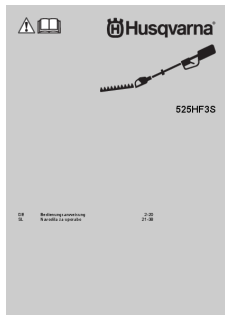


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525HF3S DE Bedienungsanleitung SL Navodila za uporabo 2-20 21-38 Inhalt Einleitung.....
Sicherheit..... 4 Montage.....

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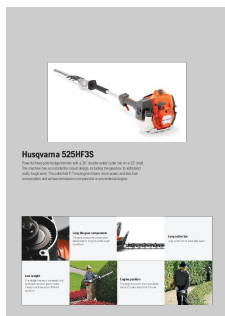


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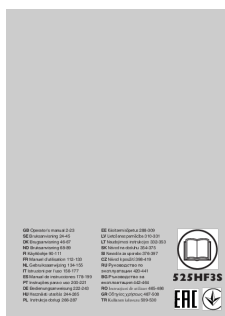
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[\[pdf\]](#) Specifications

DOWNLOAD PRODUCT SHEET HUSQVARNA 525HF3S Hedge Trimmer HUSQVARNA SHEETcdn.shopify.s.files.1.0549.1005.8652.HUSQVARNA.SHEET.v.161

Husqvarna **525HF3S** Powerful fixed pole hedge trimmer with a 26 double-sided cutter bar on a 32 shaft. The machine has a consistent power output to withstand really tough work. The patented X-Torq engine means more power and less fuel consumption and exhaust emissions.

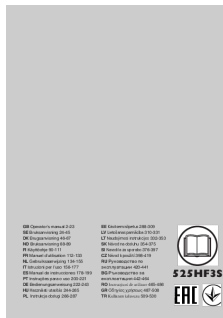


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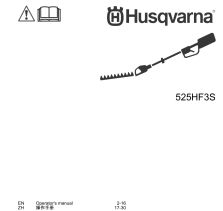
GB Operator's manual 2-23 SE Bruksanvisning 24-45 DK Brugsanvisning 46-67 NO Bruksanvisning 68-89 FI ... 1 BG 442-464 RO 11
GR - - 487-508 TR Kullanım kılavuzu 509-530 **525HF3S** KEY TO SYMBOLS Symbols WARNING Incorrect or careless use of a hedge trimmer can result in injury or death. Read and understand the operator's manual before using the tool.

lang:en score:26 filesize: 91.12 M page_count: 536 document date: 2019-05-24



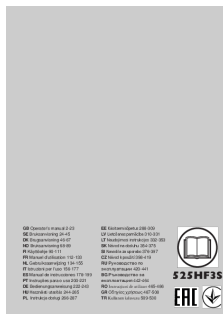
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525HF3S EN Operator s manual ZH 2-16 17-30 Contents Introduction..... 2
Safety.....3 Assembly.....
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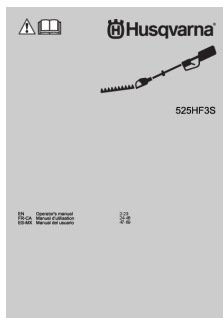
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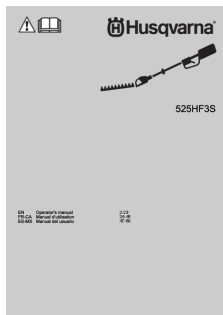
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Operator s manual Manuel d utilisation Manual de instrucciones**525HF3S** Please read the operator s manual carefully and make sur instructions before using the machine. Lire attentivement et bien assimiler le manuel d utilisation avant d utiliser la machine. Lea det lang:en score:25 filesize: 11.48 M page_count: 72 document date: 2018-10-31



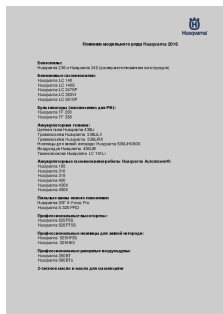
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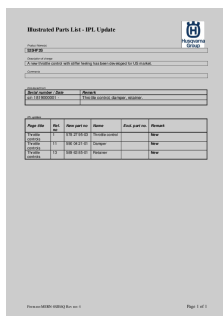
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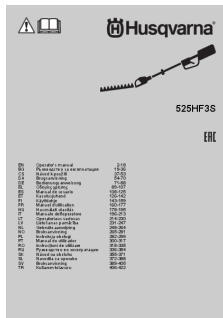
[pdf] Parts List

Title reshma IPL update 525HF3S Throttle controls 2018 05 www static nw husqvarna hbd tdr v2 pub000091302 doc000216562 S3Sk6dupYvB dgaZgh8Pgb5UJJI Illustrated Parts List - IPL Update Product Name s **525HF3S** Description of change A new throttle control with stiffer feeling has been Comments Introduced from Serial number / Date s/n 1819000001 - Remark Throttle control, damper, retainer. IPL updates Page titlk lang:tl score:22 filesize: 25.67 K page_count: 1 document date: 2018-08-30



[pdf] User Manual Owner's Manual Specifications Guide Accessories Borchure Catalog

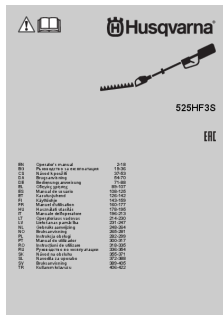
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OM Husqvarna 525 HF3S 2019 12 HEDGE TRIMMERS POLE EN BG CS DA DE EL ES ET FI FR HU IT LT LV NL NO PL PT RO RU SK SL SV TR HUSO2019 E alkylate fuel for best performance and extension of the engine life This contains less harmful chemicals compared to regular frmlabnavrse images webfronts cach

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[\[pdf\]](#) Parts List

IPL Husqvarna 525 HF3S 2018 08 HEDGE TRIMMERS POLE HUSI2018 AAaa 525HF3S 14215607 lowes productdocuments 5bfc711a e50f 4f1d 8eb0 24628cb2 SPARE PARTS LIST HEDGE TRIMMERS/POLE HEDGE TRIMMERS 525 HF3S CUTTING EQUIPMENT 525 HF3S CUTTING ... 3 HF3S QTY KIT 1 1 1 Illustrated Parts List - IPL Update Product Name s **525HF3S** Description of change A new throttle control with s developed for US ... lang:de **score:19** filesize: 423.06 K page_count: 32 document date: 2018-08-30



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wl 036632 www static nw husqvarna files aprimo sales profile material documents brochure v d3510b1d ||| PETROL POWER CUTTERS THE PERFECT CUT WITH HUSQVARNA CONSTRUCTION FOREST, GARDEN CONSTRUCTION | Working width 135 cm Working depth 30 cm 158 kg HEDGE TRIMMERS HUSQVARNA **525HF3S** 25.4 cc 1.0 kW 65 cm 6.1 kg BLC 50.2 cc 1.6 kW Air speed 289 km/h ... lang:en **score:18** filesize: 3.33 M page_count: 4 document date: 2022-05-04

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[pdf] Brochure

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lang:en score:16 filesize: 18.82 M page_count: 51 document date: 2022-05-18



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lang:sw score:16 filesize: 37.93 M page_count: 148 document date: 2017-03-22

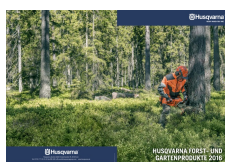


[pdf] Specifications

SHC 225 225S To learn more visit echo usa IMPROVED PERFORMANCE LIGHTER WEIGHT AND BETTER ERGONOMICS Shafter Hedge Trimmer PROFESS f9e81b2c 5eae 417a 849a cc129594e9c5 shc 08136607 ab78 40db 88dc e85bba217514

SHC-225/225S Shafter Hedge Trimmer SHC-225/225S IMPROVED PERFORMANCE, LIGHTER WEIGHT, AND BETTER ER ... 12 18.3 oz. Loop No Yes 26 24 2 Flat No 11.9 lbs. 439.95 Husqvarna **525HF3S** 17.25 oz. Tube -No 32 26 2 Flat Yes 13.45 lbs. 439.95 Incorpora...

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[pdf] User Manual

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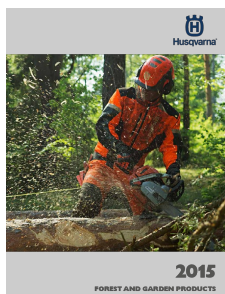
Husqvarna Austria GmbH, Industriezeile 36, 4010 Linz Tel. 0732/77 01 01-0, Fax DW 440, office.at hus ... ie Versionen mit verstellb vertikale Schneiden erleichtern. NEU HUSQVARNA **525HF3S** Kraftvolle Stabheckenschere mit 65 cm langem, doppelseitigem Mes: lang:de score:15 filesize: 13.09 M page_count: 66 document date: 2016-01-14



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Discover the Husqvarna 2023 Fall Booking Program, offering dealers significant discounts on chainsaws, blowers, fuel, oil, bars, che about promotional offers, booking details, and consumer sales events.

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2015 FOREST AND GARDEN PRODUCTS Performance, design and heritage. For 325 years our engineers ha ... 10 ft. 14.3 lbs. Sn switch, remote adjustable cutter bar. New HUSQVARNA **525HF3S** 25.4 cc, 1.3 hp, knife length 26.0 in. Reach 10 ft. 13.4 lbs. Smart lang:en score:15 filesize: 28.06 M page_count: 210 document date: 2015-02-25



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 Produits et services pour paysagistes professionnels Amliorez votre journe de travail Les produits ... SUR PERCHE ESSENCE 525t
 PERCHE ESSENCE 525HE3 TAILLE-HAIE SUR PERCHE ESSENCE **525HF3S** 25.4 cm 1,3 hp 24 po 4 400 coupes/min 13,9 lb Ta
 de 2...

lang:fr score:15 filesize: 17.24 M page_count: 51 document date: 2022-01-06



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 PROFESSIONAL PRODUCTS CATALOG CELEBRATING 330 YEARS Husqvarna tools for forests, parks and gardens ... 1.3 3200
 23.6 / 1.1 / 93 102 5.8 / 5.7 30 1.2 4400 11.2 967 65 93-02 **525HF3S** 25.4 / 1.2 / 92 525HE3 25.4 / 1.34 / 96 105 106 525HE4 25.4 /
 lang:en score:15 filesize: 6.08 M page_count: 24 document date: 2020-05-09



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 HUSQVARNA TOTAL SOLUTIONS 2020 Darren Dean Darren is a registered professional forester in British ... 0iHT4 325HE3 Gas
 13.9 lbs 22 325HE4 Gas PROFESSIONAL **525HF3S** Gas 25.4 cc 14.1 lbs 22 25.4 cc 13.5 lbs 26 522HD60S Gas 23.6 cc 11.2 lbs 2
 lang:en score:15 filesize: 60.38 M page_count: 254 document date: 2019-12-13



[\[pdf\]](#) Warranty Borchure

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 Husqvarna Total Solutions 2022 1 HUSQVARNA ADVANTAGE. TO BE DESIGNED. DISCOVER THE HUSQVARNA ADVAN ... 0 C
 MEDIUM DUTY 322HD60 Gas HEAVY DUTY 21.7 cc 11.2 lbs 24 **525HF3S** Gas 25.4 cc 13.5 lbs 26 525HE3 Gas 25.4 cc 13 lbs 24
 lang:en score:15 filesize: 34.22 M page_count: 262 document date: 2022-05-16



[\[pdf\]](#) Parts List Accessories

IPL 525 HF3S HUSI2015 AAaa 525HF3S 2015 03 Husqvarna husqvarna 80 ddoc HUSI
 SPARE PARTS LIST HEDGE TRIMMERS/POLE HEDGE TRIMMERS 525 HF3S ACCESSORIES 525 HF3S ACCESSORIES Ref F
 48-01 GREASE 2 575 73 82-02 COMBINATION WRENCH 3 501 60 02-03 SCREWDRIVER Remark 525 HF3S QTY KIT 1 1 1 CAR
 CARBURETOR Ref Part No De...
 lang:de score:14 filesize: 953.74 K page_count: 29 document date: 2016-09-19



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 lang:en score:14 filesize: 21.75 M page_count: 48 document date: 2015-11-18



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3420 f a Husqvarna Full Line Catalog 2 hqvcdn3 azureedge net qs ver 20200318T154637 hcsh 503D54E9CBA99AC852BDC466C00BDF8E \$\$ media localconter catalog

HUSQVARNA TOTAL SOLUTIONS 2020 Darren Dean Darren is a registered professional forester in British ... 0iHT4 325HE3 Gas 13.9 lbs 22 325HE4 Gas PROFESSIONAL **525HF3S** Gas 25.4 cc 14.1 lbs 22 25.4 cc 13.5 lbs 26 522HD60S Gas 23.6 cc 11.2 lbs 2
lang:en score:14 filesize: 45.51 M page_count: 254 document date: 2020-02-08



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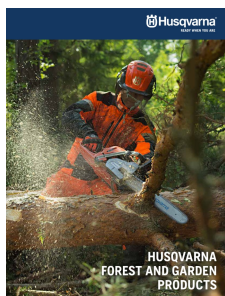
HUSQVARNA GENUINE PARTS GET THE MOST OUT OF YOUR HUSQVARNA GENUINE PARTS - MADE BY HUSQVARNA, FC COMBINATION WRENCH Torx 10 Spark Plug Wrench

233RJ;325HE3;325HE4;522L;524L;**525HF3S**;525L;525LK;525LS;525LST;525P4S;525P5S;525PT5S;525RJD;525RJX;525RK;525F
lang:en score:14 filesize: 11.25 M page_count: 116 document date: 2019-04-02



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lang:fr score:14 filesize: 34.17 M page_count: 262 document date: 2022-06-07



[pdf] Specifications Catalog

James Hale HUSQVARNA FOREST AND GARDEN PRODUCTS hqproductcatalogue2017uslow 1 cdn imperiatools ru |||
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lang:en score:14 filesize: 28.11 M page_count: 156 document date: 2017-03-03



[pdf] Catalog

HVA Offres ecoles 2020HQWeb hqvcdn3 azureedge net qs ver 20200210T143151 hcsh 58004D6A74CB9937557996463DDC39CF \$\$ media localcontent fr husq
Ready when you are : Prts quand vous l tes OFFRES TUDIANTES 2020 HUSQVARNA, VOS CTS DURANT VOTRE F ... uissance coupe Poids 25,4 cm3 1,0 kW 55 cm 4300 coupes/min 6,4 kg 1 **525HF3S** 967 14 74 01 Prix tudians : 639,20 Prix public max. conse
lang:fr score:14 filesize: 19.5 M page_count: 31 document date: 2020-02-10



[pdf] Catalog

3420 f a Husqvarna Full Line Cat 2020 CA F2 hqvcdn3 azureedge net qs ver 20200407T131958 hcsh 18693F60AAEA0E7996E024A21B6AF3B4 \$\$ media localco full line cat f2

SOLUTIONS UNIVERSELLES HUSQVARNA 2020 Darren Dean Darren est un forestier professionnel inscrit en ... ence 25,4 cm3 1: Essence 25,4 cm3 14,1 lb 22 po 121 PROFESSIONNEL **525HF3S** Essence 25,4 cm3 13,5 lb 26 po 121 522HD60S Essence 23,6 c
lang:fr score:13 filesize: 44.21 M page_count: 254 document date: 2020-02-08



lang:no score:13 filesize: 8.35 M page_count: 38 document date: 2016-11-16



lang:i-klɪŋɡɔŋ score:13 filesize: 16.98 M page_count: 152 document date: 2018-01-05

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lang:en score:13 filesize: 11.25 M page_count: 116 document date: 2019-04-02



lang:fr score:13 filesize: 39.87 M page_count: 172 document date: 2018-12-12