



[Manuals.plus](#) /

› [VEVOR](#) /

› VEVOR 4-in-1 Hat Heat Press Instruction Manual

## VEVOR 4-in-1 Hat Heat Press

# VEVOR 4-in-1 Hat Heat Press Instruction Manual

Model: 4-in-1 Hat Heat Press

## 1. INTRODUCTION

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This manual provides detailed instructions for the safe and efficient operation of your VEVOR 4-in-1 Hat Heat Press. This machine is designed for sublimation transfer onto various types of hats and caps, offering versatility with its multiple heating platen sizes. Please read this manual thoroughly before initial use to ensure proper setup, operation, and maintenance.



Image: The VEVOR 4-in-1 Hat Heat Press machine, showcasing its main unit, the curved heating platen, and three additional interchangeable heating pads. Various hats are displayed, indicating the machine's application.



## 4-IN-1 CAP HEAT PRESS

Create memorable hats  
for your loved ones



Image: The VEVOR 4-in-1 Cap Heat Press machine with a selection of different hat styles, including baseball caps, berets, and bucket hats, demonstrating the machine's adaptability for various headwear.

## 2. SAFETY INFORMATION

- Always operate the heat press on a stable, heat-resistant surface.
- Keep hands and fingers clear of the heating platen during operation to prevent burns.
- Do not touch the heating platen immediately after use; allow it to cool down.
- Ensure the machine is properly grounded to prevent electrical shock.
- Unplug the machine from the power outlet when not in use or before cleaning/maintenance.
- Keep children and pets away from the heat press during operation.
- Do not operate the machine if the power cord or plug is damaged.
- Use in a well-ventilated area to dissipate any fumes from heat transfer materials.

## 3. COMPONENTS AND FEATURES

Your VEVOR 4-in-1 Hat Heat Press comes with the main unit and several interchangeable heating pads to accommodate different hat sizes and styles.

- **Main Unit:** Includes the frame, control panel, and primary heating platen.
- **Control Panel:** Features a dual-screen digital display for temperature and time, along with control buttons.
- **Pressure Control Knob:** Allows adjustment of the pressure applied during heat pressing.
- **Interchangeable Heating Pads:** Four different sizes are included for versatile application.

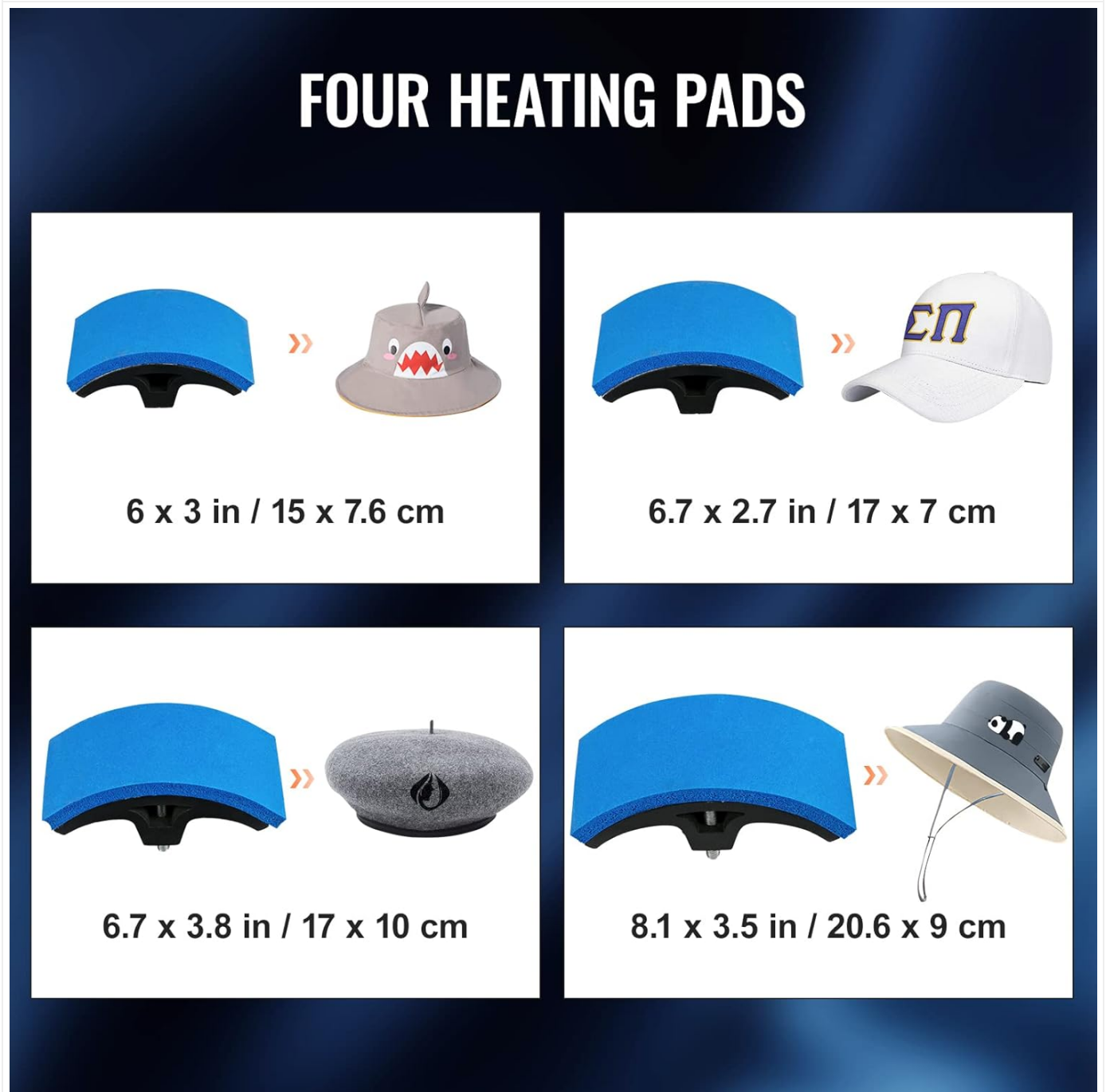


Image: A visual representation of the four different heating pads included with the heat press, showing their varying dimensions: 6 x 3 in (15 x 7.6 cm), 6.7 x 2.7 in (17 x 7 cm), 6.7 x 3.8 in (17 x 10 cm), and 8.1 x 3.5 in (20.6 x 9 cm).

# TIME & TEMP DUAL-SCREEN



Intelligent  
Heating Chip



Built-in  
Secure Fuses



Image: A close-up view of the heat press's control panel, highlighting the dual-screen display for time and temperature, an intelligent heating chip, and built-in secure fuses for safety and precise control.

# PRESSURE KNOB

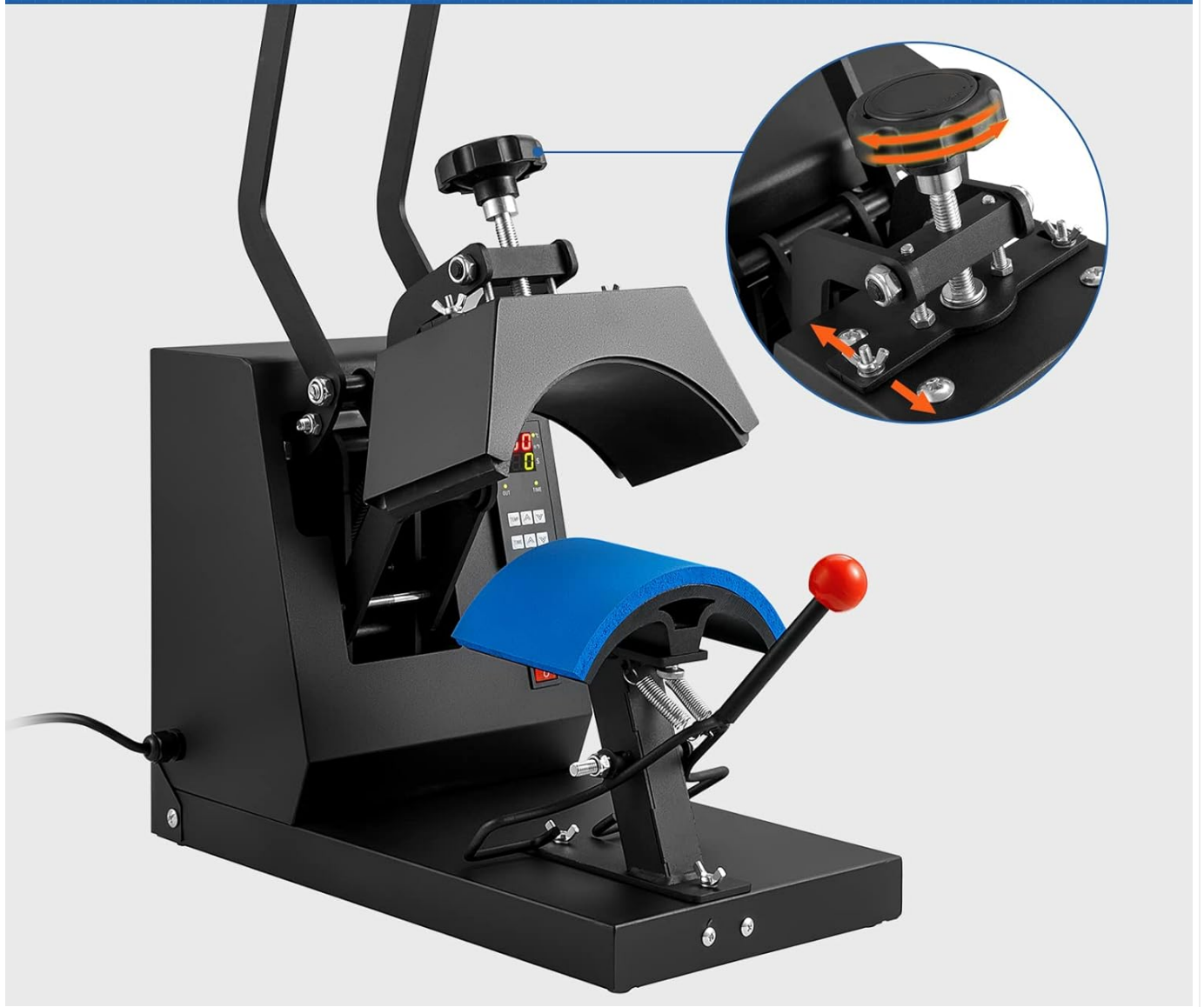


Image: A detailed view of the pressure control knob located on top of the heat press, illustrating how it can be adjusted to apply the desired pressure for different materials and transfer types.

## 4. SETUP

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1. **Unpacking:** Carefully remove all components from the packaging. Inspect for any damage during transit.
2. **Placement:** Place the heat press on a sturdy, flat, and heat-resistant surface. Ensure there is adequate space around the machine for safe operation and ventilation. The machine features non-slip base mats for stability.

# NON-SLIP BASE MATS



Image: A close-up of the non-slip base mats on the bottom of the heat press, designed to ensure stable operation and prevent movement during use.

3. **Power Connection:** Connect the power cord to a grounded electrical outlet. Ensure the voltage matches the machine's requirements (110V 60Hz).
4. **Attach Heating Pad:** Select the appropriate heating pad for the hat you intend to press. Securely attach it to the lower platen mechanism.

## 5. OPERATING INSTRUCTIONS

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Follow these steps for successful heat transfer:

1. **Power On:** Turn on the main power switch located on the side of the machine.
2. **Set Temperature and Time:** Use the digital control panel to set the desired temperature (0-570°F / 0-299°C) and time (0-999s) according to your transfer material's specifications. The machine will begin heating up.



Image: Step 1 of the heat transfer process, showing a laptop displaying an image and a printer with sublimation paper, indicating the first step of selecting and printing the desired image.

3. **Prepare Hat:** Place the hat onto the lower platen, ensuring it fits snugly. Smooth out any wrinkles.

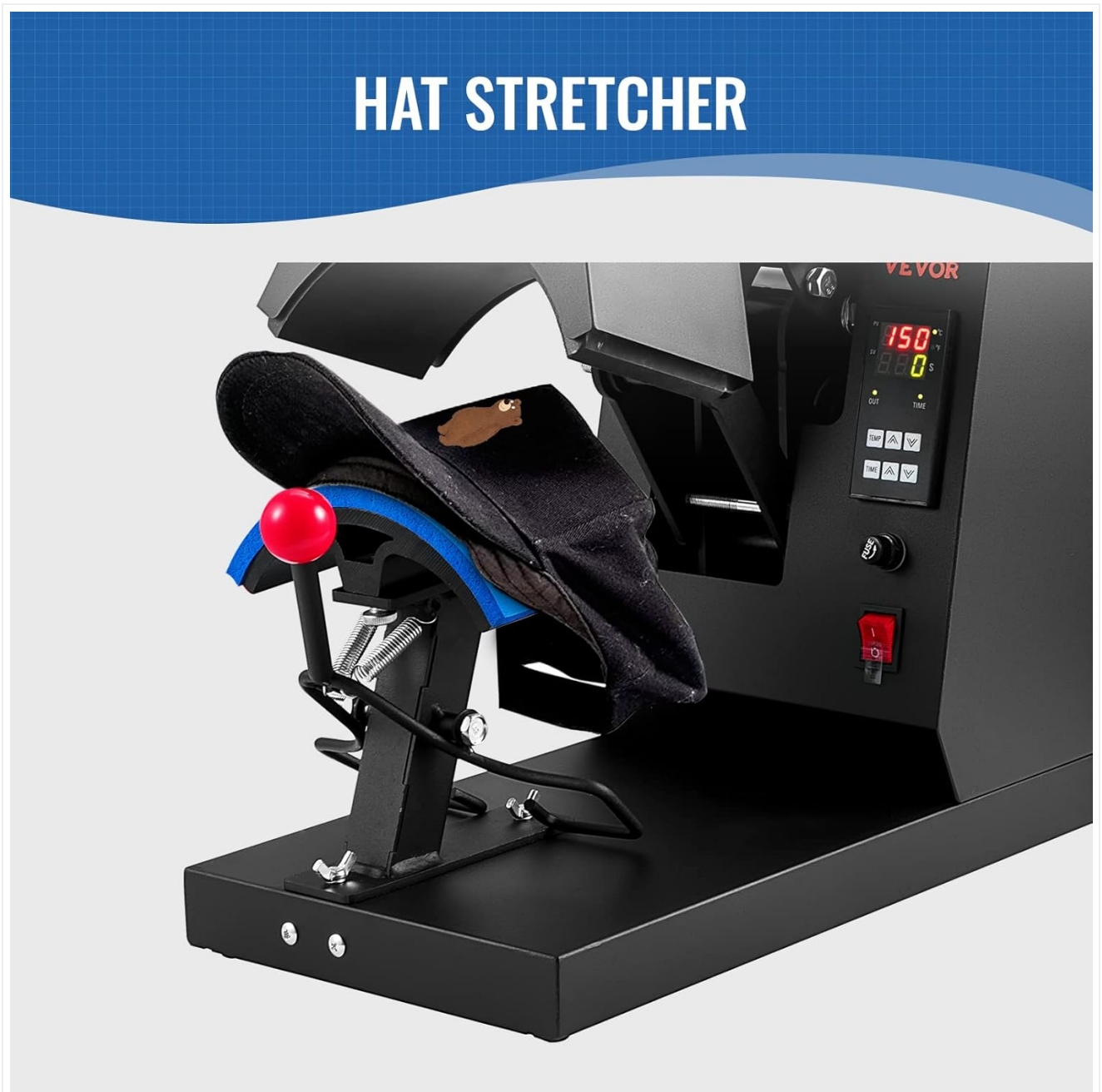


Image: A hat positioned on the hat stretcher component of the heat press, demonstrating how the hat is prepared for the transfer

process.



Image: Step 2 of the heat transfer process, showing a white hat placed on the press pad with a printed sublimation paper design being applied to it.

4. **Apply Design:** Position your transfer paper or vinyl design onto the hat. Use heat-resistant tape if necessary to secure it.
5. **Adjust Pressure:** Use the pressure control knob to achieve the desired pressure. A firm, even pressure is typically required for most transfers.

# PRESSURE KNOB

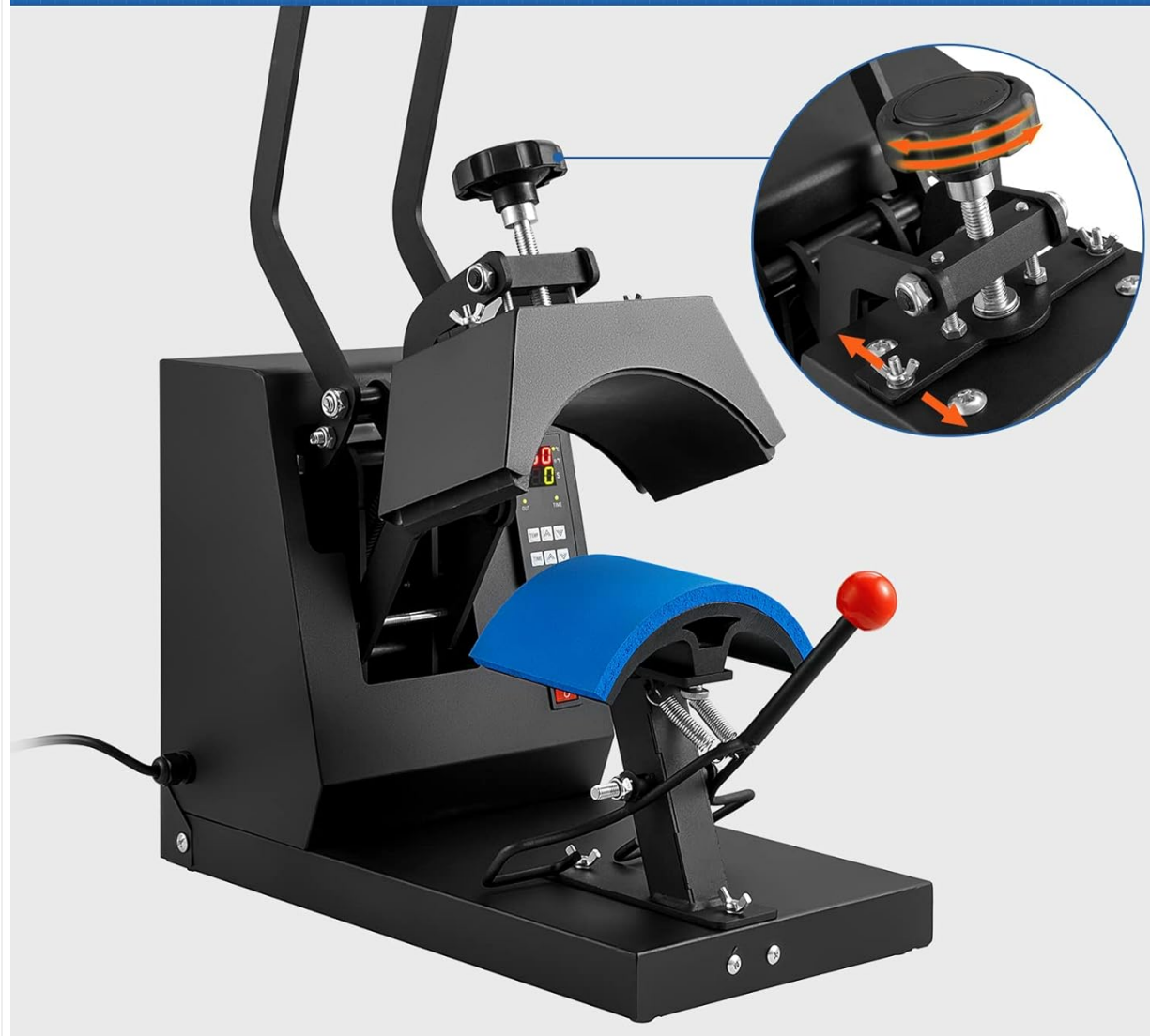


Image: A detailed view of the pressure control knob located on top of the heat press, illustrating how it can be adjusted to apply the desired pressure for different materials and transfer types.

- Press:** Once the machine reaches the set temperature, pull down the handle to close the heating platen onto the hat. The timer will automatically start counting down.



**TIME & TEMP DUAL-SCREEN**

Image: Step 3 of the heat transfer process, showing a hand adjusting the control panel and pulling down the handle of the heat press to initiate the transfer after setting time, temperature, and pressure.

- 7. Remove Hat:** When the timer alarms, lift the handle to open the platen. Carefully remove the hat and peel off the transfer paper/vinyl according to the material's instructions (hot peel or cold peel).



Image: Step 4 of the heat transfer process, illustrating the final action of taking out the finished hat from the heat press after the timer has completed its cycle.

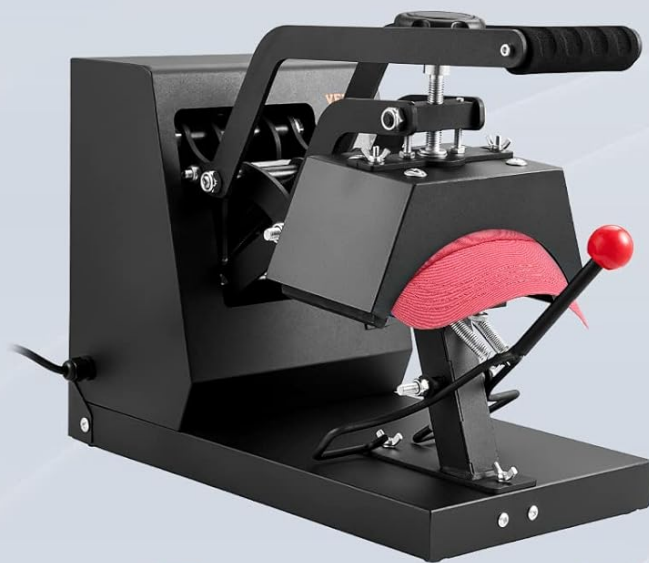
### Recommended Settings for Common Materials:

The machine is adaptable with Nylon, Linen, Cotton, Polyester Fiber and so on.

Material Type	Temperature	Time
Thermal Dye-sublimation Paper	356°F / 180°C	60s
HTV (Heat Transfer Vinyl)	356°F / 180°C	7s
Vinyl	338°F / 170°C	40s

# STUNNING EFFECT BEYOND YOUR EXPECTATION

Quick subliamtion in 1 minute



Thermal Dye-sublimation Paper  
356°F / 180°C



HTV  
356°F / 180°C



Viny  
338°F / 170°C

Image: This image illustrates the "Stunning Effect Beyond Your Expectation" achieved with quick sublimation in 1 minute, showing examples of hats with transferred designs and recommended pressing times and temperatures for Thermal Dye-sublimation Paper, HTV, and Vinyl.

## 6. MAINTENANCE

- **Cleaning:** Ensure the machine is unplugged and completely cool before cleaning. Use a soft, damp cloth to wipe down the exterior. For the heating platen, use a non-abrasive cleaner specifically designed for Teflon-coated surfaces if necessary.
- **Storage:** Store the heat press in a dry, dust-free environment when not in use.
- **Regular Inspection:** Periodically check the power cord for any signs of wear or damage. Ensure all screws and connections are secure.

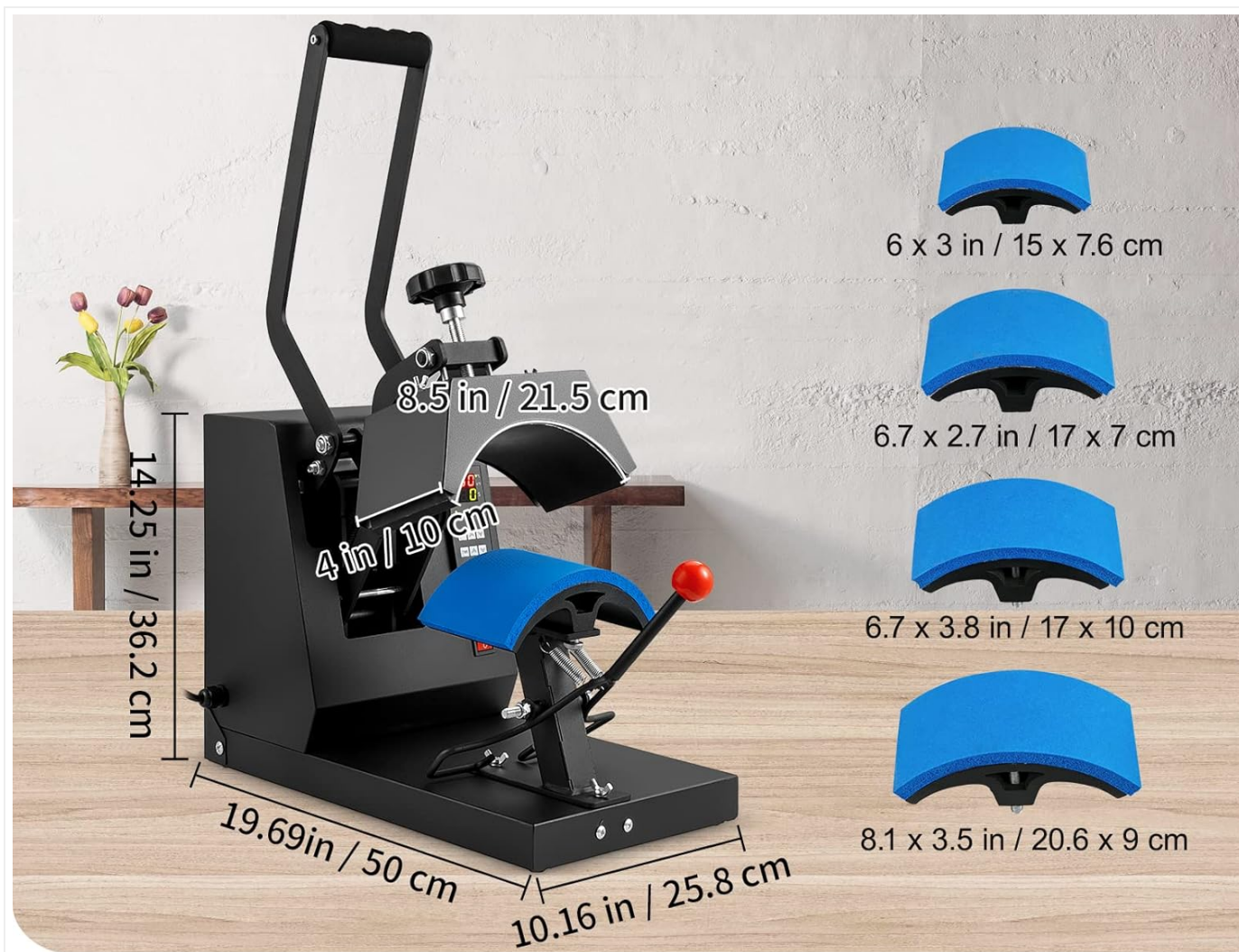
## 7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Machine does not power on.	No power supply; power switch off; blown fuse.	Check power connection; turn on power switch; check and replace fuse if necessary.
Temperature not reaching set value.	Faulty heating element; incorrect temperature setting.	Verify temperature setting; contact customer support if heating element is suspected.
Transfer not adhering properly.	Insufficient temperature, time, or pressure; incorrect material type.	Adjust temperature, time, and pressure settings; ensure material is compatible with heat press.
Uneven transfer results.	Uneven pressure; hat not properly positioned.	Adjust pressure knob for even distribution; ensure hat is flat on the platen.

## 8. SPECIFICATIONS

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<b>Product Dimensions</b>	19.69 x 10.16 x 14.25 inches
<b>Item Model Number</b>	4-in-1 Hat Heat Press
<b>UPC</b>	840349916620
<b>Manufacturer</b>	VEVOR
<b>ASIN</b>	B0BWDC2KVM
<b>Voltage</b>	110V 60Hz
<b>Power</b>	580W
<b>Highest Temperature</b>	0-570°F / 0-299°C
<b>Time Range</b>	0-999s



Voltage: **110V 60Hz**

Power: **580W**

Highest Temp: **0-570°F / 299°C**

Time Range: **0-999s**

Image: A diagram illustrating the physical dimensions of the heat press (19.69 in / 50 cm length, 10.16 in / 25.8 cm width, 14.25 in / 36.2 cm height) and its electrical specifications (Voltage: 110V 60Hz, Power: 580W, Highest Temp: 0-570°F / 299°C, Time Range: 0-999s). It also shows the dimensions of the four heating pads.

## 9. WARRANTY AND SUPPORT

For warranty information and technical support, please refer to the VEVOR official website or contact their customer service directly. Keep your purchase receipt as proof of purchase for any warranty claims.

Visit the VEVOR Store: [VEVOR Store on Amazon](#)