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EuropAce EPAC 10A6

EuropAce EPAC 10A6 Portable Air Conditioner User Manual

Model: EPAC 10A6

1. Introduction

Thank you for choosing the EuropAce EPAC 10A6 Portable Air Conditioner. This appliance is designed to provide efficient cooling, dehumidification, and air circulation for your indoor spaces. Please read this manual thoroughly before operating your new appliance to ensure safe and optimal performance. Keep this manual for future reference.
The EPAC 10A6 is a versatile 3-in-1 unit, functioning as an air conditioner, a fan, and a dehumidifier. It features a compact design, an LED display panel, and comes with a remote control for convenient operation.

2. Safety Information

Important Safety Instructions:

- Read all instructions before using this appliance.
- This appliance is for indoor use only.
- Ensure the power supply matches the rating label on the unit.
- Always plug the unit into a grounded electrical outlet.
- Do not operate the unit with a damaged cord or plug.
- Keep the unit at least 50 cm away from walls or other objects to ensure proper airflow.
- Do not block the air inlets or outlets.
- Do not insert fingers or foreign objects into the air inlets or outlets.
- Always turn off and unplug the unit before cleaning or servicing.
- Do not use chemical solvents or abrasive cleaners on the unit.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

3. Product Overview and Parts Identification

Familiarize yourself with the main components of your EuropAce EPAC 10A6 Portable Air Conditioner.



Figure 3.1: Front View

This image shows the front of the portable air conditioner, highlighting the control panel at the top and the air outlet louvers. The EuropAce logo is visible on the lower front panel.



Figure 3.2: Side View

This image displays the side profile of the unit, showing its compact form factor and the side air intake grille.



Figure 3.3: Back View

This image illustrates the rear of the air conditioner,

featuring the exhaust air outlet, air intake grilles, and the drainage port. The power cord connection is also visible.

Key Components:

- **Control Panel:** Located on the top of the unit, with LED display and touch buttons for power, mode, fan speed, and timer.
- **Air Outlet Louvers:** Adjustable louvers on the front for directing airflow.
- **Air Intake Grilles:** Located on the sides and/or back, where air is drawn into the unit.
- **Exhaust Air Outlet:** Connection point for the exhaust hose to vent hot air outside.
- **Drainage Port:** For continuous drainage or manual draining of condensed water.
- **Casters:** Wheels at the base for easy mobility.
- **Remote Control:** For convenient operation from a distance.

4. Setup and Installation

Proper setup is crucial for the efficient operation of your portable air conditioner.

4.1 Unpacking

1. Carefully remove the unit from its packaging.
2. Remove all packing materials and ensure all accessories are present (exhaust hose, window kit, remote control, manual).
3. Allow the unit to stand upright for at least 2 hours before plugging it in, especially if it was transported on its side.

4.2 Positioning the Unit

- Place the unit on a flat, stable surface.
- Ensure there is at least 50 cm of clear space around the unit for proper air circulation.
- Position the unit near a window or opening for exhaust ventilation.

4.3 Exhaust Hose Installation

1. Attach the exhaust hose connector to the exhaust air outlet on the back of the unit. Twist clockwise to secure.
2. Attach the window kit adapter to the other end of the exhaust hose.
3. Adjust the window slide kit to fit your window opening.
4. Insert the window kit adapter into the opening of the window slide kit.
5. Ensure the window is sealed as much as possible around the kit to prevent hot air from re-entering the room.
6. Keep the exhaust hose as short and straight as possible to maximize cooling efficiency. Avoid sharp bends.

5. Operating Instructions

Your EPAC 10A6 Portable Air Conditioner can be operated via the control panel on the unit or the included remote control.

5.1 Control Panel and Display

The control panel features an LED display and several touch buttons:

- **POWER Button:** Turns the unit ON or OFF.
- **MODE Button:** Cycles through operating modes: Cool, Fan, Dehumidify.
- **UP/DOWN Buttons (Temperature/Timer):** Adjusts desired temperature in Cool mode or sets timer duration.
- **SPEED Button:** Adjusts fan speed (Low, Medium, High) in Cool or Fan mode.
- **TIMER Button:** Activates or deactivates the timer function.

5.2 Operating Modes

Cool Mode:

- Press the MODE button until the 'Cool' indicator lights up.
- Use the UP/DOWN buttons to set your desired temperature (typically between 16°C and 30°C).
- Press the SPEED button to select the fan speed (Low, Medium, High).
- The unit will cool the room to the set temperature and then cycle on/off to maintain it.

Fan Mode:

- Press the MODE button until the 'Fan' indicator lights up.
- Use the SPEED button to select the desired fan speed (Low, Medium, High).
- In Fan mode, the unit circulates air without cooling.

Dehumidify Mode:

- Press the MODE button until the 'Dehumidify' indicator lights up.
- In this mode, the unit will remove moisture from the air. The fan speed is typically fixed to low.
- Ensure continuous drainage is set up or monitor the water tank for manual draining.

5.3 Timer Function

The timer function allows you to set the unit to turn ON or OFF automatically after a specified period (1-24 hours).

- **To set Auto-OFF:** While the unit is running, press the TIMER button. Use the UP/DOWN buttons to set the desired number of hours until the unit turns off.
- **To set Auto-ON:** While the unit is OFF, press the TIMER button. Use the UP/DOWN buttons to set the desired number of hours until the unit turns on.

6. Maintenance

Regular maintenance ensures optimal performance and extends the lifespan of your appliance.

6.1 Cleaning the Air Filter

The air filter should be cleaned every two weeks or more frequently depending on usage and air quality.

1. Turn off the unit and unplug it from the power outlet.
2. Locate the air filter panel (usually on the back or side of the unit).
3. Remove the filter by gently pulling it out.
4. Clean the filter with a vacuum cleaner to remove dust. For heavy dirt, wash it with lukewarm water (below 40°C) and a mild detergent.
5. Rinse thoroughly and allow the filter to air dry completely before re-installing. Do not expose to direct sunlight.
6. Re-insert the dry filter back into the unit.

6.2 Draining Condensed Water

The unit has an internal water tank that collects condensed water. When the tank is full, the unit will stop operating and display an error code (e.g., 'FL').

- **Manual Drainage:** Place a shallow pan or tray under the drainage port at the back of the unit. Remove the drain plug and allow the water to flow out. Replace the plug once empty.
- **Continuous Drainage:** For continuous operation in high humidity environments (especially in Dehumidify mode), attach a drain hose (not included) to the continuous drainage port. Ensure the hose is sloped downwards to a suitable drain.

6.3 Cleaning the Unit Exterior

1. Turn off and unplug the unit.
2. Wipe the surface with a soft, damp cloth.
3. Do not use harsh chemicals, abrasive cleaners, or solvents as they may damage the surface.

7. Troubleshooting

Before contacting customer support, please refer to the following troubleshooting guide for common issues.

Problem	Possible Cause	Solution
Unit does not turn on	No power supply Power cord damaged Internal fuse blown	Check if the unit is plugged in and the outlet is working. Inspect power cord for damage. Do not use if damaged. Contact customer service.
Unit cools insufficiently	Air filter clogged Room too large Windows/doors open Exhaust hose not properly installed Temperature setting too high	Clean the air filter. Ensure the room size is within the unit's capacity (up to 170 sqft). Close all windows and doors. Ensure exhaust hose is short, straight, and sealed. Lower the set temperature.
Unit is noisy	Unit not on a flat surface Air filter clogged	Place the unit on a flat, stable surface. Clean the air filter.
Water leakage	Drain plug not secured Continuous drain hose blocked or improperly installed	Ensure the drain plug is tightly closed. Check the continuous drain hose for blockages or proper downward slope.
Error code 'FL' displayed	Water tank is full	Drain the condensed water from the unit.

8. Specifications

Technical specifications for the EuropAce EPAC 10A6 Portable Air Conditioner:

Feature	Specification

Feature	Specification
Model Name	EPAC 10A6
Brand	EuropAce
Cooling Power	10,000 British Thermal Units (BTU)
Rated Power (Wattage)	1100 Watts
Voltage	220 Volts
Noise Level	14 Decibels
Product Dimensions (D x W x H)	29D x 33W x 70H centimetres
Item Weight	28.4 Kilograms
Colour	White
Control Method	Remote Control
Room Type Application	Small Rooms (Cools up to 170 sqft)
Annual Energy Consumption	1000 Kilowatts
Included Components	Remote control

9. Warranty and Support

Warranty Information:
This EuropAce EPAC 10A6 Portable Air Conditioner comes with a**1-year limited warranty** from the date of purchase. This warranty covers manufacturing defects in materials and workmanship under normal use. Please retain your purchase receipt as proof of purchase for warranty claims.
The warranty does not cover damage resulting from:

- Improper installation or operation.
- Accidental damage, misuse, abuse, or neglect.
- Unauthorized repairs or modifications.
- Normal wear and tear.

Customer Support:
For technical assistance, warranty claims, or service inquiries, please contact EuropAce customer support. Refer to the official EuropAce website or your purchase documentation for the most current contact information.
When contacting support, please have your model number (EPAC 10A6) and proof of purchase ready.

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